



US 20180301636A1

(19) **United States**(12) **Patent Application Publication**  
**PARK et al.**(10) **Pub. No.: US 2018/0301636 A1**(43) **Pub. Date: Oct. 18, 2018**(54) **MULTI-COMPONENT HOST MATERIAL  
AND ORGANIC ELECTROLUMINESCENT  
DEVICE COMPRISING THE SAME**(71) Applicant: **ROHM AND HAAS ELECTRONIC  
MATERIALS KOREA LTD.,**  
Cheonan-si, Chungcheongnam-do (KR)(72) Inventors: **Kyoung-Jin PARK**, Seongnam-si (KR);  
**Bitnari KIM**, Suwon-si (KR); **Yoo-Jin  
DOH**, Gwacheon-si (KR); **Hyun-Ju  
KANG**, Gwangmyeong-si (KR);  
**Young-Mook LIM**, Yongin-si (KR);  
**Su-Hyun LEE**, Suwon-si (KR);  
**Chi-Sik KIM**, Hwaseong-si (KR)(21) Appl. No.: **15/580,082**(22) PCT Filed: **May 13, 2016**(86) PCT No.: **PCT/KR2016/005098**

§ 371 (c)(1),

(2) Date: **Dec. 6, 2017**(30) **Foreign Application Priority Data**

Jun. 26, 2015 (KR) ..... 10-2015-0091223

Jan. 7, 2016 (KR) ..... 10-2016-0002171

Apr. 21, 2016 (KR) ..... 10-2016-0048912

**Publication Classification**(51) **Int. Cl.****H01L 51/00** (2006.01)**C09K 11/02** (2006.01)**C09K 11/06** (2006.01)(52) **U.S. Cl.**CPC ..... **H01L 51/0072** (2013.01); **H01L 51/0067**  
(2013.01); **C09K 11/025** (2013.01); **H01L**  
**51/5016** (2013.01); **C09K 11/06** (2013.01);  
**H01L 2251/5384** (2013.01); **H01L 51/0085**  
(2013.01)

(57)

**ABSTRACT**

The present invention relates to an organic electroluminescent device comprising at least one light-emitting layer between an anode and a cathode, wherein the light-emitting layer comprises a host and a phosphorescent dopant; the host comprises plural host compounds; at least a first host compound of the plural host compounds has a structure of a nitrogen-containing heterocyclic linker bonded to a nitrogen atom of a carbazole of an indole-carbazole, indene-carbazole, benzofuran-carbazole, or benzothiophene-carbazole residue; and a second host compound has a carbazole-aryl-carbazole or carbazole-carbazole structure. According to the present invention, by using a specific multi-component host different from the conventional organic electroluminescent device, an organic electroluminescent device of significantly improved lifespan is provided.

# MULTI-COMPONENT HOST MATERIAL AND ORGANIC ELECTROLUMINESCENT DEVICE COMPRISING THE SAME

## TECHNICAL FIELD

[0001] The present invention relates to a multi-component host material and an organic electroluminescent device comprising the same.

## BACKGROUND ART

[0002] An electroluminescent device (EL device) is a self-light-emitting device which has advantages in that it provides a wider viewing angle, a greater contrast ratio, and a faster response time. The first organic EL device was developed by Eastman Kodak, by using small aromatic diamine molecules, and aluminum complexes as materials for forming a light-emitting layer [Appl. Phys. Lett. 51, 913, 1987].

[0003] An organic electroluminescent device is a device changing electrical energy to light by applying electricity to an organic electroluminescent material, and generally has a structure comprising an anode, a cathode, and an organic layer between the anode and the cathode. The organic layer of an organic EL device may be comprised of a hole injection layer, a hole transport layer, an electron blocking layer, a light-emitting layer (which comprises host and dopant materials), an electron buffer layer, a hole blocking layer, an electron transport layer, an electron injection layer, etc., and the materials used for the organic layer are categorized by their functions in hole injection material, hole transport material, electron blocking material, light-emitting material, electron buffer material, hole blocking material, electron transport material, electron injection material, etc. In the organic EL device, due to an application of a voltage, holes are injected from the anode to the light-emitting layer, electrons are injected from the cathode to the light-emitting layer, and excitons of high energies are formed by a recombination of the holes and the electrons. By this energy, luminescent organic compounds reach an excited state, and light emission occurs by emitting light from energy due to the excited state of the luminescent organic compounds returning to a ground state.

[0004] The most important factor determining luminous efficiency in an organic EL device is light-emitting materials. A light-emitting material must have high quantum efficiency, high electron and hole mobility, and the formed light-emitting material layer must be uniform and stable. Light-emitting materials are categorized into blue, green, and red light-emitting materials dependent on the color of the light emission, and additionally yellow or orange light-emitting materials. In addition, light-emitting materials can also be categorized into host and dopant materials according to their functions. Recently, the development of an organic EL device providing high efficiency and long lifespan is an urgent issue. In particular, considering EL characteristic requirements for a middle or large-sized panel of OLED, materials showing better characteristics than conventional ones must be urgently developed. The host material, which acts as a solvent in a solid state and transfers energy, needs to have high purity and a molecular weight appropriate for vacuum deposition. Furthermore, the host material needs to have high glass transition temperature and high thermal degradation temperature to achieve thermal stability, high

electro-chemical stability to achieve long lifespan, ease of forming an amorphous thin film, good adhesion to materials of adjacent layers, and non-migration to other layers.

[0005] A light-emitting material can be used as a combination of a host and a dopant to improve color purity, luminous efficiency, and stability. Generally, an EL device having excellent characteristics has a structure comprising a light-emitting layer formed by doping a dopant to a host. Since host materials greatly influence the efficiency and lifespan of the EL device when using a dopant/host material system as a light-emitting material, their selection is important.

[0006] Korean Patent Application Laying-Open No. 10-2015-0003658 discloses an organic optoelectric device and display device using a multi-component host, wherein a compound of a structure in which heteroaryl groups are bonded to each nitrogen atom of an indole-carbazole residue, where the 6-membered heteroaryl ring directly connected to a nitrogen atom has substituents of a 6-membered ring connected to each of the meta positions is used as a first host compound, and a carbazole-carbazole derivative is used as a second host compound of the host combination. In addition, Korean Patent No. 10-1502316 is a patent of the applicant of the present invention, which is related to a multi-component host and an organic electroluminescent device comprising the same using a carbazole-aryl-carbazole derivative as a first host compound and a compound having a structure wherein a nitrogen-containing heteroaryl group is bonded to a nitrogen atom of a carbazole (via an aryl group).

[0007] The present inventors found that by using a first host compound having a structure of a nitrogen-containing heterocyclic linker bonded to a nitrogen atom of a carbazole of an indole-carbazole, indene-carbazole, benzofuran-carbazole, or benzothiophene-carbazole residue and a second host compound of a carbazole-aryl-carbazole or carbazole-carbazole derivative, the organic electroluminescent device comprising the host combination can provide an effect of improved lifespan compared to a device using conventional host materials.

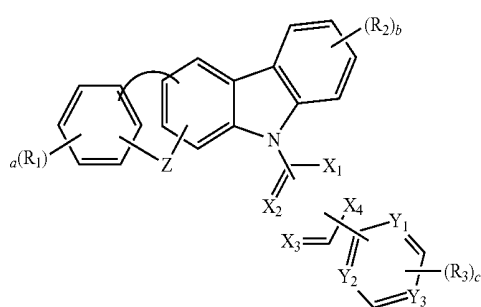
## DISCLOSURE OF THE INVENTION

### Problems to be Solved

[0008] The objective of the present invention is to provide an organic electroluminescent device having excellent efficiency and long lifespan.

### Solution to Problems

[0009] The present inventors found that the objective above can be achieved by an organic electroluminescent device comprising at least one light-emitting layer between an anode and a cathode, wherein the light-emitting layer comprises a host and a phosphorescent dopant; the host comprises plural host compounds; at least a first host compound of the plural host compounds is represented by the following formula 1; and a second host compound is represented by the following formula 2:



(1)

[0010] wherein

[0011] Z represents NR<sub>4</sub>, CR<sub>5</sub>R<sub>6</sub>, O, or S;[0012] X<sub>1</sub> to X<sub>4</sub> each independently represent N or C(R<sub>7</sub>), one or more of X<sub>1</sub> to X<sub>4</sub> is N;[0013] Y<sub>1</sub> to Y<sub>3</sub> each independently represent N or C(R<sub>8</sub>), two or more of Y<sub>1</sub> to Y<sub>3</sub> are N;

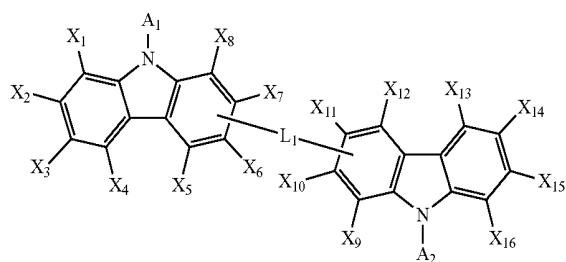
[0014] R<sub>1</sub> to R<sub>8</sub> each independently represent hydrogen, deuterium, a halogen, a cyano, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C6-C30)aryl, a substituted or unsubstituted 3- to 30-membered heteroaryl, a substituted or unsubstituted (C3-C30)cycloalkyl, a substituted or unsubstituted (C1-C30)alkoxy, a substituted or unsubstituted tri(C1-C30)alkylsilyl, a substituted or unsubstituted di(C1-C30)alkyl(C6-C30)arylsilyl, a substituted or unsubstituted (C1-C30)alkyldi(C6-C30)arylsilyl, a substituted or unsubstituted tri(C6-C30)arylsilyl, a substituted or unsubstituted mono- or di-(C1-C30)alkylamino, a substituted or unsubstituted mono- or di-(C6-C30)arylamino, or a substituted or unsubstituted (C1-C30)alkyl(C6-C30)arylamino; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C3-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, and sulfur;

[0015] a and b each independently represent an integer of 1 to 4;

[0016] c represents 1 or 2;

[0017] where a, b, or c is an integer of 2 or more, each of R<sub>1</sub>, each of R<sub>2</sub>, or each of R<sub>3</sub> may be the same or different; and

[0018] the heteroaryl contains at least one heteroatom selected from B, N, O, S, Si, and P.



(2)

[0019] wherein

[0020] A<sub>1</sub> and A<sub>2</sub> each independently represent a substituted or unsubstituted (C6-C30)aryl;[0021] L<sub>1</sub> represents a single bond, or a substituted or unsubstituted (C6-C30)arylene; and

[0022] X<sub>1</sub> to X<sub>16</sub> each independently represent hydrogen, deuterium, a halogen, a cyano, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C2-C30)alkynyl, a substituted or unsubstituted (C3-C30)cycloalkyl, a substituted or unsubstituted (C6-C60)aryl, a substituted or unsubstituted 3- to 30-membered heteroaryl, a substituted or unsubstituted tri(C1-C30)alkylsilyl, a substituted or unsubstituted tri(C6-C30)arylsilyl, a substituted or unsubstituted di(C1-C30)alkyl(C6-C30)arylsilyl, or a substituted or unsubstituted mono- or di-(C6-C30)arylamino; or adjacent substituents may be linked to each other to form a substituted or unsubstituted mono- or polycyclic, (C3-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, and sulfur.

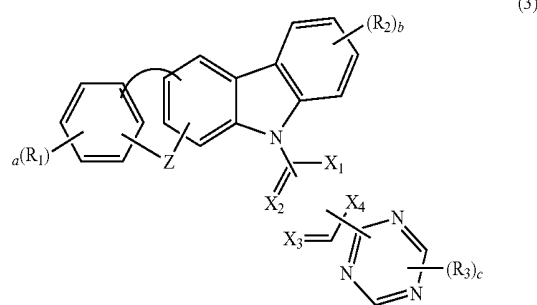
## Effects of the Invention

[0023] According to the present invention, an organic electroluminescent device having high efficiency and long lifespan is provided, and a display device or a lighting device using the organic electroluminescent device can be manufactured.

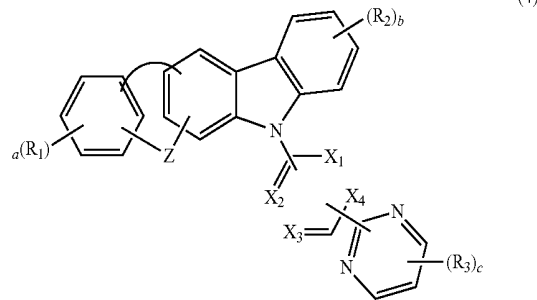
## EMBODIMENTS OF THE INVENTION

[0024] Hereinafter, the present invention will be described in detail. However, the following description is intended to explain the invention, and is not meant in any way to restrict the scope of the invention.

[0025] The compound of formula 1 can be represented by one of the following formulas 3 and 4:



(3)

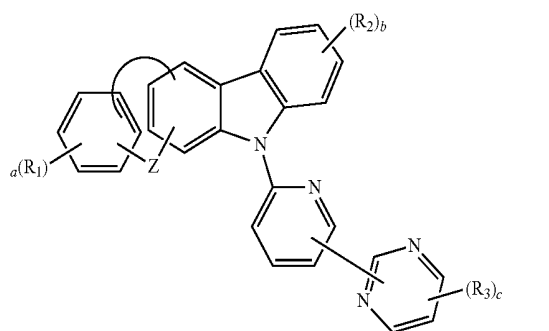
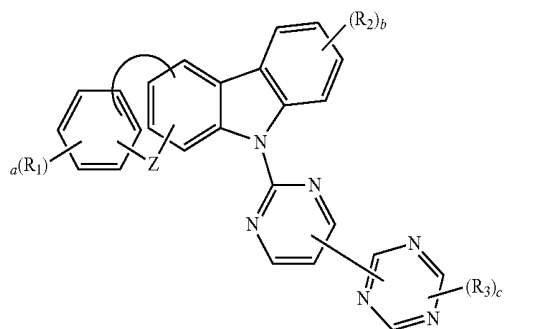
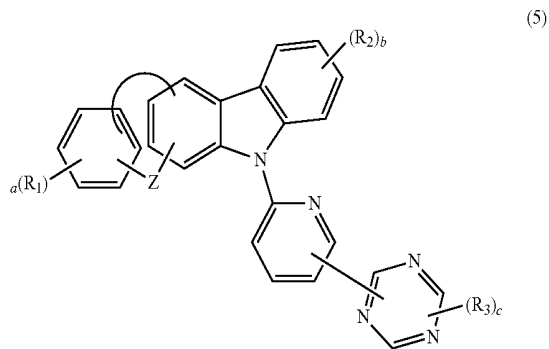


(4)

[0026] wherein

[0027] R<sub>1</sub> to R<sub>3</sub>, X<sub>1</sub> to X<sub>4</sub>, Z, and a to c are as defined in formula 1.

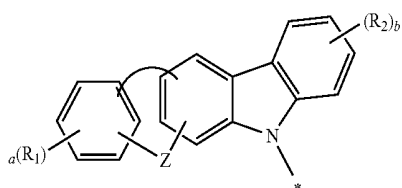
[0028] Specifically, the compound of formula 1 can be represented by one of the following formulas 5 to 7:



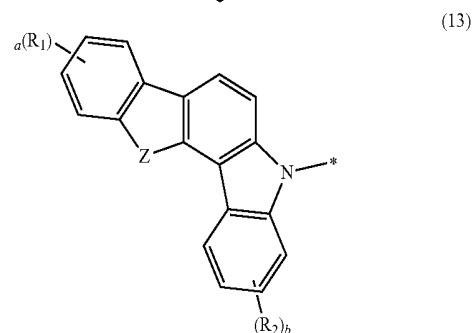
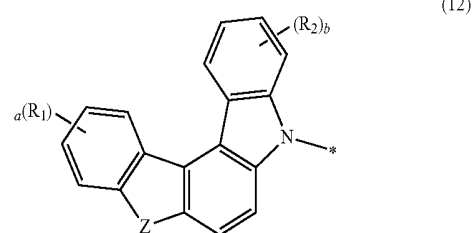
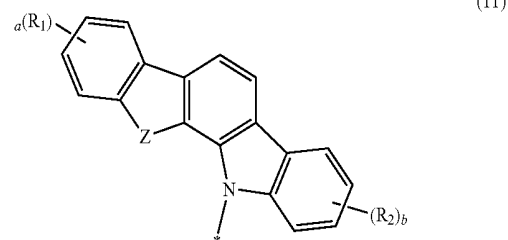
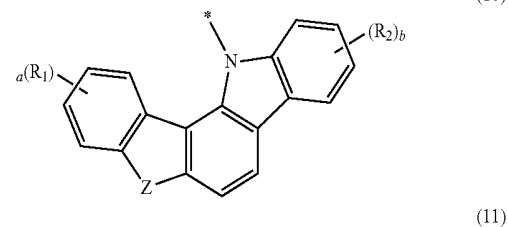
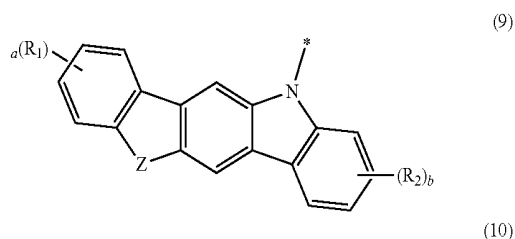
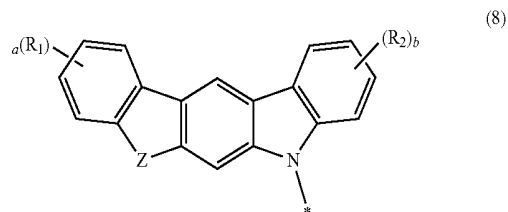
[0029] wherein

[0030]  $R_1$  to  $R_3$ , Z, and a to c are as defined in formula 1.

[0031] In addition, the structure of



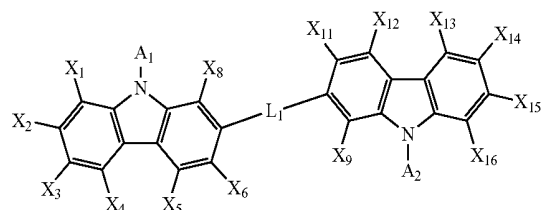
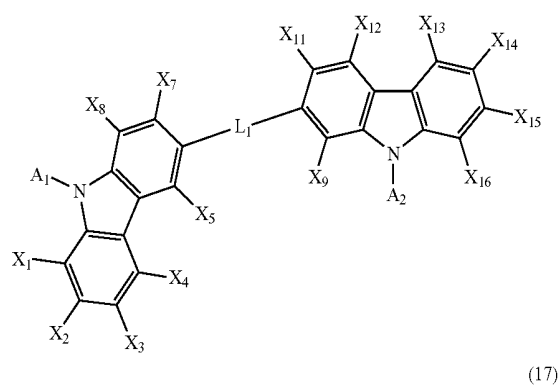
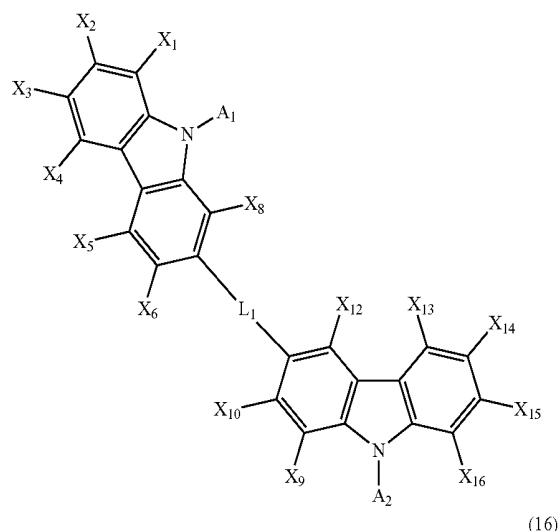
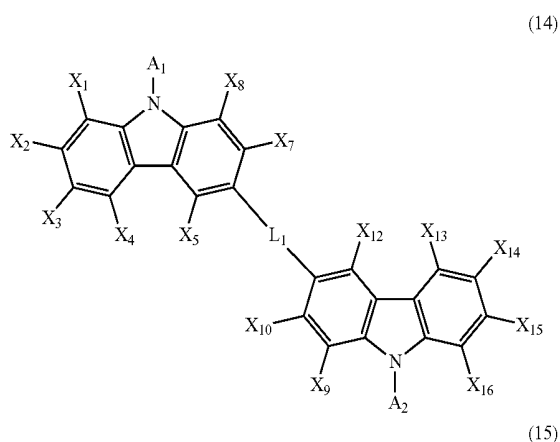
in formula 1 can be represented by one of the following formulas 8 to 13:



[0032] wherein

[0033]  $R_1$ ,  $R_2$ , Z, a, and b are as defined in formula 1.

[0034] In another embodiment, formula 2 of the present invention can be represented by one of the following formulas 14 to 17:



[0035] wherein

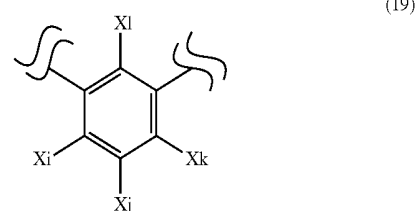
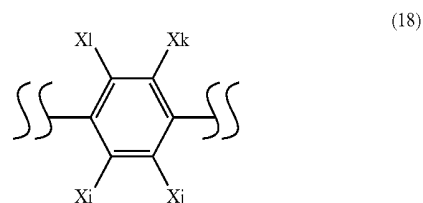
[0036]  $A_1$ ,  $A_2$ ,  $L_1$ , and  $X_1$  to  $X_{16}$  are as defined in formula 2.

[0037] In formula 1 above,  $R_1$  to  $R_8$ , preferably each independently, represent hydrogen, deuterium, a substituted

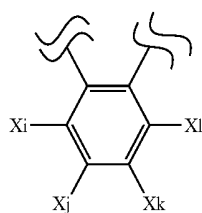
or unsubstituted (C1-C20)alkyl, a substituted or unsubstituted (C6-C20)aryl, a substituted or unsubstituted 3- to 20-membered heteroaryl, a substituted or unsubstituted (C3-C20)cycloalkyl, a substituted or unsubstituted (C1-C20)alkoxy, a substituted or unsubstituted tri(C1-C20)alkylsilyl, a substituted or unsubstituted di(C1-C20)alkyl(C6-C20)arylsilyl, a substituted or unsubstituted (C1-C20)alkyldi(C6-C20)arylsilyl, a substituted or unsubstituted tri(C6-C20)arylsilyl, a substituted or unsubstituted mono- or di-(C1-C20)alkylamino, a substituted or unsubstituted mono- or di-(C6-C20)arylamino, or a substituted or unsubstituted (C1-C20)alkyl(C6-C20)arylamino; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C3-C20) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, and sulfur; and more preferably each independently represent hydrogen, deuterium, a substituted or unsubstituted (C1-C10)alkyl, a substituted or unsubstituted (C6-C15)aryl, a substituted or unsubstituted 3- to 15-membered heteroaryl, a substituted or unsubstituted (C3-C15)cycloalkyl, a substituted or unsubstituted (C1-C10)alkoxy, a substituted or unsubstituted tri(C1-C10)alkylsilyl, a substituted or unsubstituted di(C1-C10)alkyl(C6-C15)arylsilyl, a substituted or unsubstituted (C1-C10)alkyldi(C6-C15)arylsilyl, a substituted or unsubstituted tri(C6-C15)arylsilyl, a substituted or unsubstituted mono- or di-(C1-C10)alkylamino, a substituted or unsubstituted mono- or di-(C6-C15)arylamino, or a substituted or unsubstituted (C1-C10)alkyl(C6-C15)arylamino; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C3-C15) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, and sulfur.

[0038] In formula 2 above,  $A_1$  and  $A_2$  preferably each independently represent a substituted or unsubstituted (C6-C20)aryl, and more preferably each independently represent a substituted or unsubstituted, phenyl, biphenyl, terphenyl, naphthyl, fluorenyl, benzofluorenyl, phenanthrenyl, anthracenyl, indenyl, triphenylenyl, pyrenyl, tetracenyl, perylenyl, chrysenyl, and fluoranthenyl.

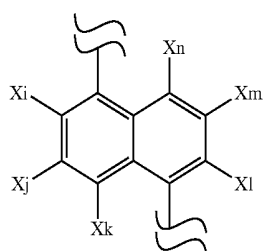
[0039] In addition, in formula 2 above,  $L_1$  preferably represents a single bond, or a substituted or unsubstituted (C6-C20)arylene, for example, one of the following formulas 18 to 30:



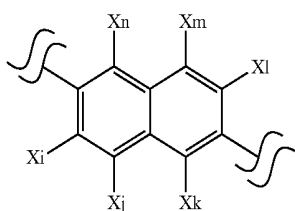
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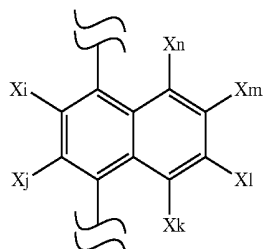
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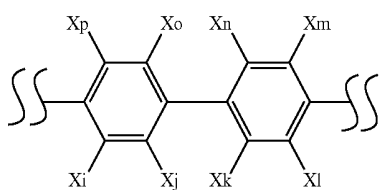
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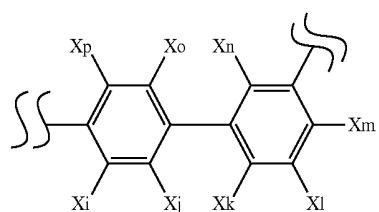
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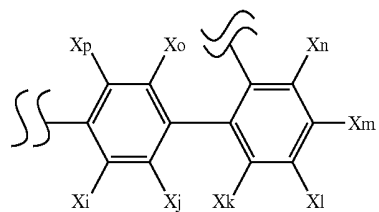
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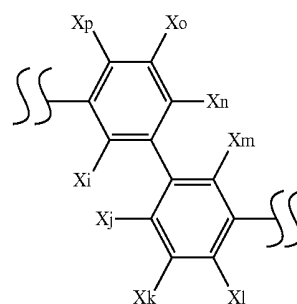


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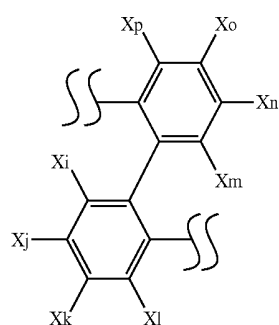


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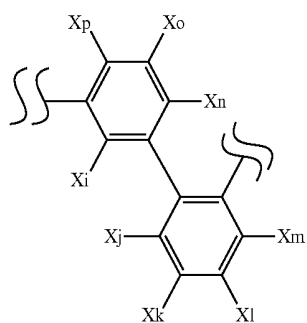
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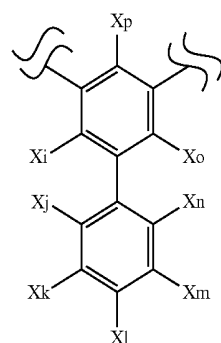
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[0040] wherein

[0041] Xi to Xp each independently represent hydrogen, deuterium, a halogen, a cyano, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C2-C30)alkynyl, a substituted or unsubstituted (C3-C30)cycloalkyl, a substituted or unsubstituted (C6-C60)aryl, a substituted or unsubstituted 3- to 30-membered heteroaryl, a substituted or unsubstituted tri(C1-C30)alkylsilyl, a substituted or unsubstituted tri(C6-C30)arylsilyl, a substituted or unsubstituted

di(C1-C30)alkyl(C6-C30)arylsilyl, or a substituted or unsubstituted mono- or di-(C6-C30)arylamino; or adjacent substituents may be linked to each other to form a substituted or unsubstituted, mono- or polycyclic, (C3-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, and sulfur.

**[0042]** Preferably, in formulas 18 to 30, Xi to Xp preferably each independently represent hydrogen, deuterium, a substituted or unsubstituted (C1-C20)alkyl, a substituted or unsubstituted (C2-C20)alkenyl, a substituted or unsubstituted (C2-C20)alkynyl, a substituted or unsubstituted (C3-C20)cycloalkyl, a substituted or unsubstituted (C6-C20)aryl, a substituted or unsubstituted 3- to 20-membered heteroaryl, a substituted or unsubstituted tri(C1-C20)alkylsilyl, a substituted or unsubstituted tri(C6-C20)arylsilyl, a substituted or unsubstituted di(C1-C20)alkyl(C6-C20)arylsilyl, or a substituted or unsubstituted mono- or di-(C6-C20)arylamino; or adjacent substituents may be linked to each other to form a substituted or unsubstituted, mono- or polycyclic, (C3-C20) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, and sulfur.

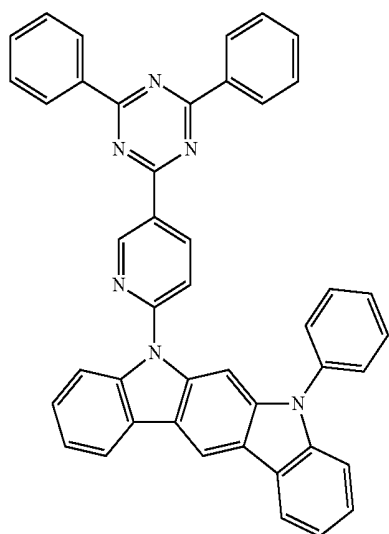
**[0043]** Herein, “(C1-C30)alkyl” is meant to be a linear or branched alkyl having 1 to 30 carbon atoms constituting the chain, in which the number of carbon atoms is preferably 1 to 20, more preferably 1 to 10, and includes methyl, ethyl, n-propyl, isopropyl, n-butyl, isobutyl, tert-butyl, etc.; “(C2-C30)alkenyl” is meant to be a linear or branched alkenyl having 2 to 30 carbon atoms constituting the chain, in which the number of carbon atoms is preferably 2 to 20, more preferably 2 to 10, and includes vinyl, 1-propenyl, 2-propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 2-methylbut-2-enyl, etc.; “(C2-C30)alkynyl” is meant to be a linear or branched alkynyl having 2 to 30 carbon atoms constituting the chain, in which the number of carbon atoms is preferably 2 to 20, more preferably 2 to 10, and includes ethynyl, 1-propynyl, 2-propynyl, 1-butyne, 2-butyne, 3-butyne, 1-methylpent-2-ynyl, etc.; “(C1-C30)alkoxy” is meant to be a linear or branched alkyl having 1 to 30 carbon atoms constituting the chain, in which the number of carbon atoms is preferably 1 to 20, more preferably 1 to 10, and includes methoxy, ethoxy, propoxy, isopropoxy, 1-ethylpropoxy, etc.; “(C3-C30)cycloalkyl” is a mono- or polycyclic hydrocarbon having 3 to 30 ring backbone carbon atoms, in which the number of carbon atoms is preferably 3 to 20, more preferably 3 to 7, and includes cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, etc.; “3- to 7-membered heterocycloalkyl” is a cycloalkyl having 3 to 7 ring backbone atoms, preferably 5 to 7, including at least one heteroatom selected from B, N, O, S, Si, and P, preferably O, S, and N, and includes tetrahydrofuran, pyrrolidine, thiolan, tetrahydropyran, etc.; “(C6-C30)aryl(ene)” is a monocyclic or fused ring derived from an aromatic hydrocarbon having 6 to 30 ring backbone carbon atoms, in which the number of carbon atoms is preferably 6 to 20, more preferably 6 to 15, and includes phenyl, biphenyl, terphenyl, naphthyl, fluorenyl, phenanthrenyl, anthracenyl, indenyl, triphenylenyl, pyrenyl,

tetracenyl, perylenyl, chrysenyl, naphthacenyl, fluoranthene, etc.; “3- to 30-membered heteroaryl(ene)” is an aryl having 3 to 30 ring backbone atoms, preferably 3 to 20 ring backbone atoms, and more preferably 3 to 15 ring backbone atoms, including at least one, preferably 1 to 4 heteroatoms selected from the group consisting of B, N, O, S, Si, and P; is a monocyclic ring, or a fused ring condensed with at least one benzene ring; may be partially saturated; may be one formed by linking at least one heteroaryl or aryl group to a heteroaryl group via a single bond(s); and includes a monocyclic ring-type heteroaryl including furyl, thiophenyl, pyrrolyl, imidazolyl, pyrazolyl, thiazolyl, thiadiazolyl, isothiazolyl, isoxazolyl, oxazolyl, oxadiazolyl, triazinyl, tetrazinyl, triazolyl, tetrazolyl, furazanyl, pyridyl, pyrazinyl, pyrimidinyl, pyridazinyl, etc., and a fused ring-type heteroaryl including benzofuranyl, benzothiophenyl, isobenzofuranyl, dibenzofuranyl, dibenzothiophenyl, benzimidazolyl, benzothiazolyl, benzoisothiazolyl, benzoisoxazolyl, benzoxazolyl, isoindolyl, indolyl, indazolyl, benzothiadiazolyl, quinolyl, isoquinolyl, cinnolyl, quinazolinyl, quinoxalinyl, carbazolyl, phenoxazinyl, phenanthridinyl, benzodioxolyl, etc. Further, “halogen” includes F, Cl, Br, and I.

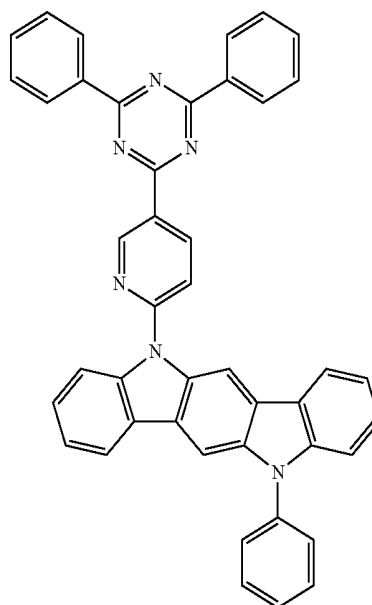
**[0044]** Herein, “substituted” in the expression “substituted or unsubstituted” means that a hydrogen atom in a certain functional group is replaced with another atom or group, i.e. a substituent. In formulas 1 and 2, the substituents of the substituted alkyl, the substituted alkenyl, the substituted alkynyl, the substituted alkoxy, the substituted cycloalkyl, the substituted trialkylsilyl, the substituted dialkylarylsilyl, the substituted alkyldiarylsilyl, the substituted triarylsilyl, the substituted mono- or di-arylamino, the substituted substituted mono- or di-arylamino, the substituted alkylarylamino, the substituted aryl(ene), the substituted heteroaryl, and the substituted mono- or polycyclic, (C3-C30) alicyclic or aromatic ring in R<sub>1</sub> to R<sub>8</sub>, A<sub>1</sub>, A<sub>2</sub>, L<sub>1</sub>, and X<sub>1</sub> to X<sub>16</sub> each independently are at least one selected from the group consisting of deuterium, a halogen, a cyano, a carboxyl, a nitro, a hydroxyl, a (C1-C30)alkyl, a halo(C1-C30)alkyl, a (C2-C30) alkenyl, a (C2-C30) alkynyl, a (C1-C30)alkoxy, a (C1-C30)alkylthio, a (C3-C30)cycloalkyl, a (C3-C30)cycloalkenyl, a 3- to 7-membered heterocycloalkyl, a (C6-C30)aryloxy, a (C6-C30)arylthio, a 3- to 30-membered heteroaryl unsubstituted or substituted with a (C6-C30)aryl, a (C6-C30)aryl unsubstituted or substituted with a 3- to 30-membered heteroaryl, a tri(C1-C30)alkylsilyl, a tri(C6-C30)arylsilyl, a di(C1-C30)alkyl(C6-C30)arylsilyl, a (C1-C30)alkyldi(C6-C30)arylsilyl, an amino, a mono- or di-(C1-C30)alkylamino, a mono- or di-(C6-C30)arylamino, a (C1-C30)alkylcarbonyl, a (C1-C30)alkoxycarbonyl, a (C6-C30)arylcarbonyl, a di(C6-C30)arylboronyl, a di(C1-C30)alkylboronyl, a (C1-C30)alkyl(C6-C30)arylboronyl, a (C6-C30)aryl(C1-C30)alkyl, and a (C1-C30)alkyl(C6-C30)aryl.

**[0045]** The first host compound represented by formula 1 includes the following compounds, but is not limited thereto:

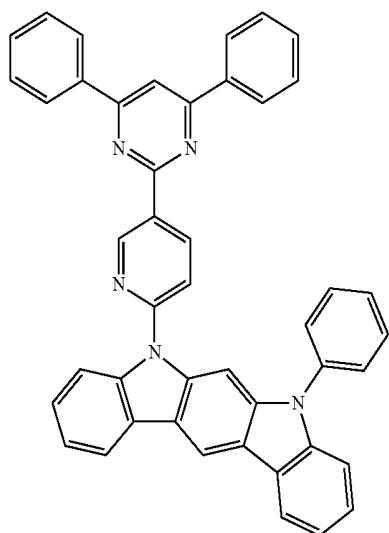
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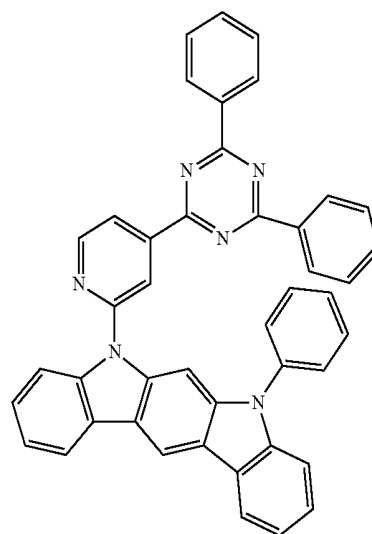
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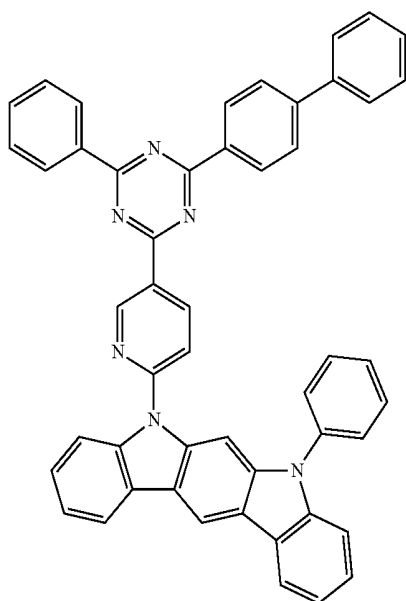
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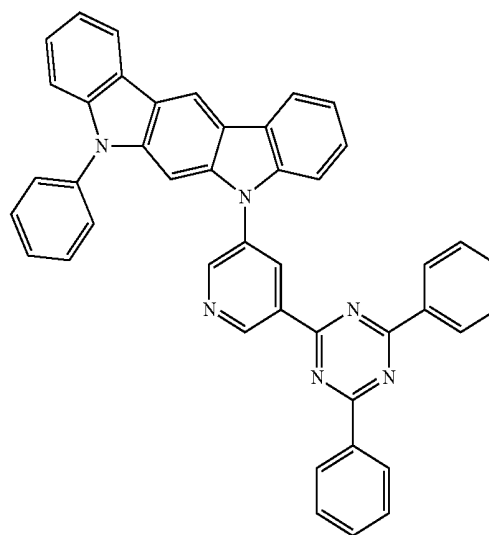
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H1-5

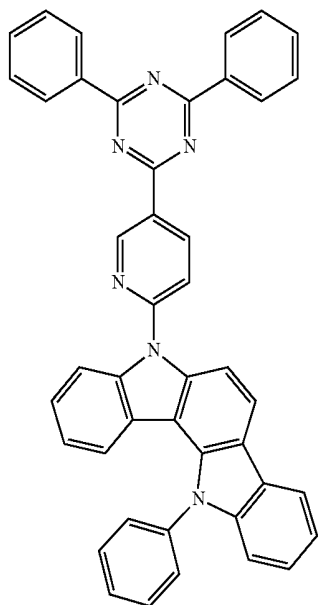


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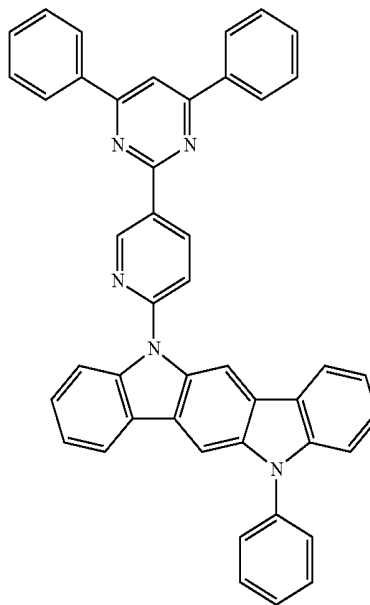
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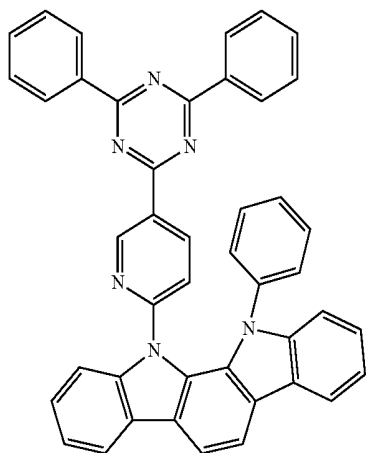


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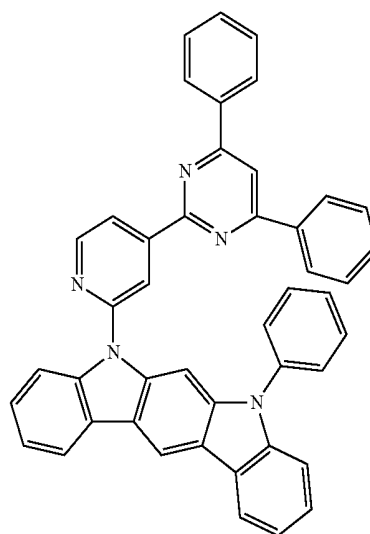
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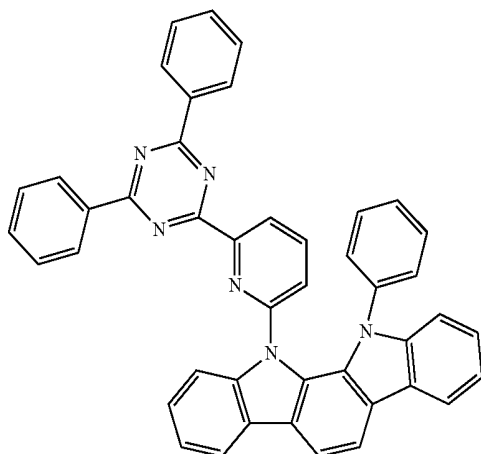
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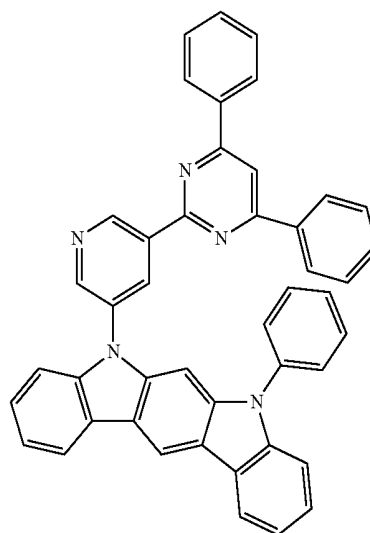
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H1-11

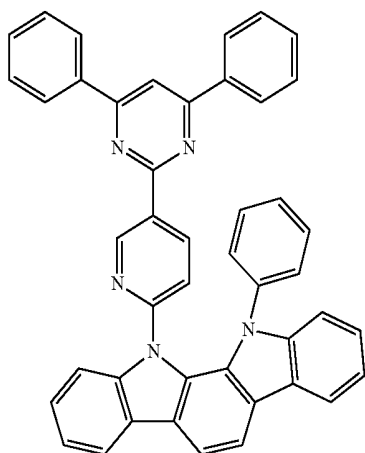


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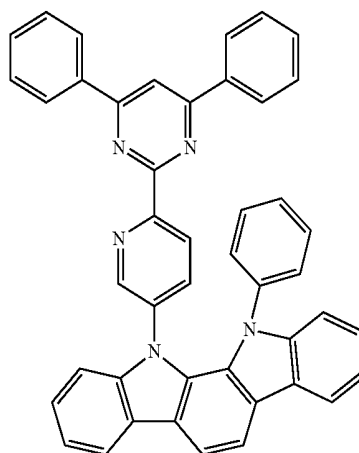
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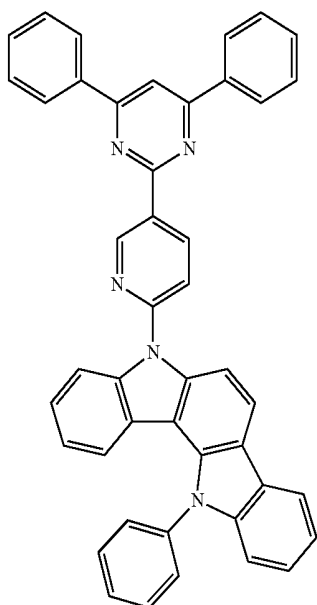


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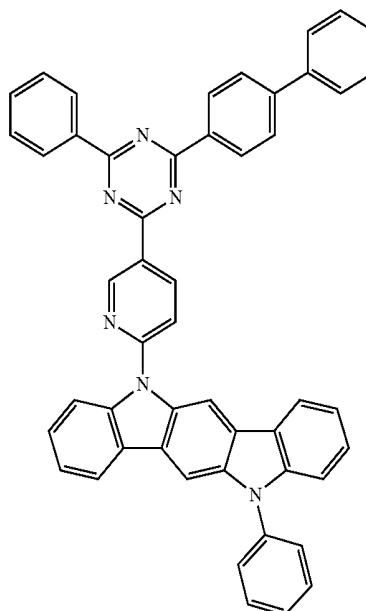
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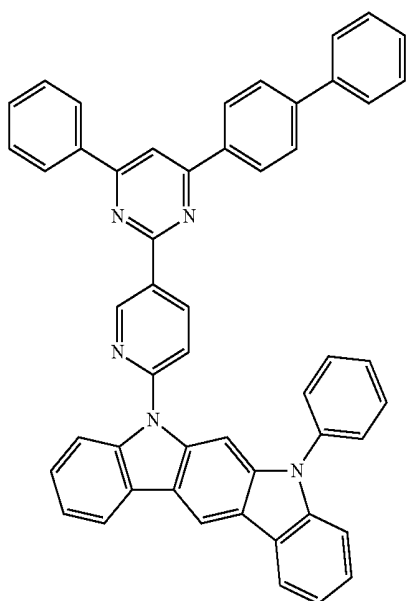
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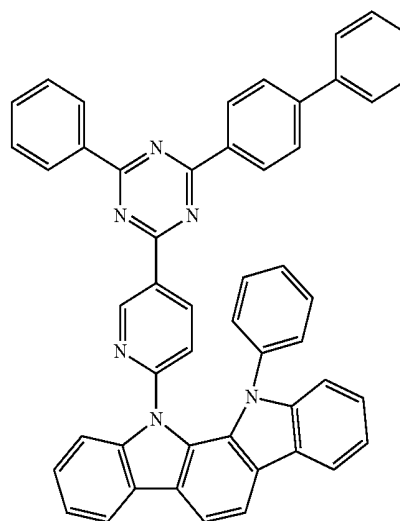
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H1-17

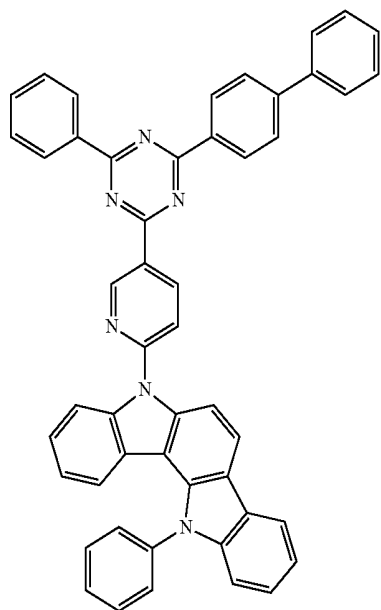


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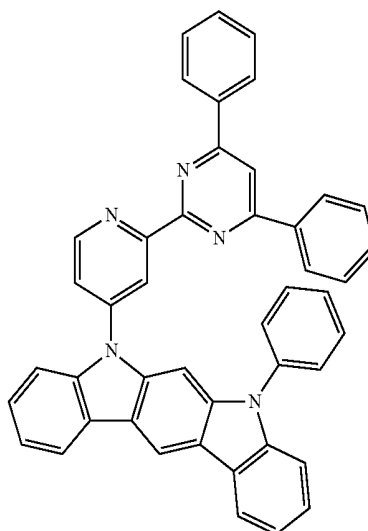
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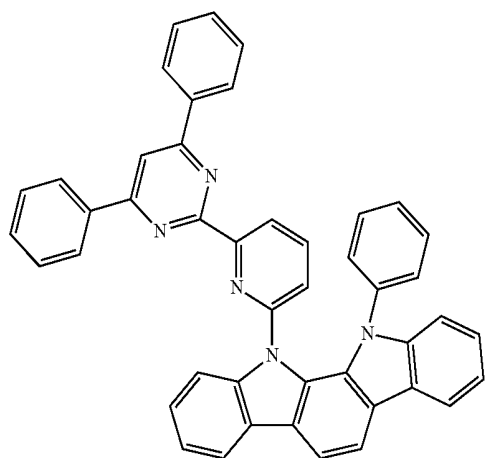


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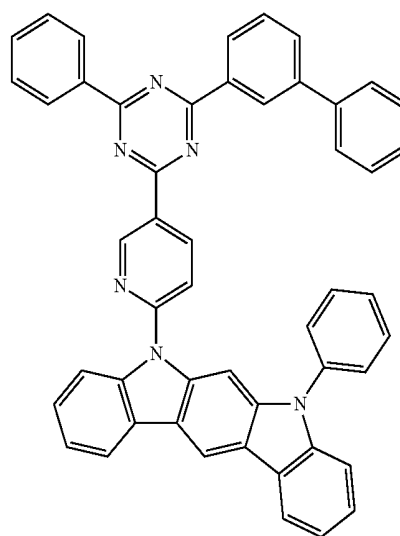
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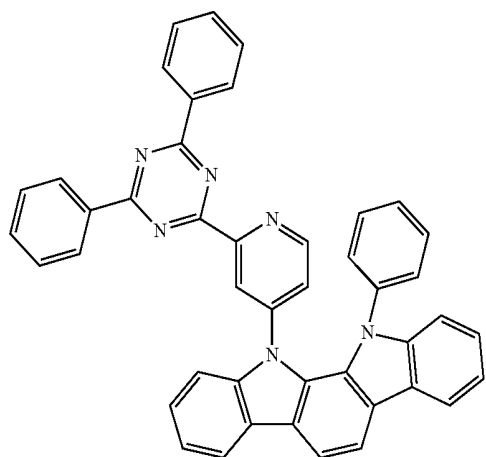
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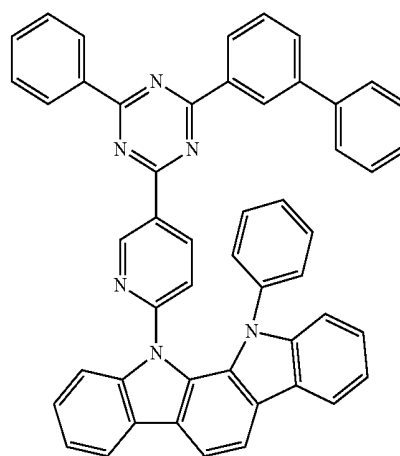
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H1-23

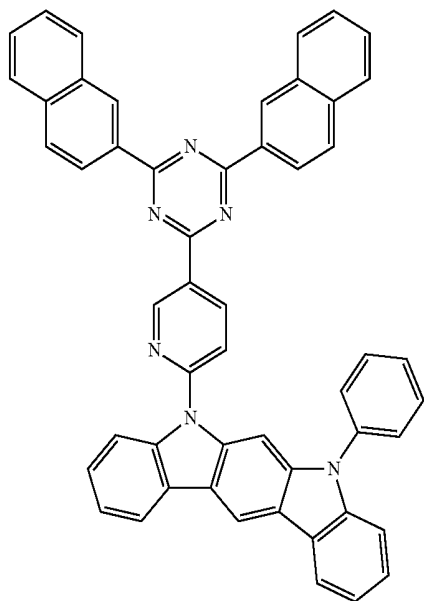


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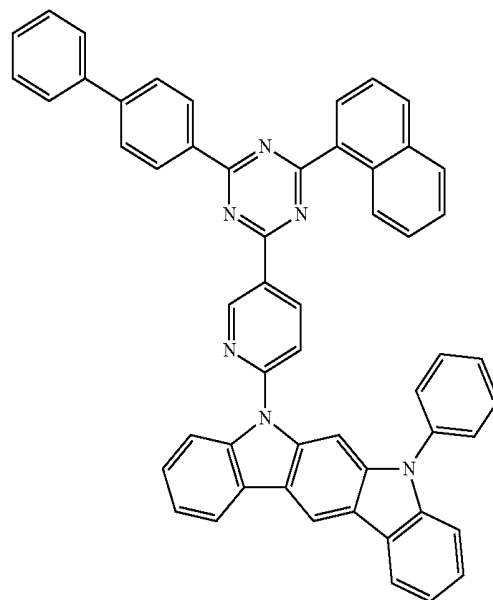
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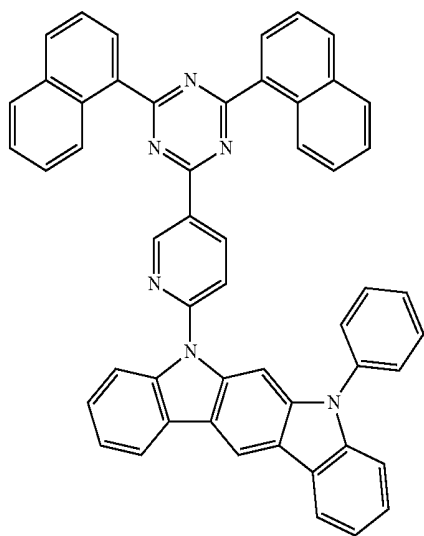


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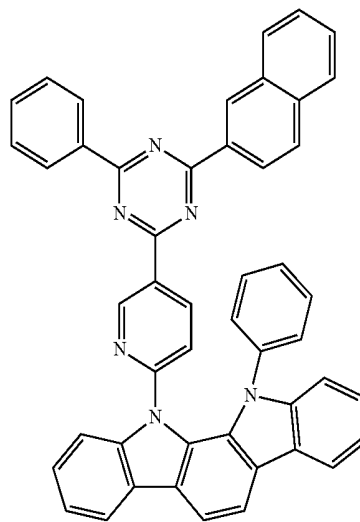
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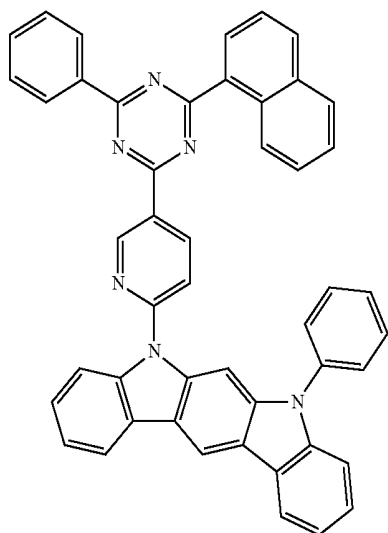
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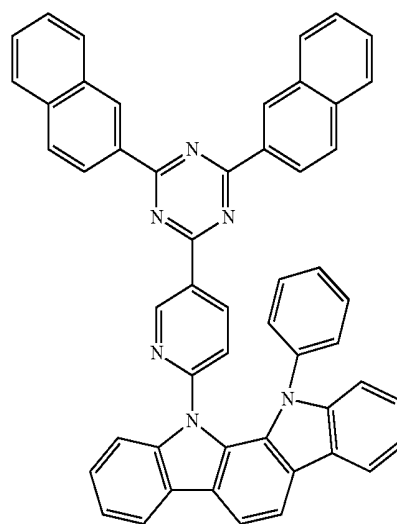
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H1-29

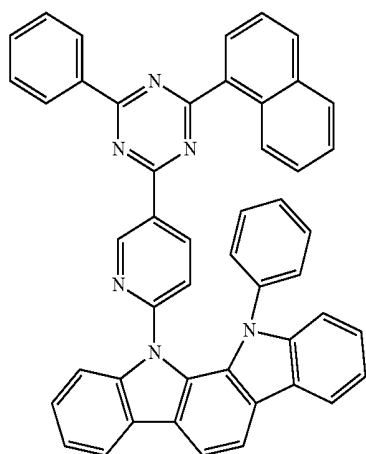


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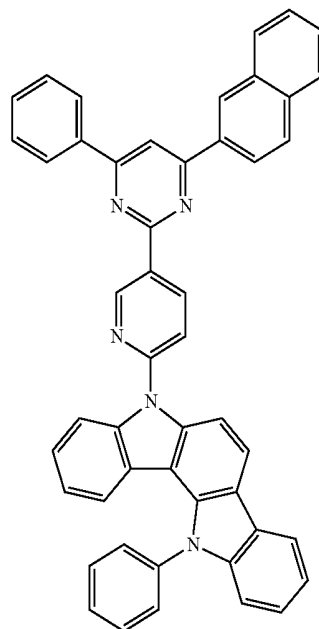
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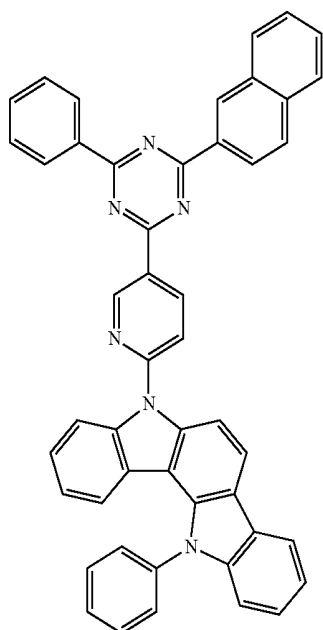


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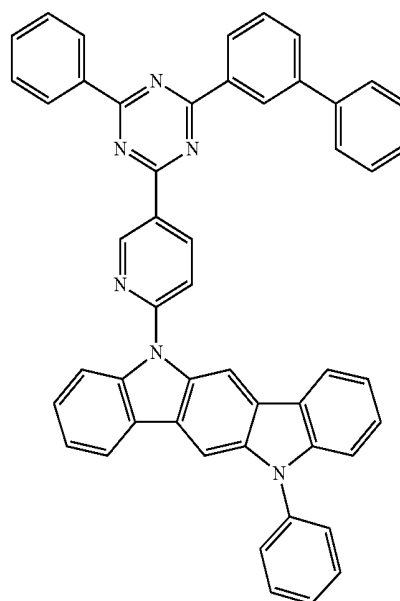
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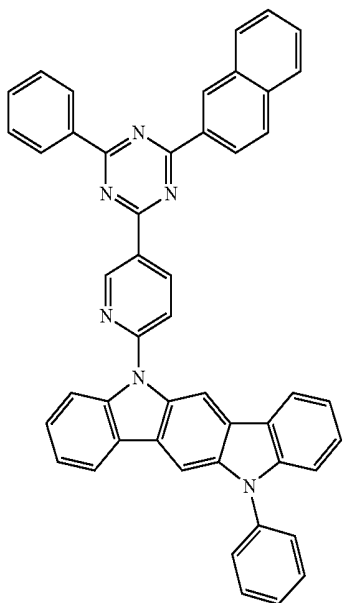
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H1-34

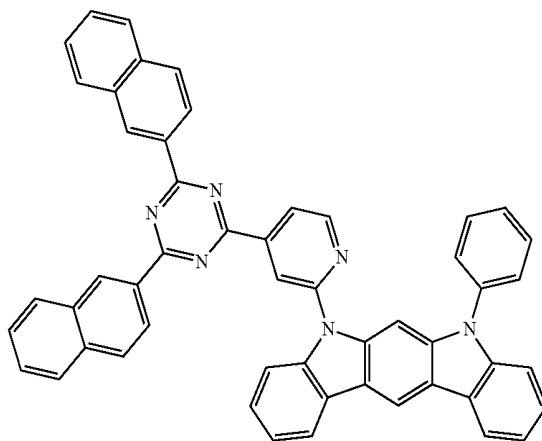
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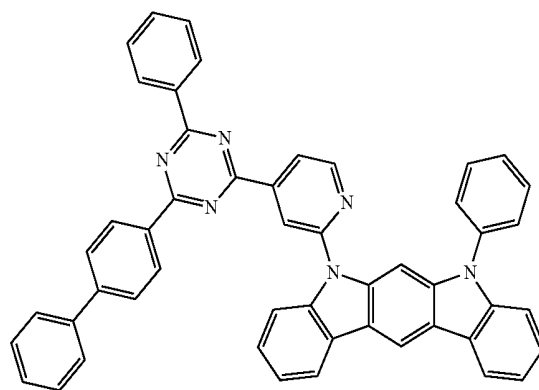
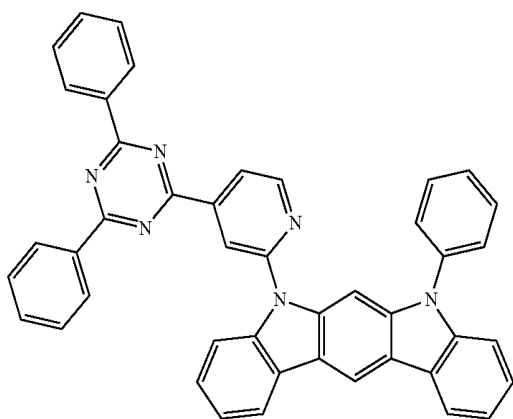
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H1-38



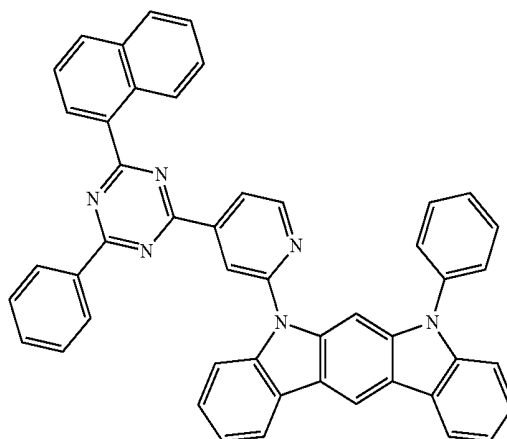
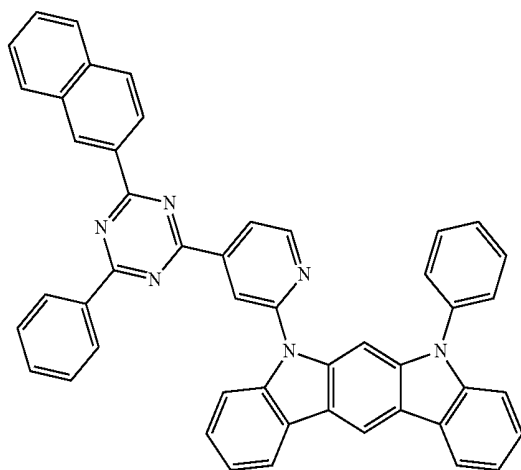
H1-39

H1-36



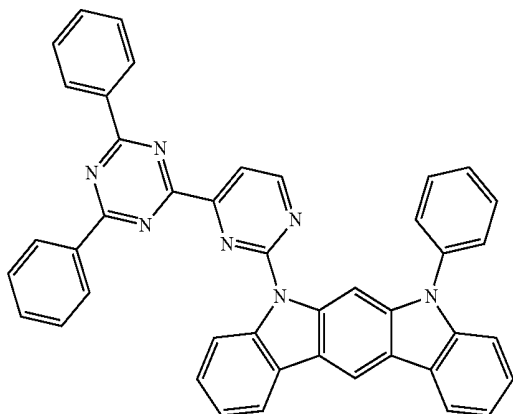
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H1-37



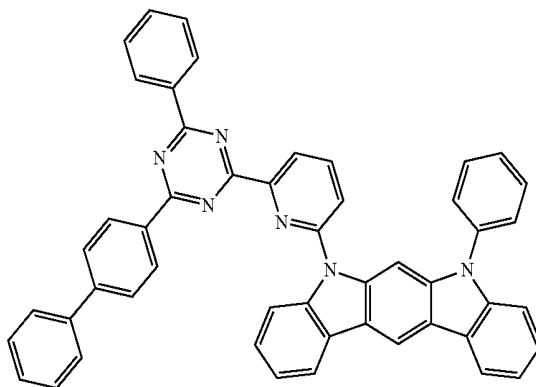
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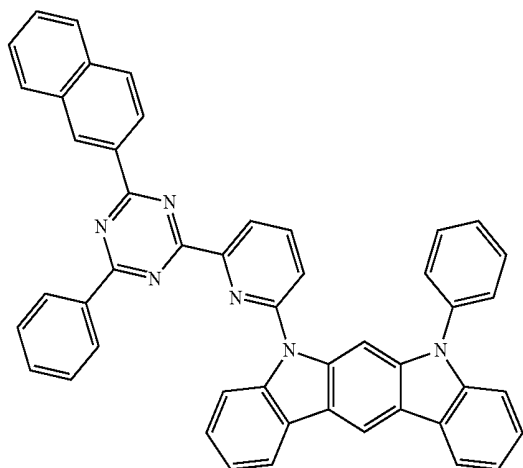


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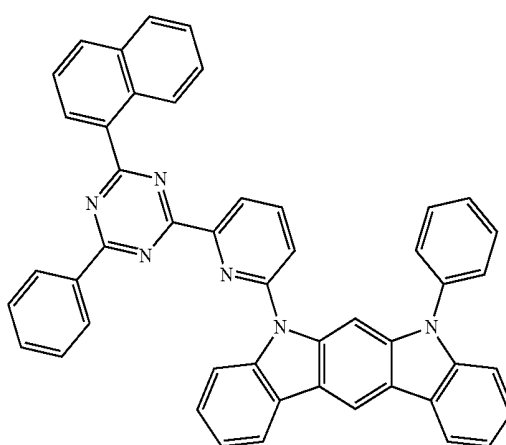
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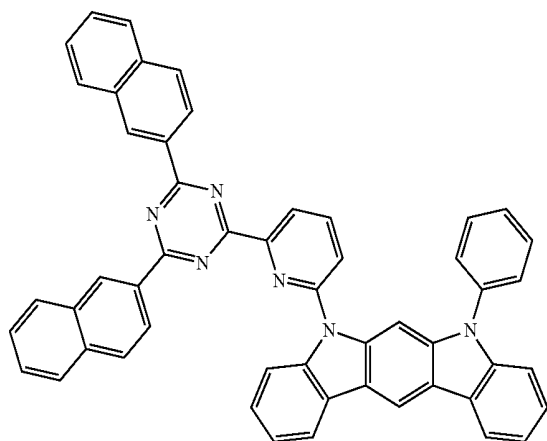
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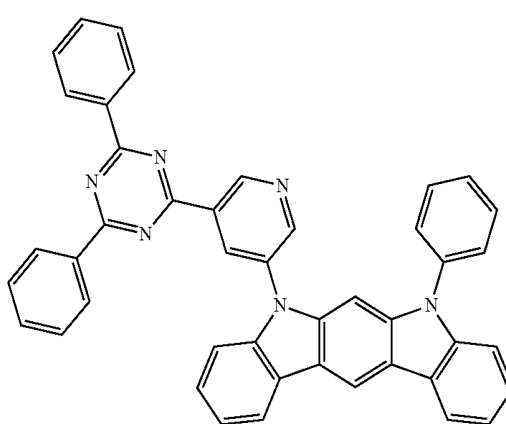
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H1-43

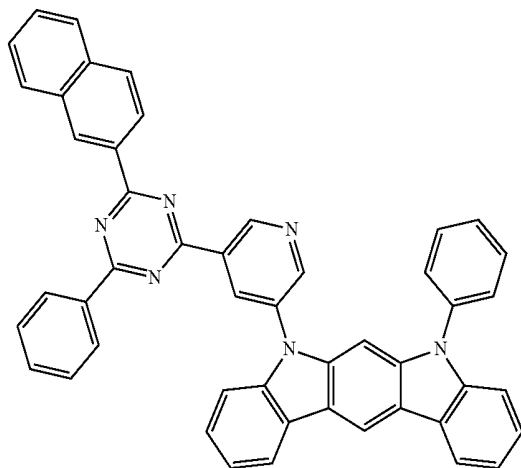


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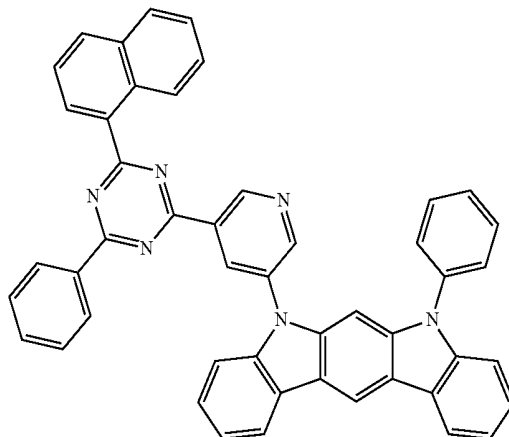
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H1-47



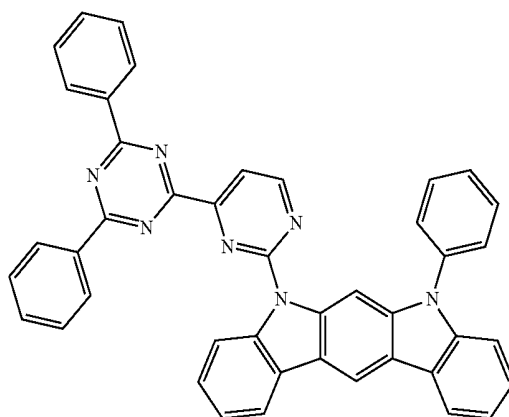
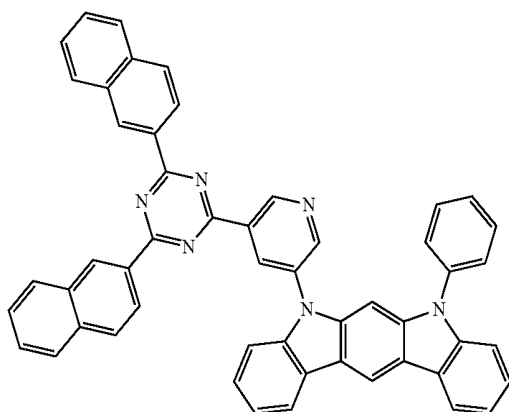
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H1-50



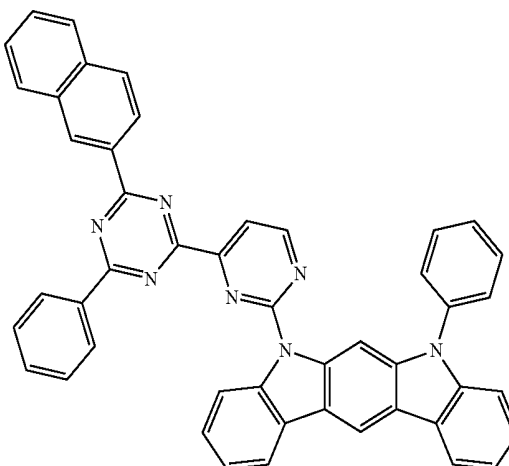
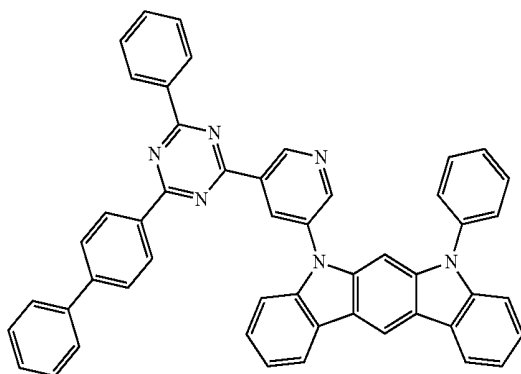
H1-51

H1-48



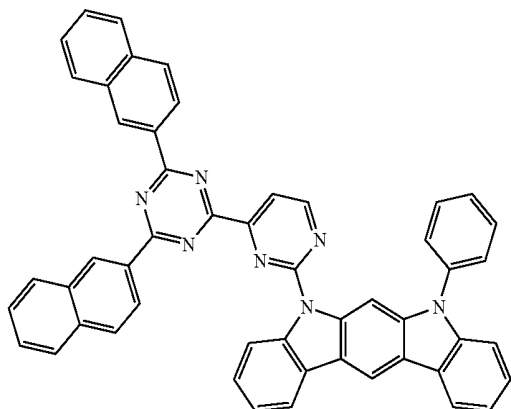
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H1-49



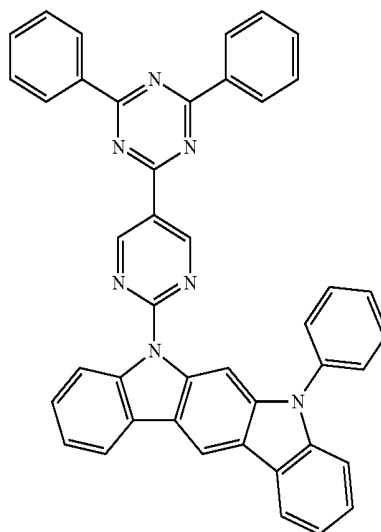
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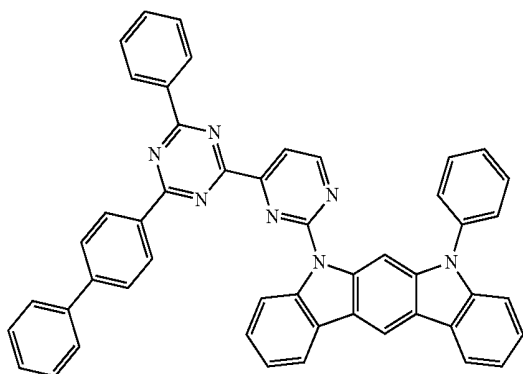


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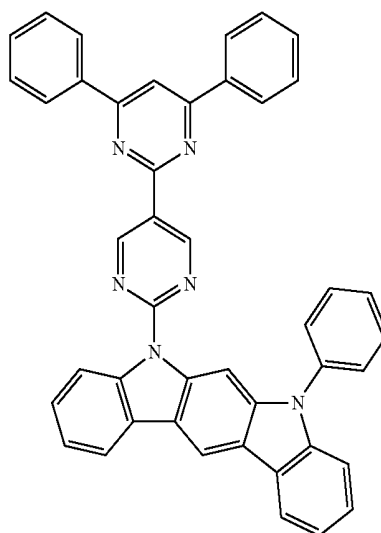
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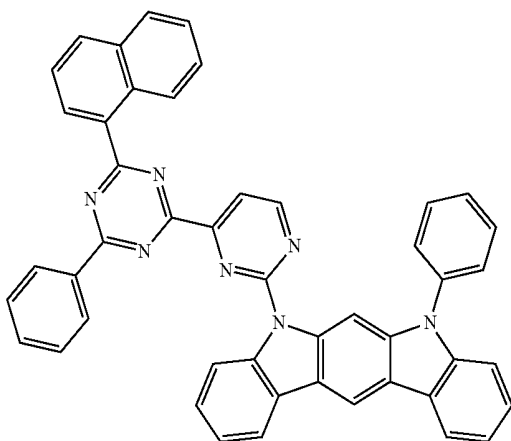
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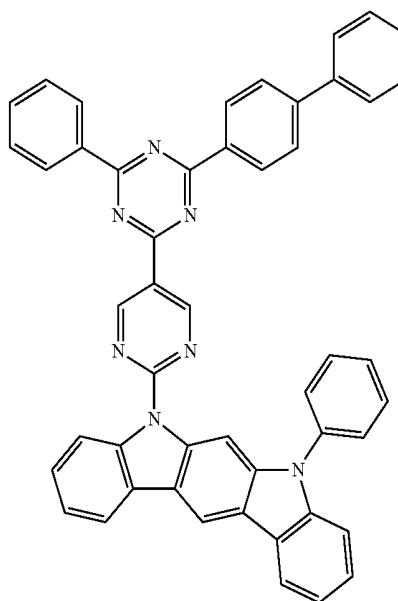
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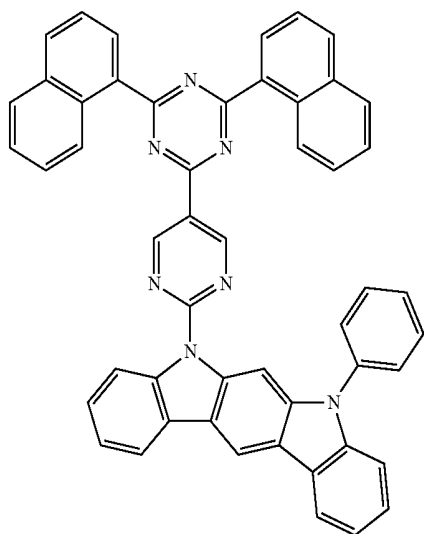
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H1-58

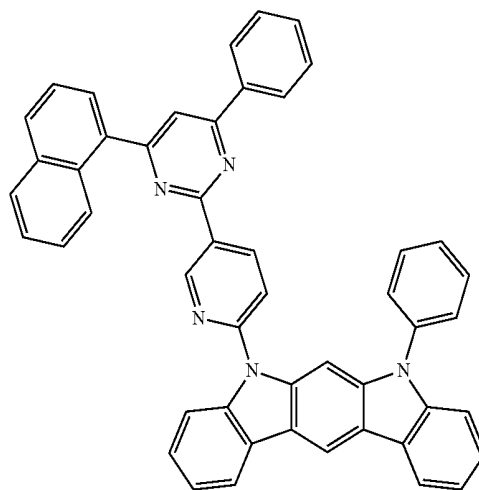


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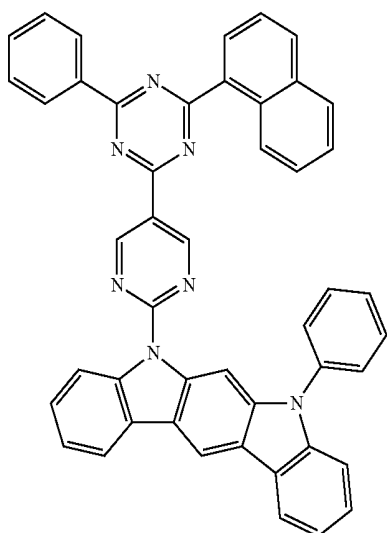


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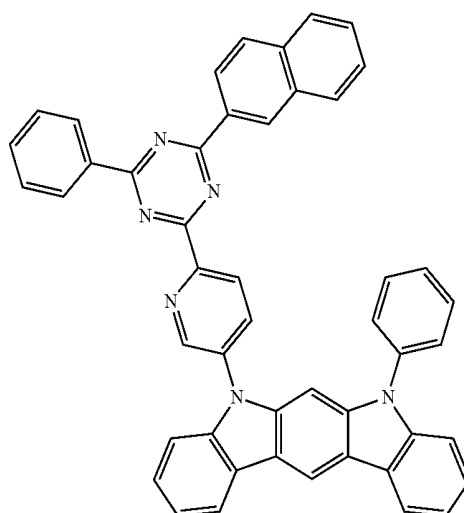
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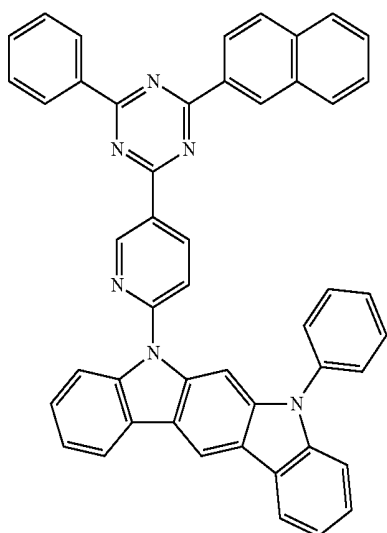
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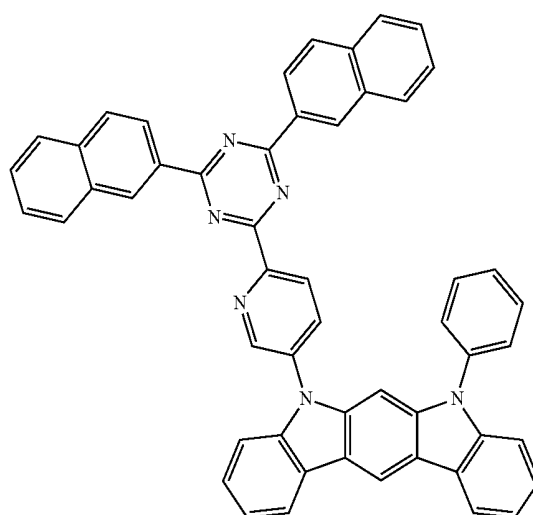
H1-60



H1-63



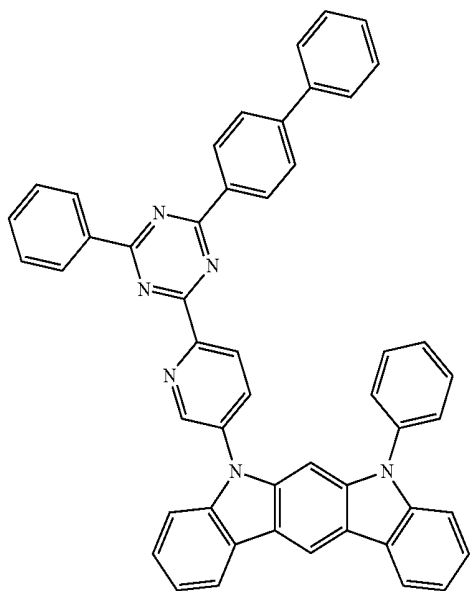
H1-61



H1-64

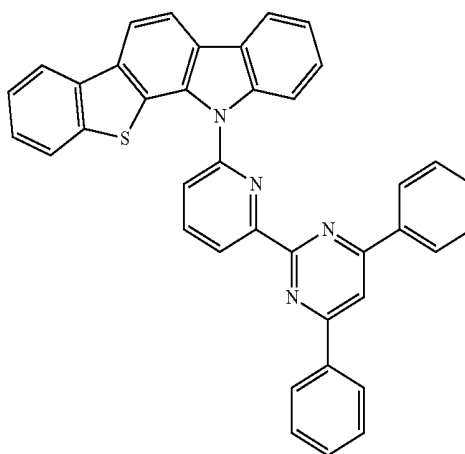
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H1-65

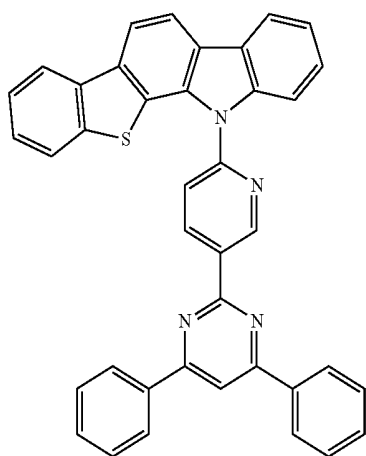


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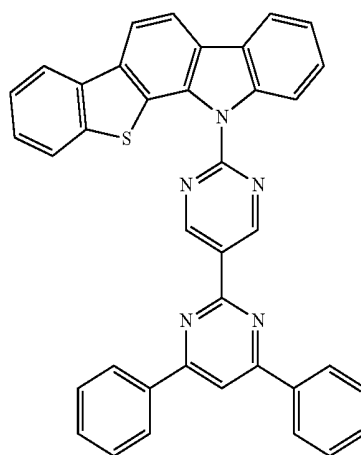
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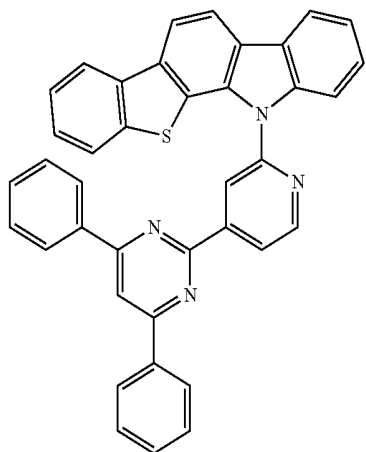
H1-66



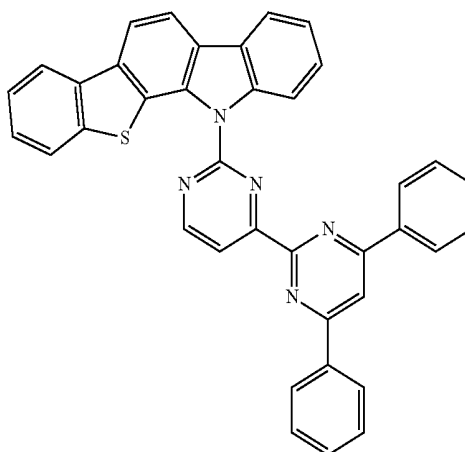
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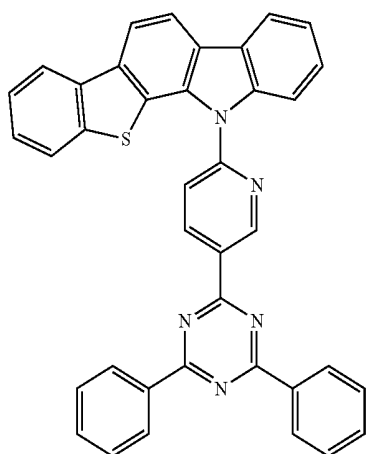
H1-67



H1-70

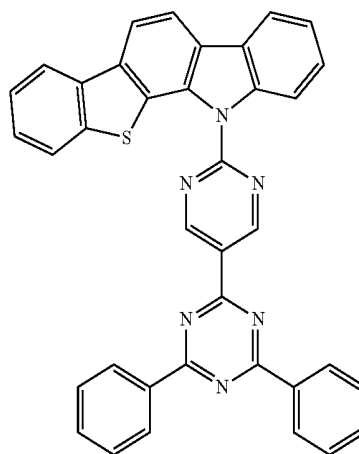


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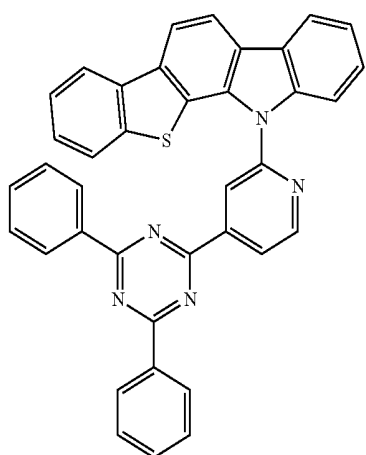


H1-71

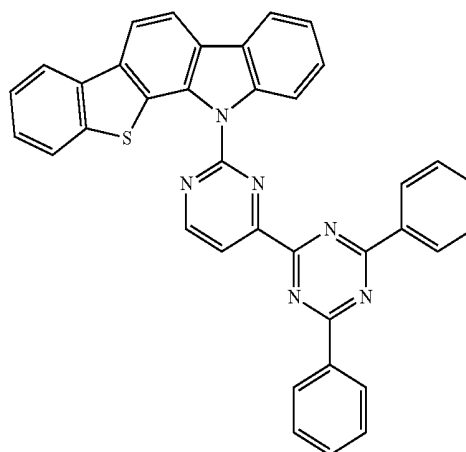
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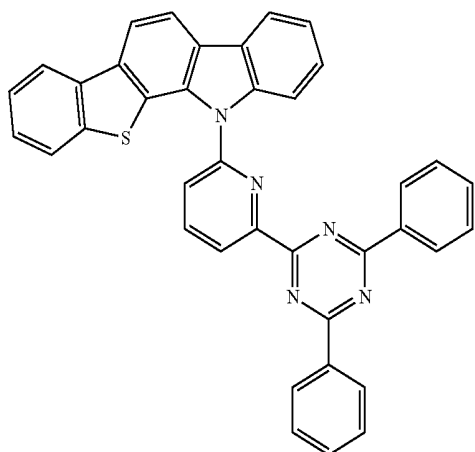
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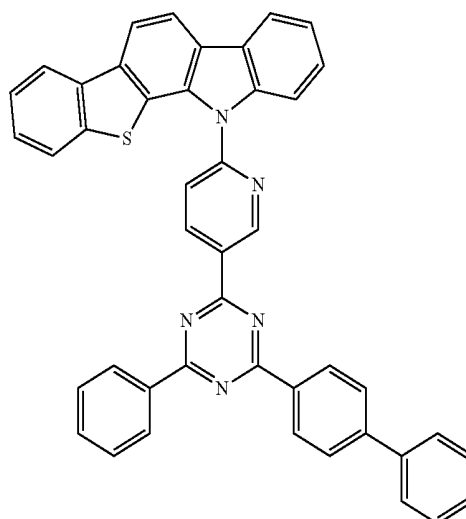
H1-72



H1-75

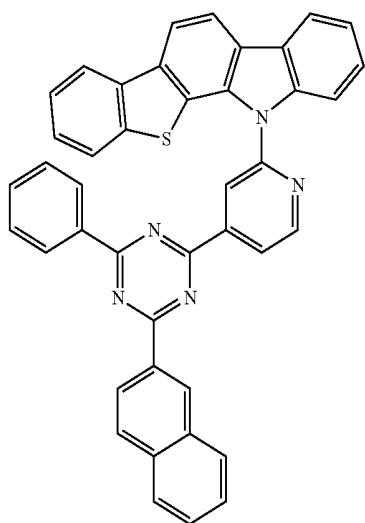


H1-73



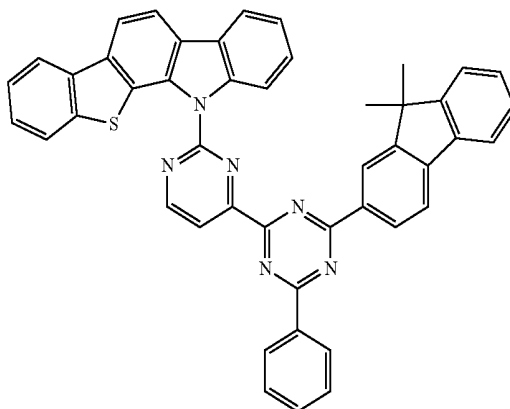
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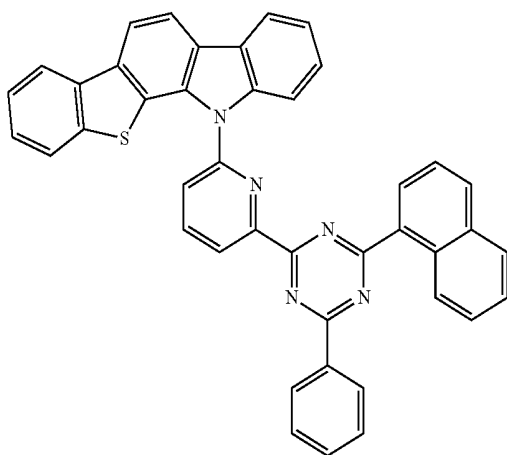


H1-77

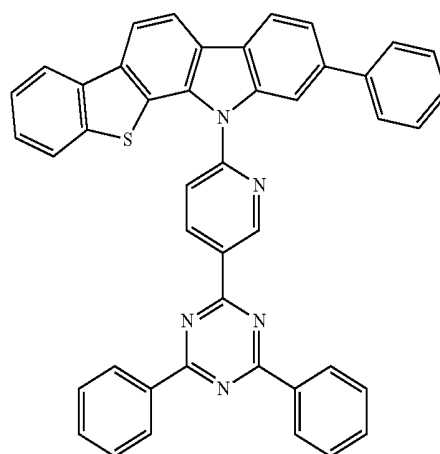
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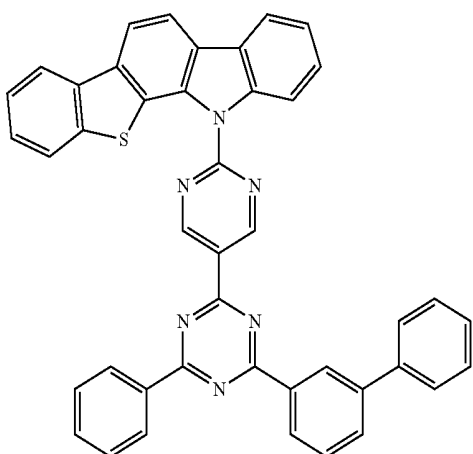
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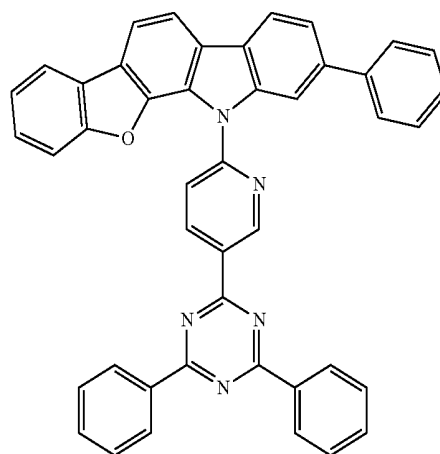
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H1-81



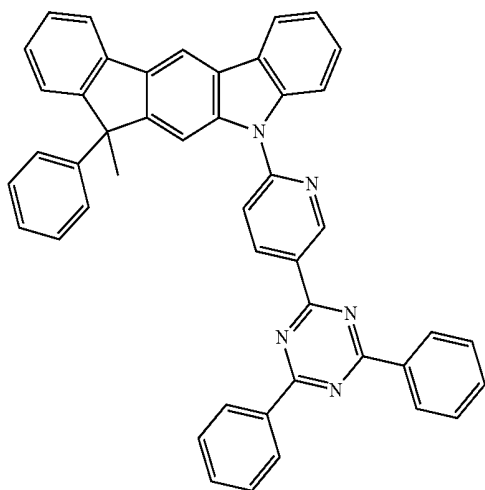
H1-79



H1-82

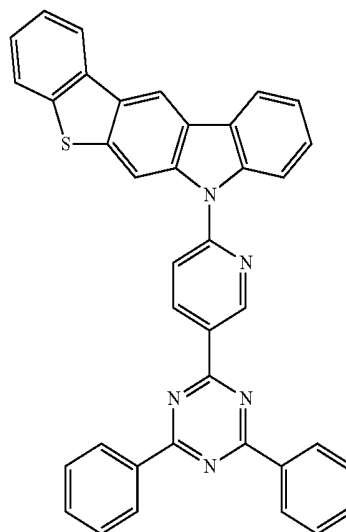
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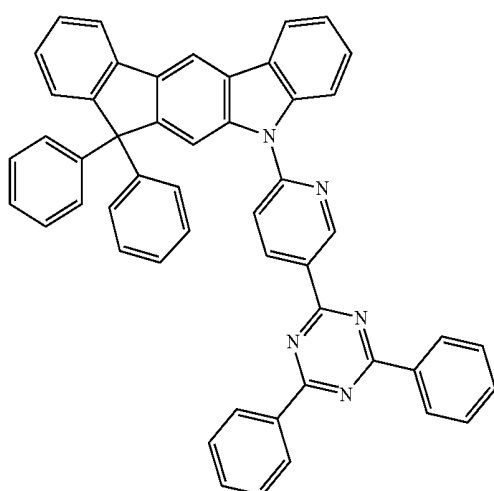


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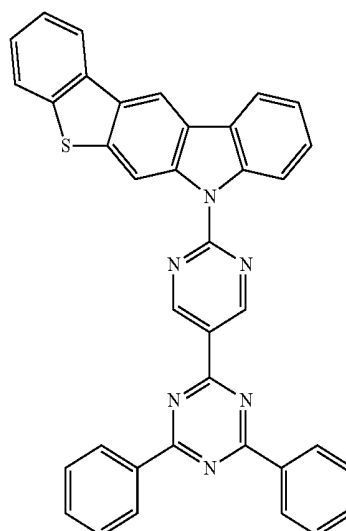
H1-86



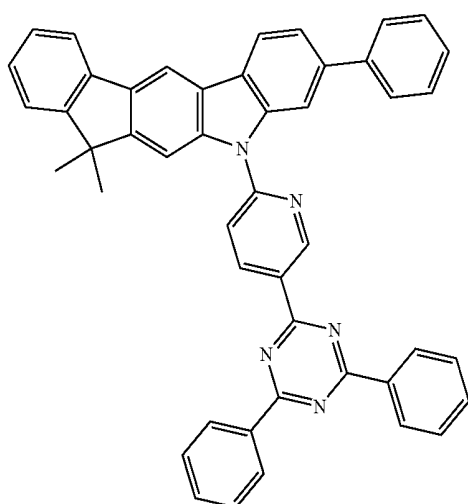
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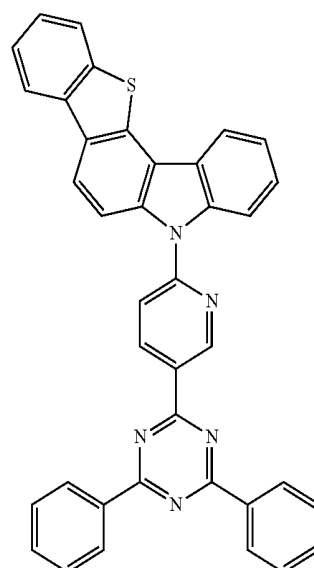
H1-87



H1-85

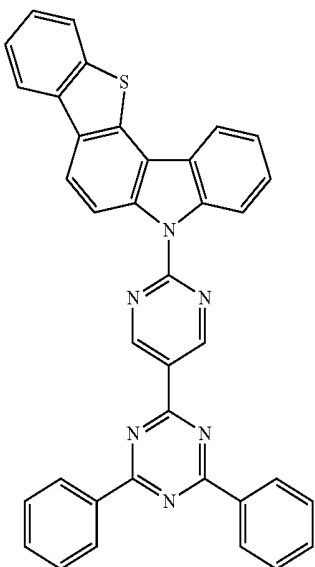


H1-88



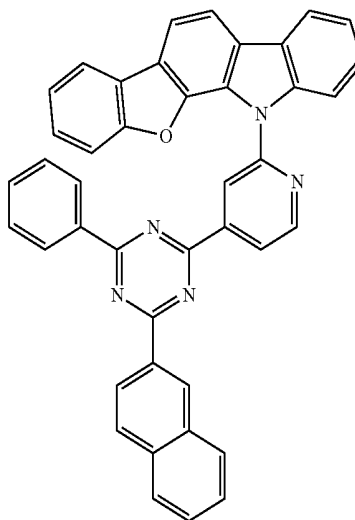
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H1-89

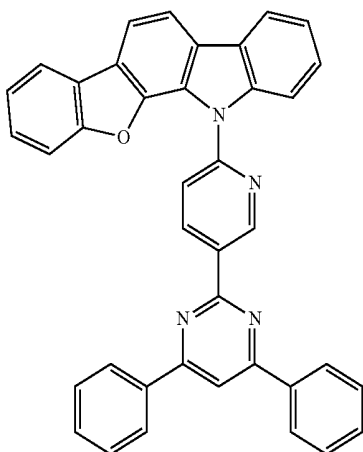


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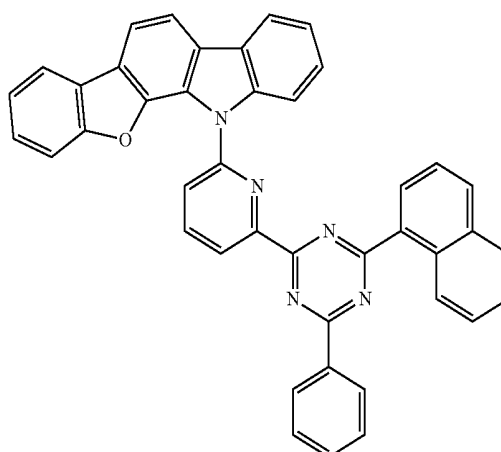
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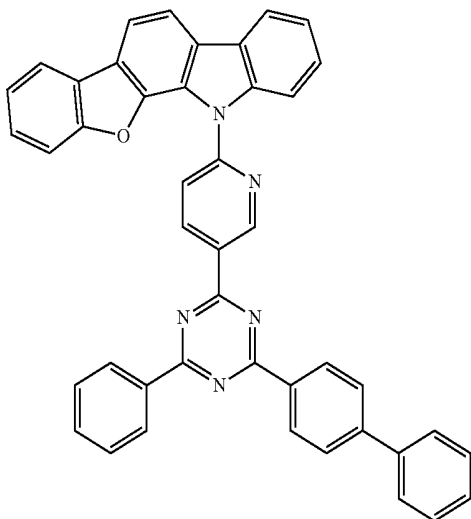
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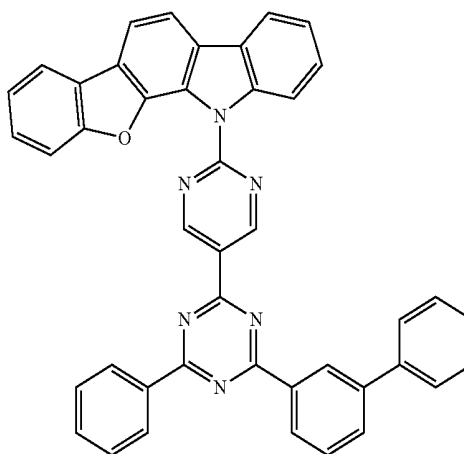
H1-93



H1-91

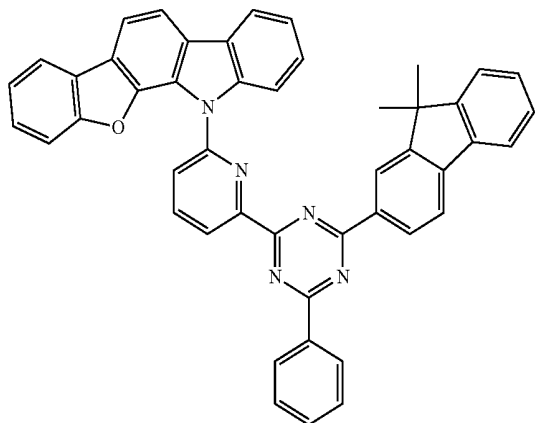


H1-94



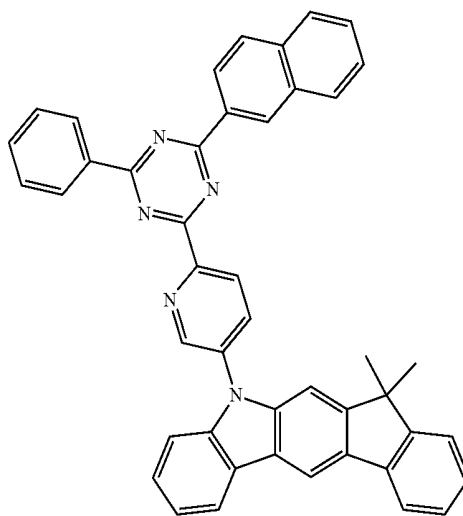
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H1-95

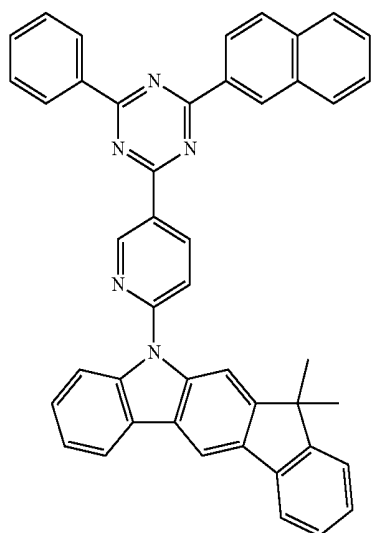


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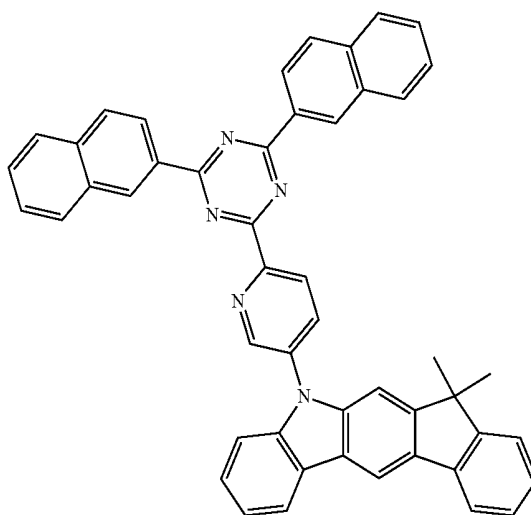
H1-98



H1-96

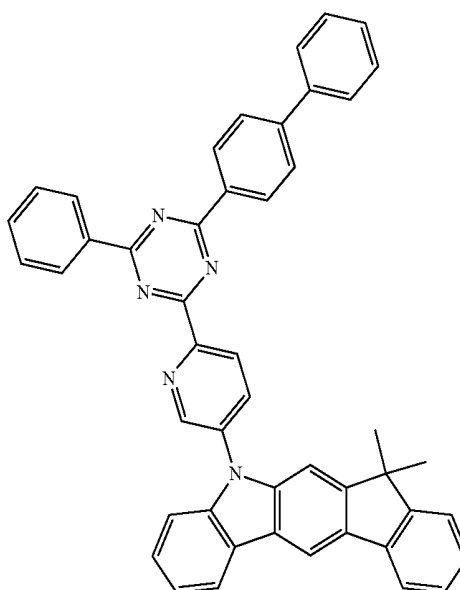
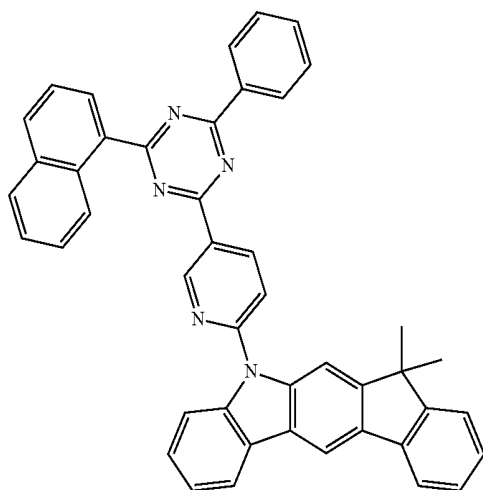


H1-99

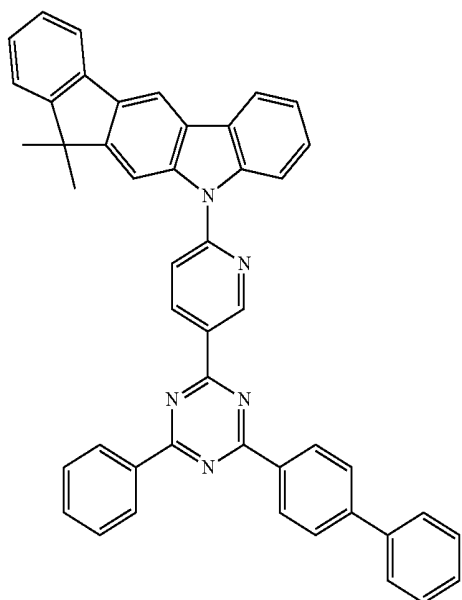


H1-100

H1-97

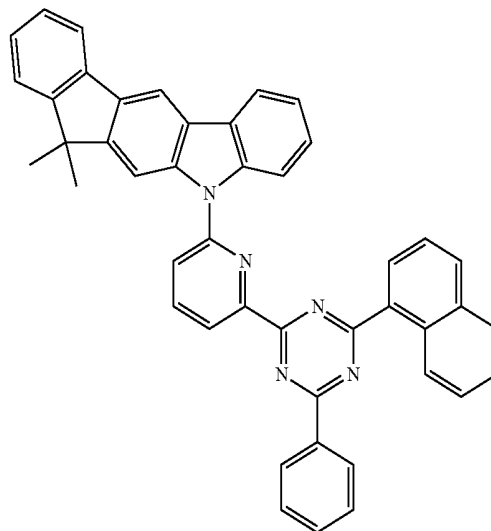


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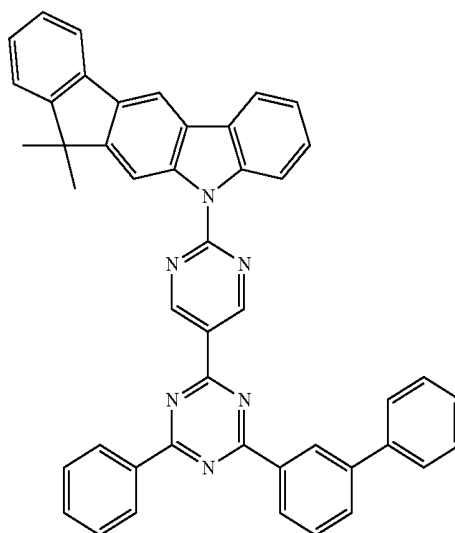


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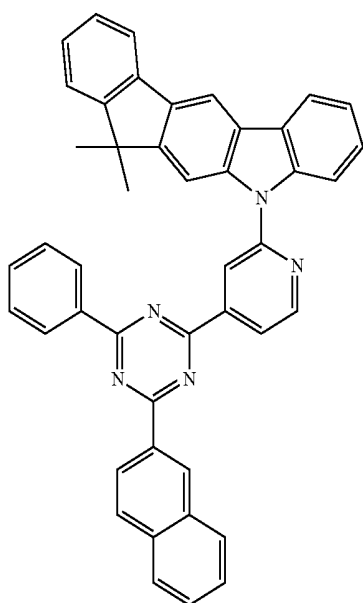
H1-103



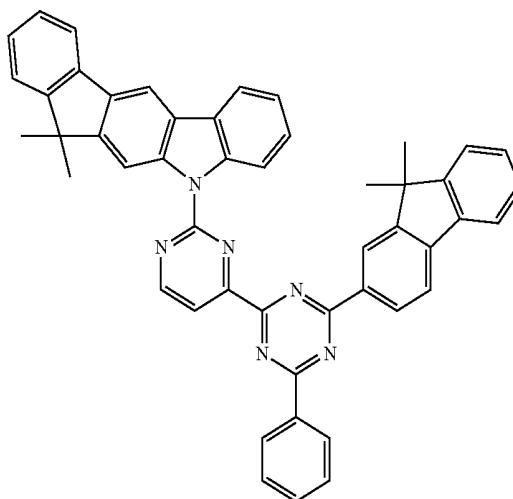
H1-104



H1-102

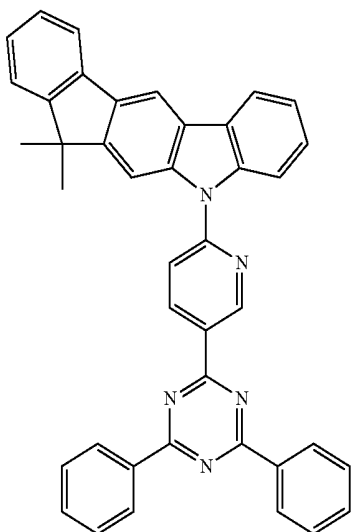


H1-105

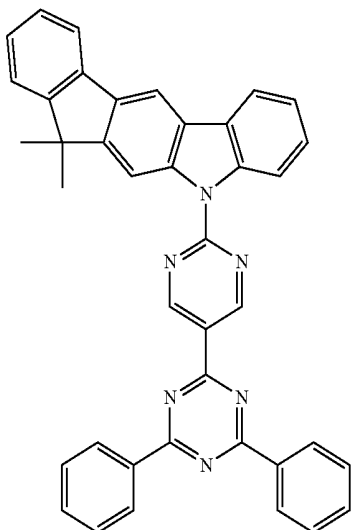


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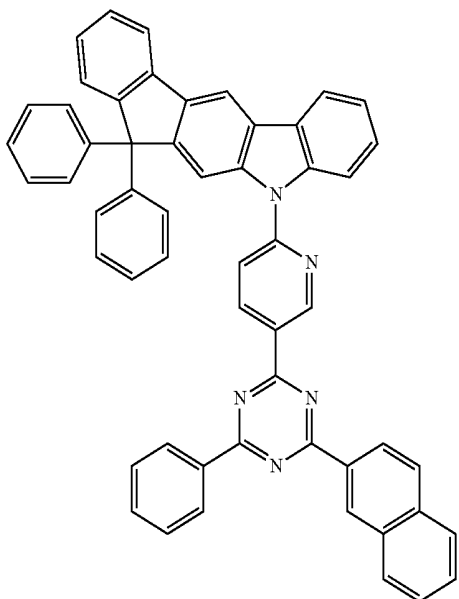
H1-106



H1-107

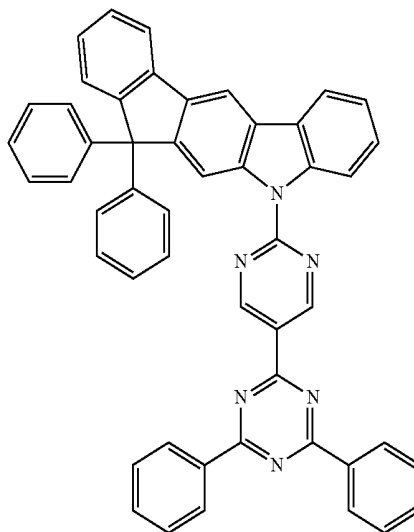


H1-108

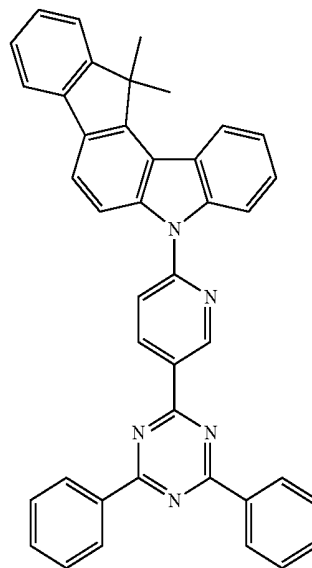


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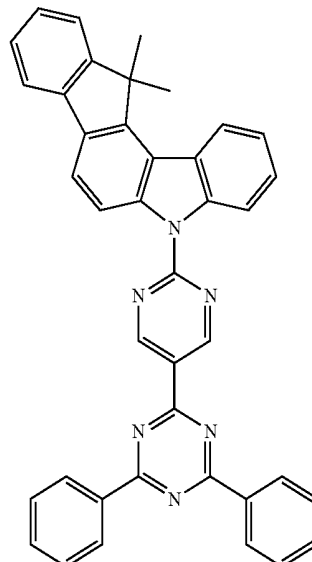
H1-109



H1-110

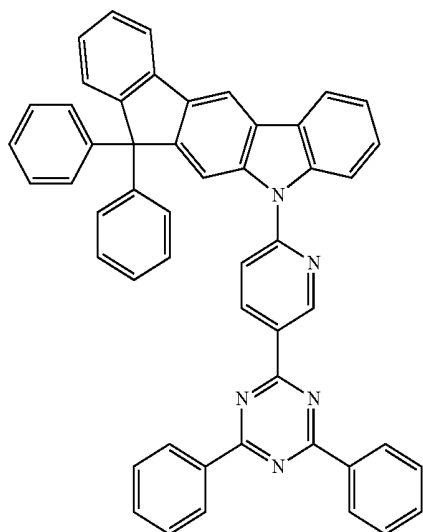


H1-111



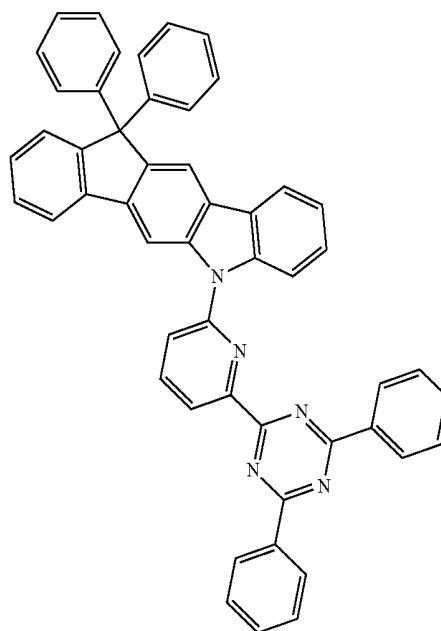
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H1-112

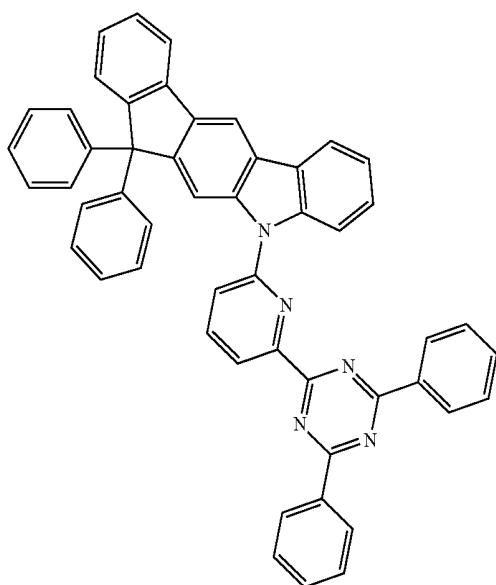


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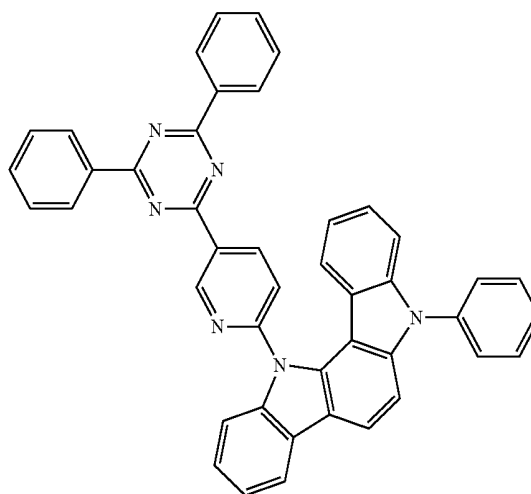
H1-114



H1-113



H1-115

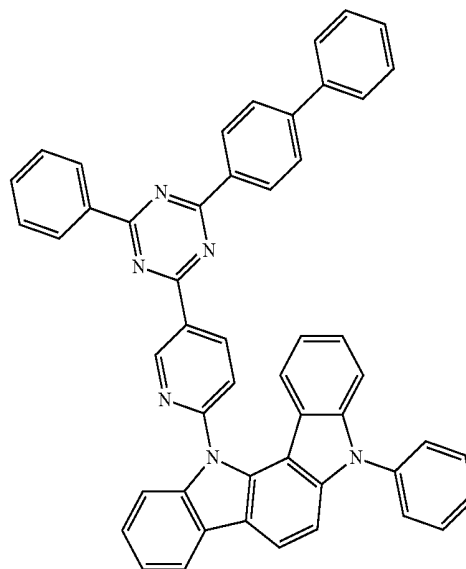
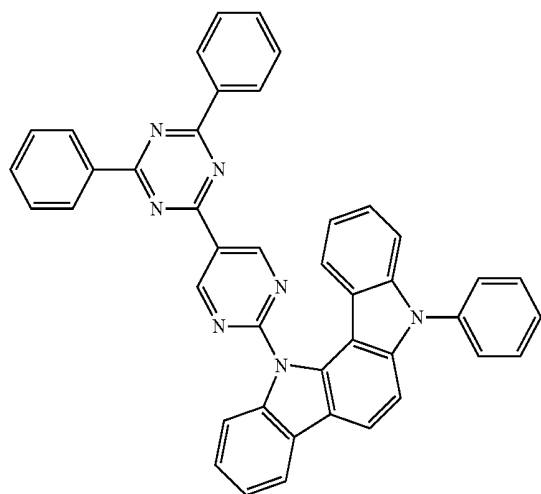


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H1-117

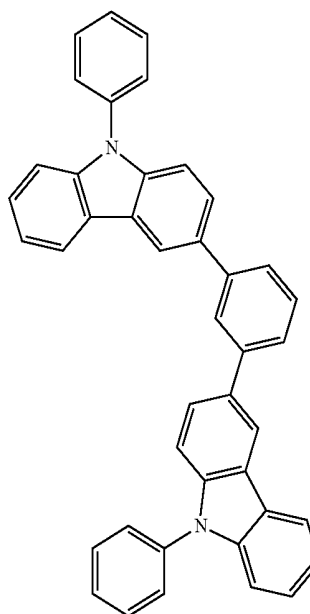
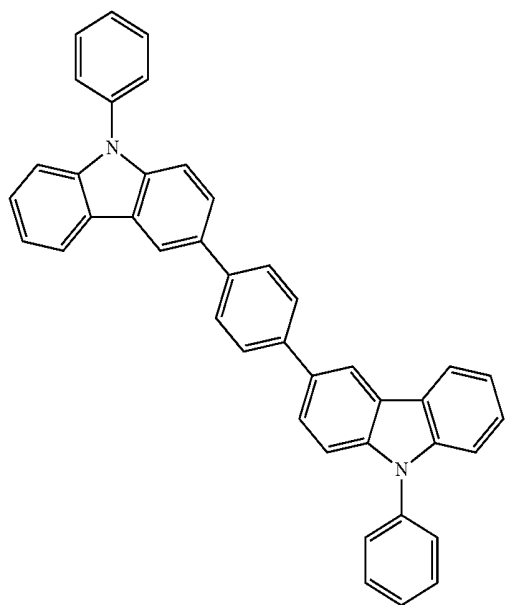
H1-116



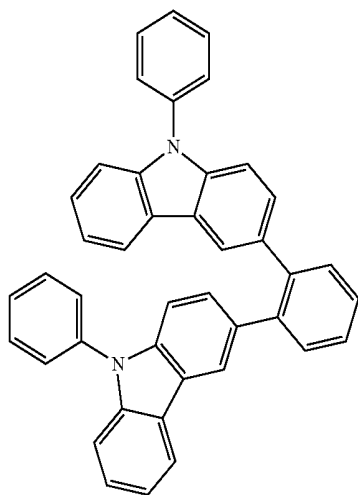
[0046] The second host compound represented by formula 2 includes the following compounds, but is not limited thereto:

H2-1

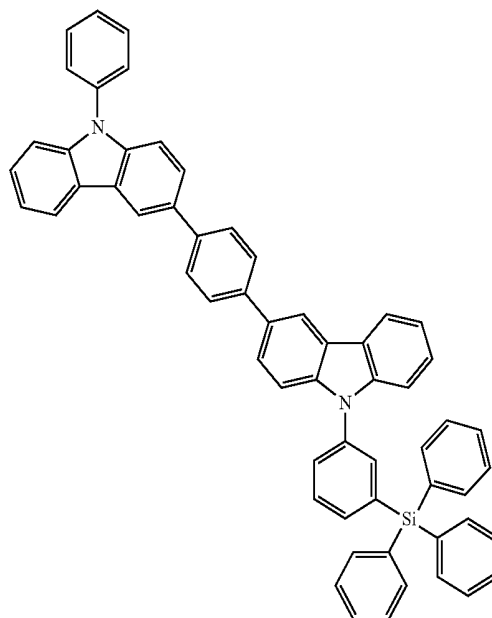
H2-2



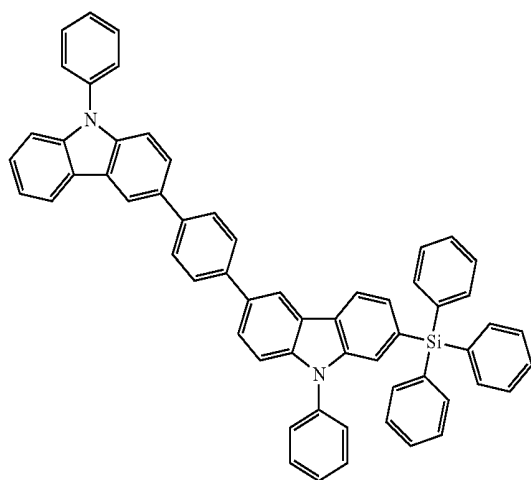
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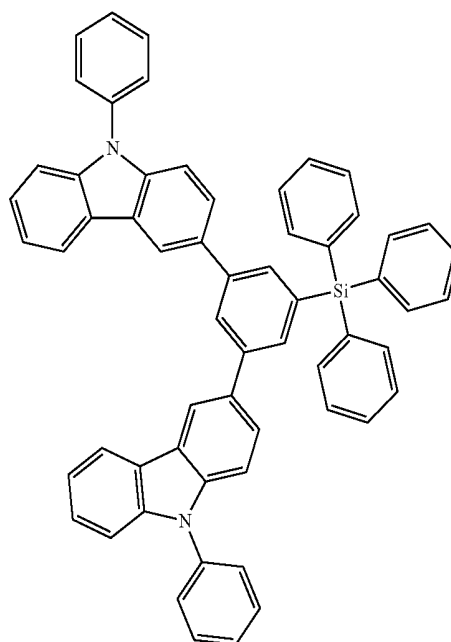
H2-3



H2-4

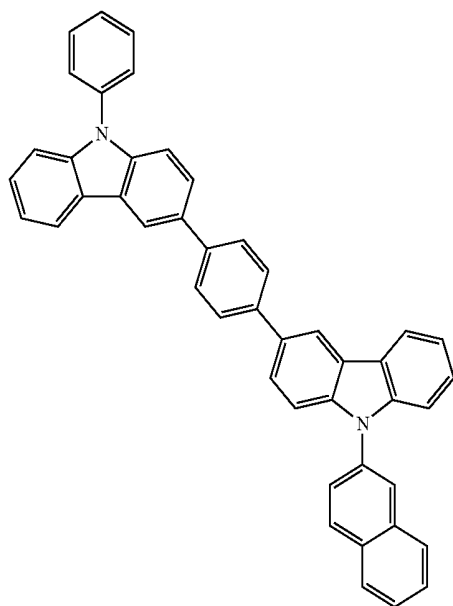


H2-5

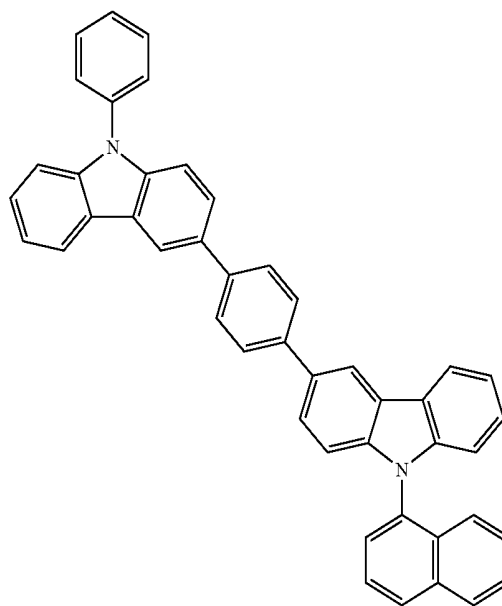


H2-6

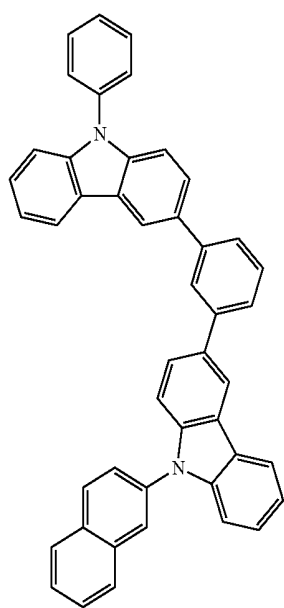
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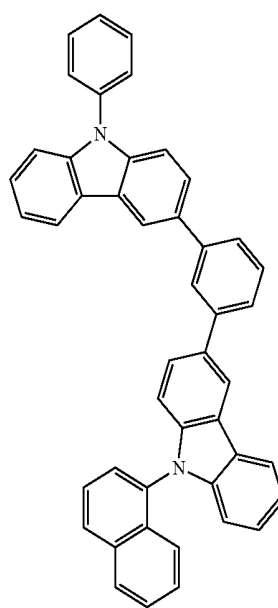
H2-7



H2-8



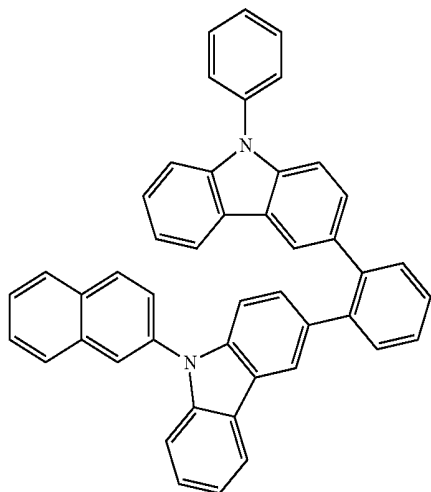
H2-9



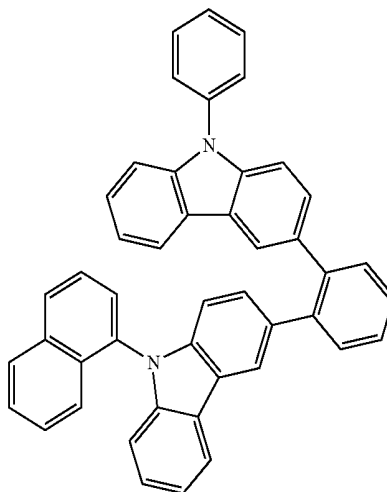
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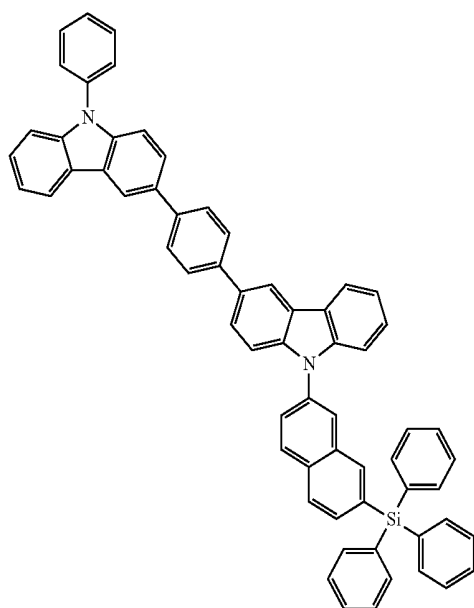
H2-11



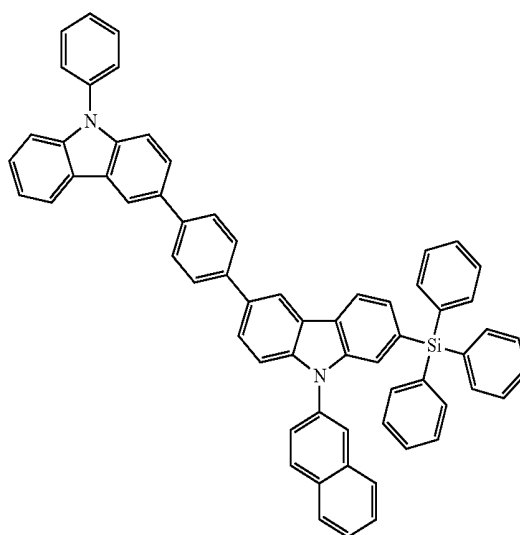
H2-12



H2-13

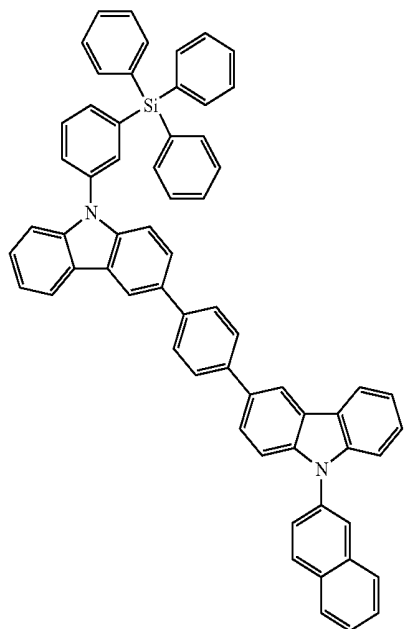


H2-14

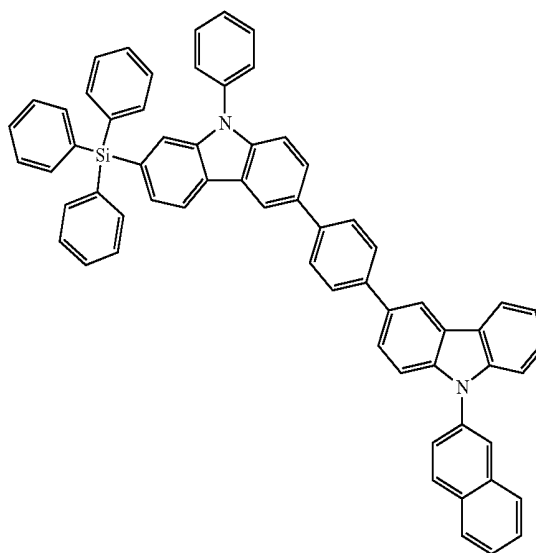


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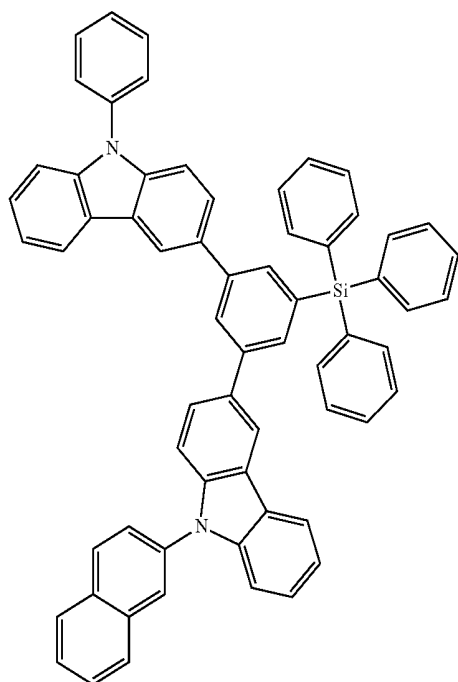
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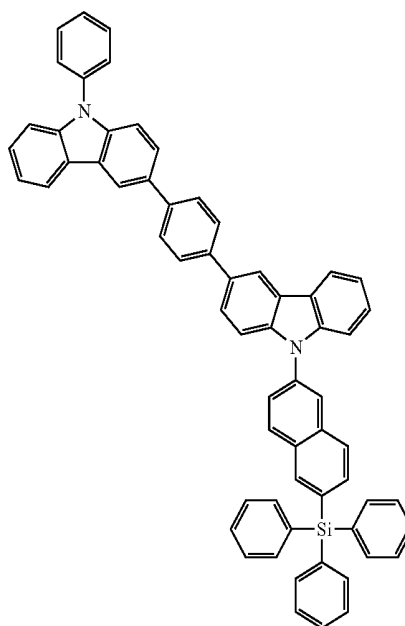
H2-16



H2-17

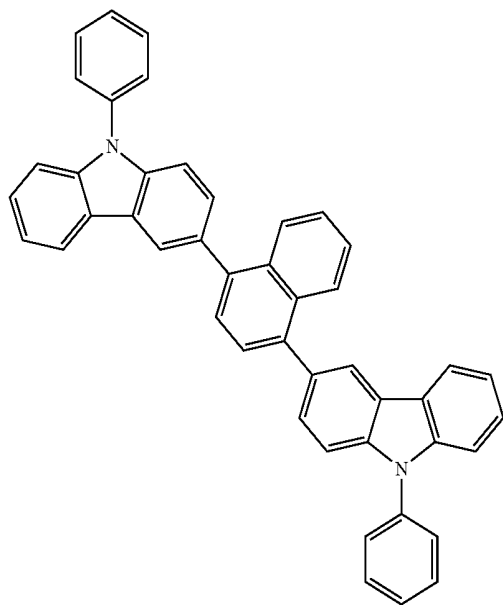


H2-18

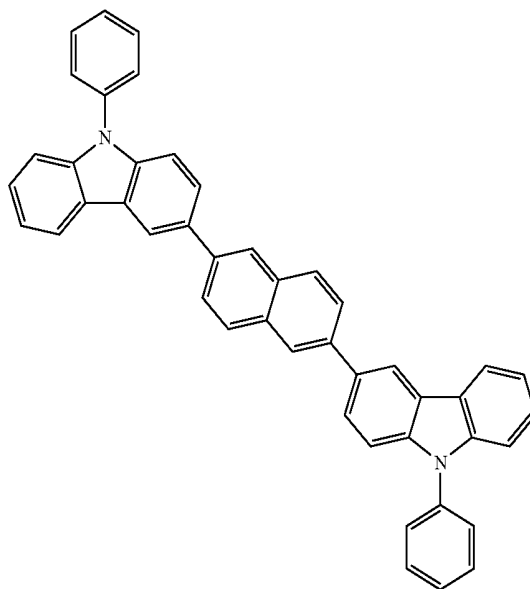


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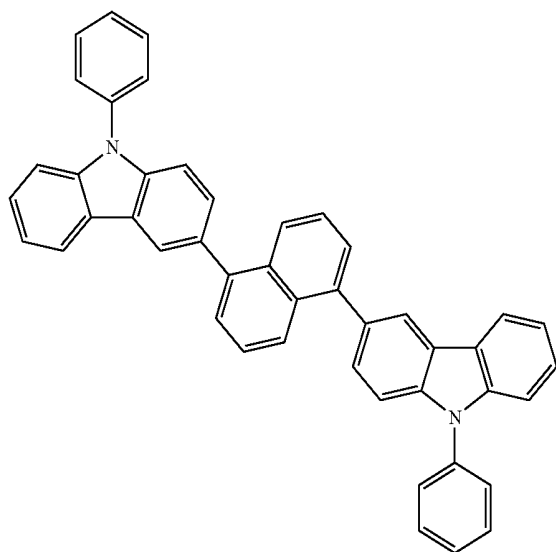
H2-19



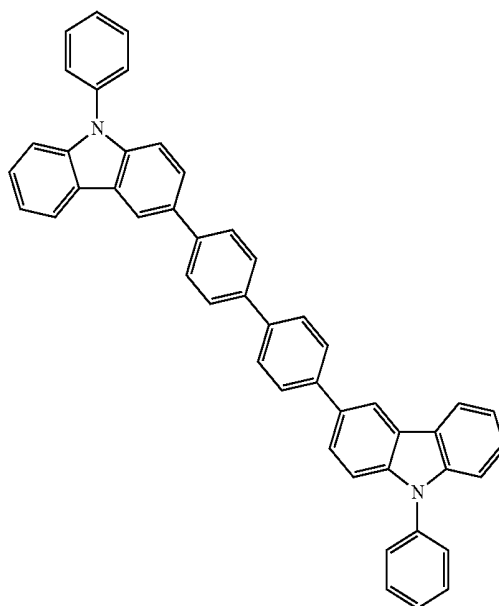
H2-20



HT-21

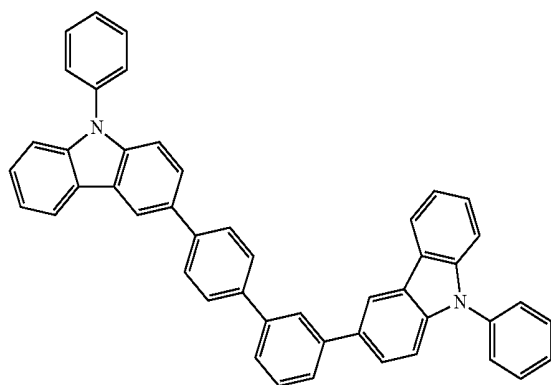


HT-22

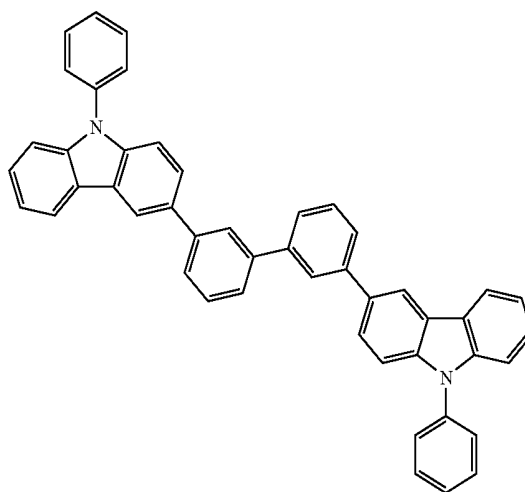


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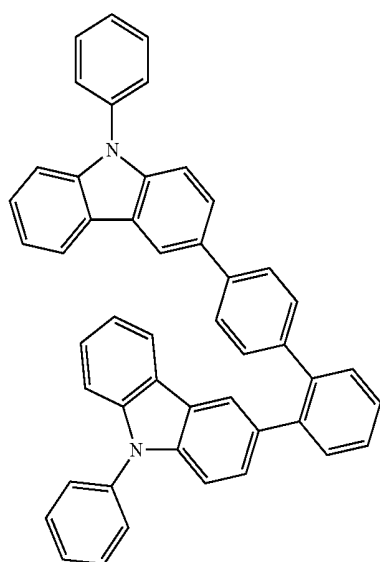
HT-23



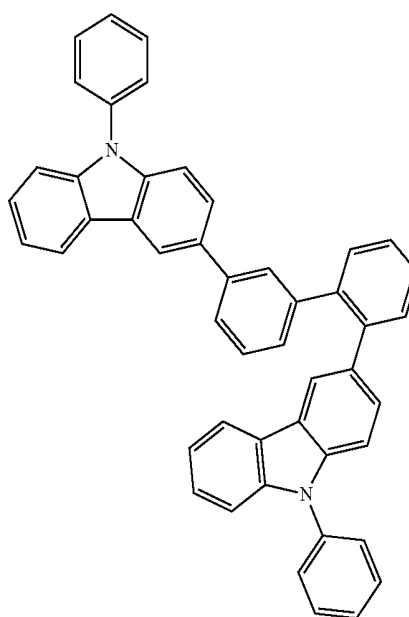
HT-24



H2-25

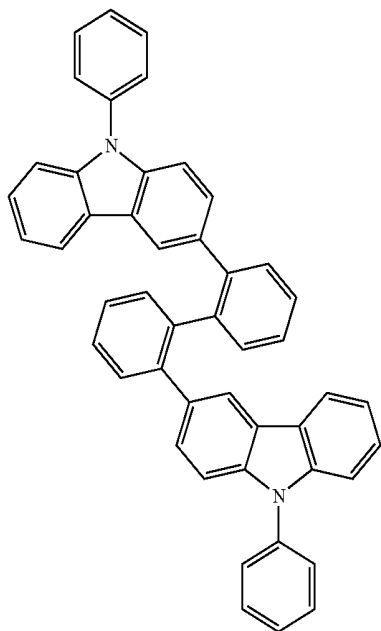


H2-26

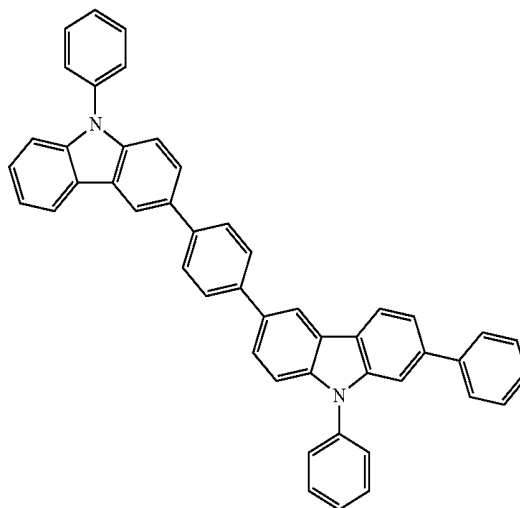


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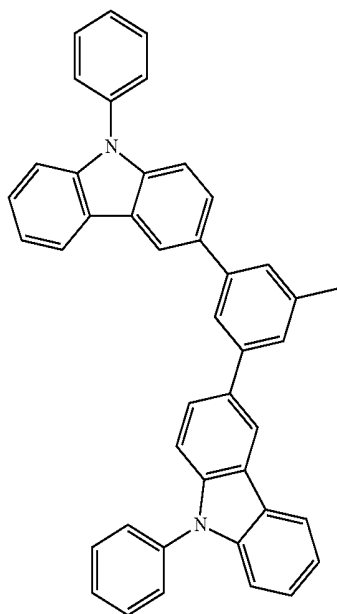
H2-27



H2-28

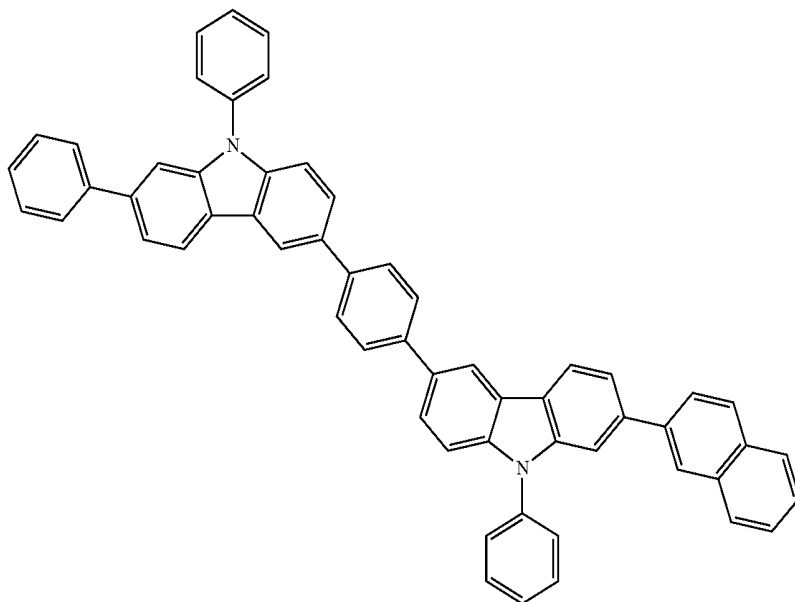


H2-29

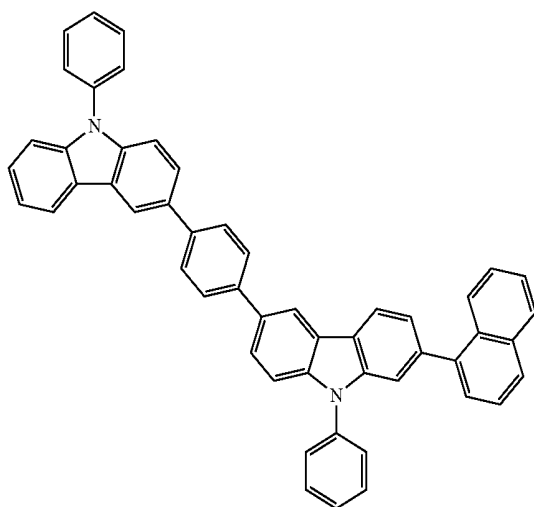


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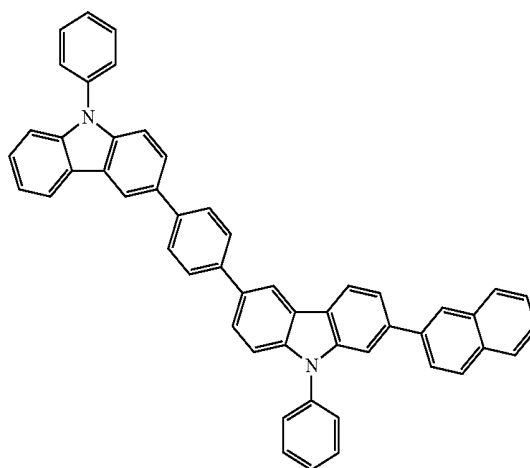
H2-30



H2-31

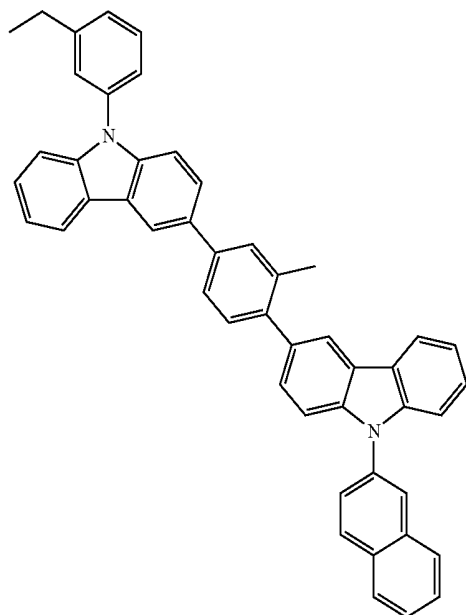


H2-32

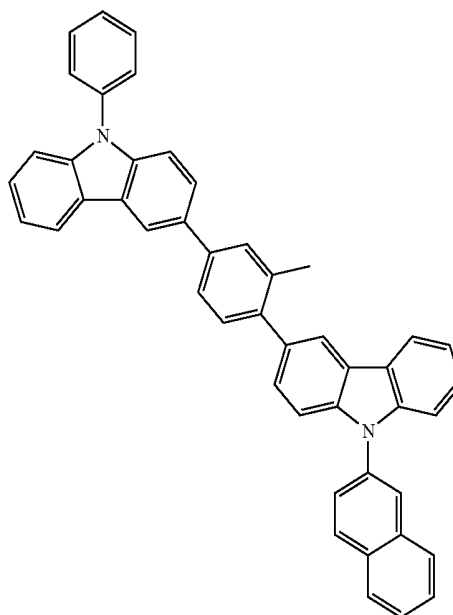


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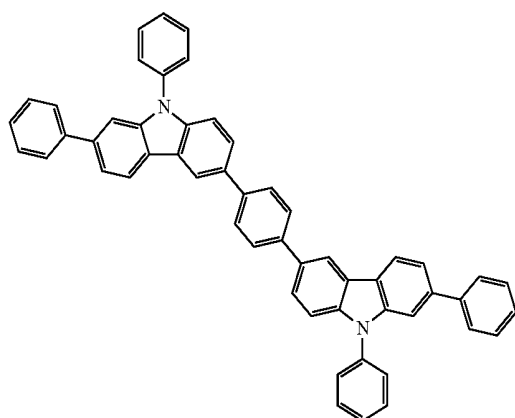
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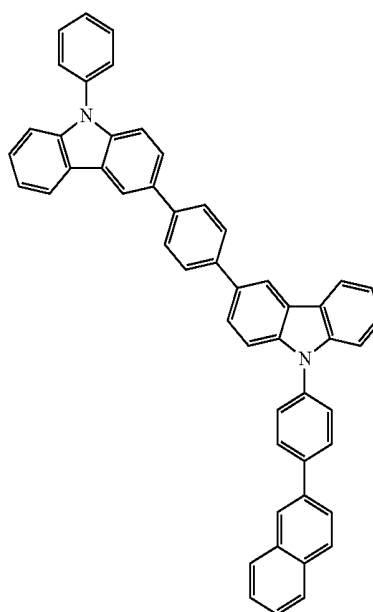
H2-34



H2-35

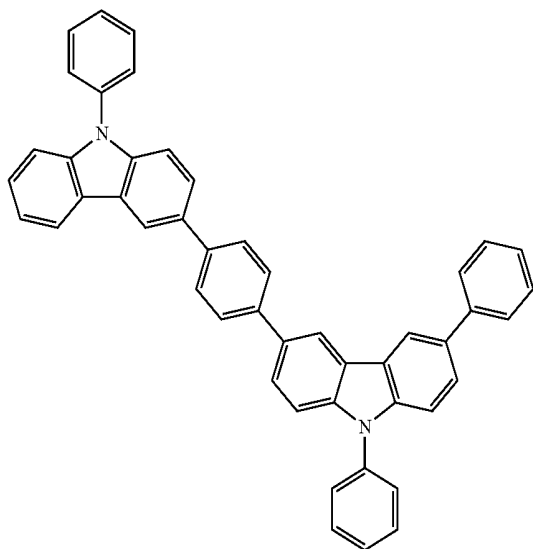


H2-36

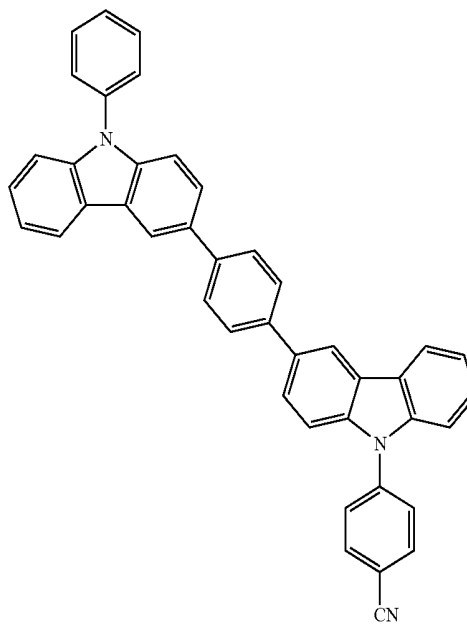


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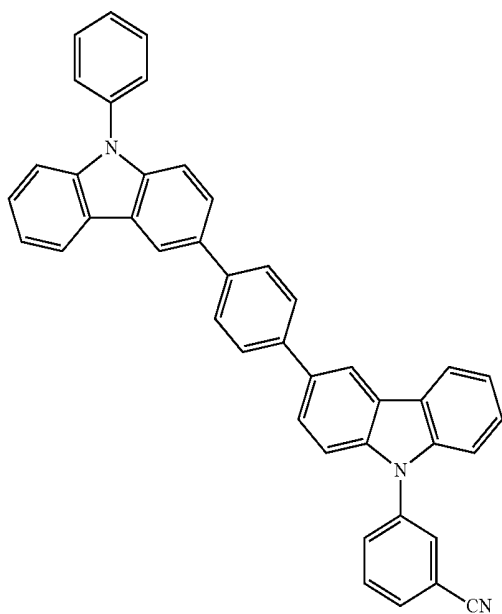
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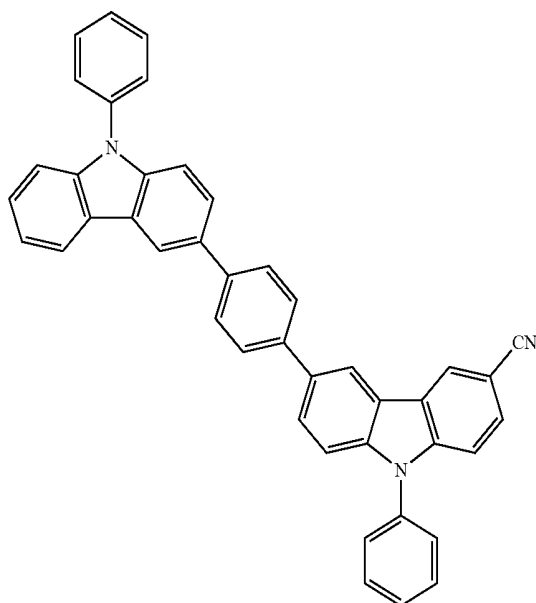
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H2-39

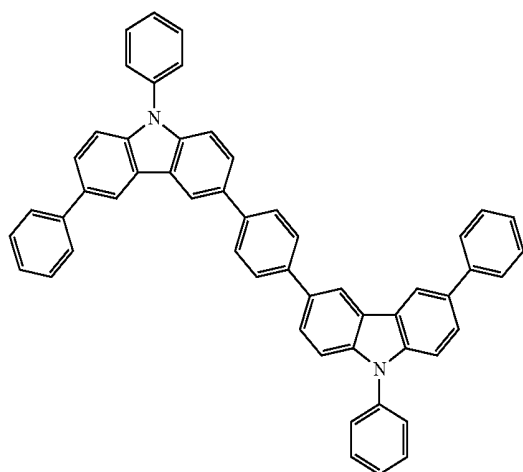


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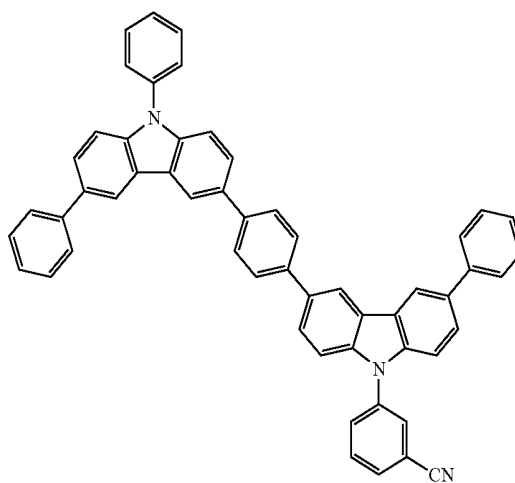


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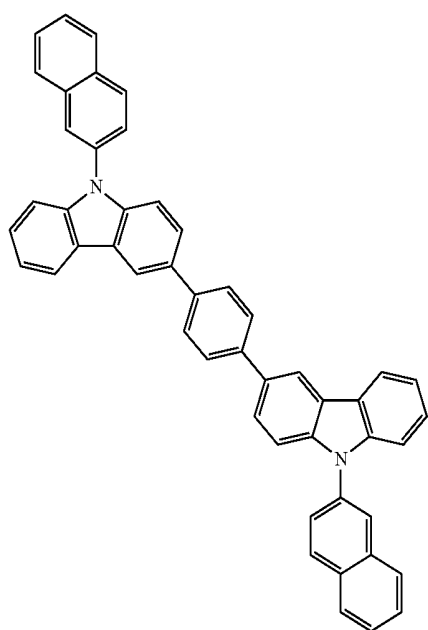
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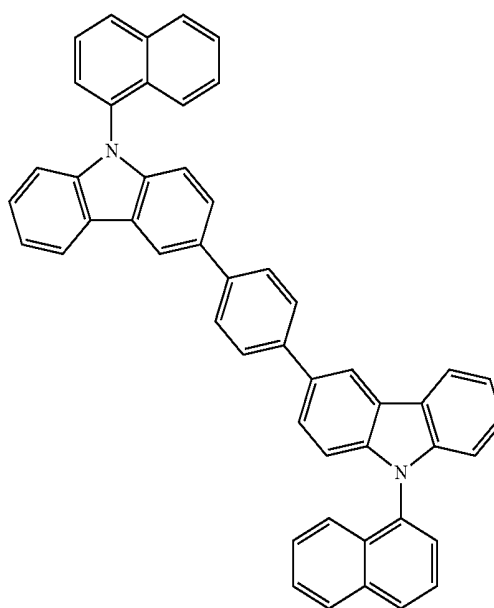
H2-42



H2-43

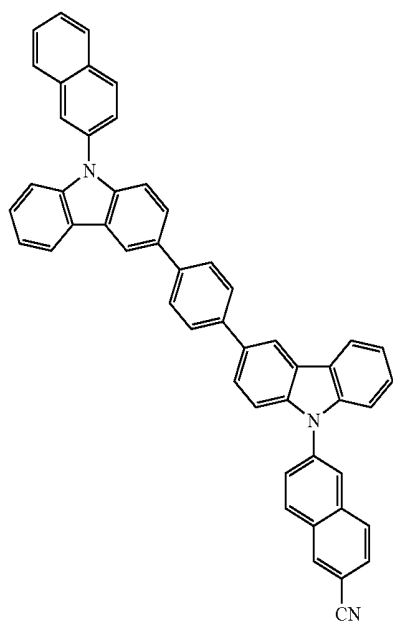


H2-44

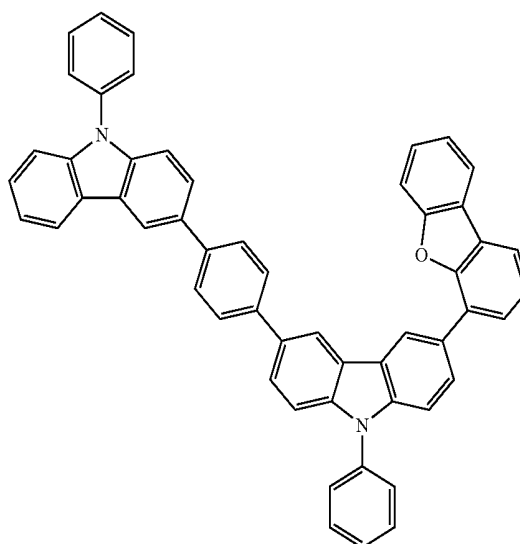


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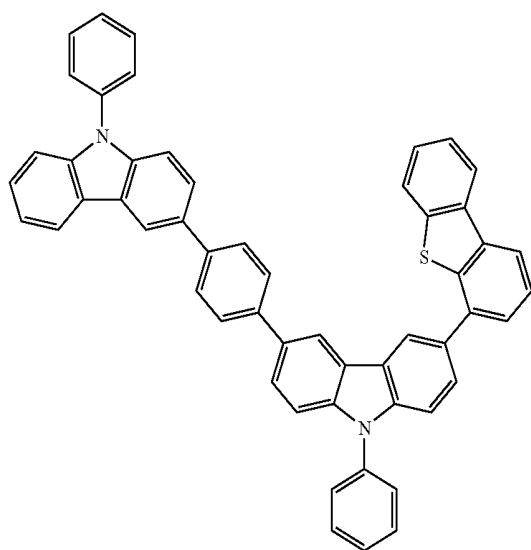
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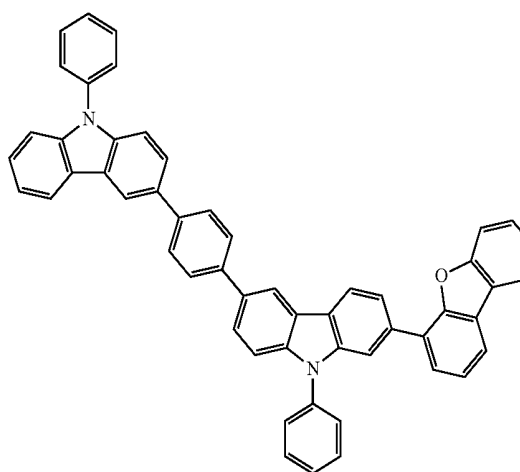
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H2-47

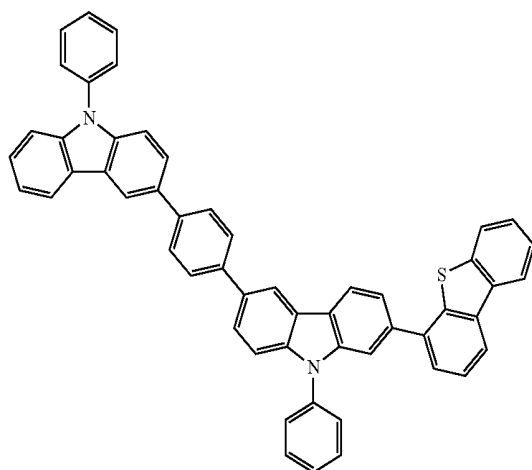


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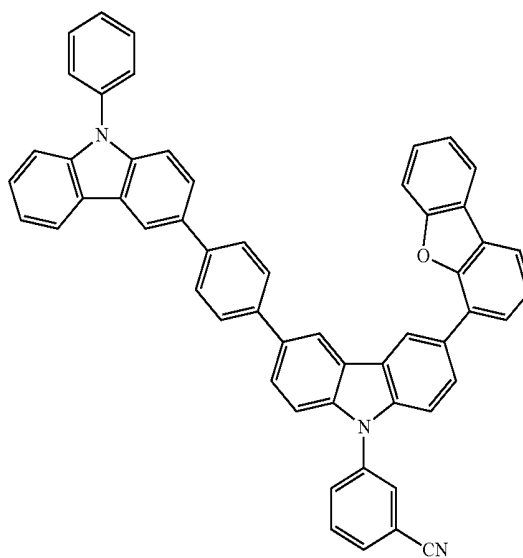


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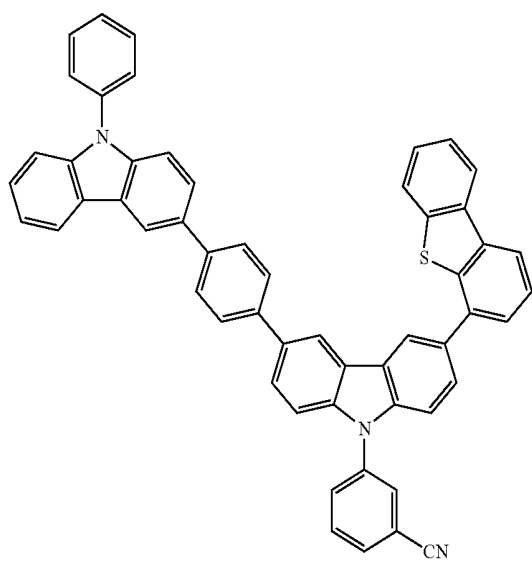
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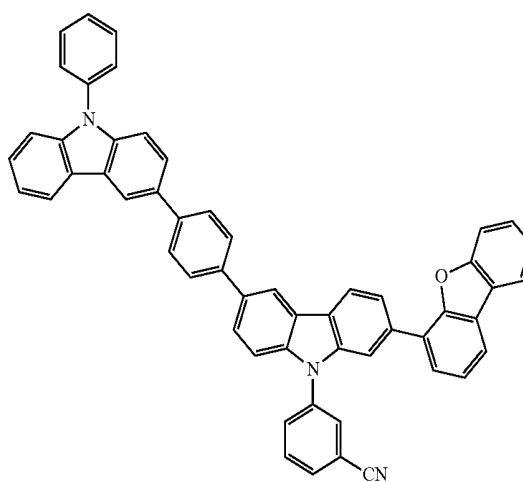
H2-50



H2-51

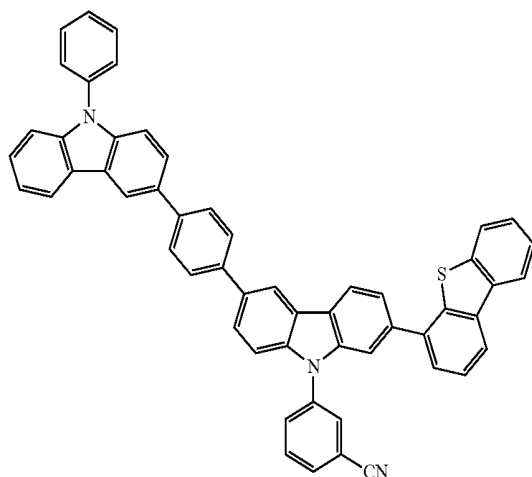


H2-52

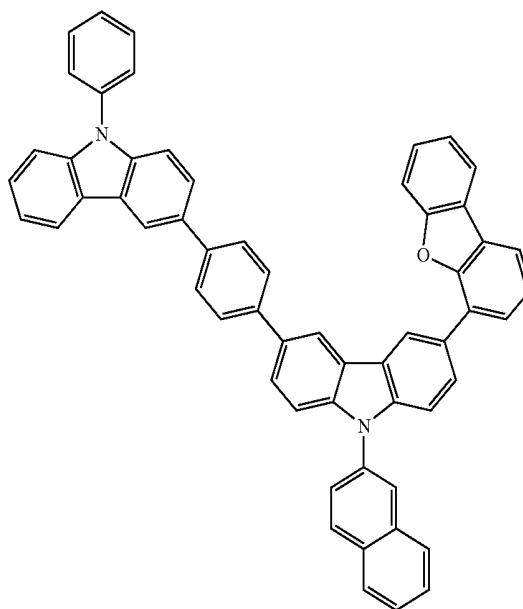


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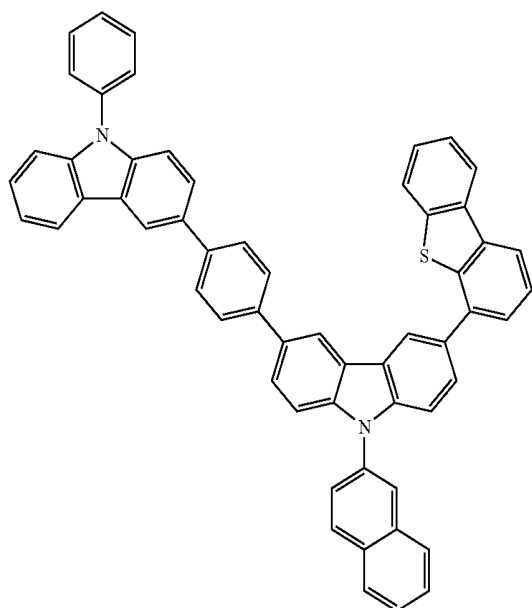
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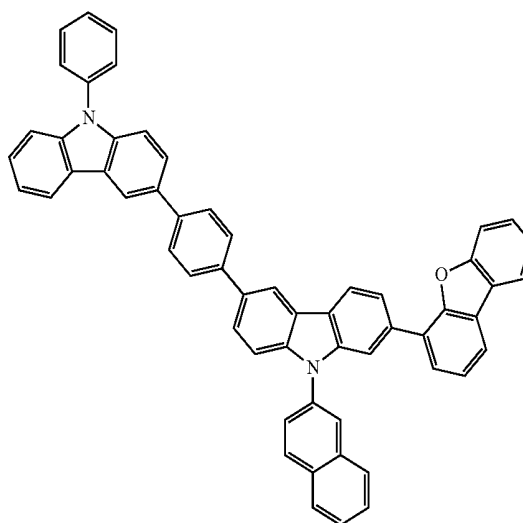
H2-54



H2-55

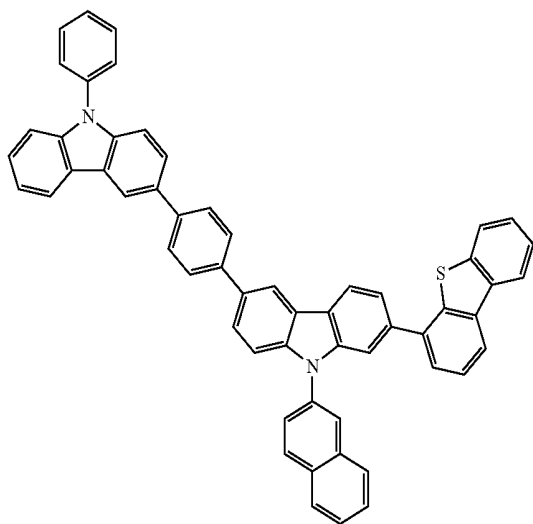


H2-56

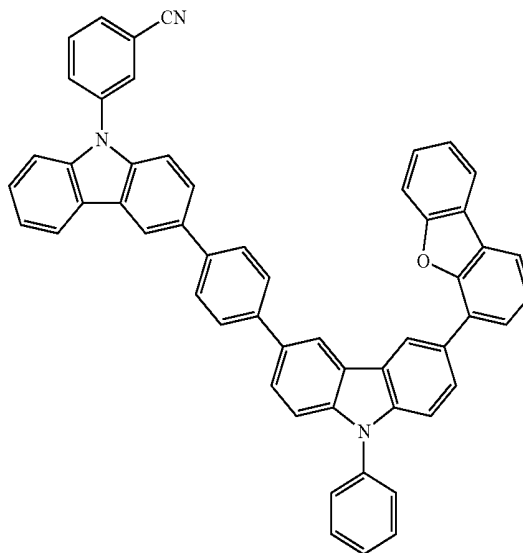


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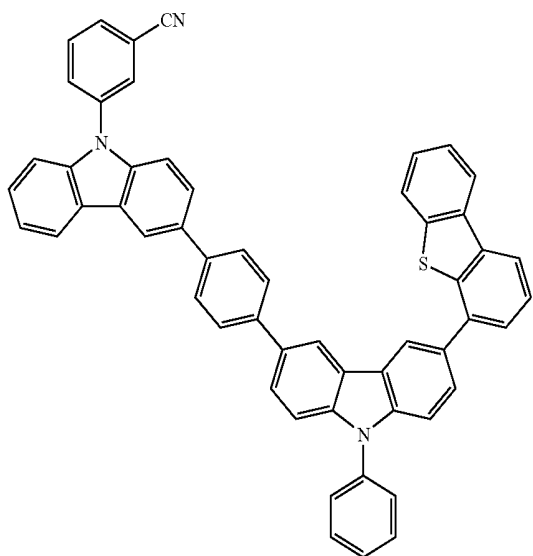
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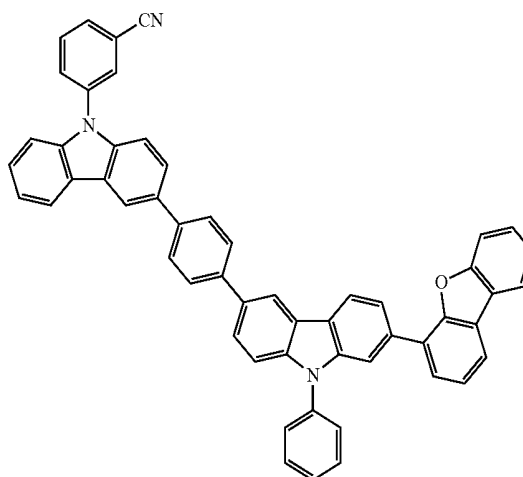
H2-58



H2-59

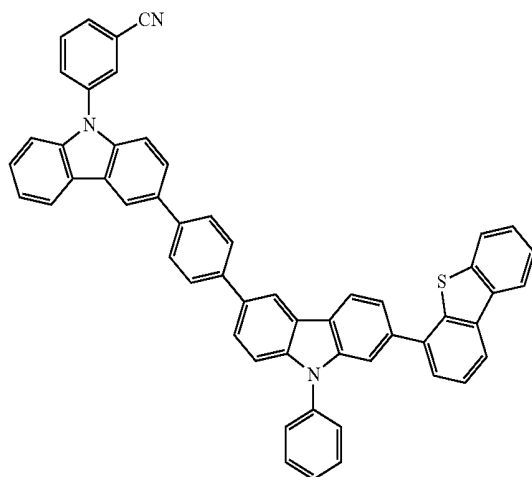


H2-60

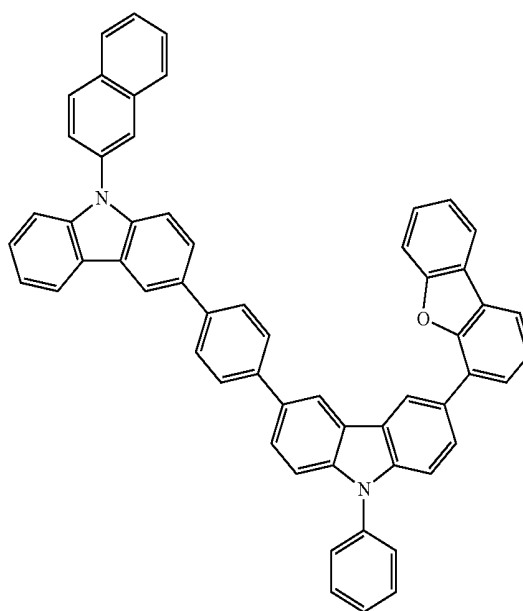


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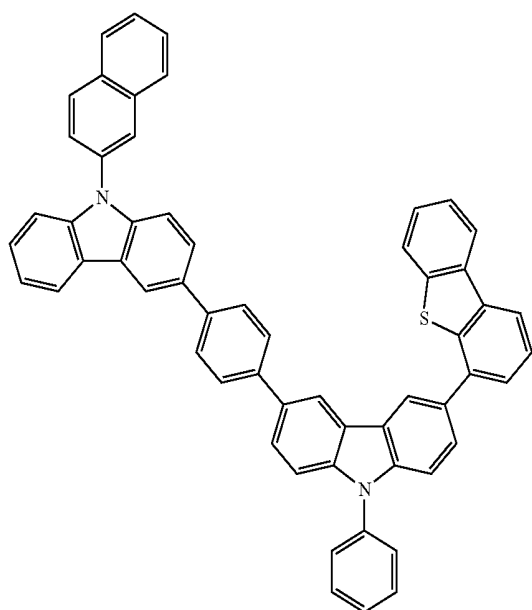
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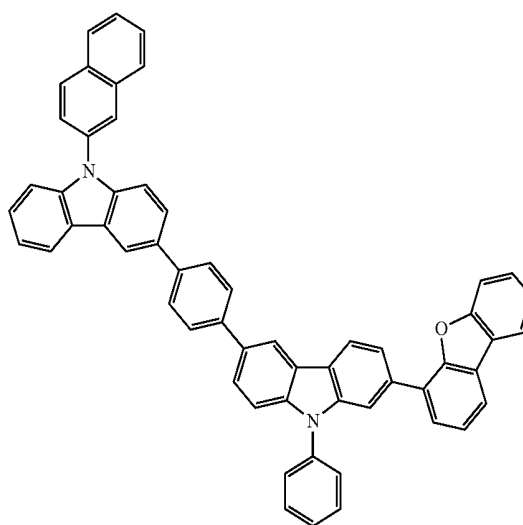
H2-62



H2-63

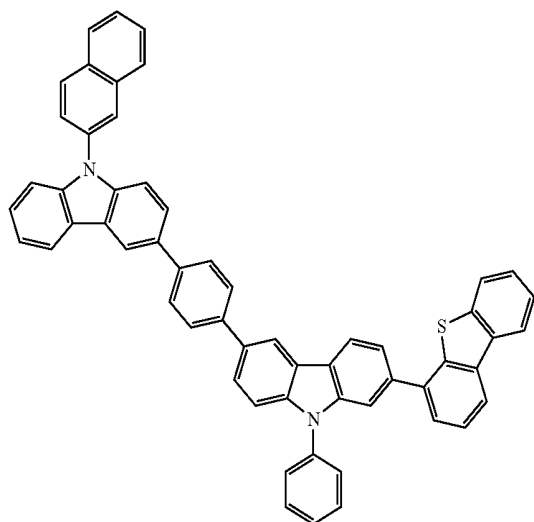


H2-64

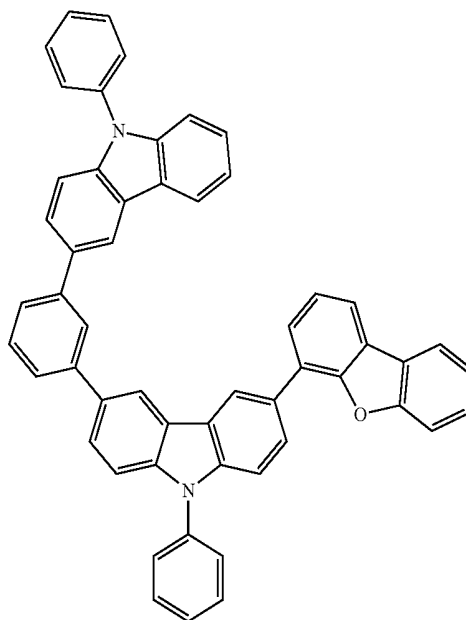


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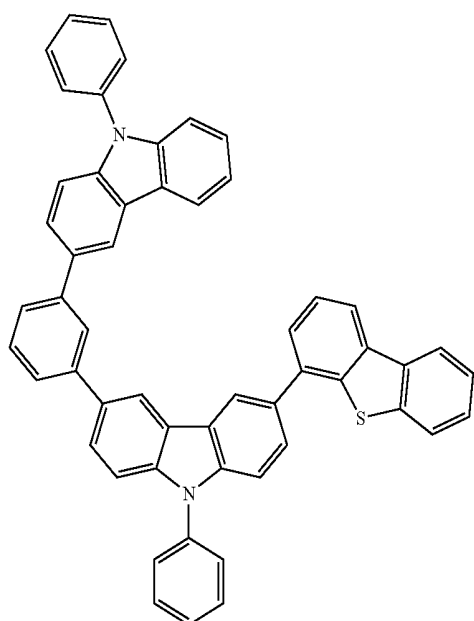
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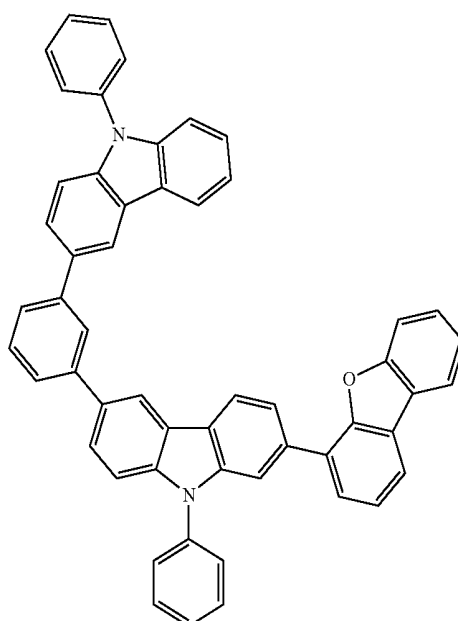
H2-66



H2-67

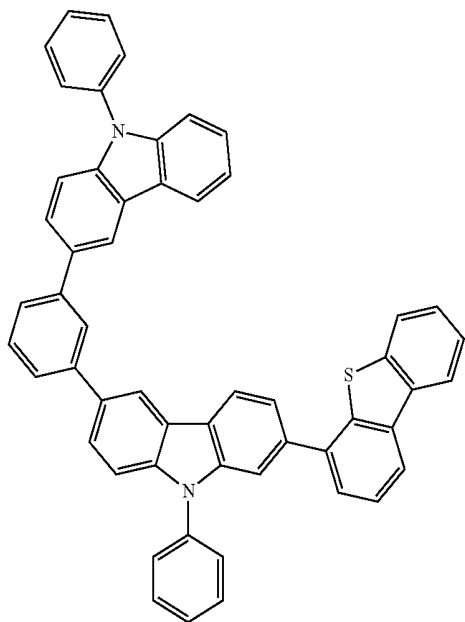


H2-68

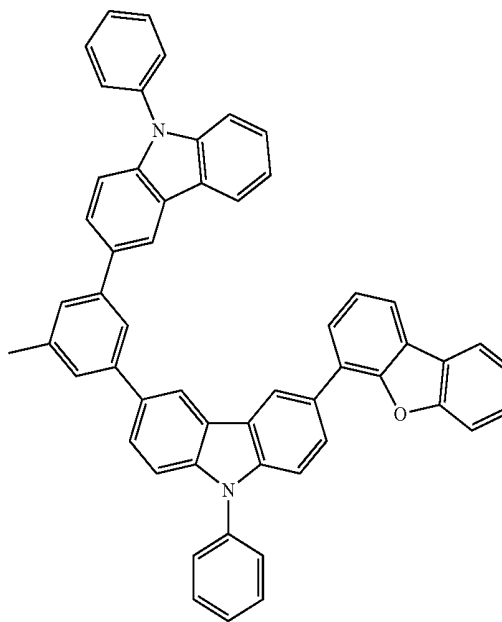


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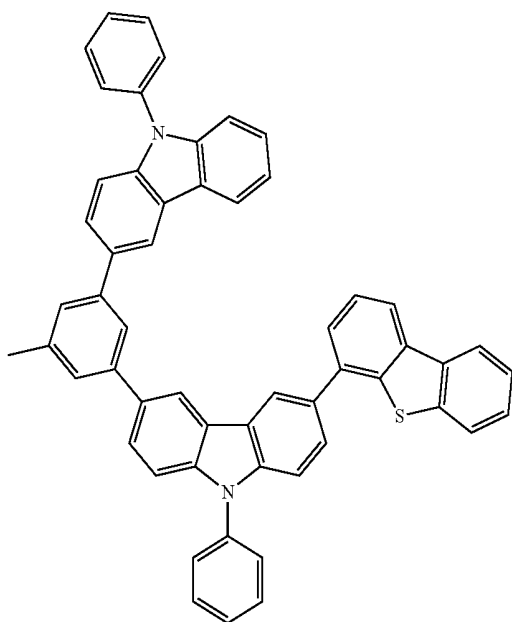
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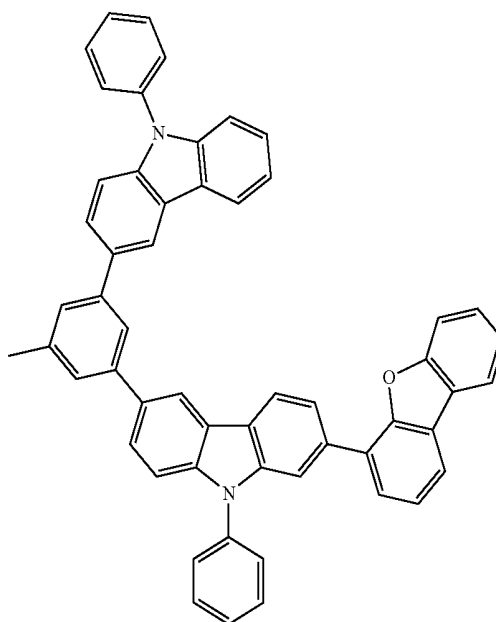
H2-70



H2-71

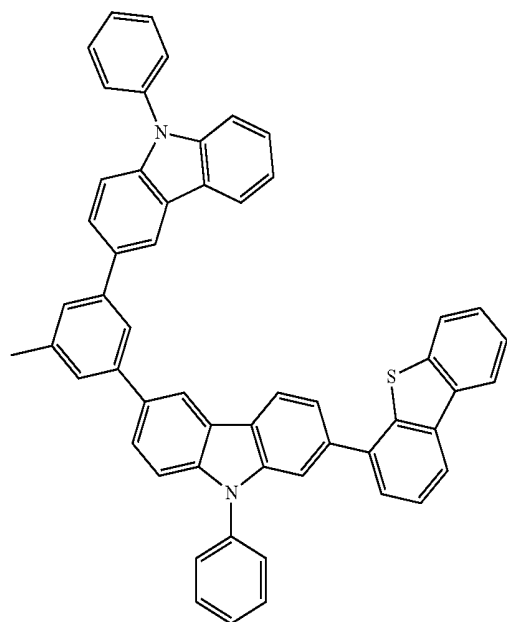


H2-72

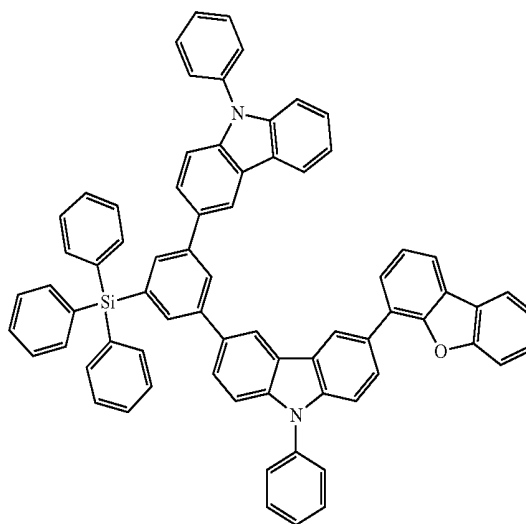


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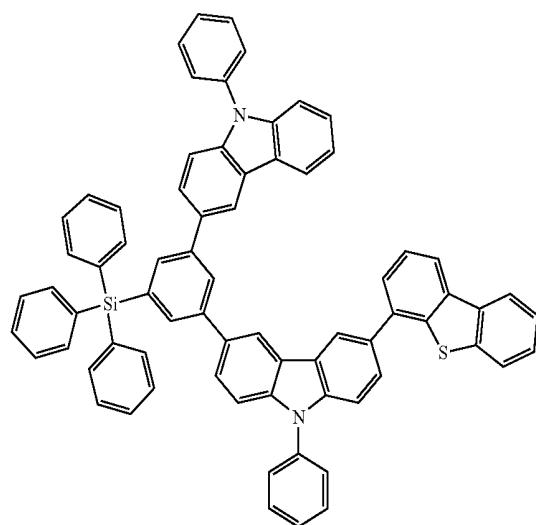
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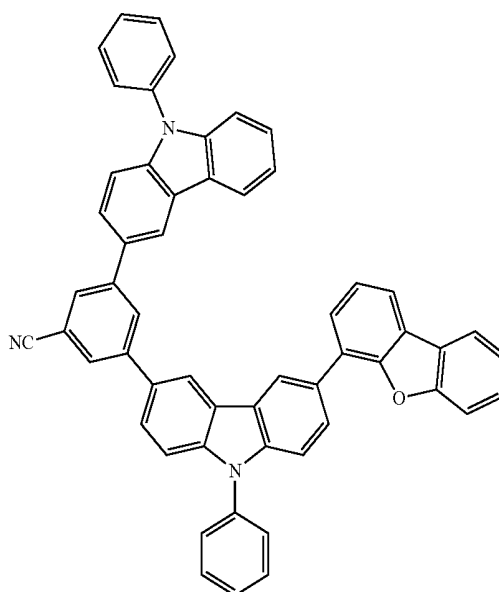
H2-74



H2-75

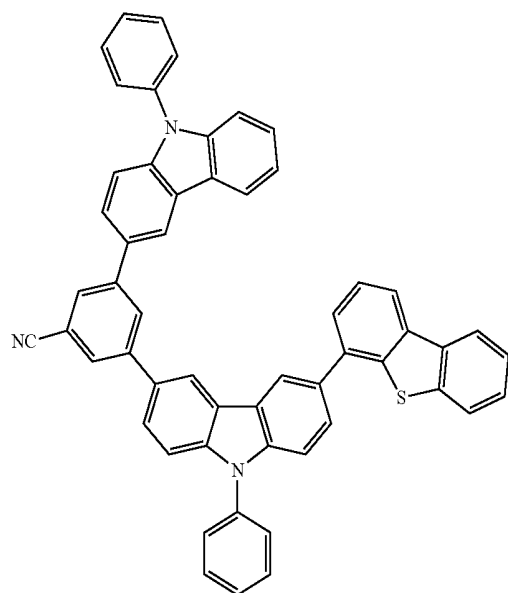


H2-76

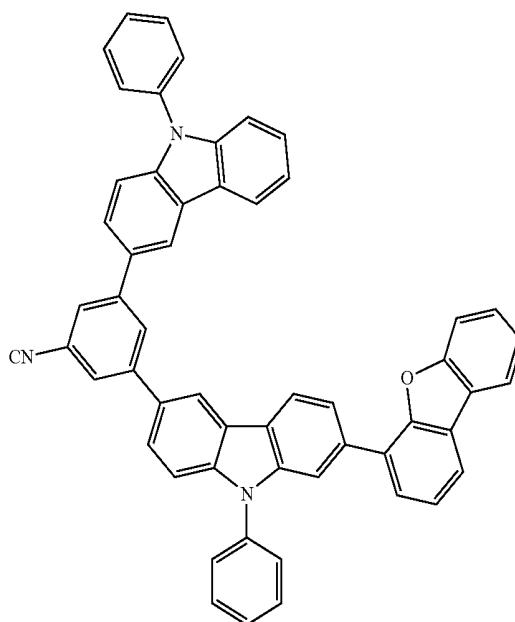


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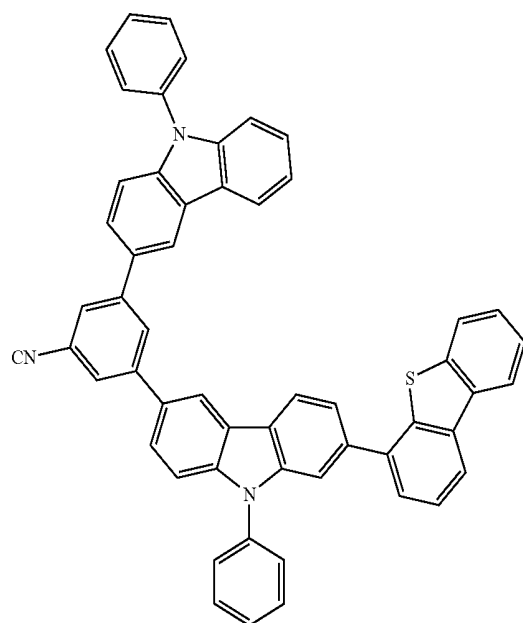
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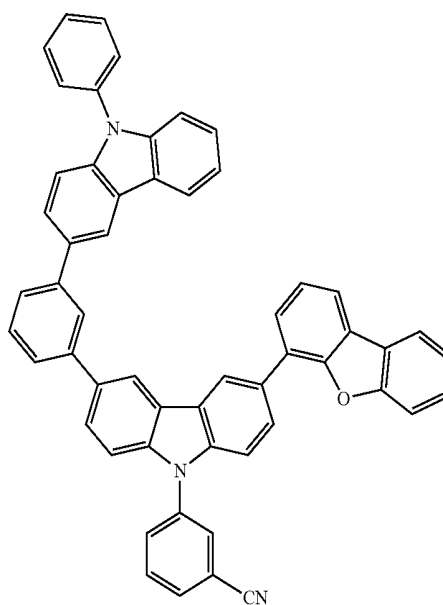
H2-78



H2-79

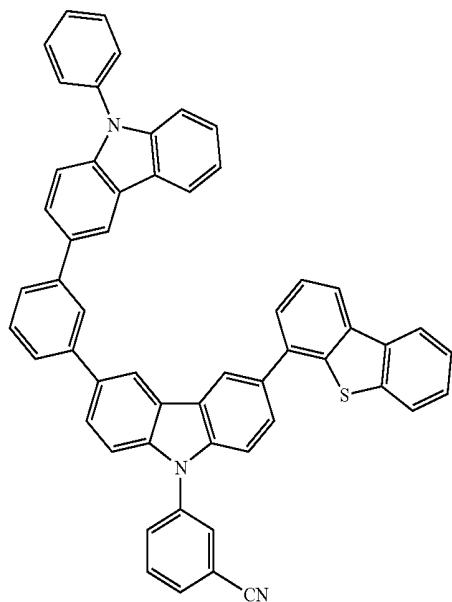


H2-80

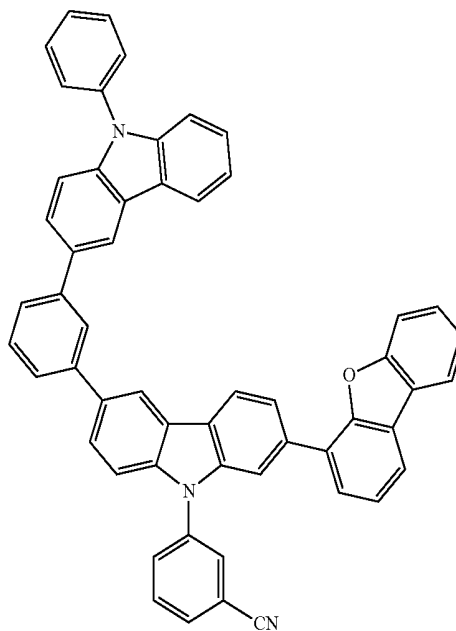


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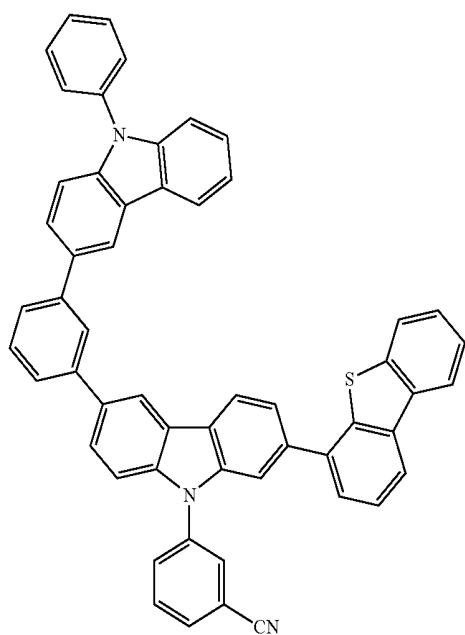
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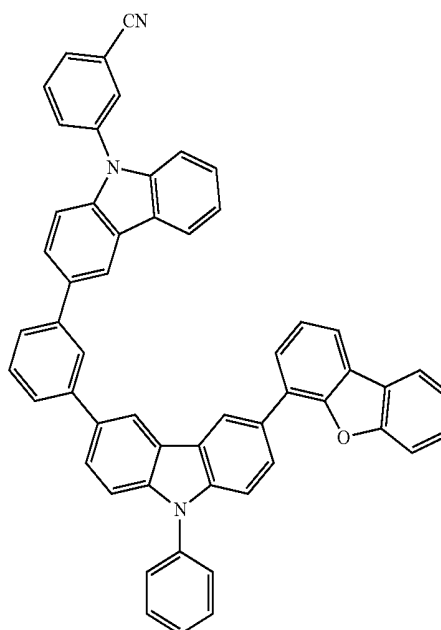
H2-82



H2-83

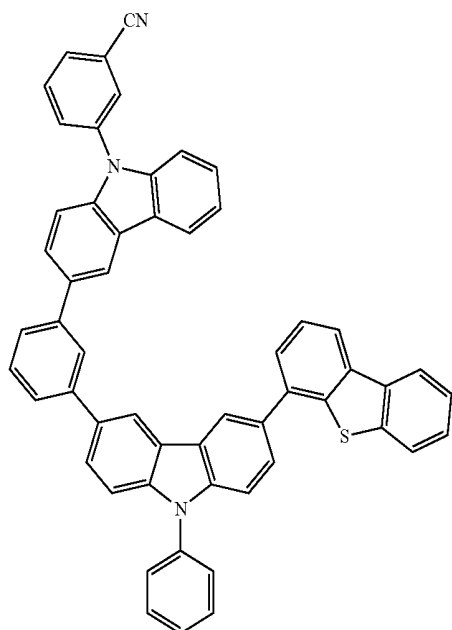


H2-84

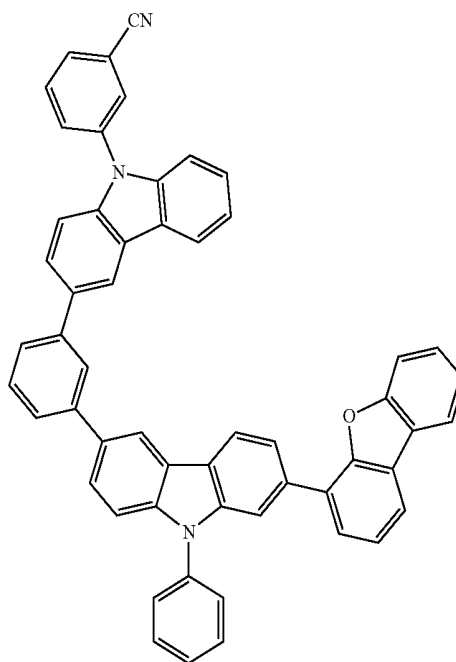


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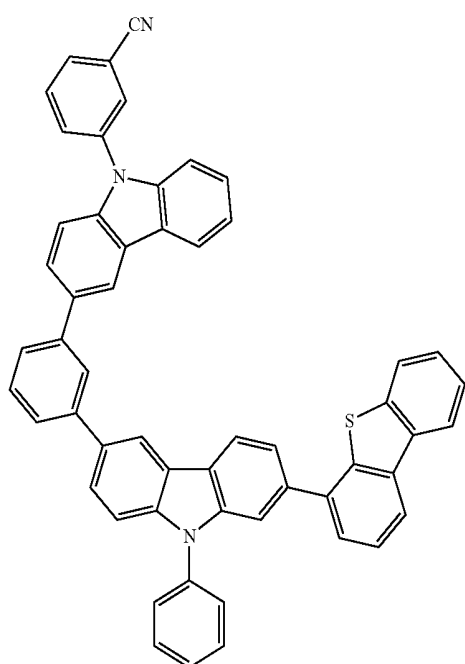
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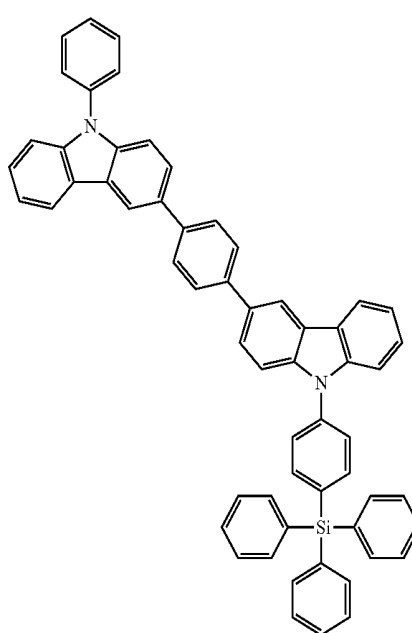
H2-86



H2-87

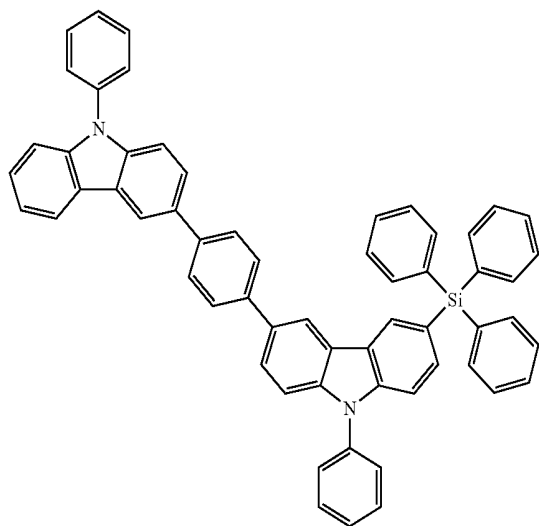


H2-88

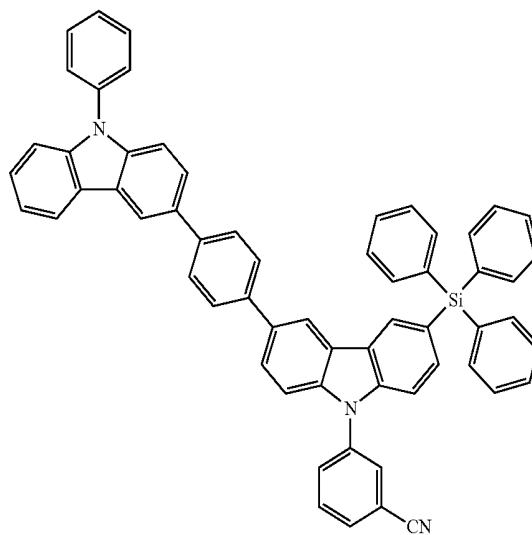


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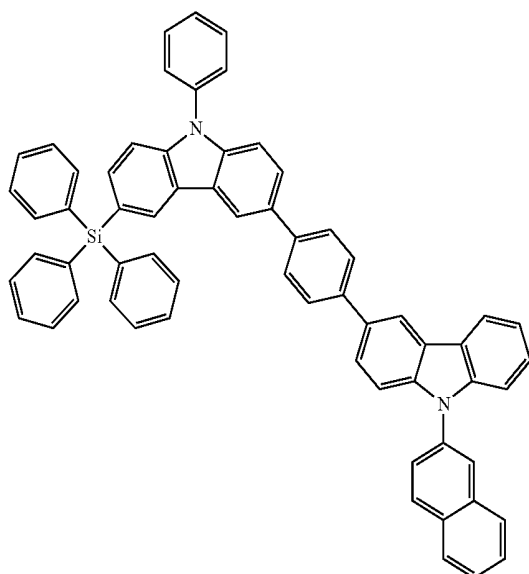
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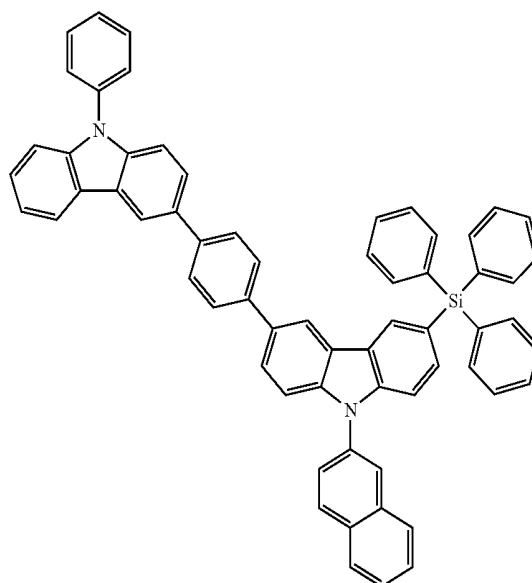
H2-90



H2-91

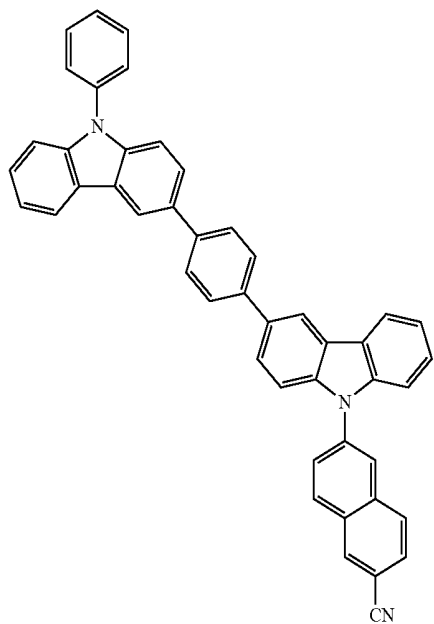


H2-92

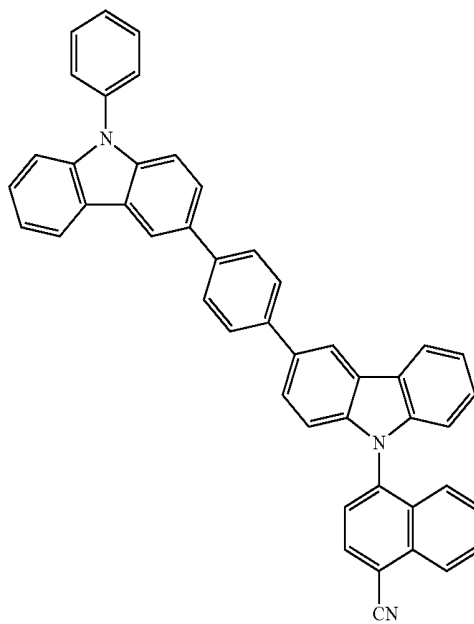


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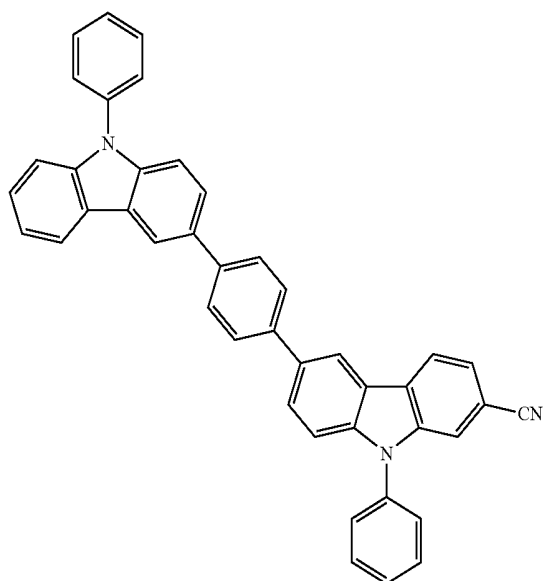
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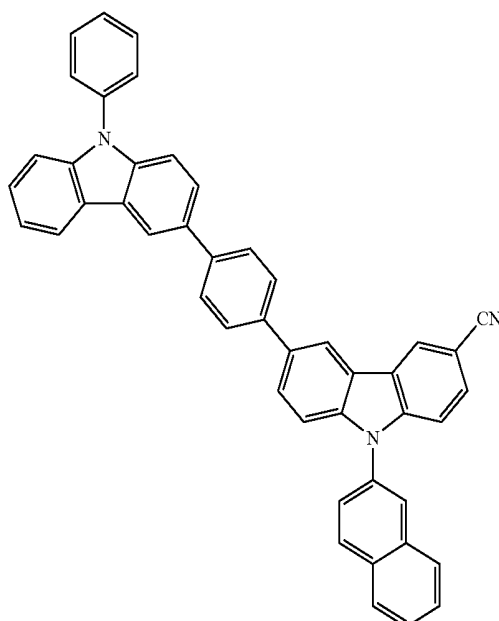
H2-94



H2-95

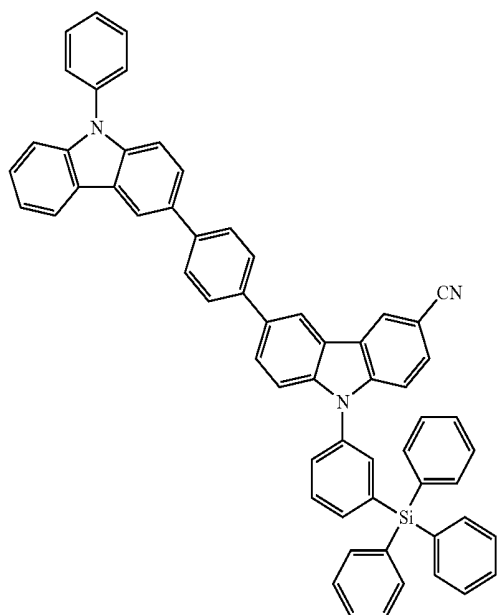


H2-96

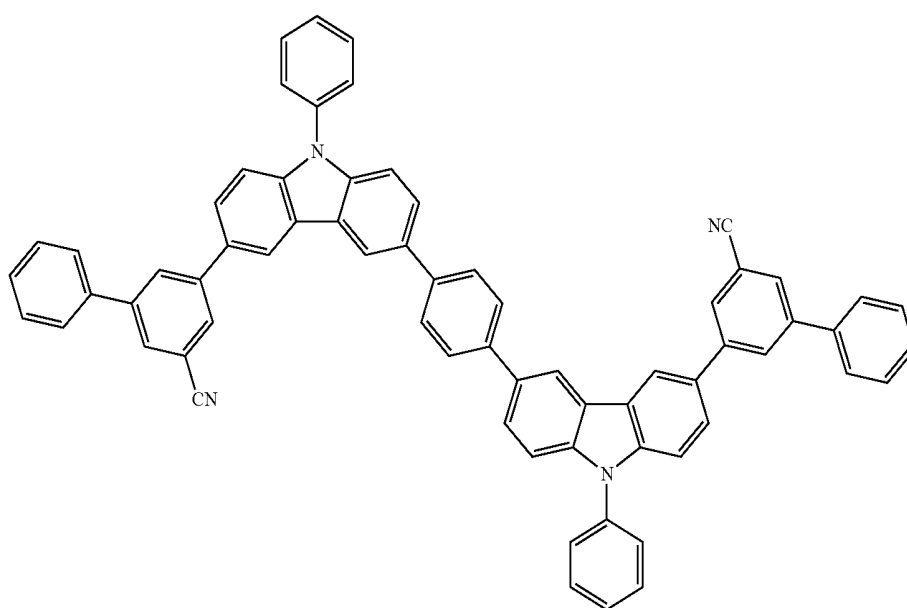


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H2-97

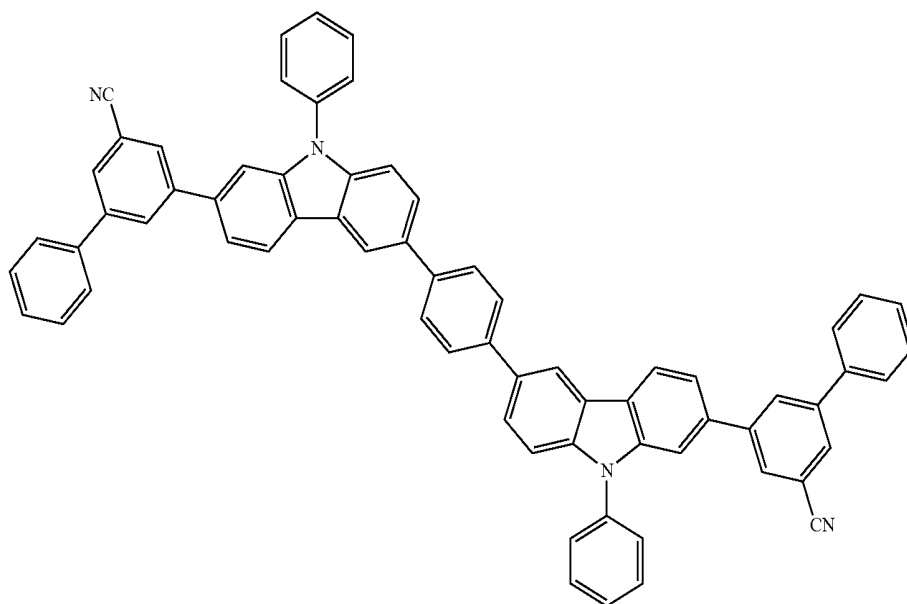


H2-98

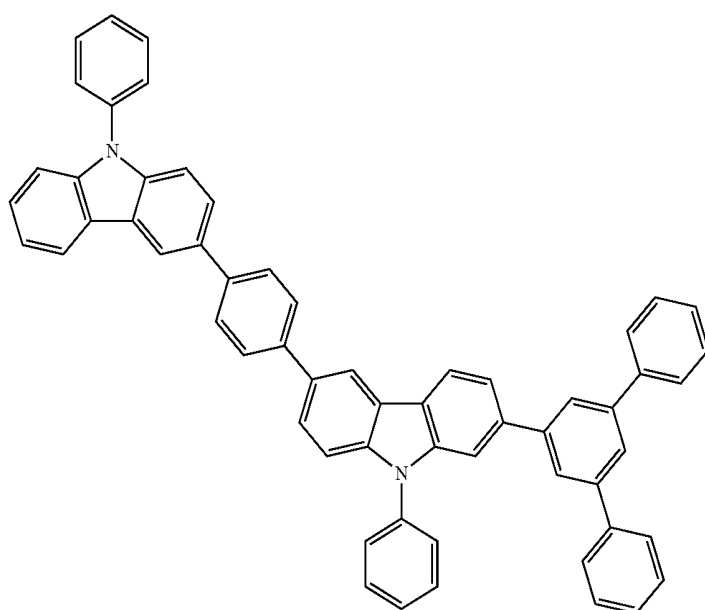


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H2-99

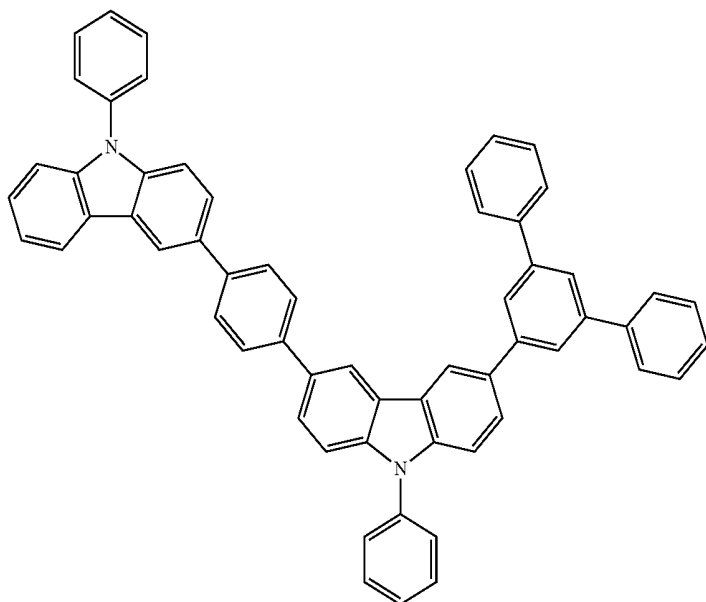


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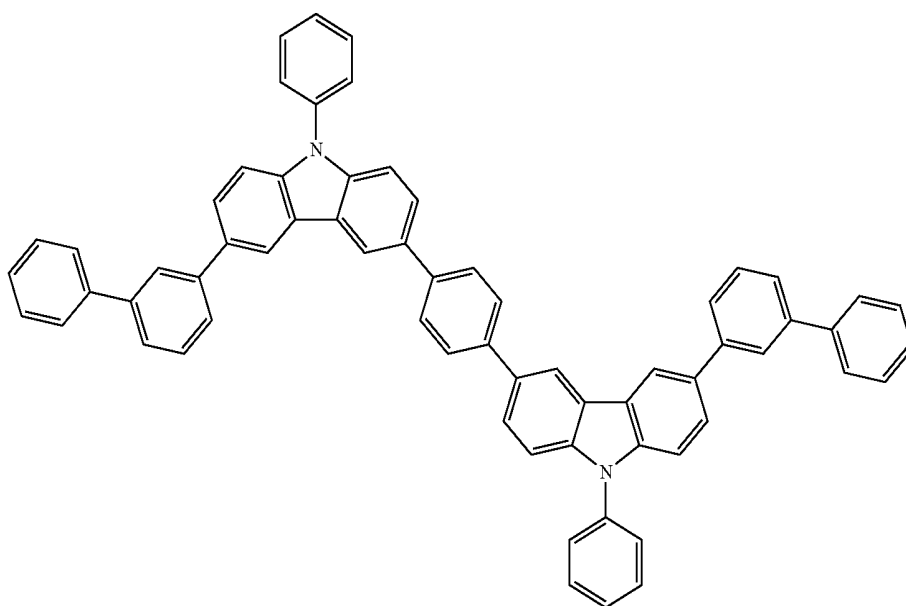


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H2-101

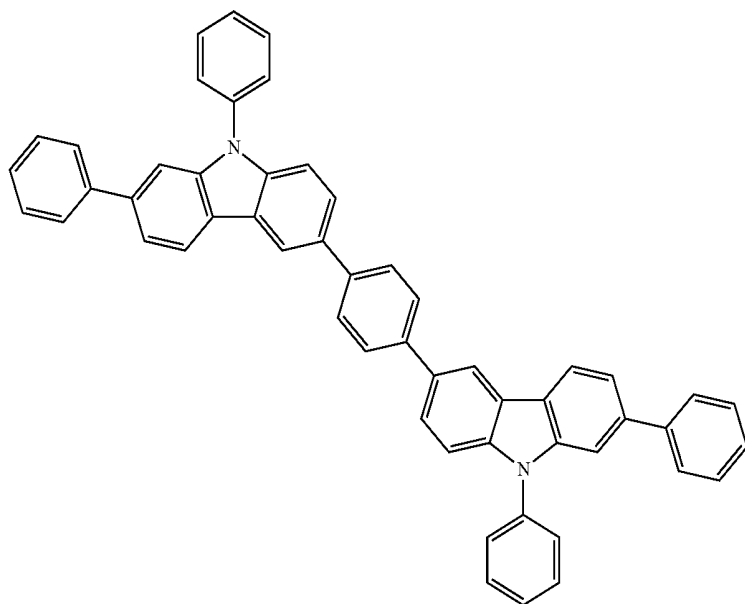


H2-102

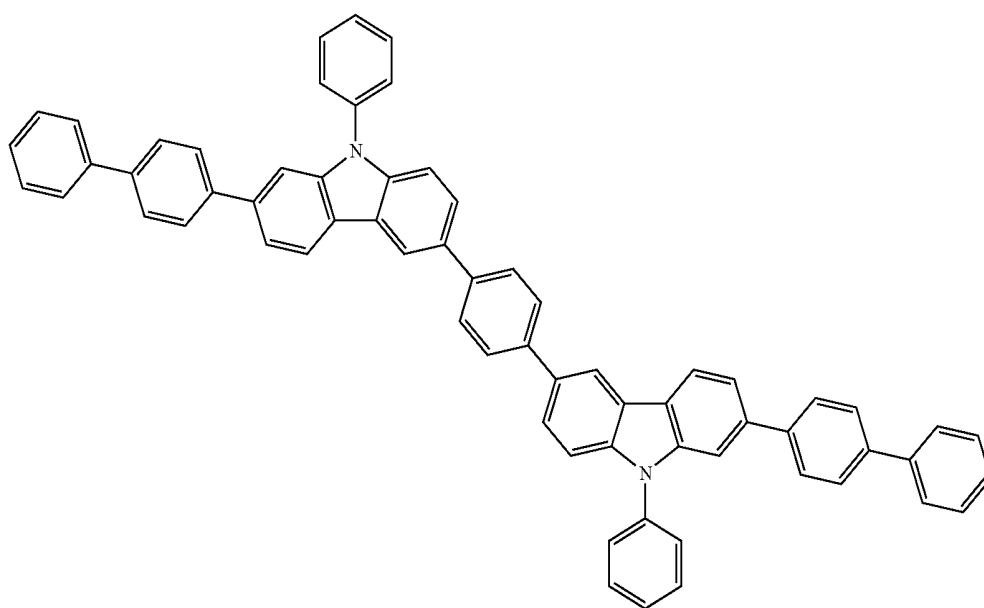


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H2-103

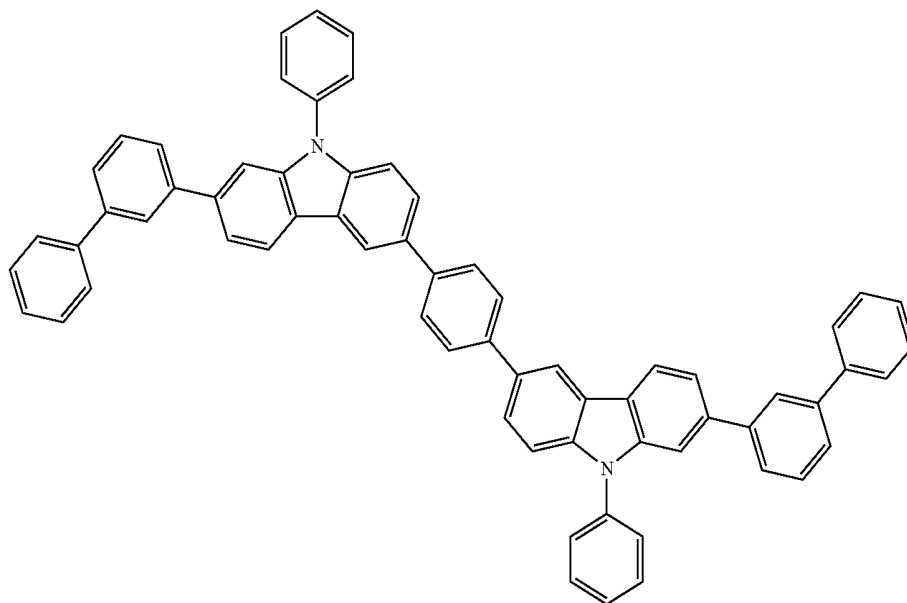


H2-104



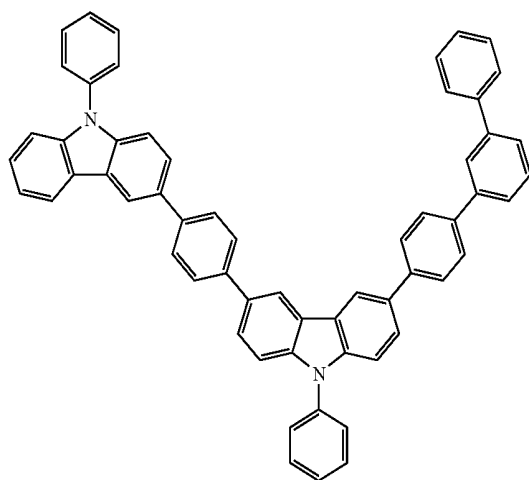
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H2-105



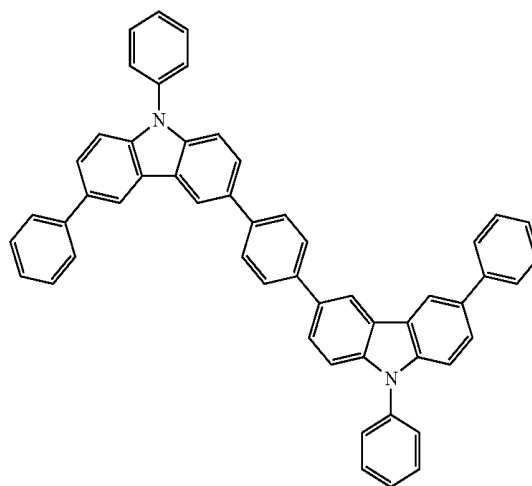
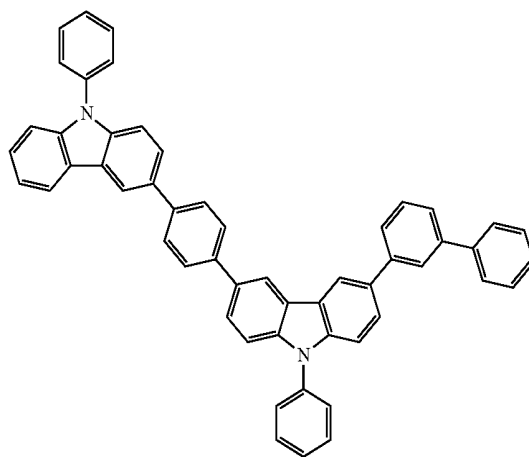
H2-106

H2-107



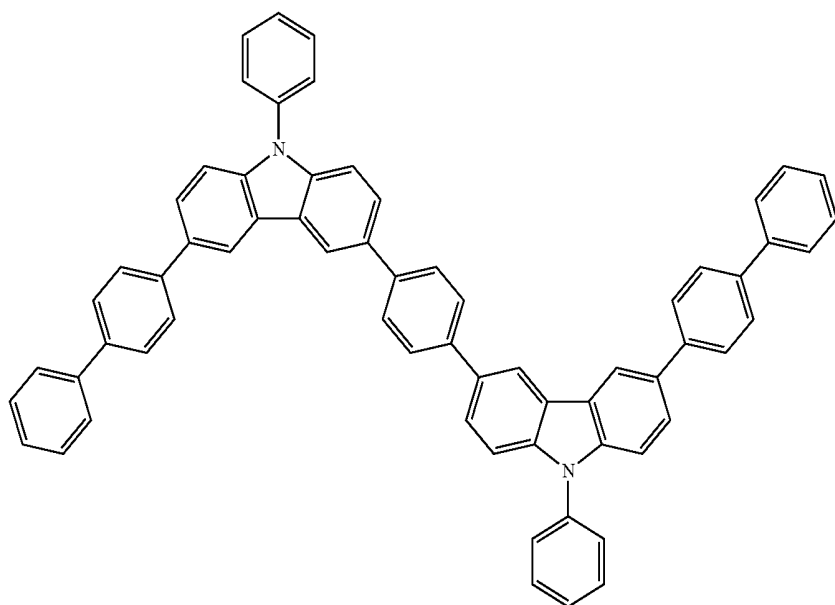
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H2-109

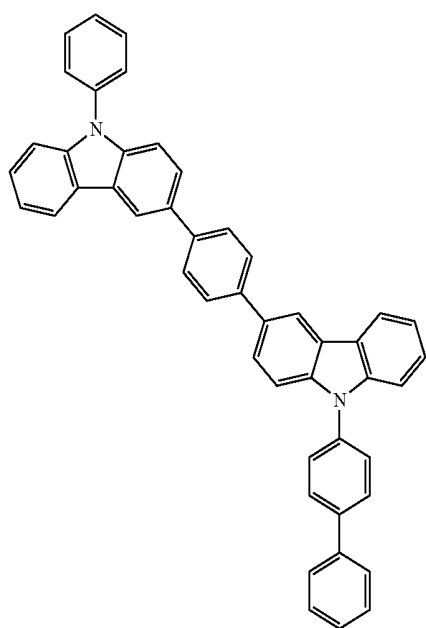


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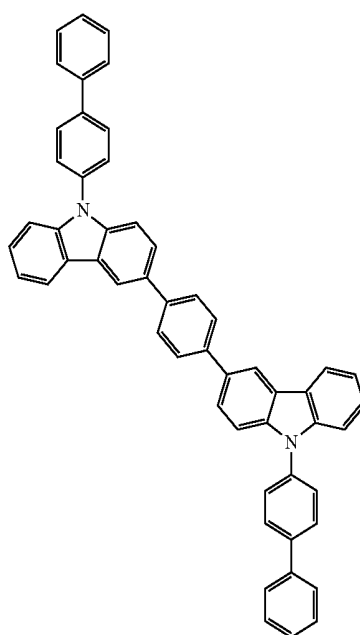
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H2-111

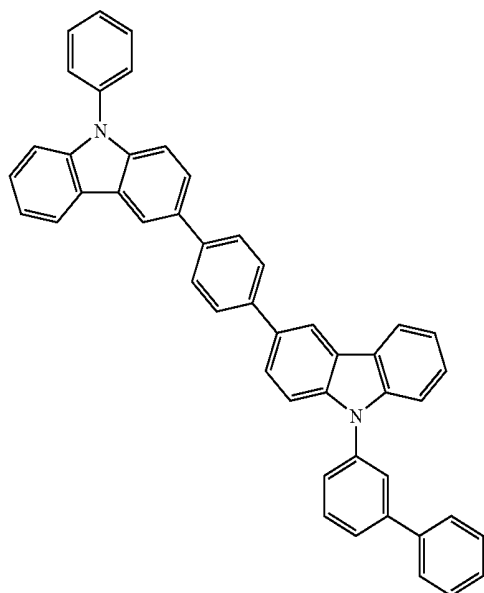


H2-112

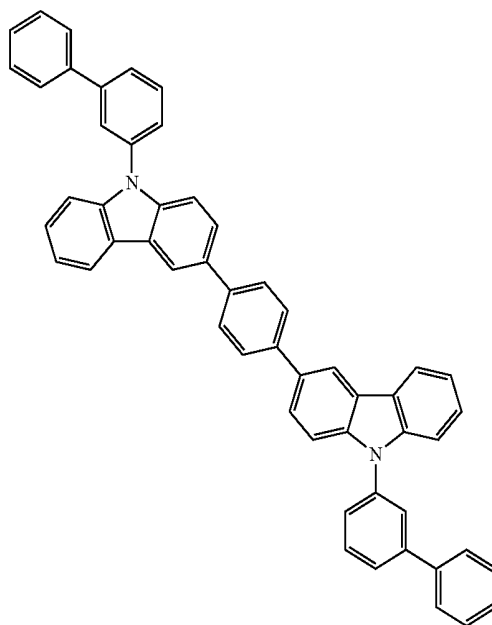


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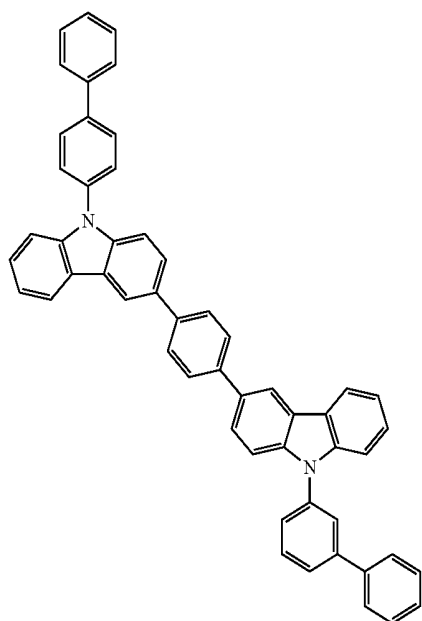
H2-113



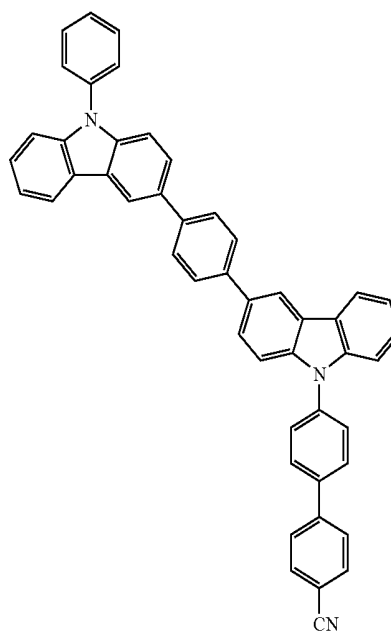
H2-114



H2-115

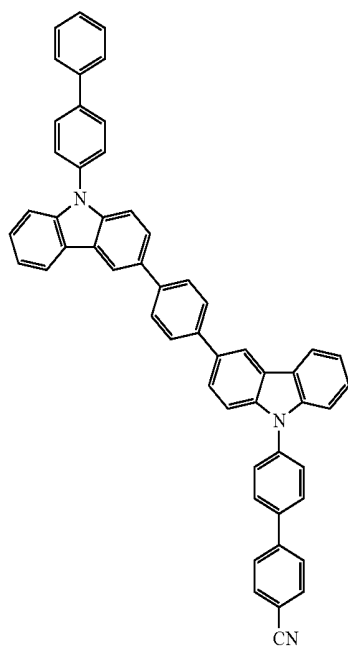


H2-116

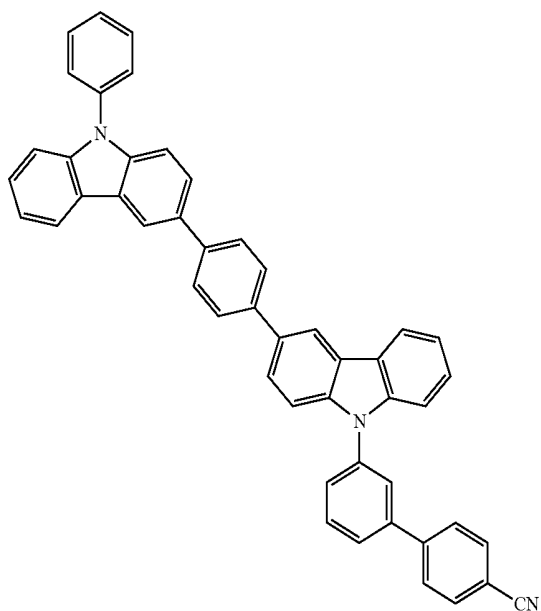


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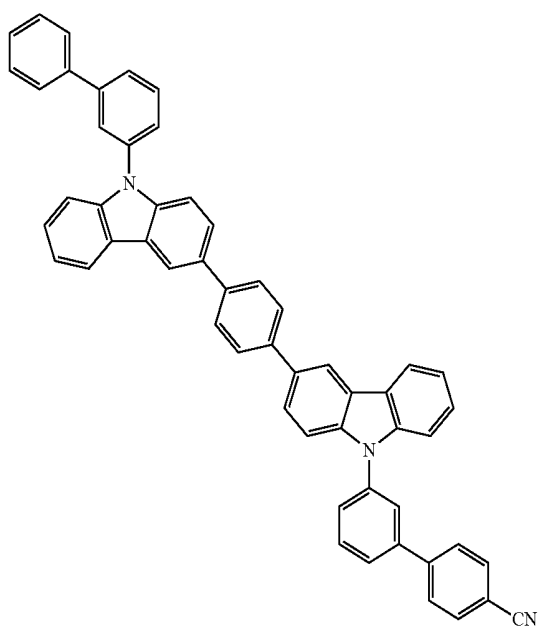
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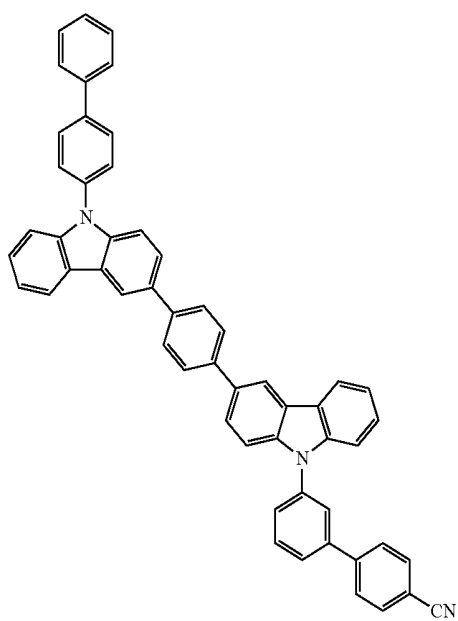
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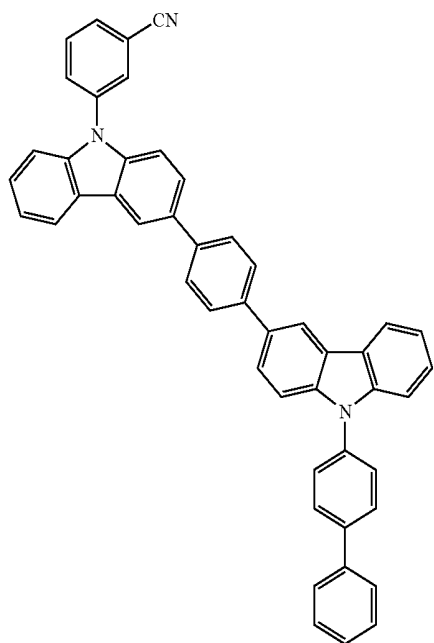
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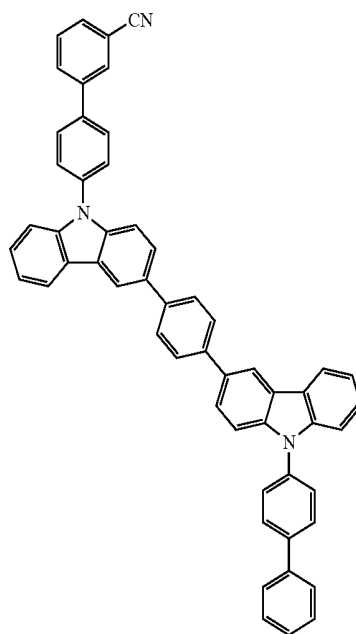
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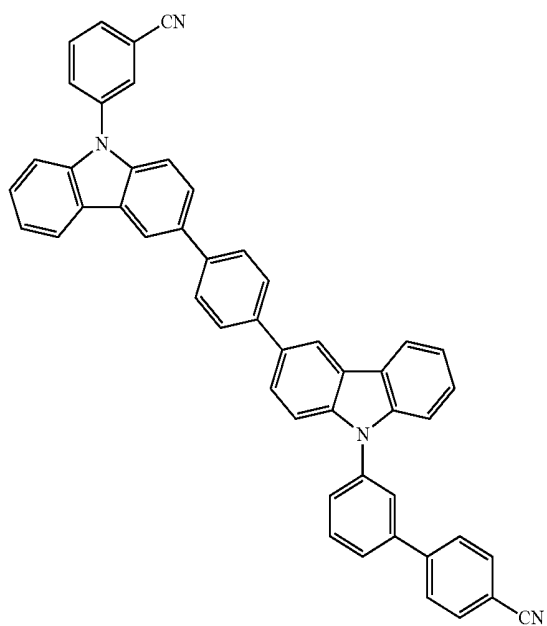
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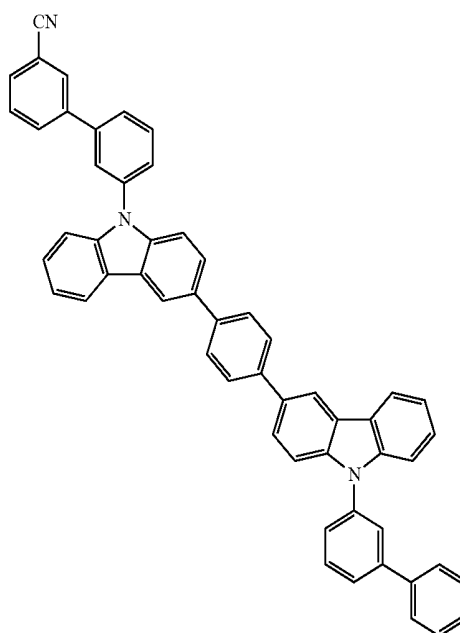
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H2-122

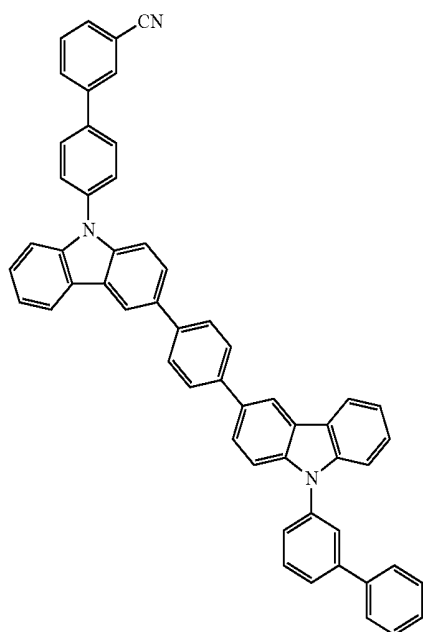


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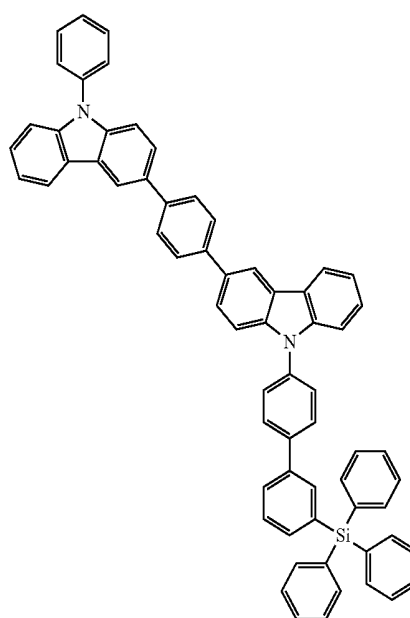


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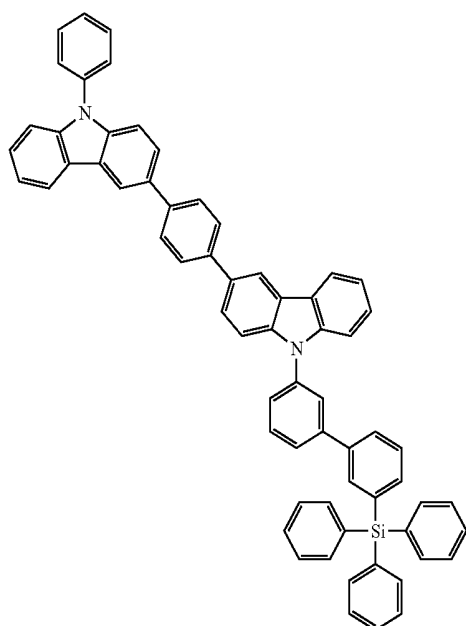
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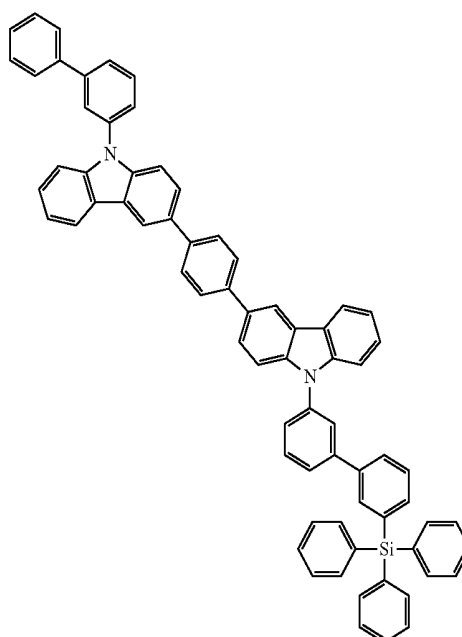
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H2-126



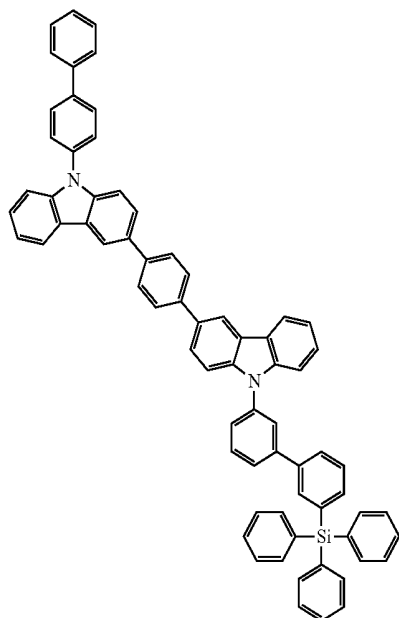
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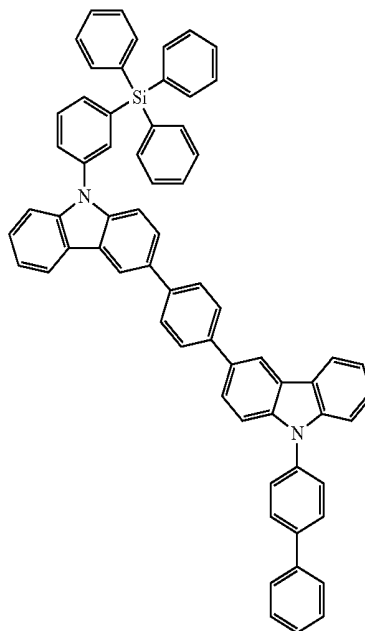
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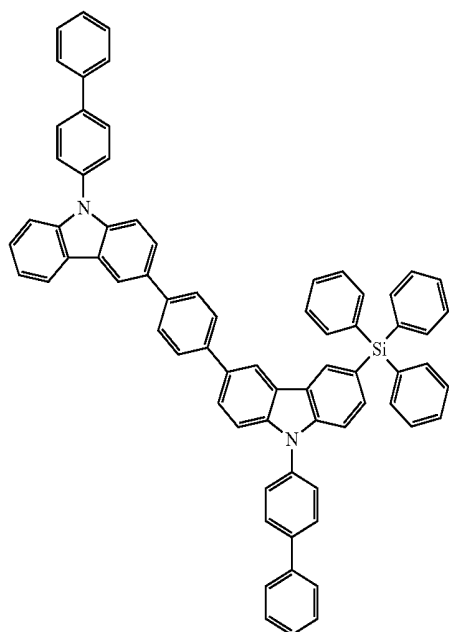
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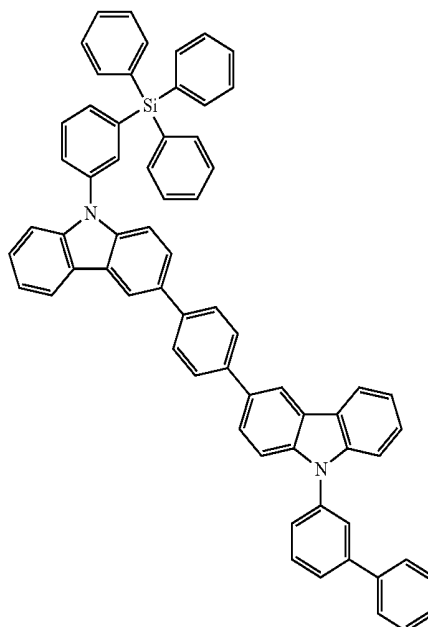
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H2-132

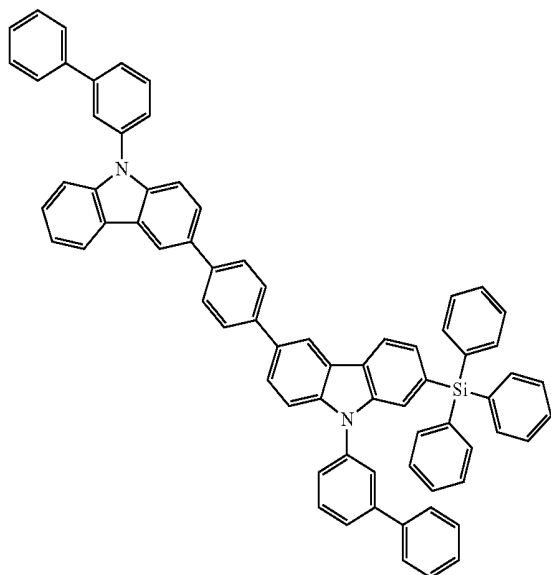


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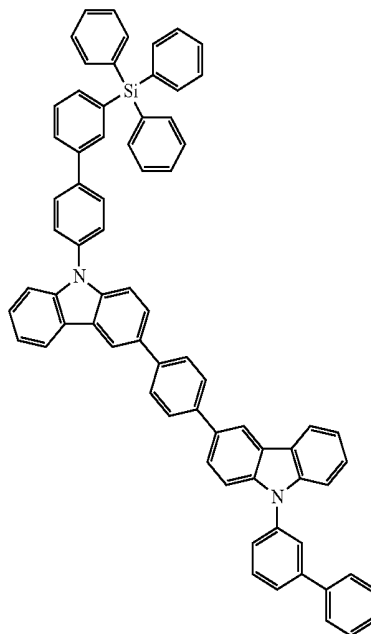


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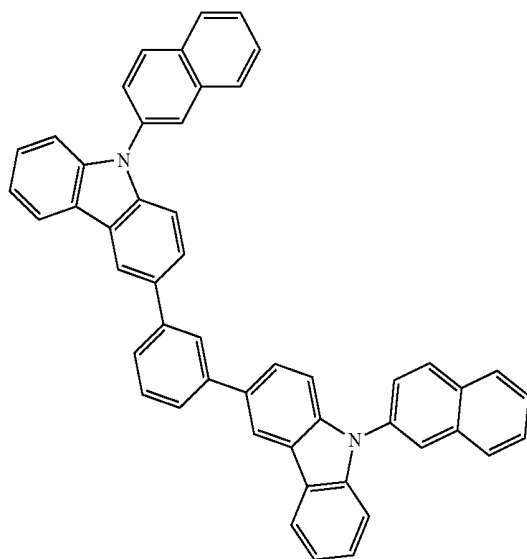
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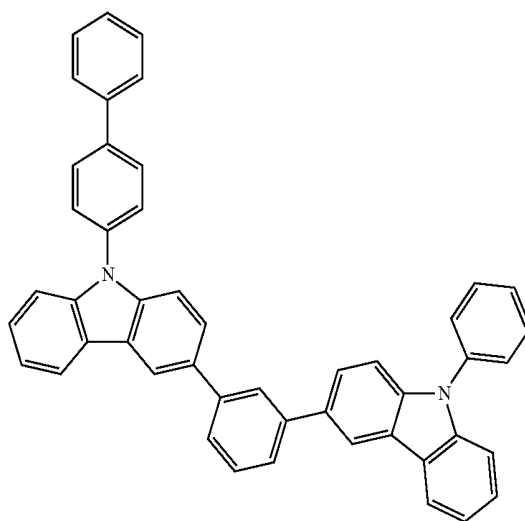
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H2-136

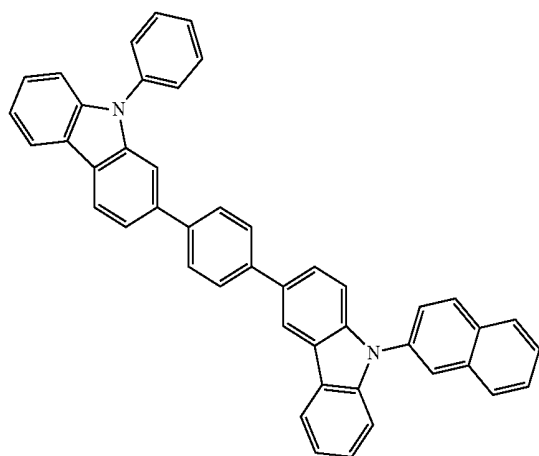


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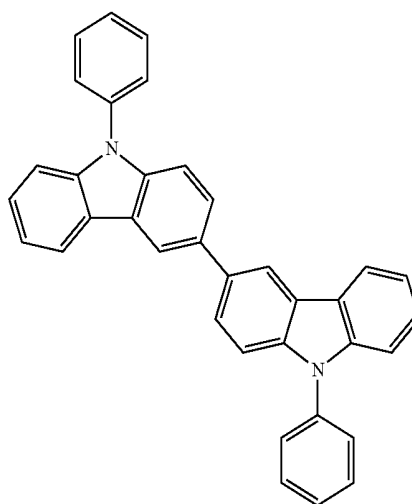


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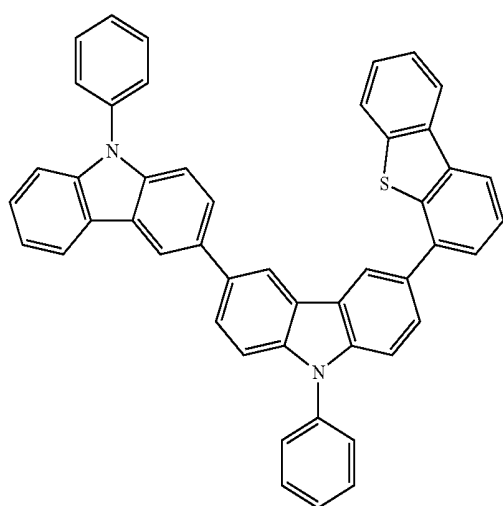
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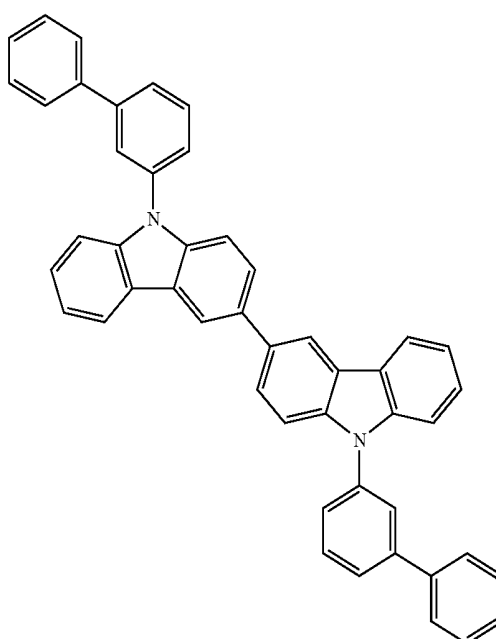
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H2-140

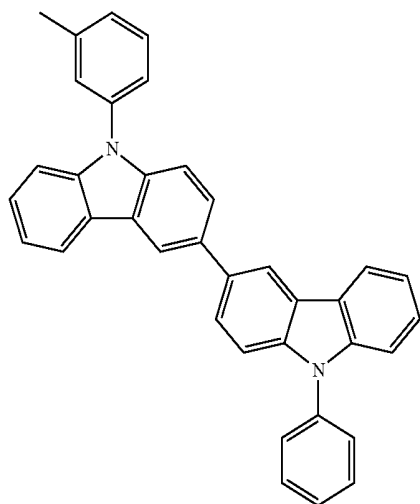


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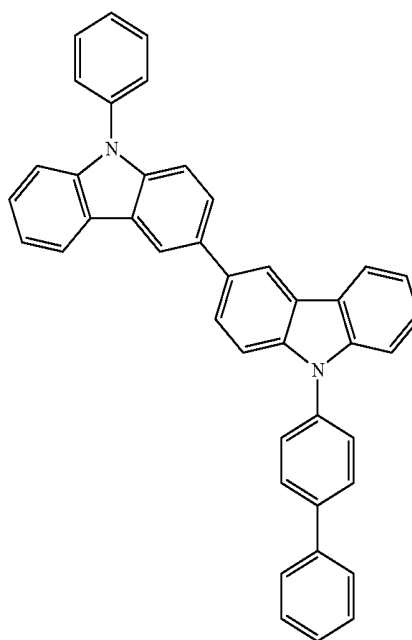


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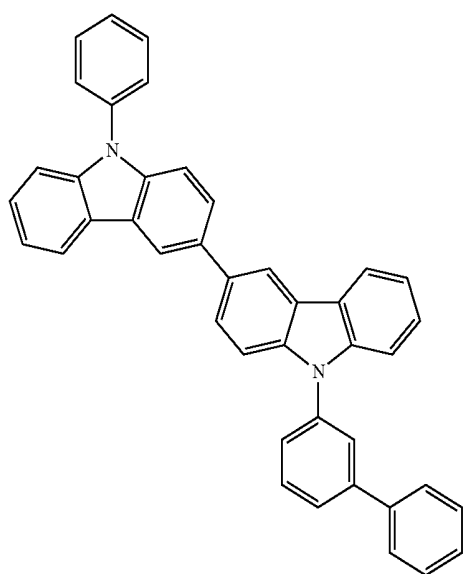
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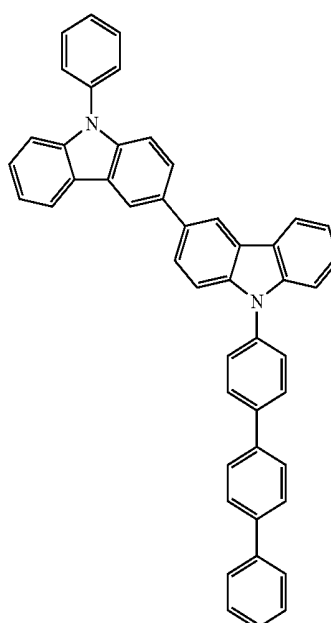
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H2-144

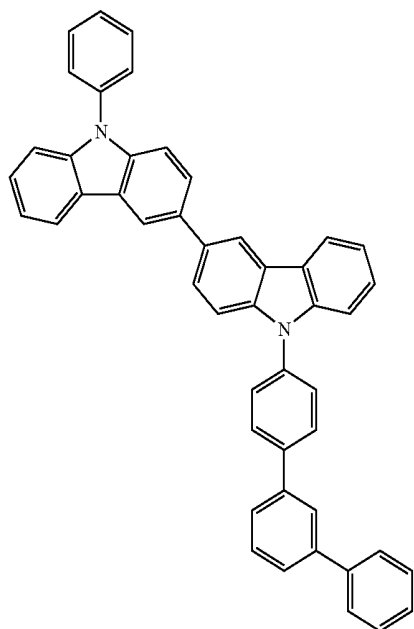


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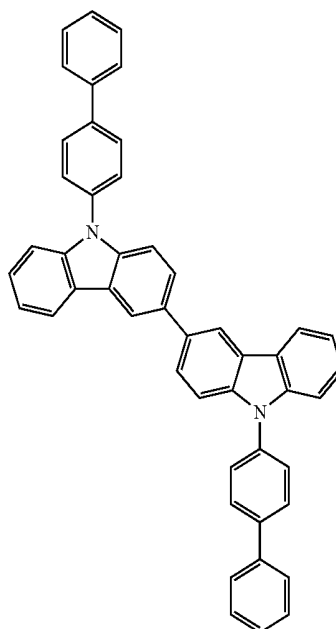


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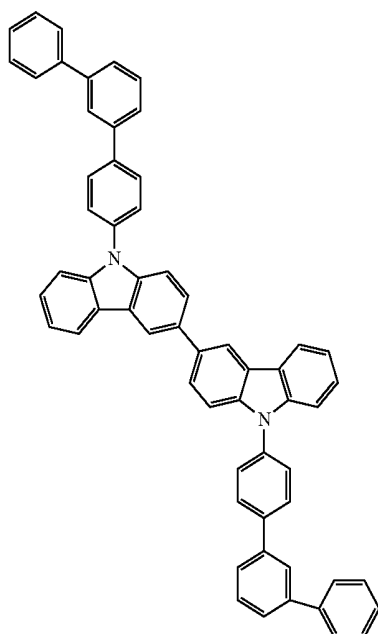
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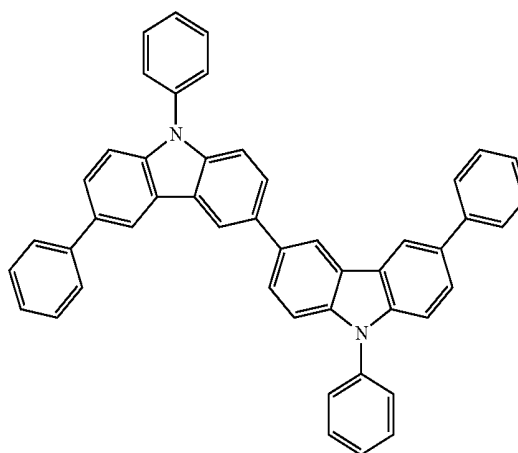
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H2-148

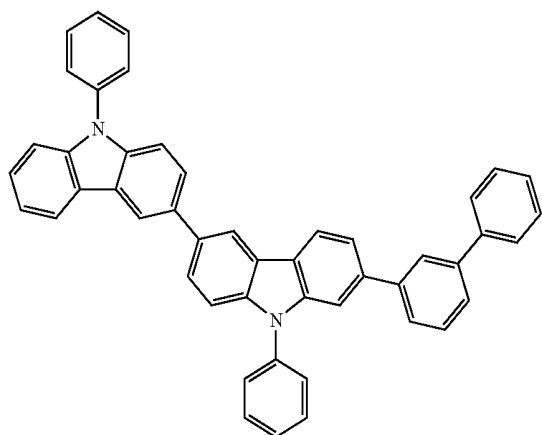


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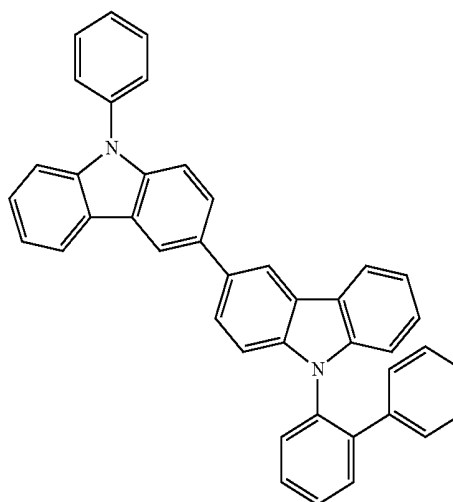


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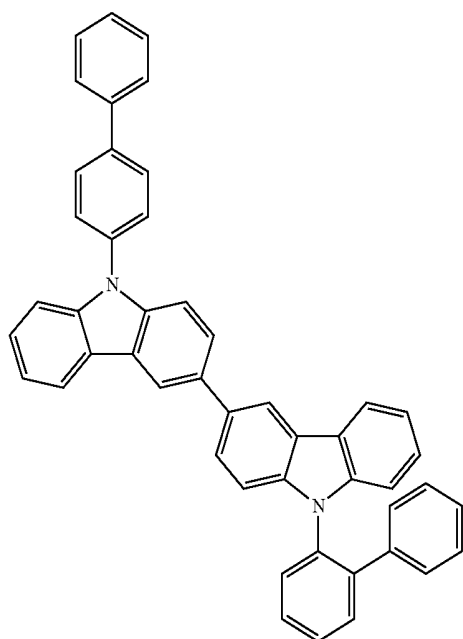
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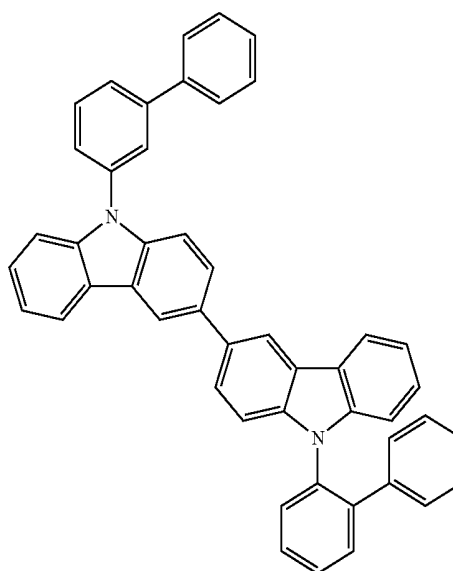
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H2-152

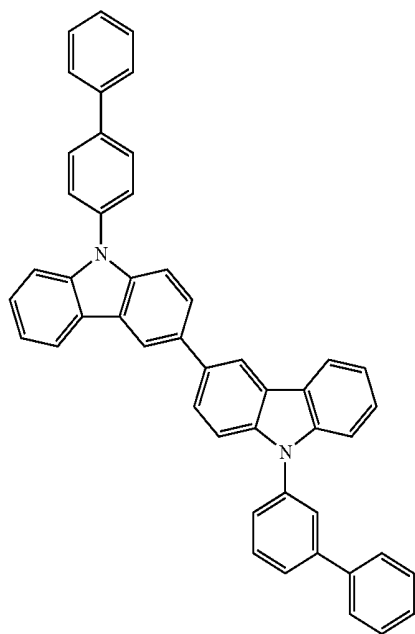


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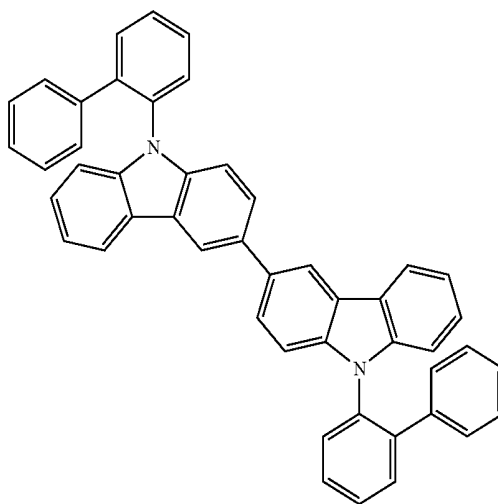


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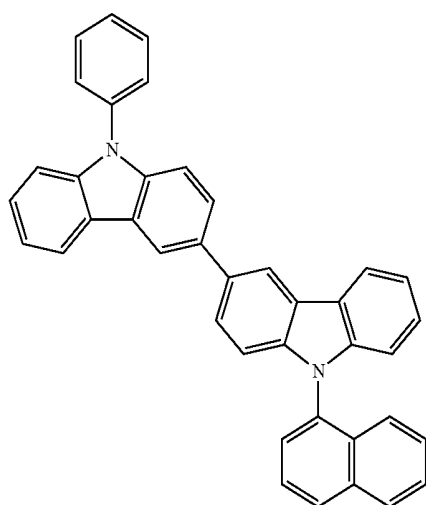
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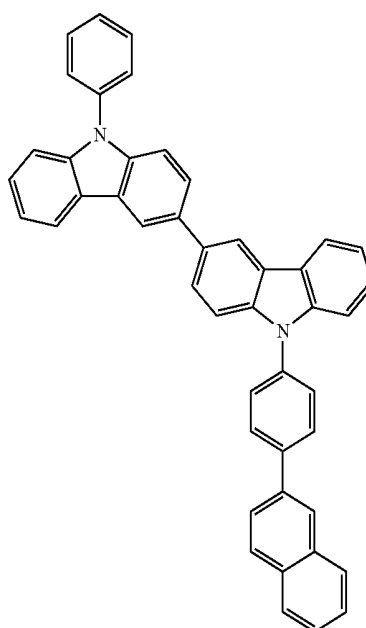
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H2-156

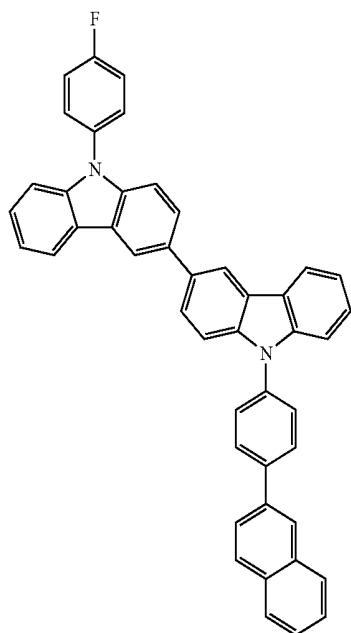


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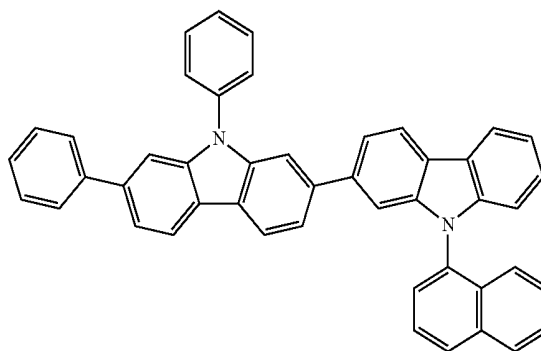


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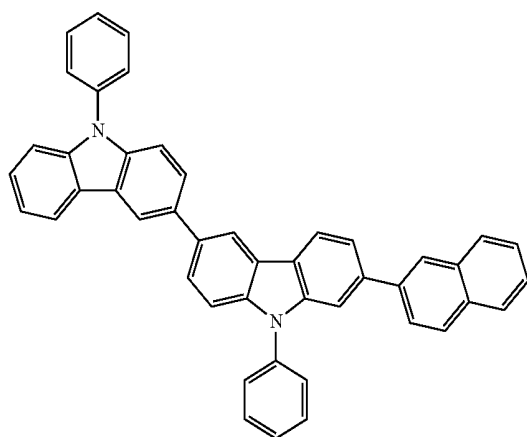
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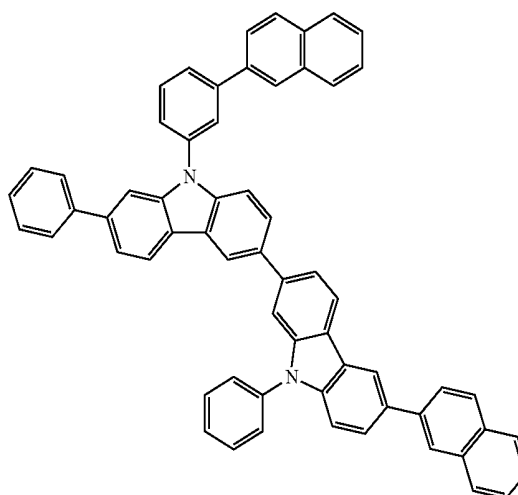
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H2-160

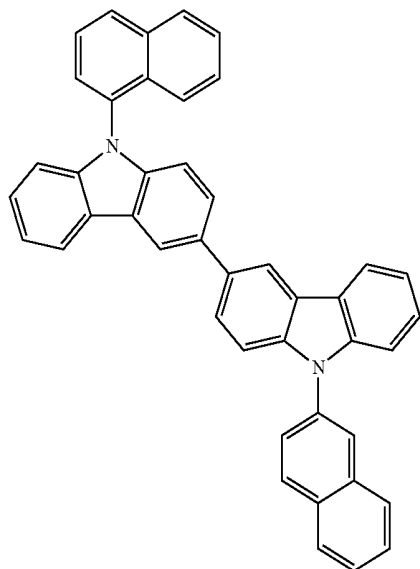


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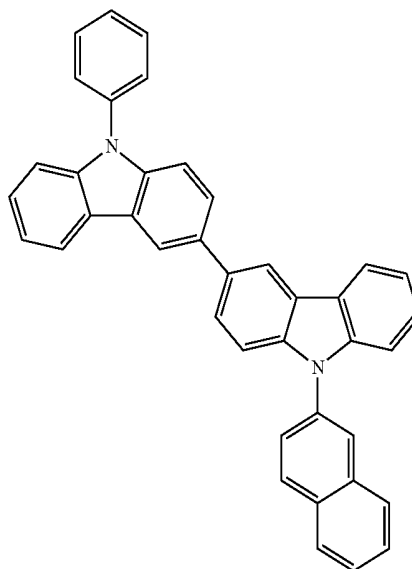


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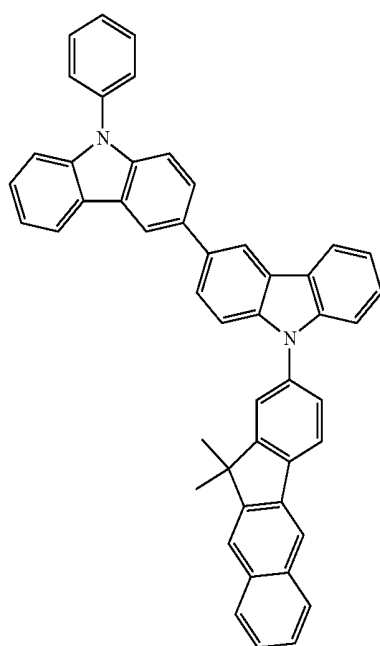
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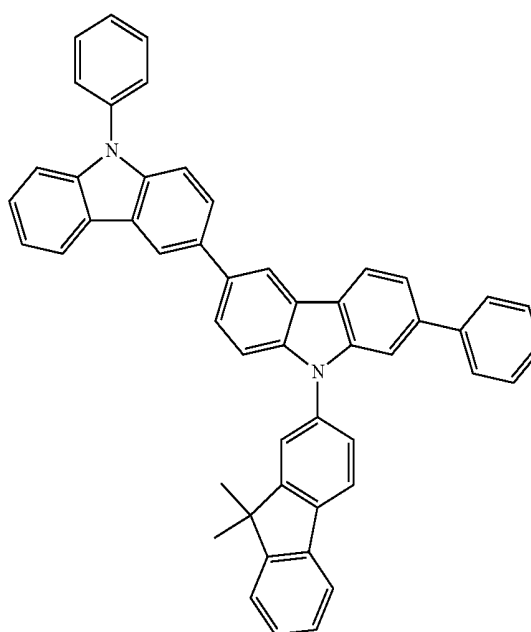
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H2-164

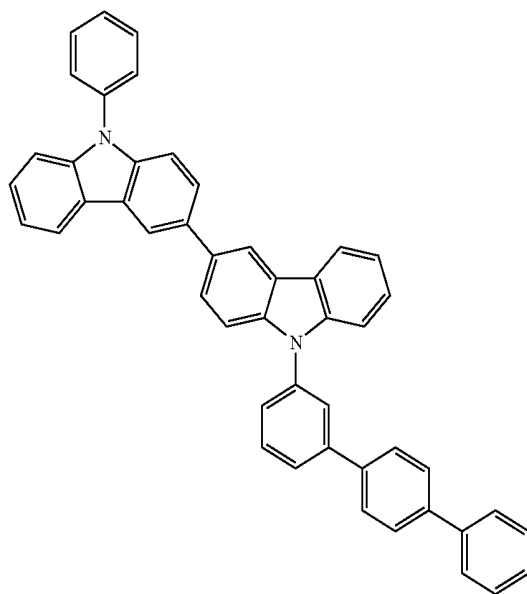


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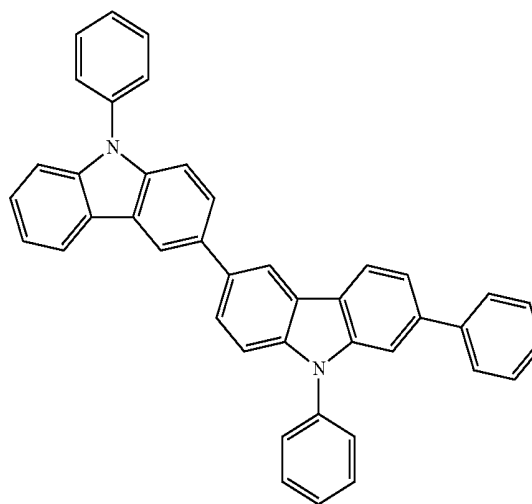


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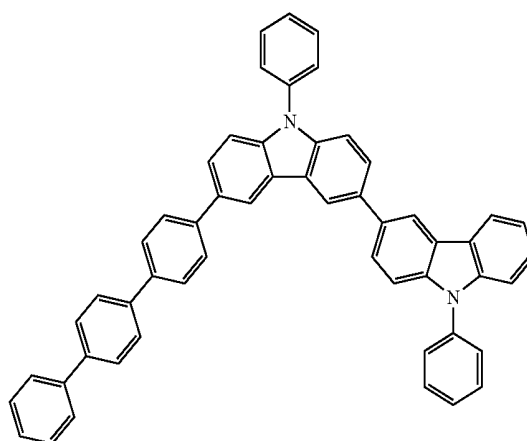
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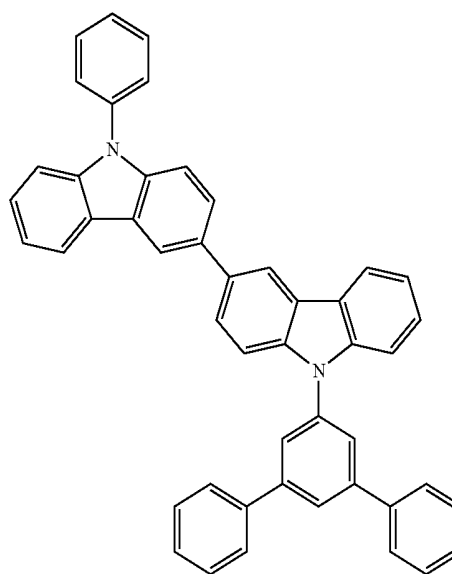
H2-167



H2-168

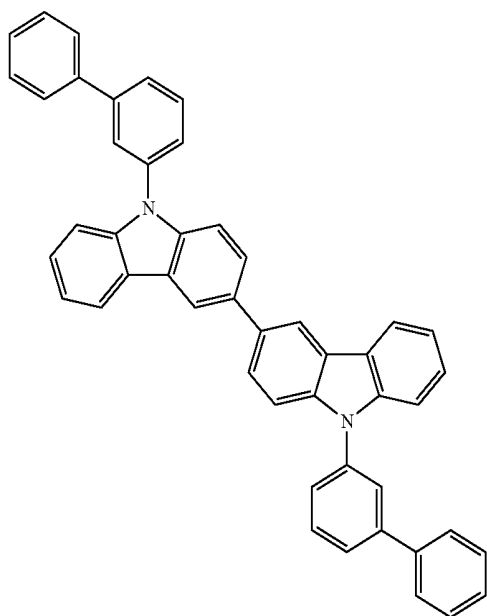


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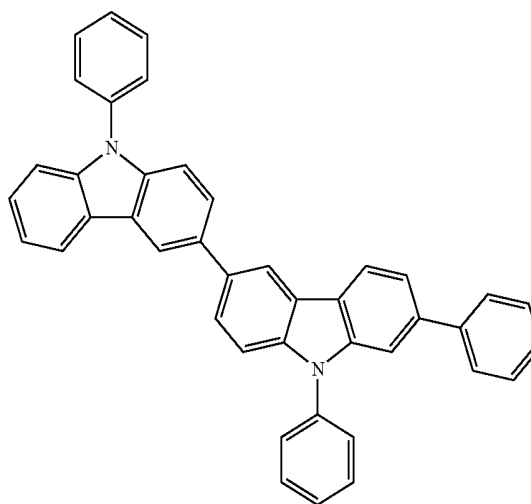


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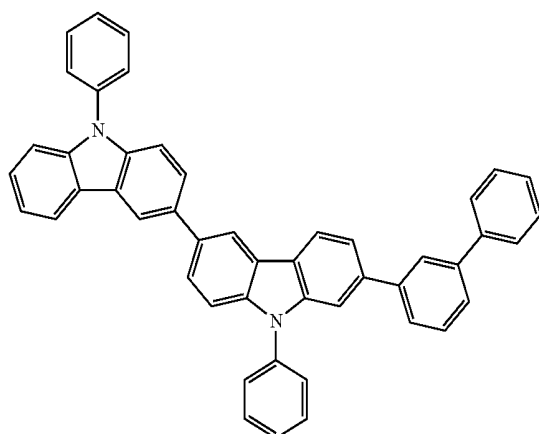
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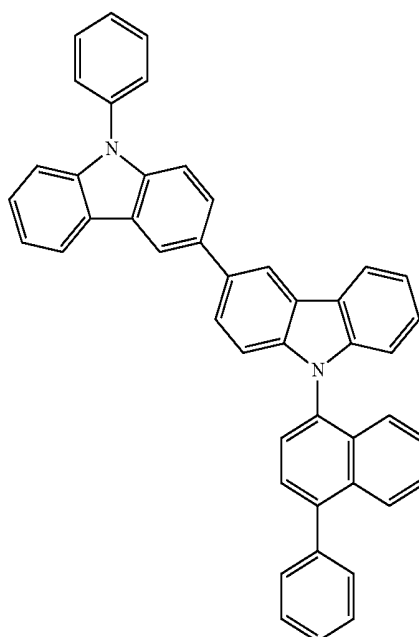
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H2-172

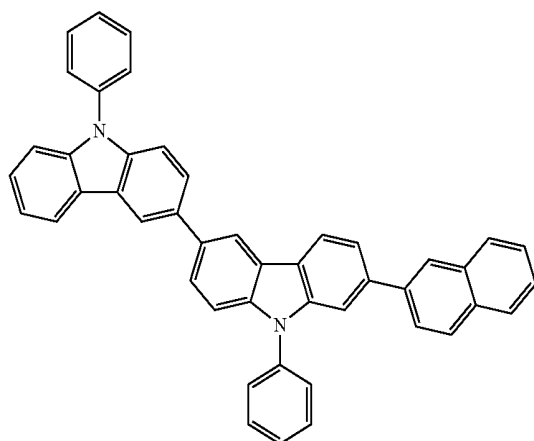


H2-173

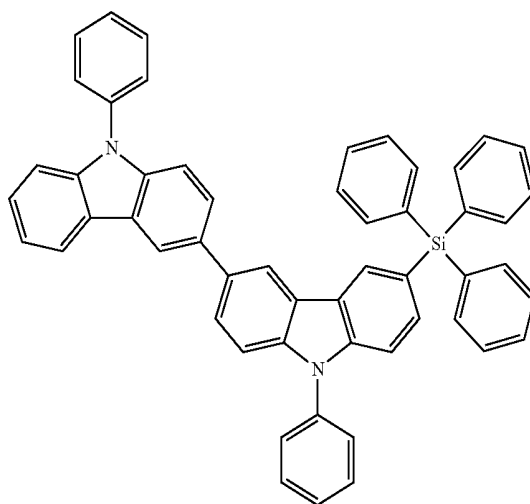


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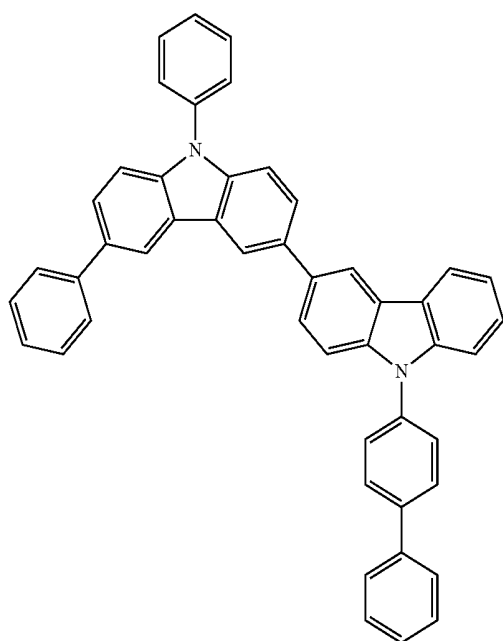
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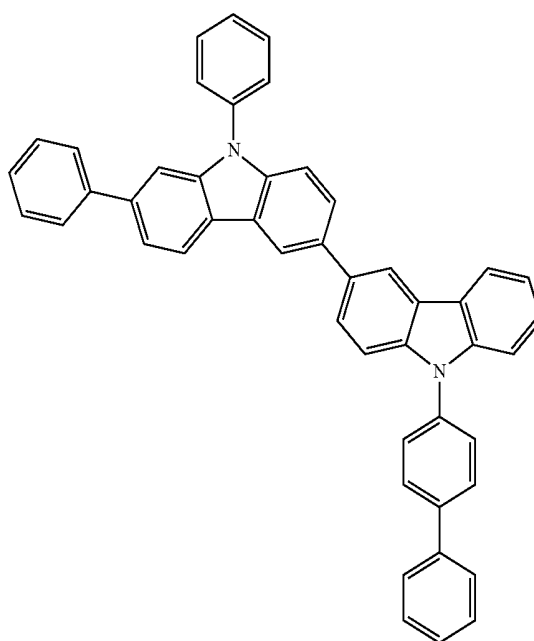
H2-175



H2-176

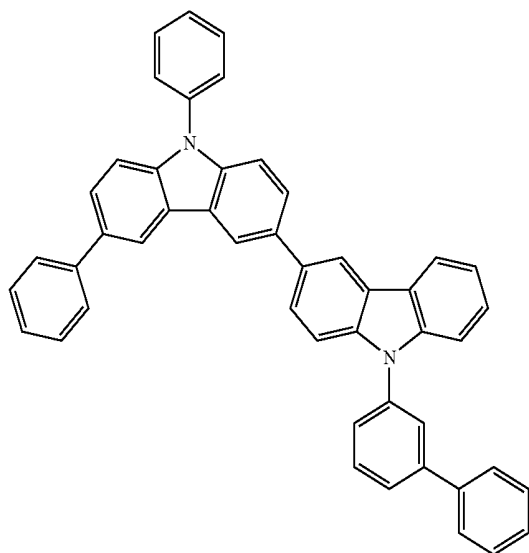


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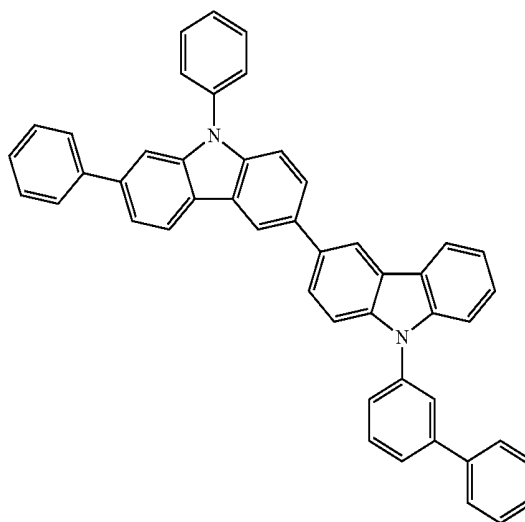


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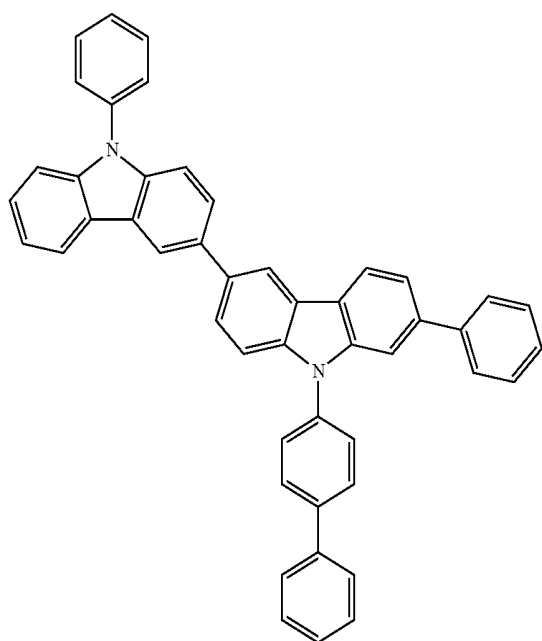
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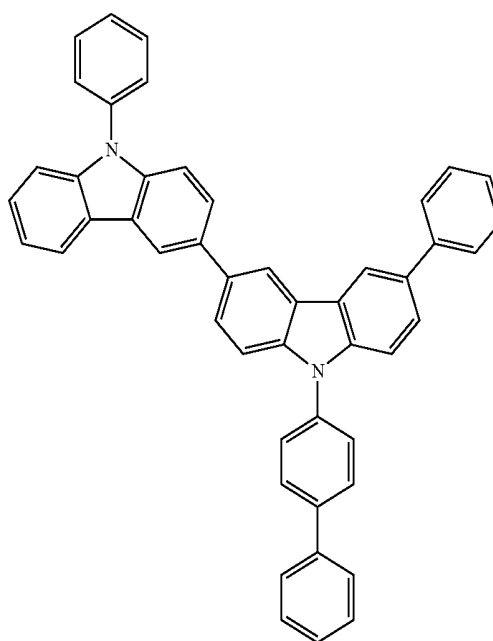
H2-179



H2-180

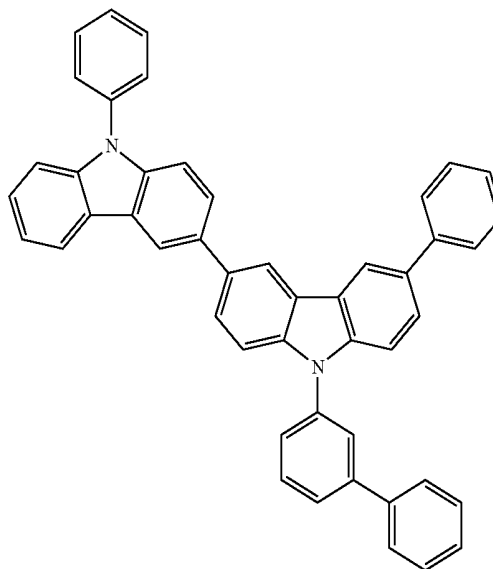
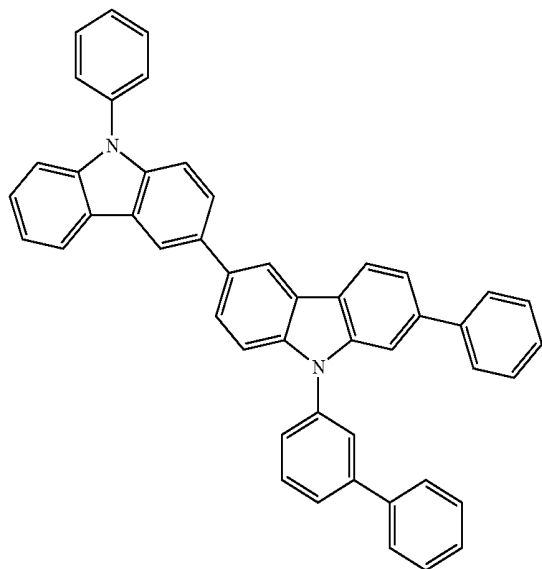


H2-181



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H2-182

H2-183

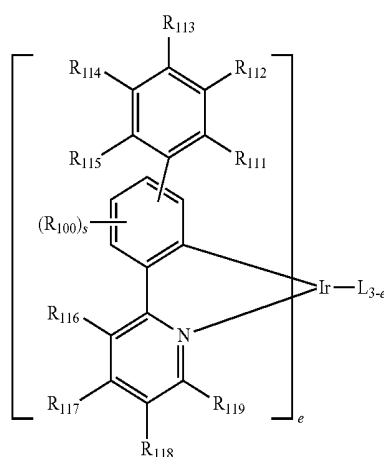
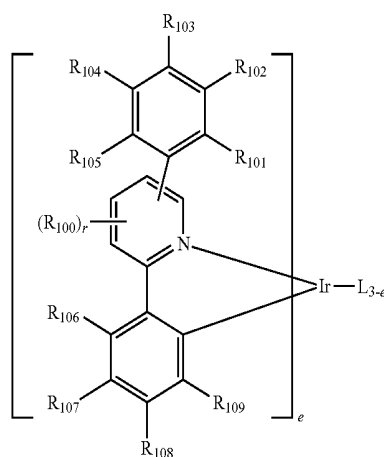


[0047] The organic electroluminescent device according to the present invention comprises an anode, a cathode, and at least one light-emitting layer between the anode and the cathode. The light-emitting layer comprises a host and a phosphorescent dopant. The host material comprises plural host compounds, at least a first host compound of the plural host compounds is represented by formula 1 having a structure of a nitrogen-containing heterocyclic linker bonded to a nitrogen atom of a carbazole of an indole-carbazole, indene-carbazole, benzofuran-carbazole, or benzothiophene-carbazole residue, and a second host compound is represented by formula 2 having a carbazole-aryl-carbazole or carbazole-carbazole structure.

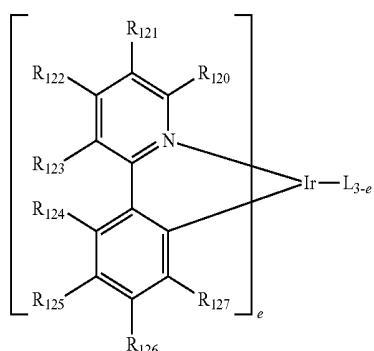
[0048] The light-emitting layer is a layer from which light is emitted, and can be a single layer or a multi-layer of which two or more layers are stacked. In the light-emitting layer, it is preferable that the doping concentration of the dopant compound based on the host compound is less than 20 wt %.

[0049] The phosphorescent dopant material comprised in the organic electroluminescent device according to the present invention are not limited, but may be preferably selected from metallated complex compounds of iridium, osmium, copper, and platinum, more preferably selected from ortho-metallated complex compounds of iridium, osmium, copper and platinum, and even more preferably ortho-metallated iridium complex compounds.

[0050] The phosphorescent dopant is preferably selected from the compounds represented by the following formulas 101 to 103.



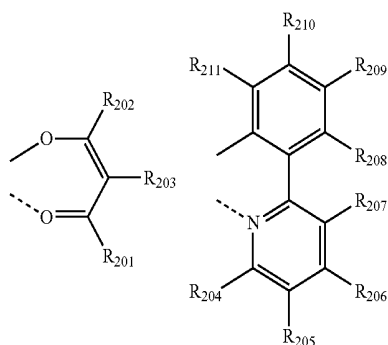
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(103)

**[0058]** Specifically, the phosphorescent dopant materials include the following:

**[0051]** wherein L is selected from the following structures:



**[0052]**  $R_{100}$  represents hydrogen, or a substituted or unsubstituted (C1-C30)alkyl;

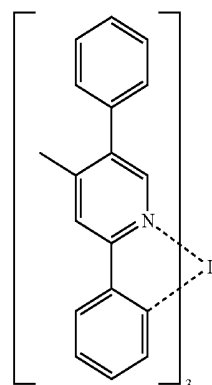
**[0053]**  $R_{101}$  to  $R_{109}$  and  $R_{111}$  to  $R_{123}$  each independently represent hydrogen, deuterium, a halogen, a (C1-C30)alkyl unsubstituted or substituted with a halogen(s), a cyano, a substituted or unsubstituted (C1-C30)alkoxy, a substituted or unsubstituted (C3-C30)cycloalkyl, or a substituted or unsubstituted (C6-C30)aryl;  $R_{120}$  to  $R_{123}$  may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C3-C30) alicyclic or aromatic ring, e.g., quinoline;

**[0054]**  $R_{124}$  to  $R_{127}$  each independently represent hydrogen, deuterium, a halogen, a substituted or unsubstituted (C1-C30)alkyl, or a substituted or unsubstituted (C6-C30)aryl; and where  $R_{124}$  to  $R_{127}$  are aryls,  $R_{124}$  to  $R_{127}$  may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C3-C30) alicyclic or (hetero)aromatic ring, e.g., fluorene, dibenzothiophene, or dibenzofuran;

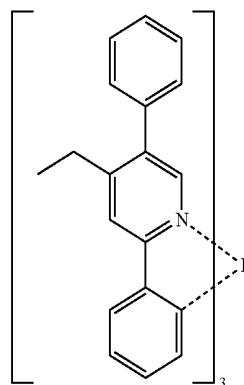
**[0055]**  $R_{201}$  to  $R_{211}$  each independently represent hydrogen, deuterium, a halogen, or a (C1-C30)alkyl unsubstituted or substituted with a halogen(s);  $R_{208}$  to  $R_{211}$  may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C3-C30) alicyclic, aromatic, or heteroaromatic ring, e.g., fluorene, dibenzothiophene, or dibenzofuran;

**[0056]**  $r$  and  $s$  each independently represent an integer of 1 to 3; where  $r$  or  $s$  is an integer of 2 or more, each of  $R_{100}$  may be the same or different; and

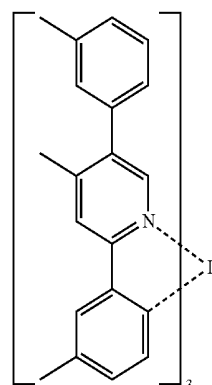
**[0057]**  $e$  represents an integer of 1 to 3.



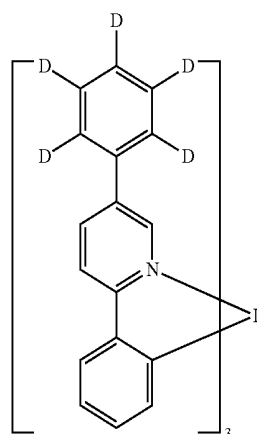
D-1



D-2

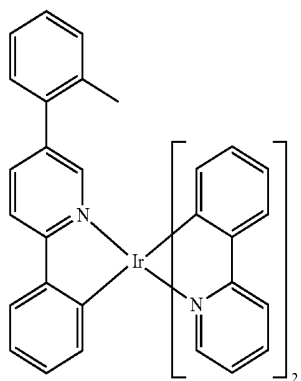


D-3



D-4

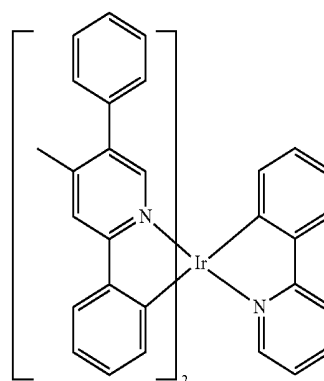
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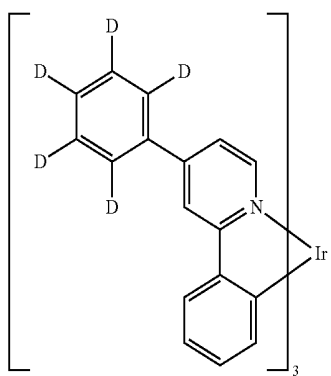
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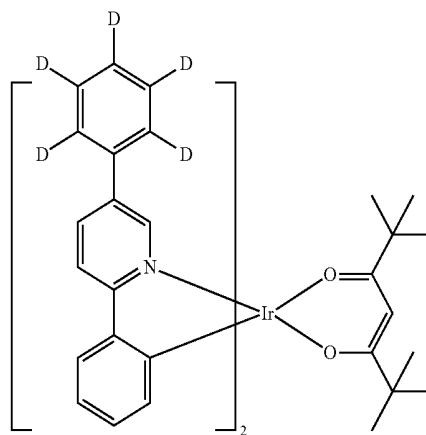
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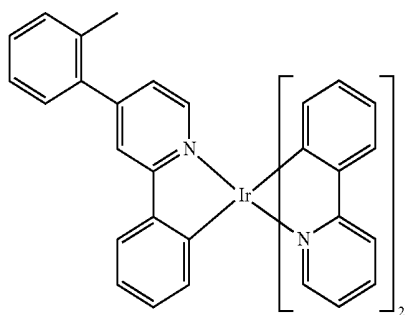
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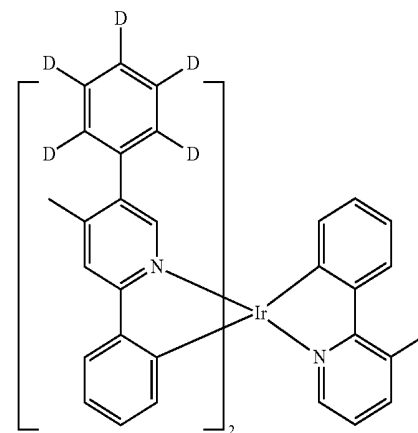
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D-11

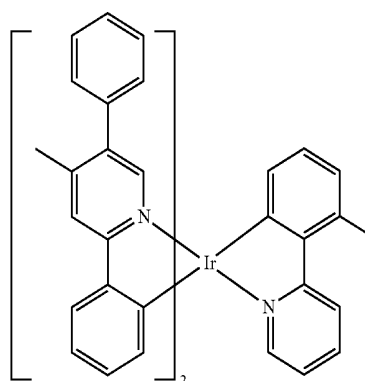
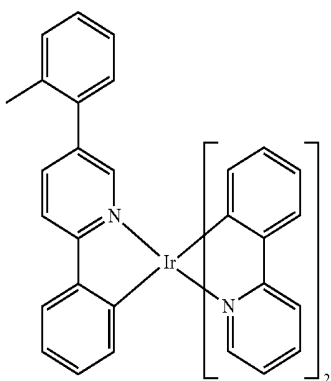


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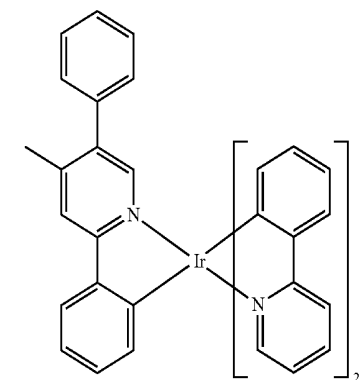


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D-12

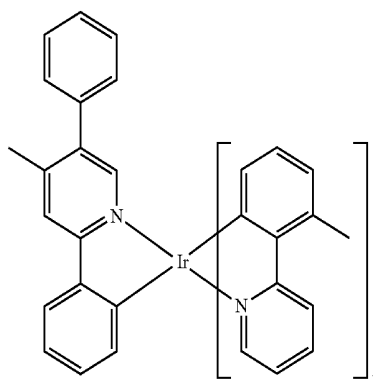


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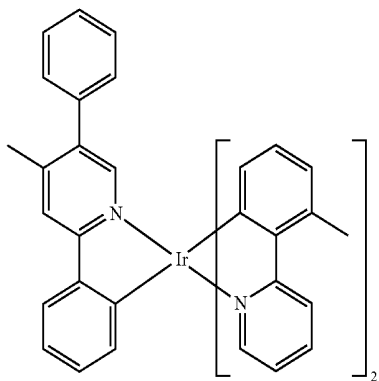
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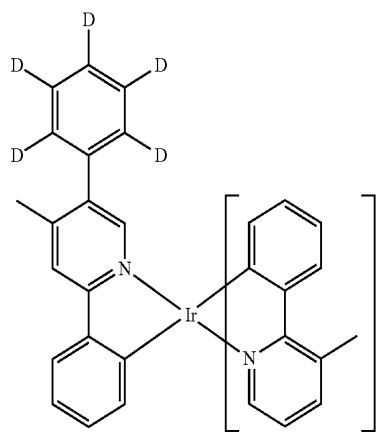
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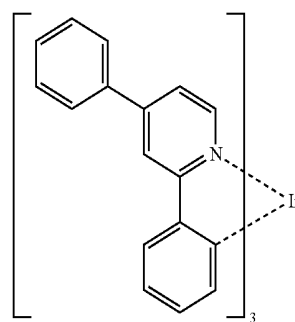
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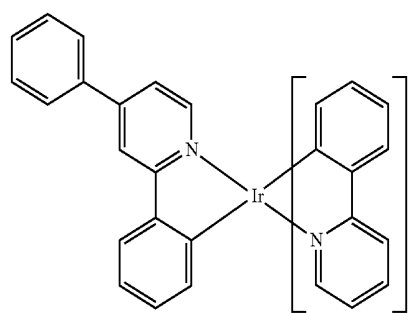


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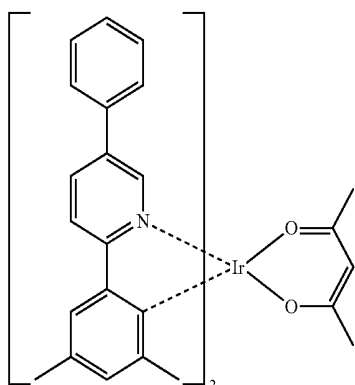
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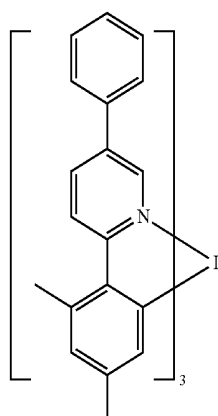


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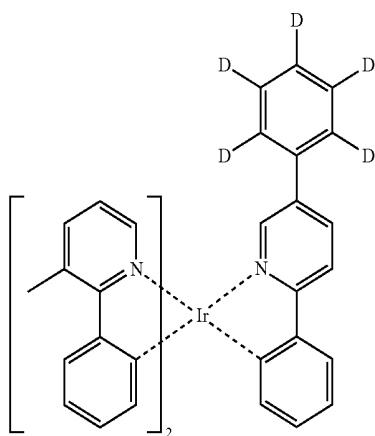


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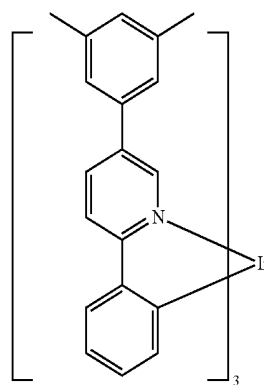
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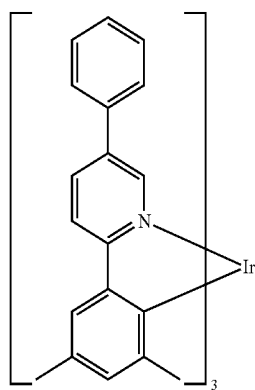
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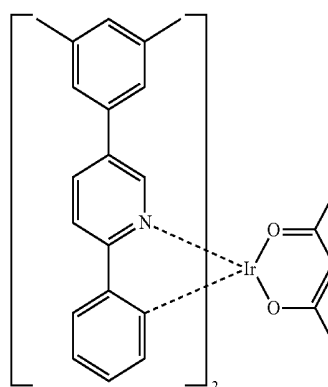
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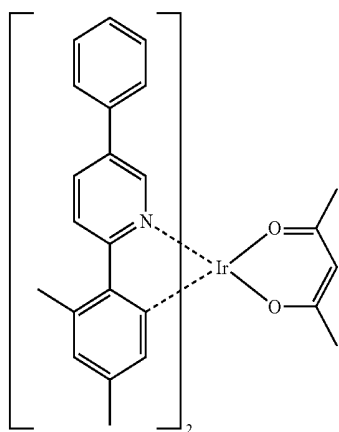
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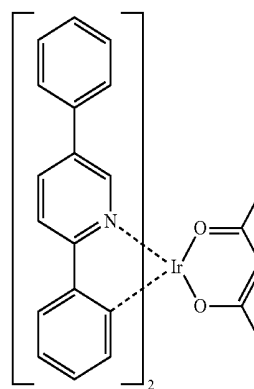
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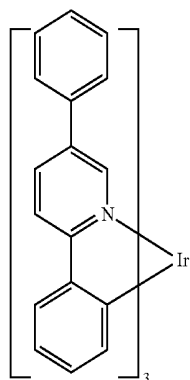


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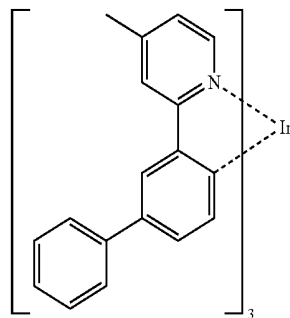
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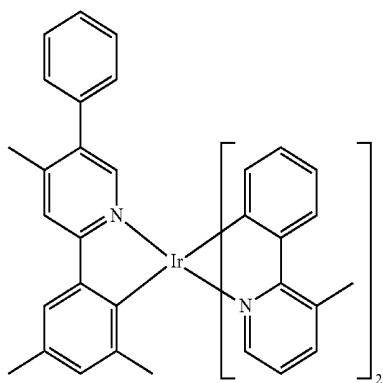


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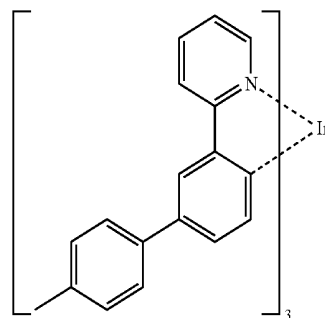
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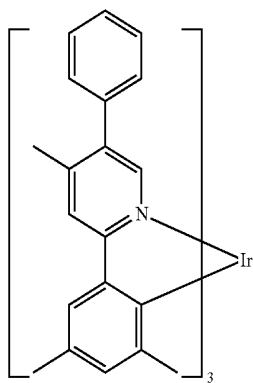
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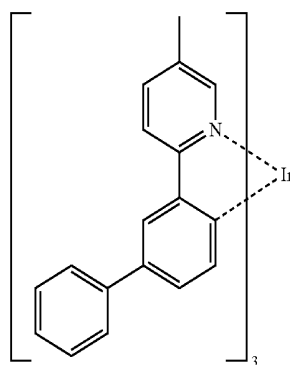
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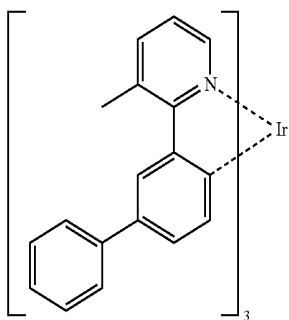
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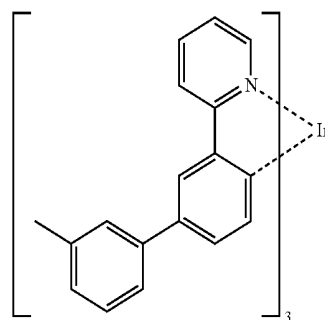
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D-35

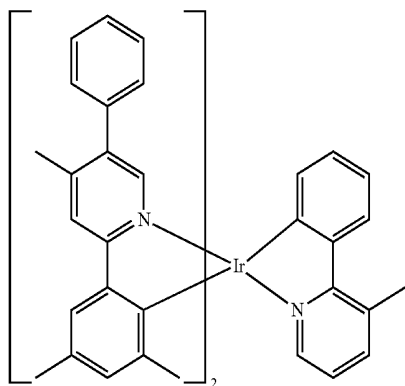


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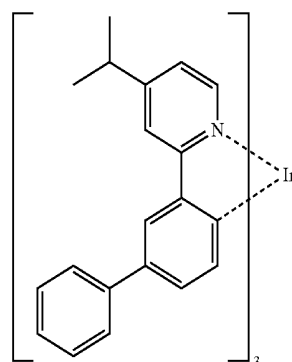
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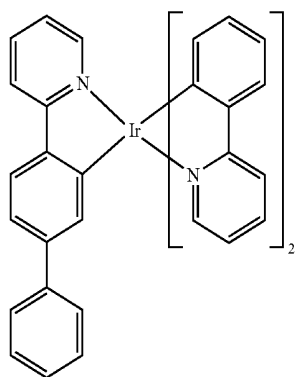


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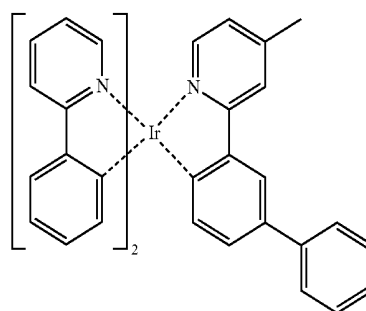
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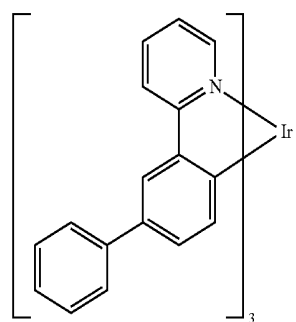
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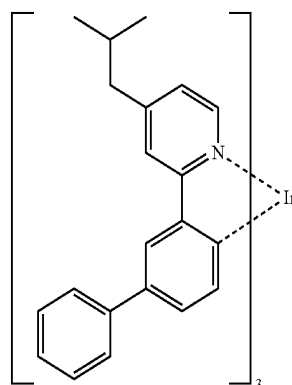
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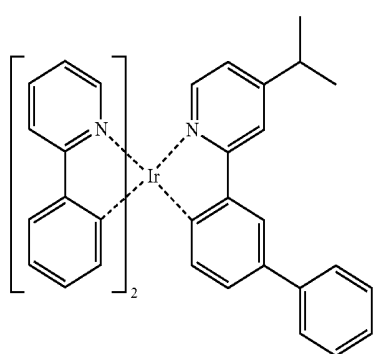
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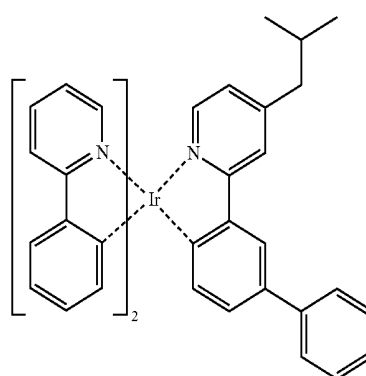
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D-43

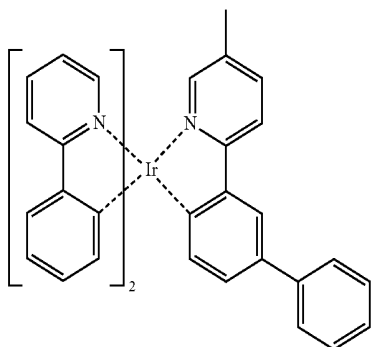


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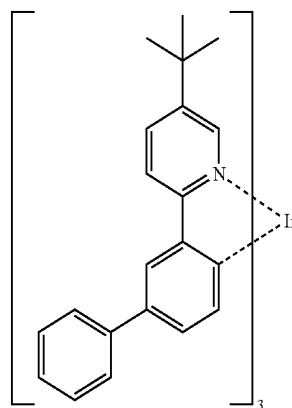
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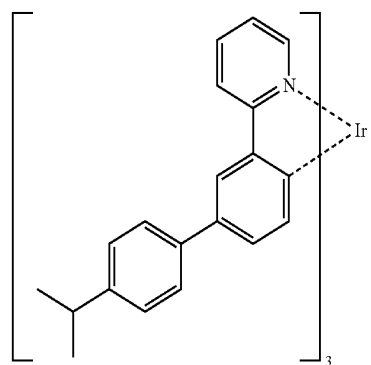


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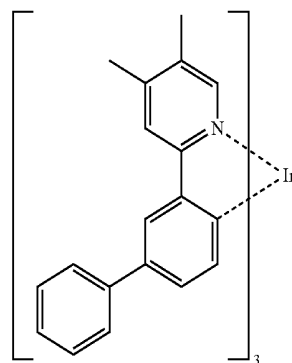
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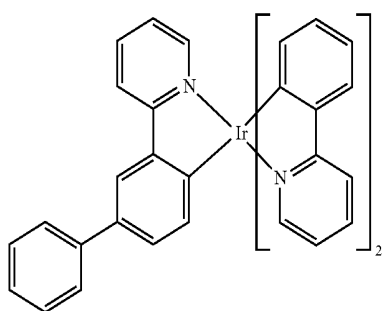
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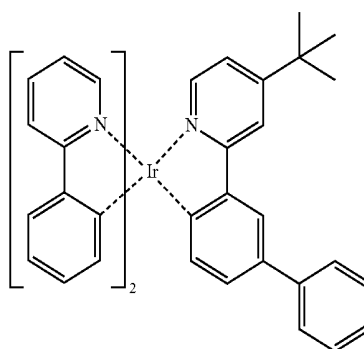
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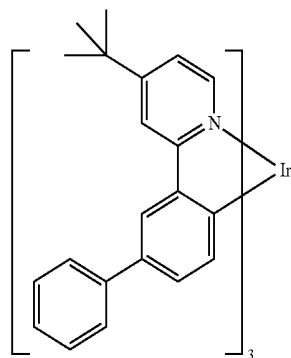
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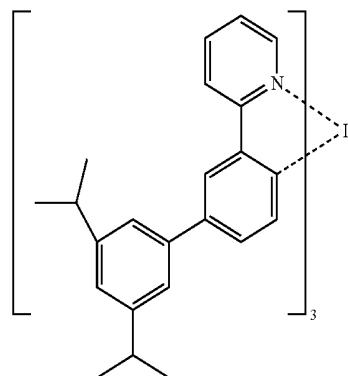
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D-51

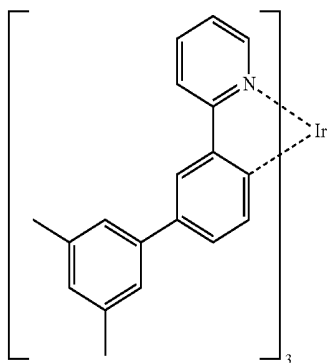


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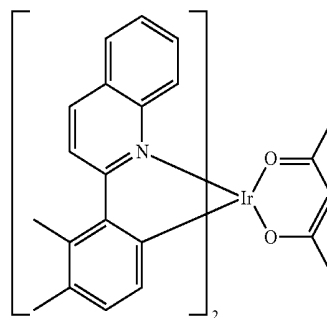
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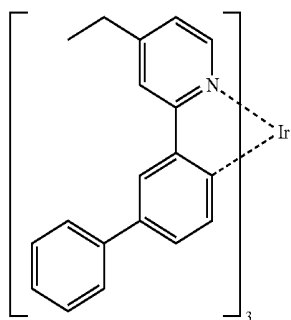


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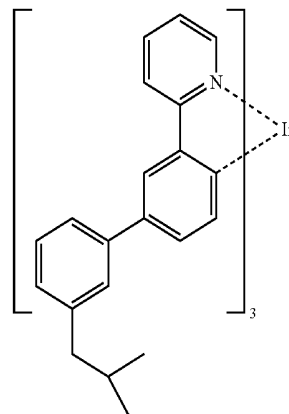
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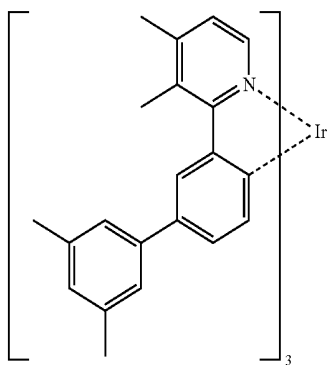
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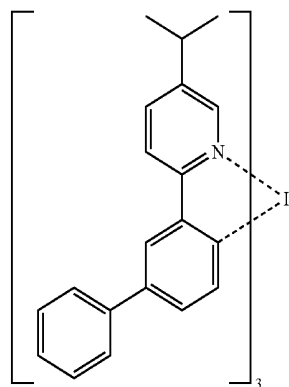
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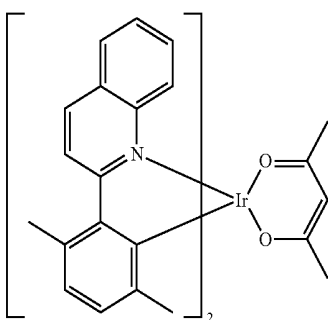
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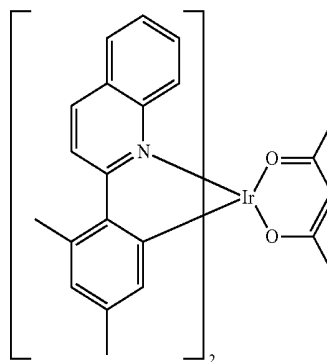
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D-59

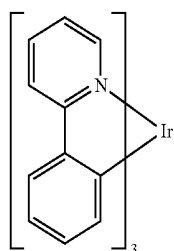


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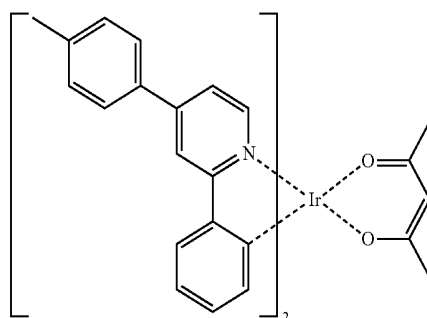
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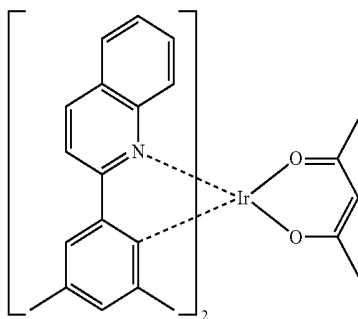
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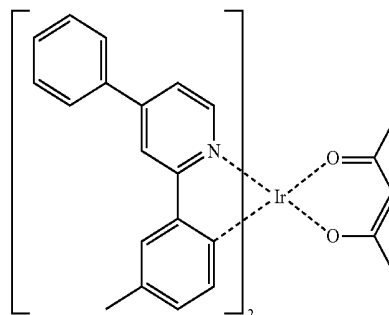


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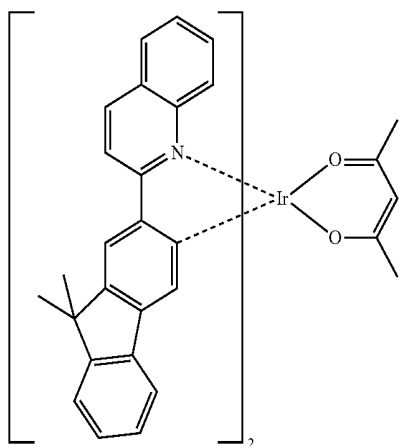
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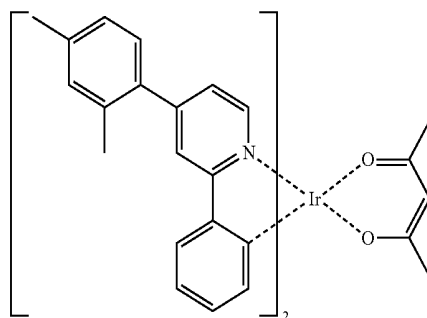
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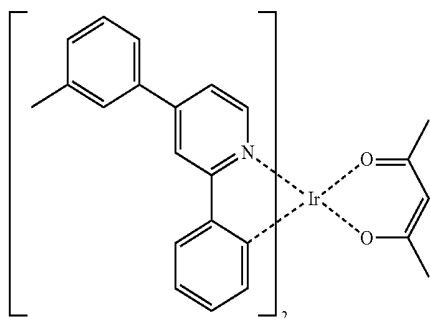
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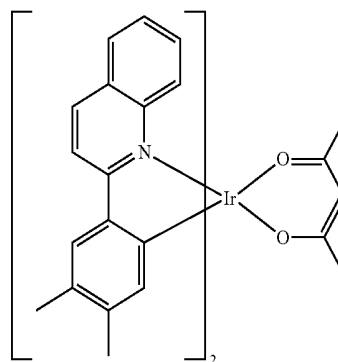
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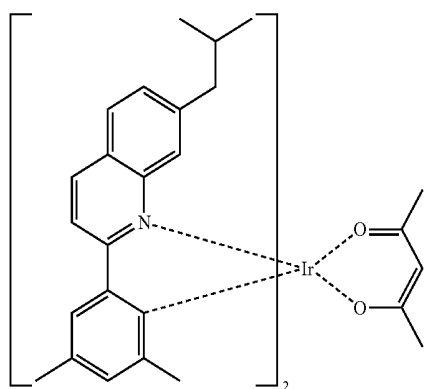
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D-68

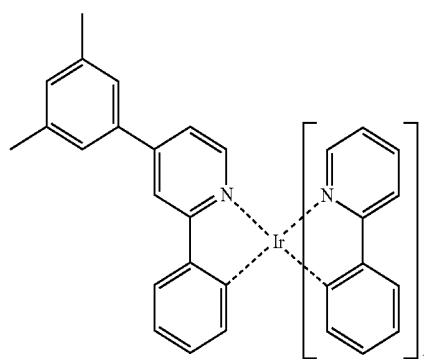


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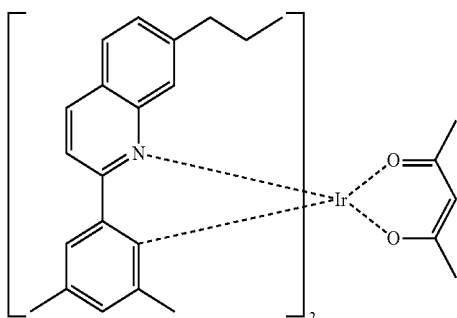


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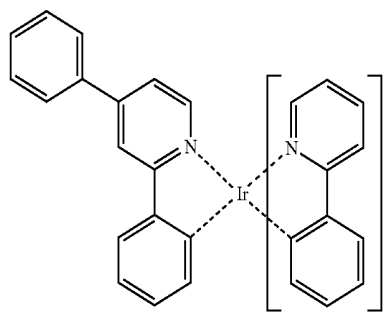
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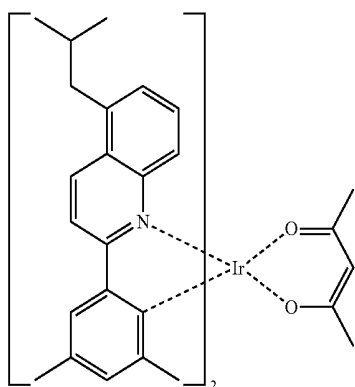
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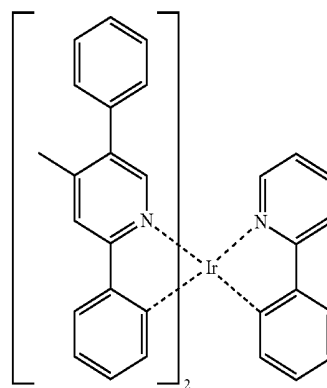
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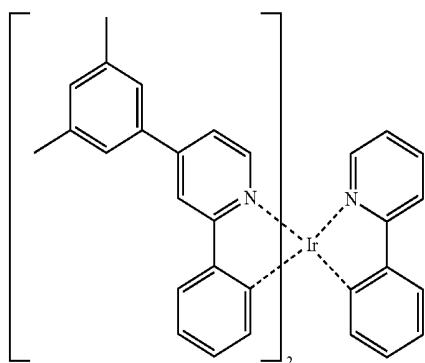
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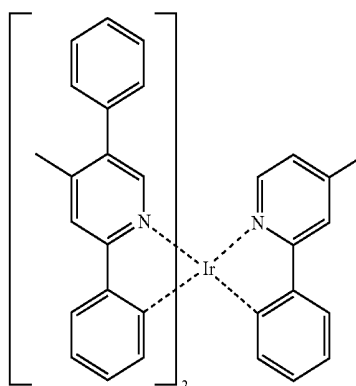
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D-75



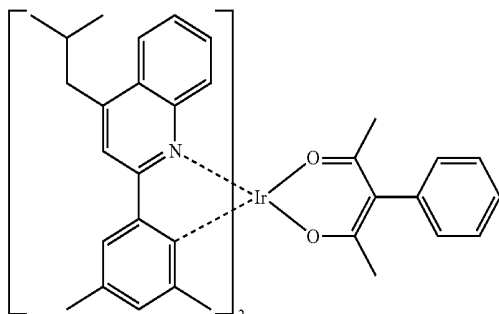
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D-76

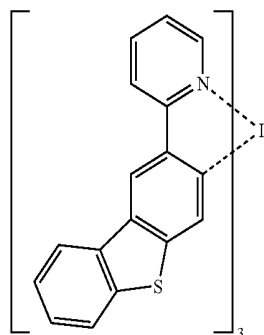
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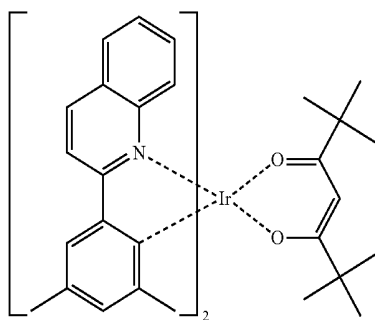


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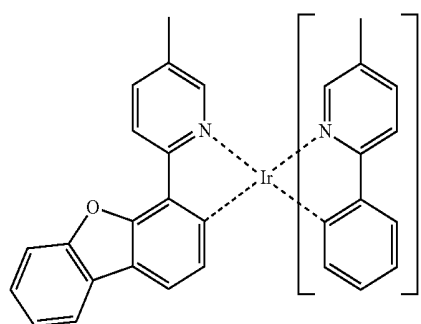
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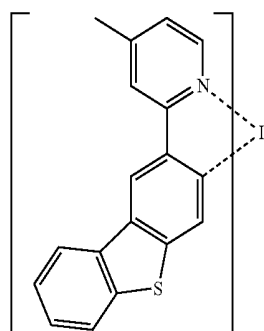
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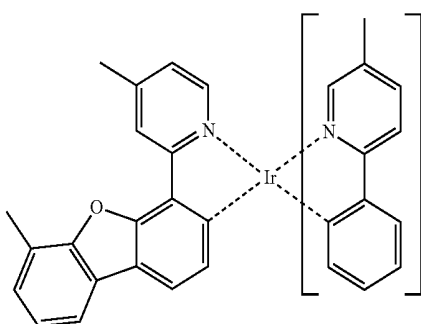
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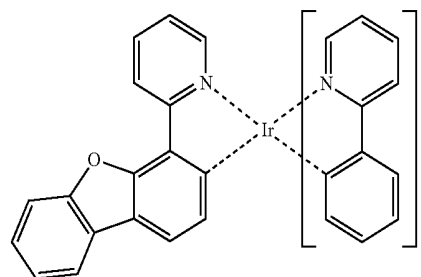
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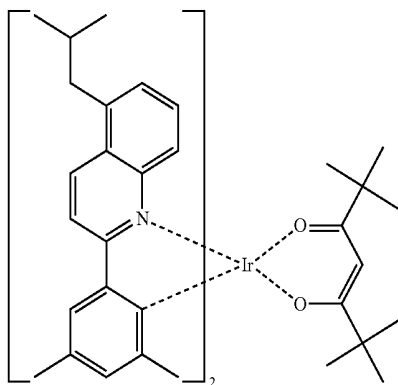
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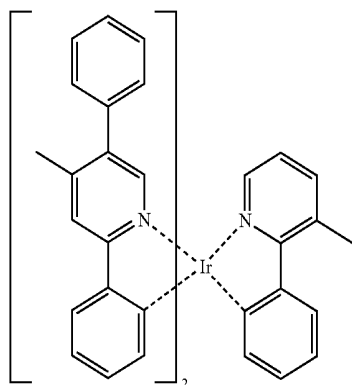
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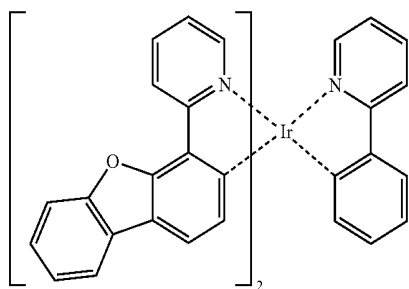
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D-80

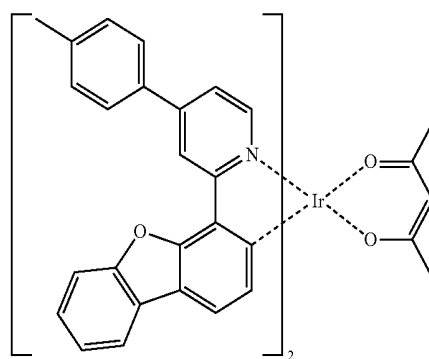


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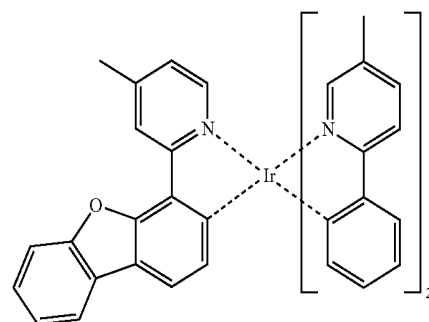
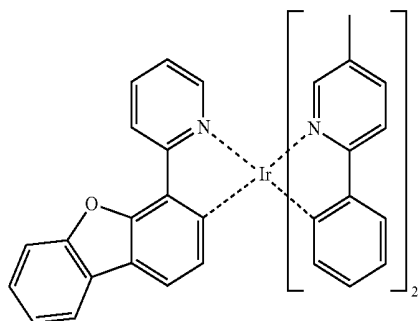
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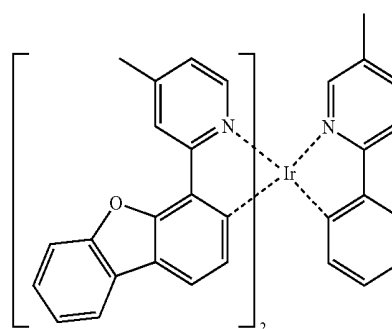
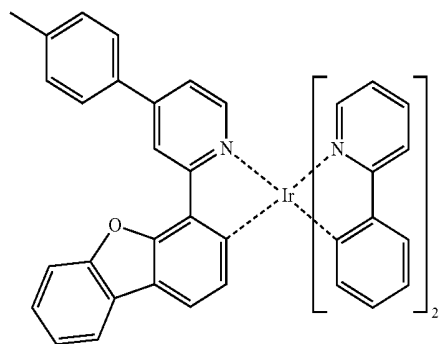
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D-87



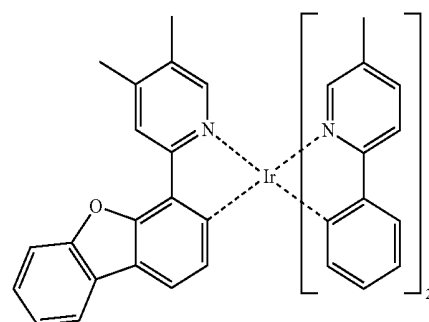
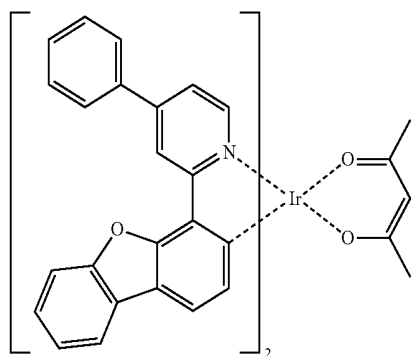
D-91

D-88



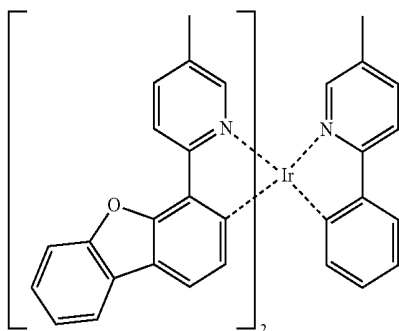
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D-89



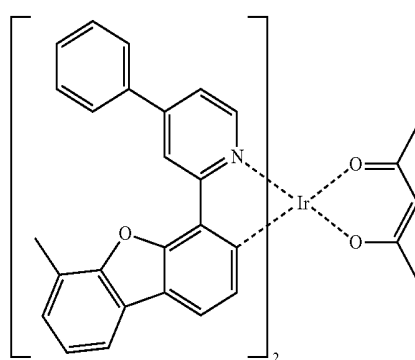
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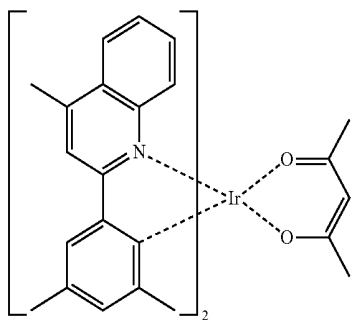


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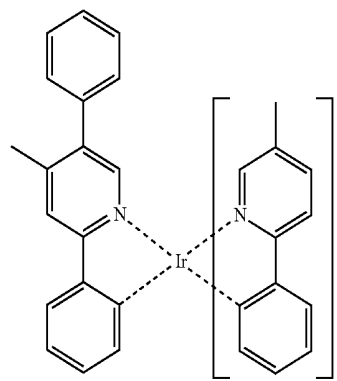
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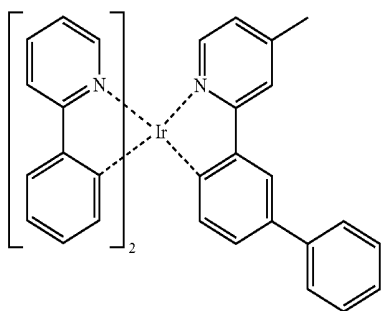
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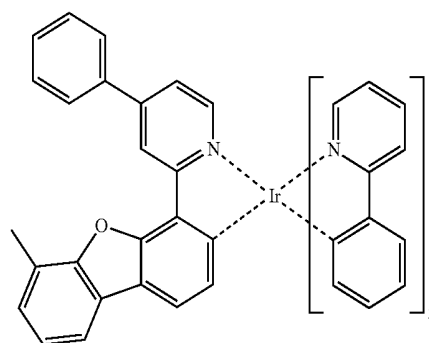
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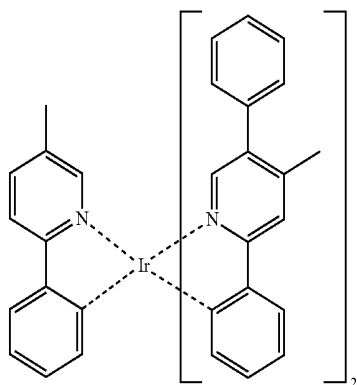
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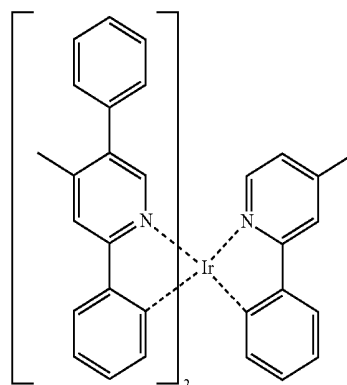
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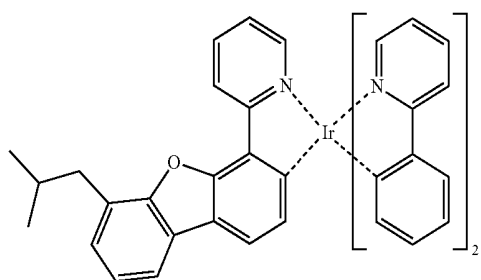


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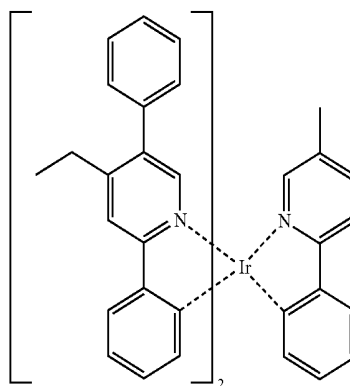
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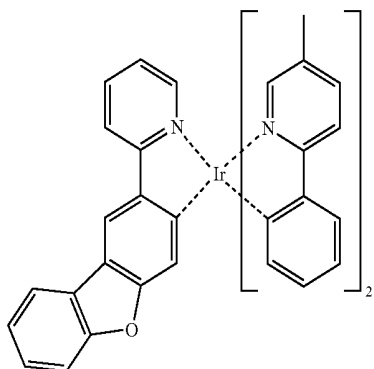
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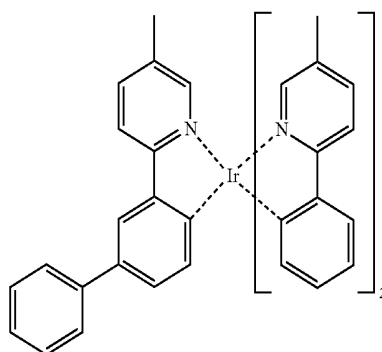


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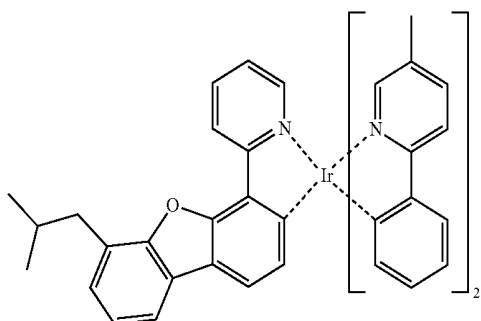
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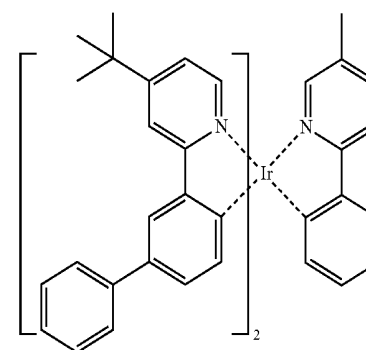
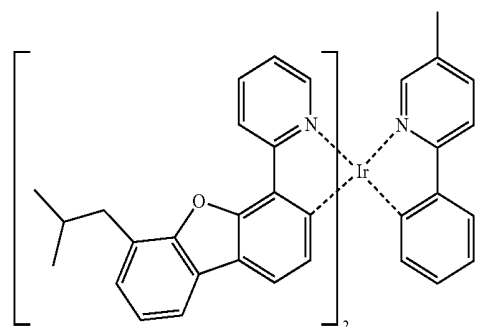
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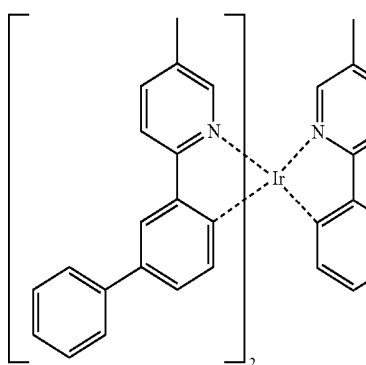
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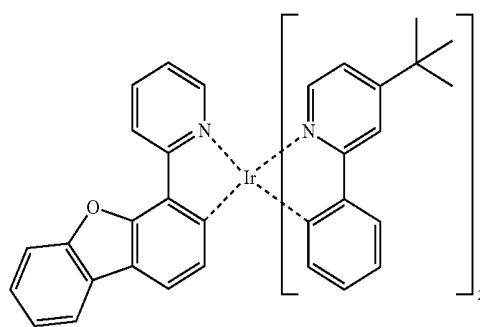
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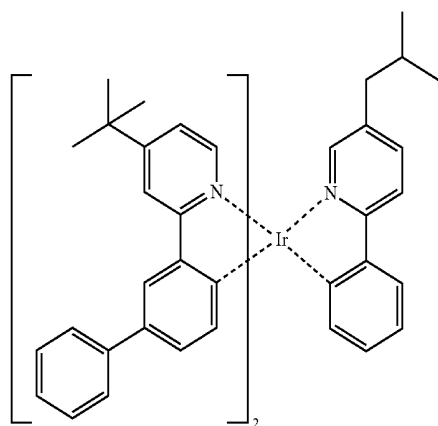


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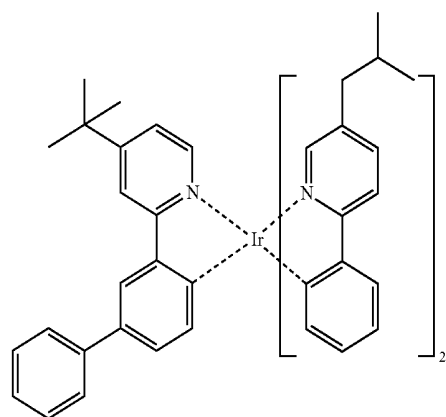


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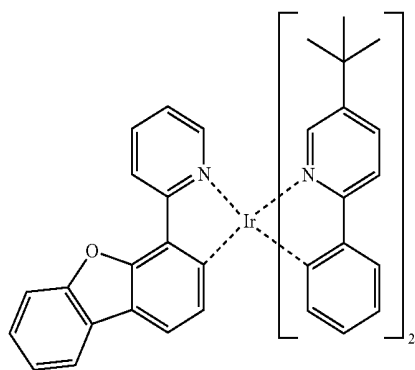
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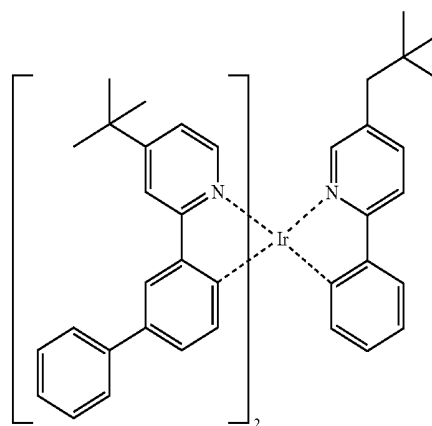
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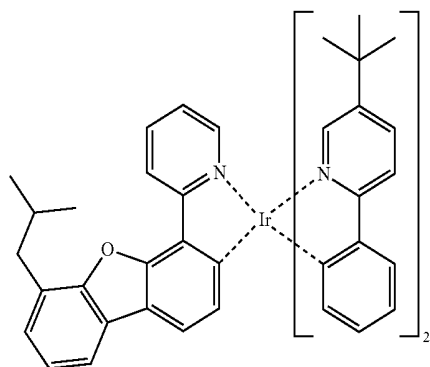
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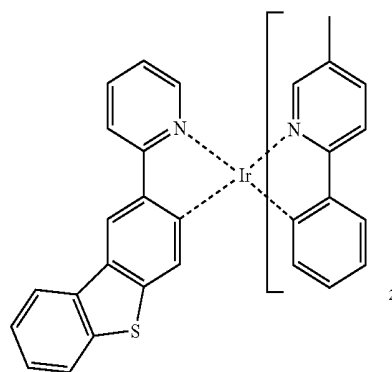
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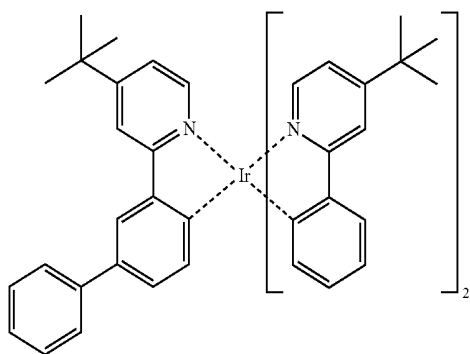
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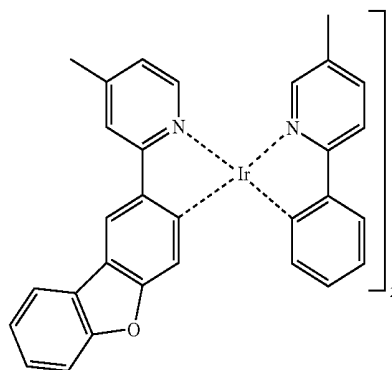
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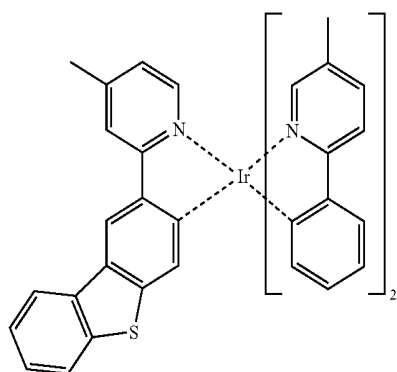
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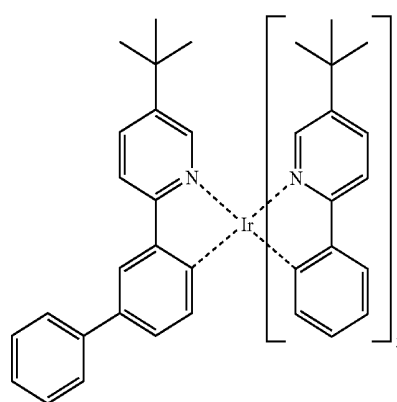


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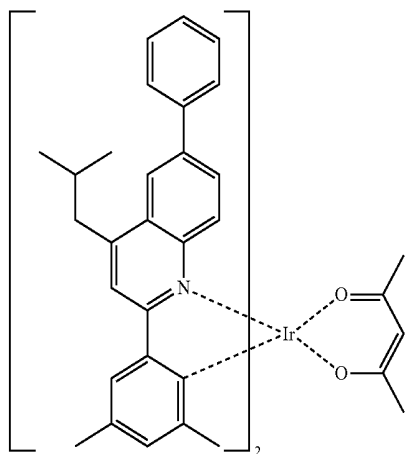
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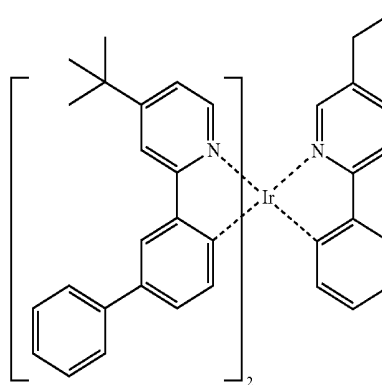


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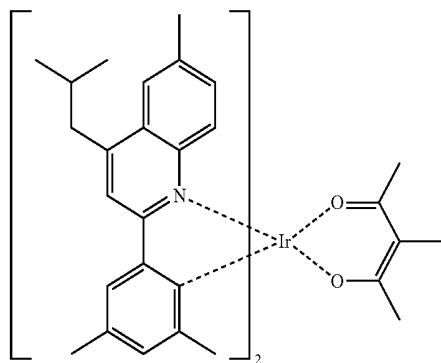
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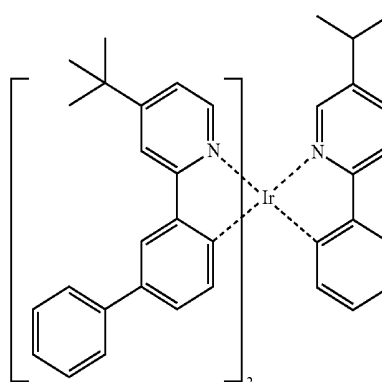
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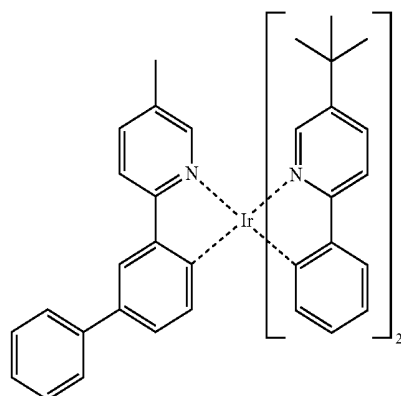
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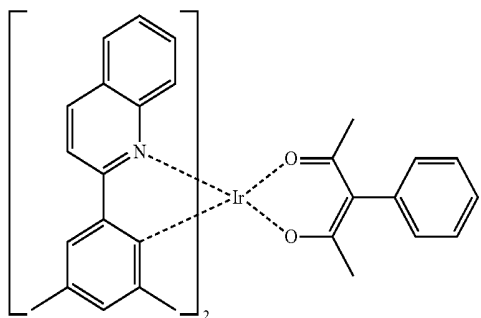


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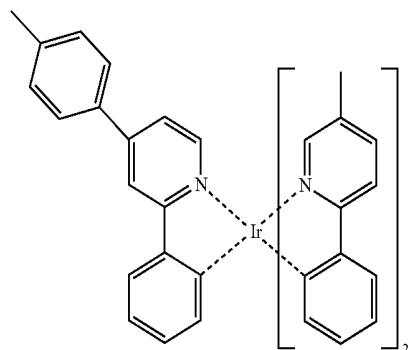


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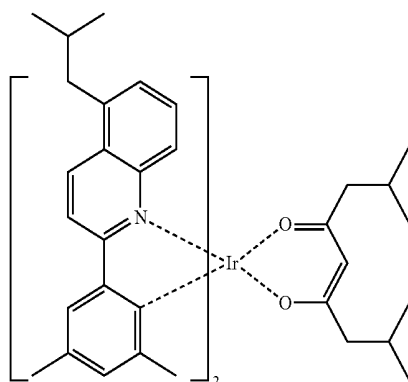
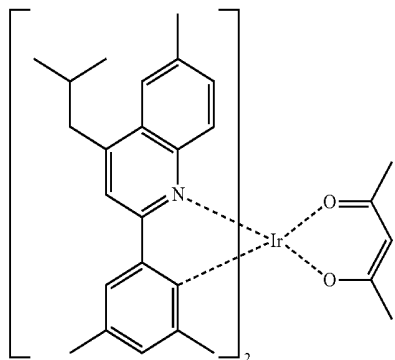
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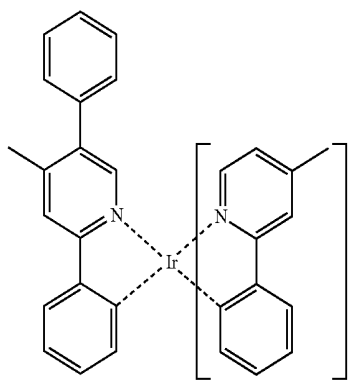
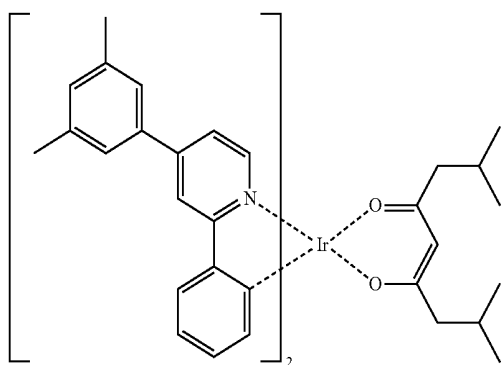
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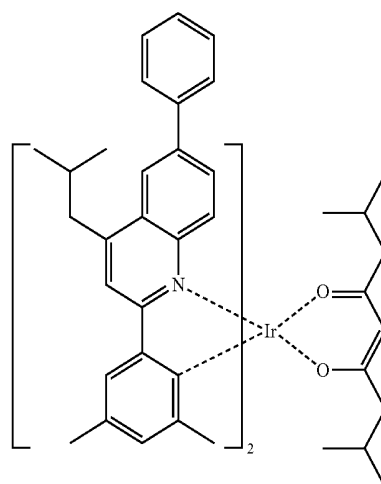
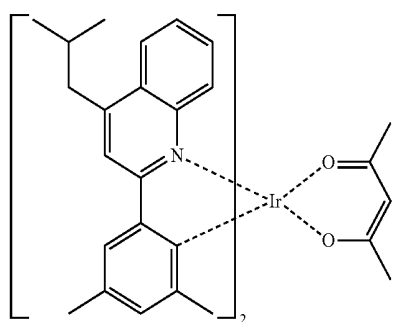
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D-132

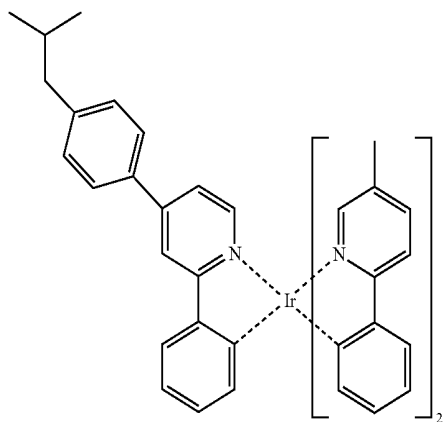


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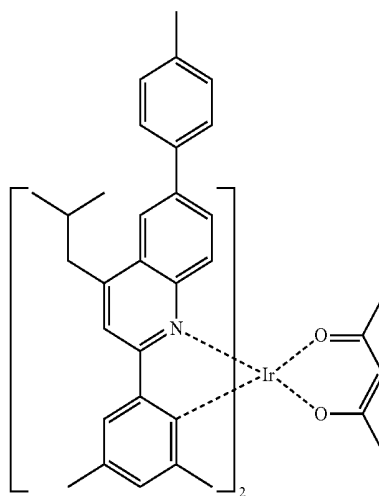
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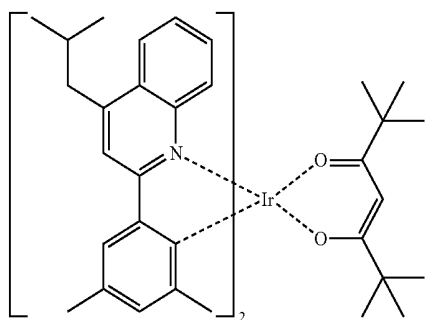


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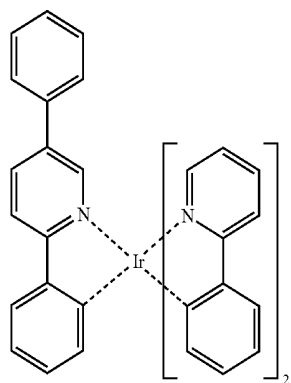
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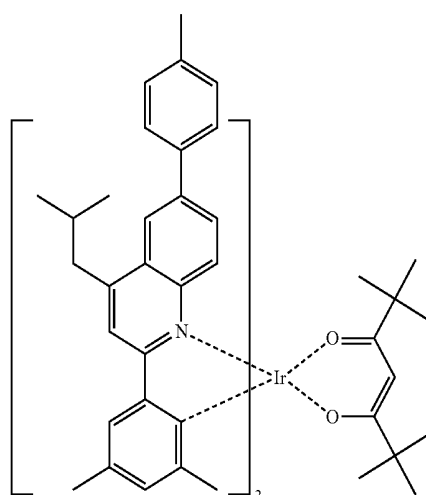
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D-136

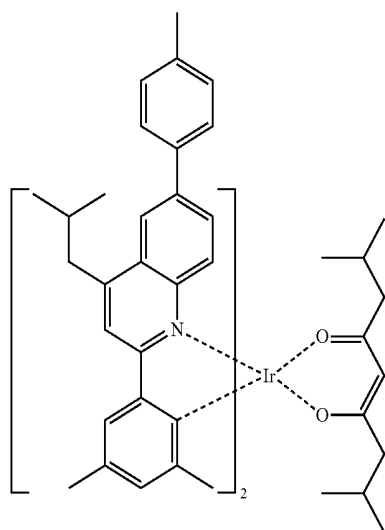


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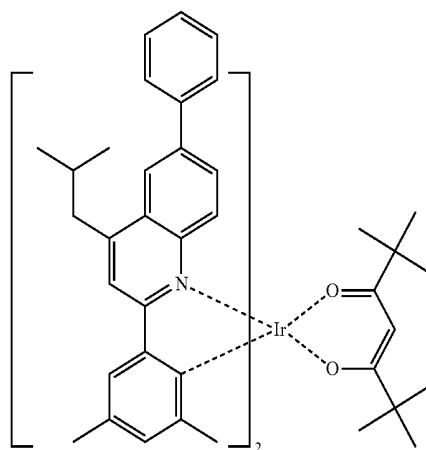


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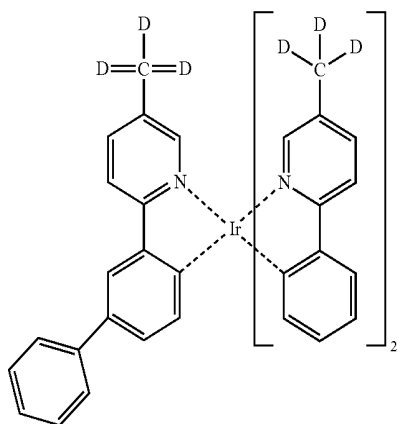
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D-141



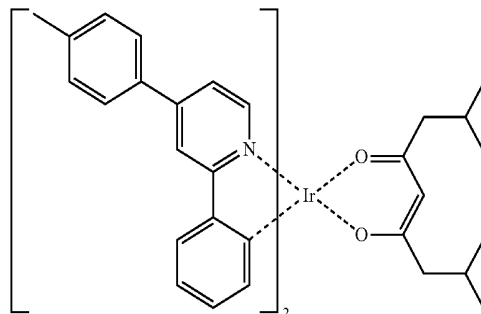
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D-142

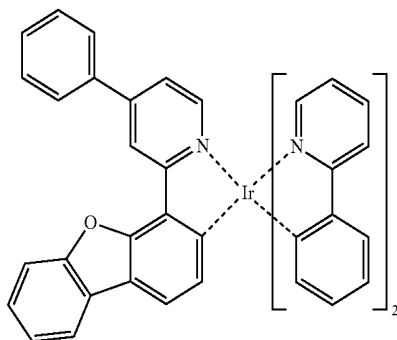
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D-146



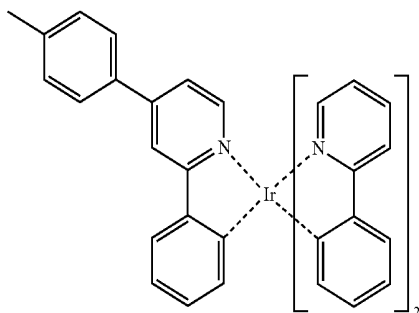
[0059] The organic electroluminescent device according to the present invention may further comprise at least one compound selected from the group consisting of arylamine-based compounds and styrylarylamine-based compounds in the organic layer.

D-143



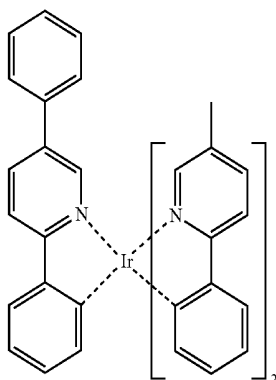
[0060] In addition, in the organic electroluminescent device according to the present invention, the organic layer may further comprise at least one metal selected from the group consisting of metals of Group 1, metals of Group 2, transition metals of the 4<sup>th</sup> period, transition metals of the 5<sup>th</sup> period, lanthanides and organic metals of d-transition elements of the Periodic Table, or at least one complex compound comprising said metal.

D-144



[0061] According to the present invention, at least one layer (hereinafter, "a surface layer") is preferably placed on an inner surface(s) of one or both electrodes selected from a chalcogenide layer, a metal halide layer and a metal oxide layer. Specifically, a chalcogenide (including oxides) layer of silicon or aluminum is preferably placed on an anode surface of an electroluminescent medium layer, and a metal halide layer or a metal oxide layer is preferably placed on a cathode surface of an electroluminescent medium layer. Such a surface layer provides operation stability for the organic electroluminescent device. Preferably, said chalcogenide includes  $\text{SiO}_x$  ( $1 \leq x \leq 2$ ),  $\text{AlO}_x$  ( $1 \leq x \leq 1.5$ ),  $\text{SiON}$ ,  $\text{SiAlON}$ , etc.; said metal halide includes  $\text{LiF}$ ,  $\text{MgF}_2$ ,  $\text{CaF}_2$ , a rare earth metal fluoride, etc.; and said metal oxide includes  $\text{Cs}_2\text{O}$ ,  $\text{Li}_2\text{O}$ ,  $\text{MgO}$ ,  $\text{SrO}$ ,  $\text{BaO}$ ,  $\text{CaO}$ , etc.

D-145



[0062] Between the anode and the light-emitting layer, a hole injection layer, a hole transport layer, an electron blocking layer, or a combination thereof can be used. Multi-layers can be used for the hole injection layer in order to lower the hole injection barrier (or hole injection voltage) from the anode to the hole transport layer or the electron blocking layer. Two compounds can be simultaneously used in each layer. The hole transport layer and the electron blocking layer can also be formed of multi-layers.

[0063] Between the light-emitting layer and the cathode, a layer selected from an electron buffer layer, a hole blocking layer, an electron transport layer, or an electron injection layer, or formed by a combination thereof can be used. Multi-layers can be used for the electron buffer layer in order to control the injection of the electrons and enhance the interfacial characteristics between the light-emitting layer and the electron injection layer. Two compounds can be simultaneously used in each layer. The hole blocking layer and the electron transport layer can also be formed of multi-layers, and each layer can comprise two or more compounds.

[0064] In the organic electroluminescent device according to the present invention, a mixed region of an electron transport compound and a reductive dopant, or a mixed region of a hole transport compound and an oxidative dopant is preferably placed on at least one surface of a pair of electrodes. In this case, the electron transport compound is reduced to an anion, and thus it becomes easier to inject and transport electrons from the mixed region to an electroluminescent medium. Further, the hole transport compound is oxidized to a cation, and thus it becomes easier to inject and transport holes from the mixed region to the electroluminescent medium. Preferably, the oxidative dopant includes various Lewis acids and acceptor compounds; and the reductive dopant includes alkali metals, alkali metal compounds, alkaline earth metals, rare-earth metals, and mixtures thereof. A reductive dopant layer may be employed as a charge-generating layer to prepare an electroluminescent device having two or more electroluminescent layers and emitting white light.

[0065] In order to form each layer of the organic electroluminescent device of the present invention, dry film-forming methods such as vacuum evaporation, sputtering, plasma and ion plating methods, or wet film-forming methods such as spin coating, dip coating, and flow coating methods can be used. The first and second host compounds of the present invention may be co-evaporated or mixture-evaporated.

[0066] When using a wet film-forming method, a thin film can be formed by dissolving or diffusing materials forming each layer into any suitable solvent such as ethanol, chloroform, tetrahydrofuran, dioxane, etc. The solvent can be any solvent where the materials forming each layer can be dissolved or diffused, and where there are no problems in film-formation capability.

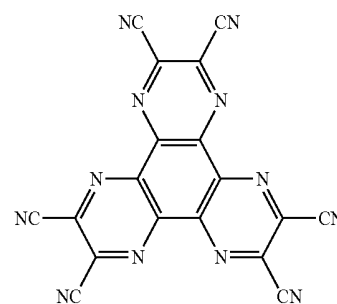
[0067] By using the organic electroluminescent device of the present invention, a display system or a lighting system can be produced.

[0068] Hereinafter, the luminescent properties of the device comprising the host compound of the present invention will be explained in detail with reference to the following examples.

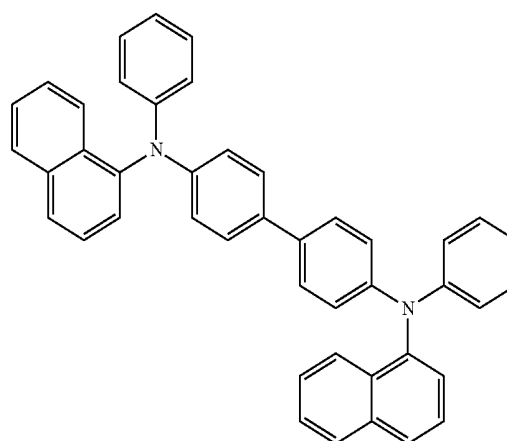
Device Example 1-1: Preparation of an OLED Device Wherein the First Host Compound and the Second Host Compound of the Present Invention are Co-Evaporated

[0069] An OLED device was produced using the organic electroluminescent compound according to the present invention. A transparent electrode indium tin oxide (ITO) thin film (10  $\Omega$ /sq) on a glass substrate for an organic light-emitting diode (OLED) device (Geomatec) was subjected to an ultrasonic washing with acetone, ethanol, and distilled water, sequentially, and then was stored in isopropanol. The ITO substrate was then mounted on a substrate holder of a vacuum vapor depositing apparatus. Compound HI-1 was introduced into a cell of said vacuum vapor depositing apparatus, and then the pressure in the chamber of said apparatus was controlled to  $10^{-6}$  torr. Thereafter, an

electric current was applied to the cell to evaporate the above introduced material, thereby forming a hole injection layer having a thickness of 5 nm on the ITO substrate. Next, Compound HT-1 was introduced into another cell of said vacuum vapor depositing apparatus, and was evaporated by applying an electric current to the cell, thereby forming a first hole transport layer having a thickness of 95 nm on the hole injection layer. Compound HT-2 was then introduced into another cell of said vacuum vapor depositing apparatus, and was evaporated by applying an electric current to the cell, thereby forming a second hole transport layer having a thickness of 20 nm on the first hole transport layer. The first and second host compounds of Device Example 1-1 in Table 1 were introduced into two cells of said vacuum vapor depositing apparatus as hosts, and compound D-74 was introduced into another cell as a dopant. The two host materials were evaporated at the same rate of 1:1, while the dopant material was evaporated at a different rate from the host materials, so that the dopant was deposited in a doping amount of 12 wt % based on the total amount of the hosts and dopant to evaporate and form a light-emitting layer having a thickness of 30 nm on the second hole transport layer. Compound ET-1 was then introduced into another cell of the vacuum vapor depositing apparatus and evaporated to form an electron transport layer having a thickness of 35 nm on the light-emitting layer. After depositing compound EI-1 as an electron injection layer having a thickness of 2 nm on the electron transport layer, an Al cathode having a thickness of 80 nm was deposited by another vacuum vapor deposition apparatus. Thus, an OLED device was produced.



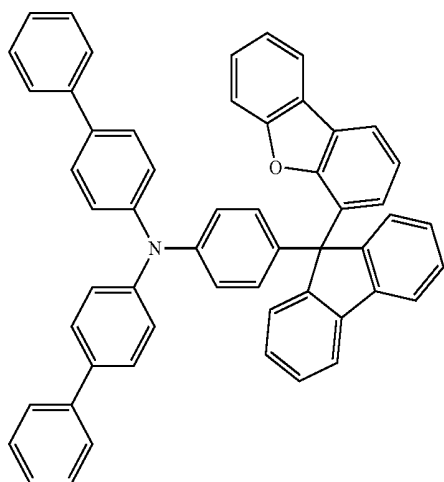
HI-1



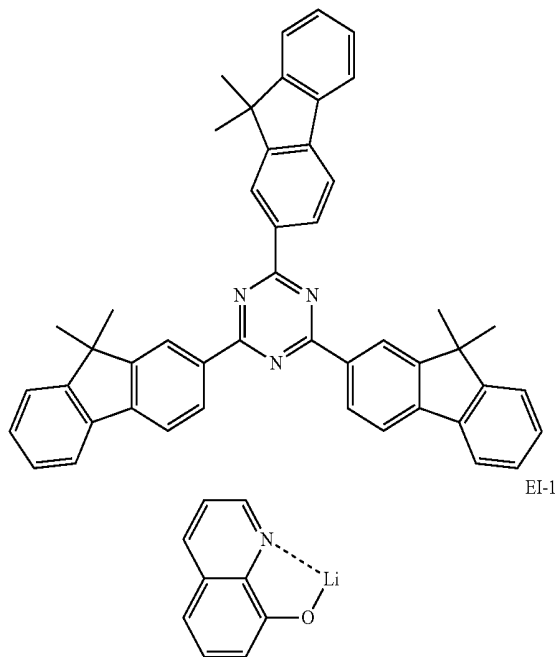
HT-1

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HT-2



ET-1



Device Examples 1-2 to 1-9: Preparation of an OLED Device Wherein the First Host Compound and the Second Host Compound of the Present Invention are Co-Evaporated

[0070] An OLED device was produced in the same manner as in Device Example 1-1, except for using the host and dopant of the light-emitting layer of Device Examples 1-2 to 1-9 in Table 1.

Comparative Examples 1-1 to 1-6: Preparation of an OLED Device Comprising Only the Second Host Compound of the Present Invention as a Host

[0071] An OLED device was produced in the same manner as in Device Example 1-1, except for using the host of the light-emitting layer of Comparative Examples 1-1 to 1-6 in Table 1.

Comparative Example 1-7: Preparation of an OLED Device Comprising Only the First Host Compound of the Present Invention as a Host

[0072] An OLED device was produced in the same manner as in Device Example 1-1, except for using the host of the light-emitting layer of Comparative Example 1-7 in Table 1.

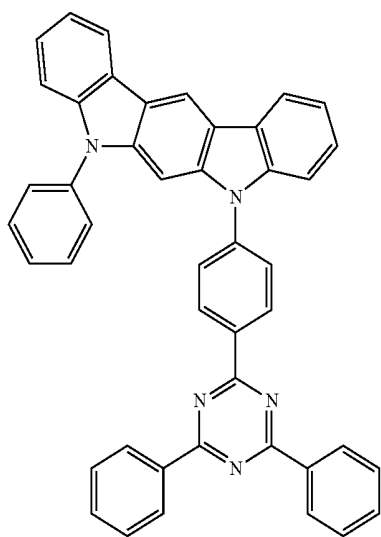
Comparative Example 2-1: Preparation of an OLED Device Comprising the Second Host Compound of the Present Invention and a Host Compound not According to the Present Invention as Hosts

[0073] An OLED device was produced in the same manner as in Device Example 1-1, except for using the host of the light-emitting layer of Comparative Example 2-1 in Table 1.

[0074] A driving voltage at 10 mA/cm<sup>2</sup> and time taken to be reduced from 100% to 97% of the luminance at 10,000 nit and a constant current of the OLEDs produced in Device Examples 1-1 to 1-9, Comparative Examples 1-1 to 1-7, and Comparative Example 2-1 are shown in Table 1 below.

TABLE 1

|                         | Host        | Dopant | Driving voltage (V) | Lifespan T97 (hr) |
|-------------------------|-------------|--------|---------------------|-------------------|
| Device Example 1-1      | H2-1:H1-1   | D-74   | 3.7                 | 82                |
| Device Example 1-2      | H2-37:H1-1  | D-74   | 3.6                 | 85                |
| Device Example 1-3      | H2-43:H1-1  | D-74   | 3.6                 | 75                |
| Device Example 1-4      | H2-138:H1-1 | D-74   | 3.5                 | 56                |
| Device Example 1-5      | H2-7:H1-1   | D-74   | 3.6                 | 84                |
| Device Example 1-6      | H2-36:H1-1  | D-74   | 3.5                 | 72                |
| Device Example 1-7      | H2-1:H1-1   | D-144  | 3.8                 | 82                |
| Device Example 1-8      | H2-1:H1-1   | D-88   | 3.8                 | 86                |
| Device Example 1-9      | H2-1:H1-1   | D-137  | 3.6                 | 82                |
| Comparative Example 1-1 | H2-1        | D-74   | 4.5                 | 21                |
| Comparative Example 1-2 | H2-37       | D-74   | 5                   | 16                |
| Comparative Example 1-3 | H2-43       | D-74   | 4.6                 | 14                |
| Comparative Example 1-4 | H2-138      | D-74   | 5.2                 | 1                 |
| Comparative Example 1-5 | H2-7        | D-74   | 4.7                 | 19                |
| Comparative Example 1-6 | H2-36       | D-74   | 4.7                 | 20                |
| Comparative Example 1-7 | H1-1        | D-74   | 3.9                 | 55                |
| Comparative Example 2-1 | H2-1:H3     | D-74   | 3.7                 | 51                |



H3

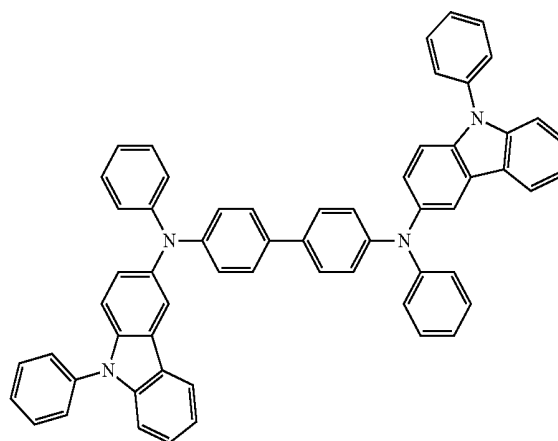
Device Example 2: Preparation of an OLED Device Wherein the Phosphorous Host Material and the Second Host Compound of the Present Invention are Co-Evaporated

[0075] An OLED device was produced using the organic electroluminescent compound according to the present invention. A transparent electrode indium tin oxide (ITO) thin film ( $10 \Omega/\text{sq}$ ) on a glass substrate for an organic light-emitting diode (OLED) device (Geomatec) was subjected to an ultrasonic washing with acetone, ethanol, and distilled water, sequentially, and then was stored in isopropanol. The ITO substrate was then mounted on a substrate holder of a vacuum vapor depositing apparatus. Compound HI-2 was introduced into a cell of said vacuum vapor depositing apparatus, and then the pressure in the chamber of said apparatus was controlled to  $10^{-6}$  torr. Thereafter, an electric current was applied to the cell to evaporate the above introduced material, thereby forming a first hole injection layer having a thickness of 80 nm on the ITO substrate. Compound HI-1 was then introduced into another cell of said vacuum vapor depositing apparatus, and was evaporated by applying an electric current to the cell, thereby forming a second hole injection layer having a thickness of 5 nm on the first hole injection layer. Next, compound HT-3 was introduced into another cell of said vacuum vapor depositing apparatus, and was evaporated by applying an electric current to the cell, thereby forming a first hole transport layer having a thickness of 10 nm on the second hole injection layer. Compound HT-2 was then introduced into another cell of said vacuum vapor depositing apparatus, and was evaporated by applying an electric current to the cell, thereby forming a second hole transport layer having a thickness of 30 nm on the first hole transport layer. Compounds H1-71 and H2-141 were introduced into two cells of said vacuum vapor depositing apparatus as hosts, and compound D-102 was introduced into another cell as a dopant. The two host materials were evaporated at the same rate of

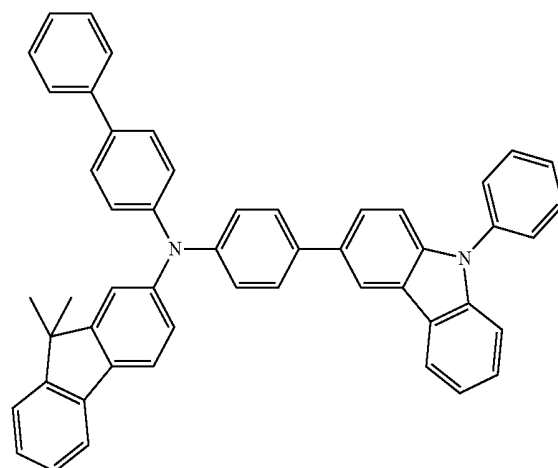
1:1, while the dopant material was evaporated at a different rate from the host materials, so that the dopant was deposited in a doping amount of 10 wt % based on the total amount of the hosts and dopant to evaporate and form a light-emitting layer having a thickness of 40 nm on the second hole transport layer. Compound ET-2 and compound EI-1 were then introduced into two cells of the vacuum vapor depositing apparatus, respectively, and evaporated at a rate of 4:6 to form an electron transport layer having a thickness of 35 nm on the light-emitting layer. After depositing compound EI-1 as an electron injection layer having a thickness of 2 nm on the electron transport layer, an Al cathode having a thickness of 80 nm was deposited by another vacuum vapor deposition apparatus. Thus, an OLED device was produced. All the materials used for producing the OLED device were those purified by vacuum sublimation at  $10^{-6}$  torr.

[0076] The time taken to be reduced from 100% to 97% of the luminance at 15,000 nit and a constant current of the OLED is shown in Table 2 below.

HI-2

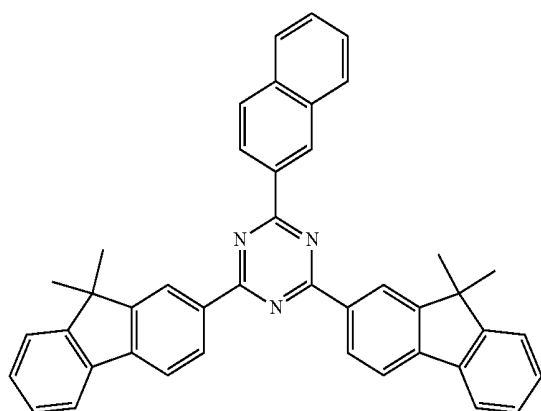


HT-3



-continued

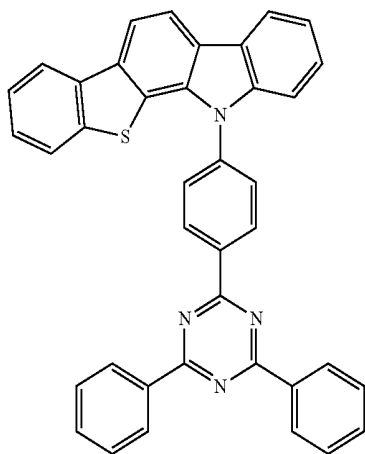
ET-2



Comparative Example 3: Preparation of an OLED Device Comprising a Conventional Phosphorous Host Material

[0077] An OLED device was produced in the same manner as in Device Example 2, except for using compound H3-3 instead of compound H1-71 for the host of the light-emitting layer.

H3-3



[0078] The time taken to be reduced from 100% to 97% of the luminance at 15,000 nit and a constant current of OLEDs are shown in Table 2 below.

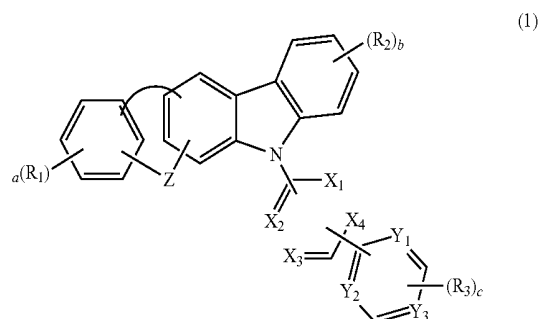
TABLE 2

|                       | Host         | Dopant | Lifespan T97 [hr] |
|-----------------------|--------------|--------|-------------------|
| Device Example 2      | H1-71:H2-141 | D-102  | 41                |
| Comparative Example 3 | H3-3:H2-141  | D-102  | 25                |

[0079] The organic electroluminescent device of the present invention comprises a light-emitting layer comprising plural host compounds and a phosphorescent dopant. At least a first host compound of the plural host compounds has a structure of a nitrogen-containing heterocyclic linker bonded to a nitrogen atom of a carbazole of an indole-

carbazole, indene-carbazole, benzofuran-carbazole, or benzothiophene-carbazole residue, and a second host compound has a carbazole-aryl-carbazole or carbazole-carbazole structure. It is verified that the organic electroluminescent device of the present invention has an effect of significantly improved lifespan compared to conventional devices.

1. An organic electroluminescent device comprising at least one light-emitting layer between an anode and a cathode, wherein the light-emitting layer comprises a host and a phosphorescent dopant; the host comprises plural host compounds; at least a first host compound of the plural host compounds is represented by the following formula 1; and a second host compound is represented by the following formula 2;



wherein

Z represents  $\text{NR}_4$ ,  $\text{CR}_5\text{R}_6$ , O, or S;

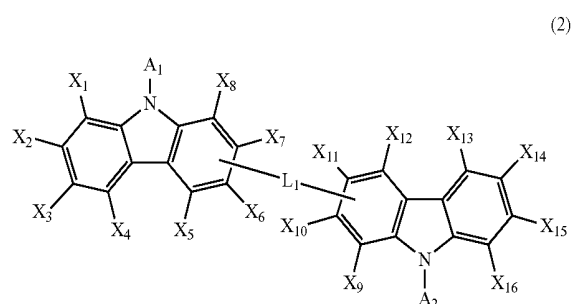
$\text{X}_1$  to  $\text{X}_4$  each independently represent N or C( $\text{R}_7$ ), one or more of  $\text{X}_1$  to  $\text{X}_4$  is N;

$\text{Y}_1$  to  $\text{Y}_3$  each independently represent N or C( $\text{R}_8$ ), two or more of  $\text{Y}_1$  to  $\text{Y}_3$  is N;

$\text{R}_1$  to  $\text{R}_8$  each independently represent hydrogen, deuterium, a halogen, a cyano, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C6-C30) aryl, a substituted or unsubstituted 3- to 30-membered heteroaryl, a substituted or unsubstituted (C3-C30) cycloalkyl, a substituted or unsubstituted (C1-C30) alkoxy, a substituted or unsubstituted tri(C1-C30)alkylsilyl, a substituted or unsubstituted di(C1-C30)alkyl (C6-C30)arylsilyl, a substituted or unsubstituted (C1-C30)alkyldi(C6-C30)arylsilyl, a substituted or unsubstituted tri(C6-C30)arylsilyl, a substituted or unsubstituted mono- or di-(C1-C30)alkylamino, a substituted or unsubstituted mono- or di-(C6-C30)arylamino, or a substituted or unsubstituted (C1-C30)alkyl (C6-C30)arylamino; or may be linked to an adjacent substituent to form a substituted or unsubstituted mono- or polycyclic, (C3-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, and sulfur;

a and b each independently represent an integer of 1 to 4; c represents 1 or 2;

where a, b, or c is an integer of 2 or more, each of  $\text{R}_1$ , each of  $\text{R}_2$ , or each of  $\text{R}_3$  may be the same or different; and the heteroaryl contains at least one heteroatom selected from B, N, O, S, Si, and P;



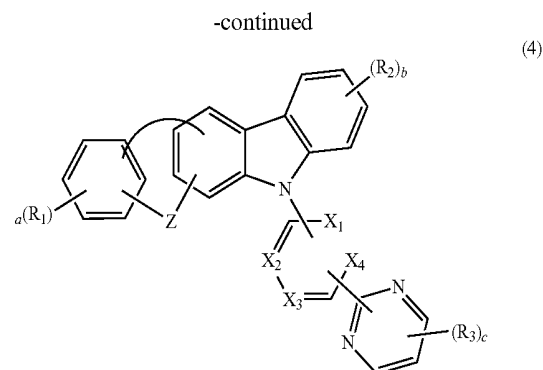
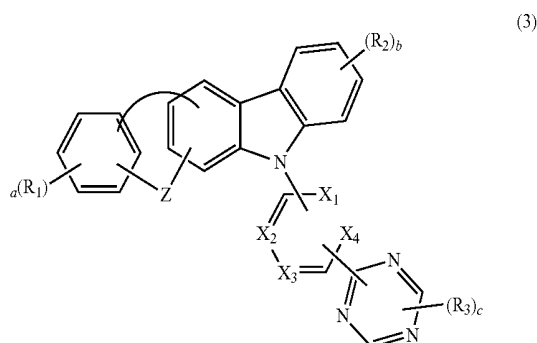
wherein

A<sub>1</sub> and A<sub>2</sub> each independently represent a substituted or unsubstituted (C6-C30)aryl;

L<sub>1</sub> represents a single bond, or a substituted or unsubstituted (C6-C30)arylene; and

X<sub>1</sub> to X<sub>16</sub> each independently represent hydrogen, deuterium, a halogen, a cyano, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C2-C30)alkynyl, a substituted or unsubstituted (C3-C30)cycloalkyl, a substituted or unsubstituted (C6-C60)aryl, a substituted or unsubstituted 3- to 30-membered heteroaryl, a substituted or unsubstituted tri(C1-C30)alkylsilyl, a substituted or unsubstituted tri(C6-C30)arylsilyl, a substituted or unsubstituted di(C1-C30)alkyl(C6-C30)arylsilyl, or a substituted or unsubstituted mono- or di-(C6-C30)arylamino; or adjacent substituents may be linked to each other to form a substituted or unsubstituted mono- or polycyclic, (C3-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, and sulfur.

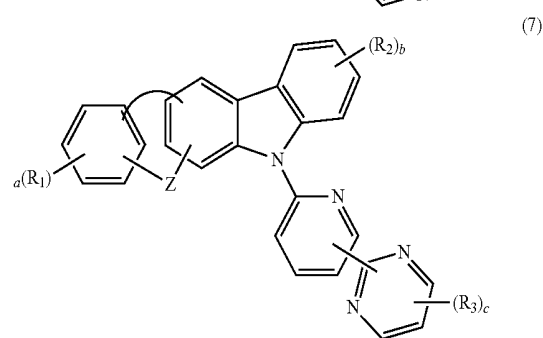
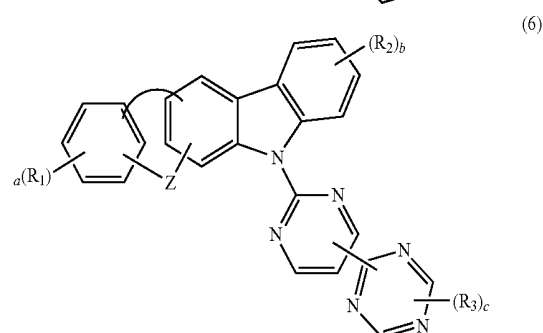
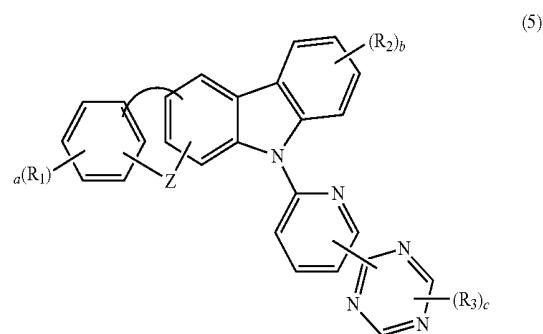
2. The organic electroluminescent device according to claim 1, wherein formula 1 is represented by one of the following formulas 3 and 4:



wherein

R<sub>1</sub> to R<sub>3</sub>, X<sub>1</sub> to X<sub>4</sub>, Z, and a to c are as defined in claim 1.

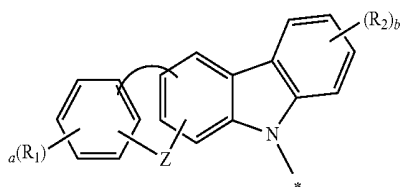
3. The organic electroluminescent device according to claim 1, wherein formula 1 is represented by one of the following formulas 5 to 7:



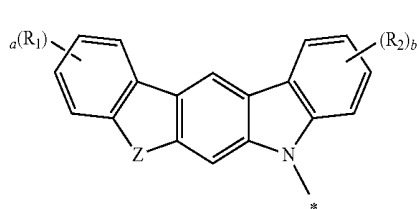
wherein

R<sub>1</sub> to R<sub>3</sub>, Z, and a to c are as defined in claim 1.

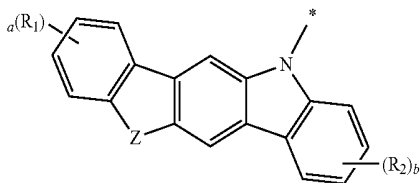
4. The organic electroluminescent device according to claim 1, wherein the structure of



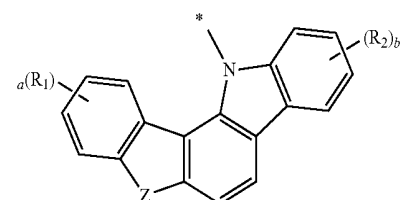
in formula 1 is represented by one of the following formulas 8 to 13:



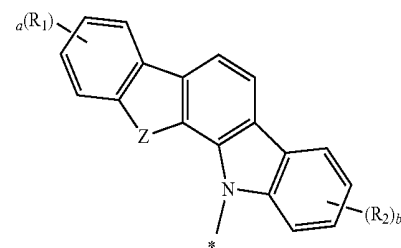
(8)



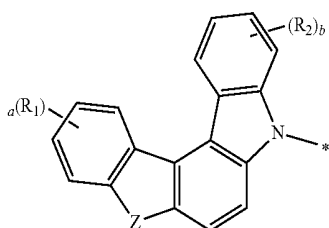
(9)



(10)

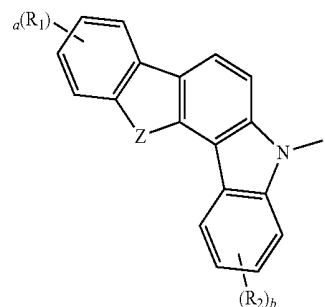


(11)



(12)

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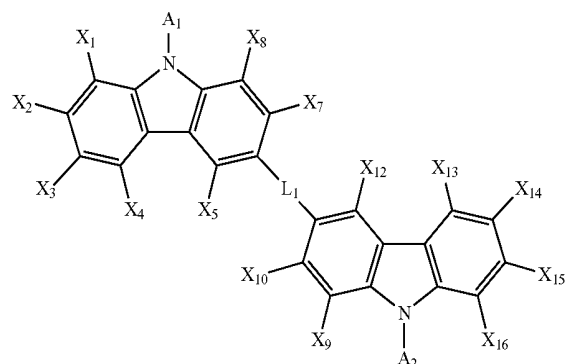


(13)

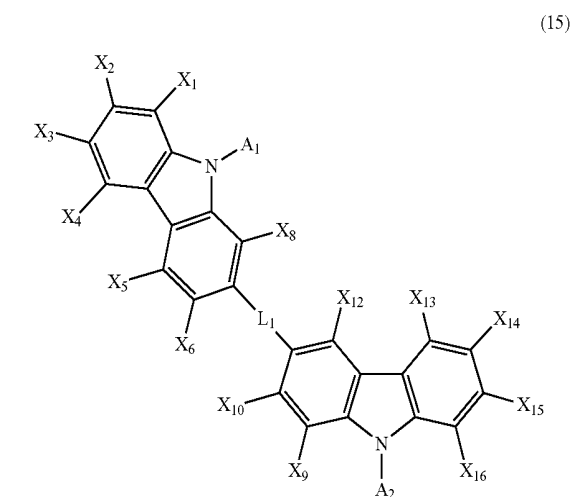
wherein

$R_1$ ,  $R_2$ ,  $Z$ ,  $a$ , and  $b$  are as defined in claim 1.

5. The organic electroluminescent device according to claim 1, wherein formula 2 is represented by one of the following formulas 14 to 17:

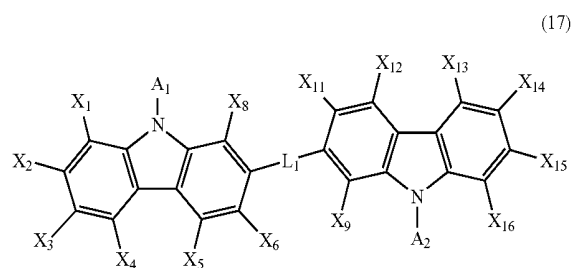
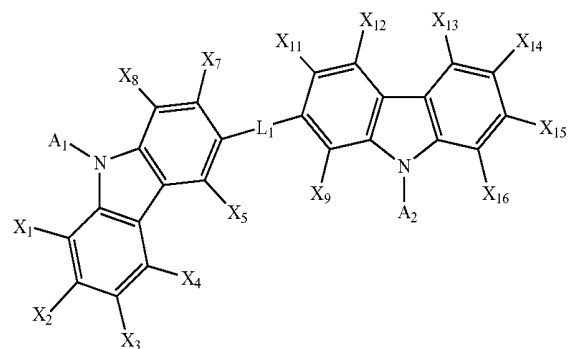


(14)



(15)

-continued



wherein

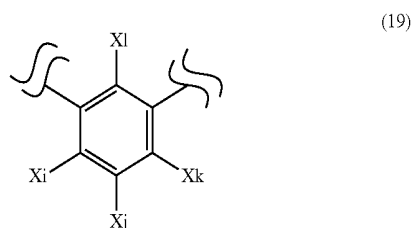
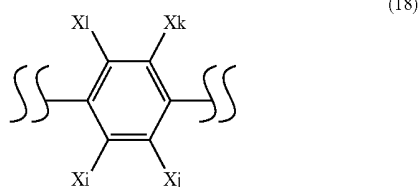
A<sub>1</sub>, A<sub>2</sub>, L<sub>1</sub>, and X<sub>1</sub> to X<sub>16</sub> are as defined in claim 1.

6. The organic electroluminescent device according to claim 1, wherein in formula 2,

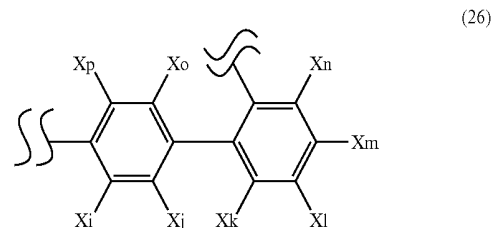
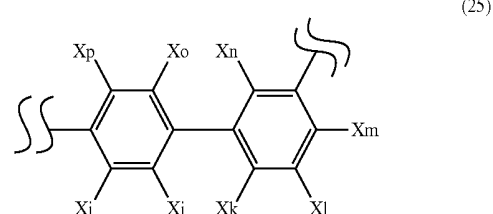
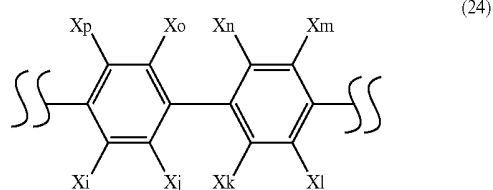
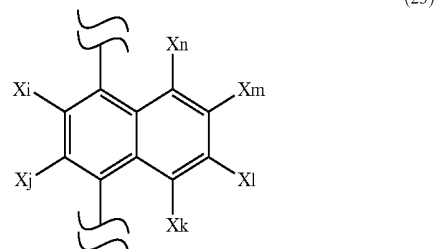
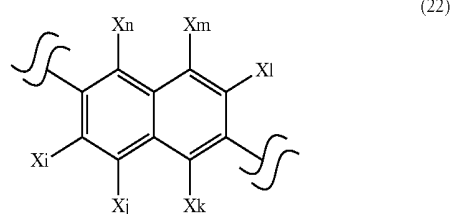
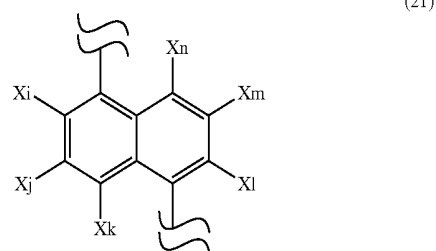
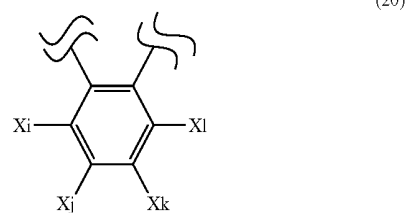
A<sub>1</sub> and A<sub>2</sub> each independently are selected from the group consisting of phenyl, biphenyl, terphenyl, naphthyl, fluorenyl, benzofluorenyl, phenanthrenyl, anthracenyl, indenyl, triphenylenyl, pyrenyl, tetracenyl, perylenyl, chrysenyl, and fluoranthrenyl.

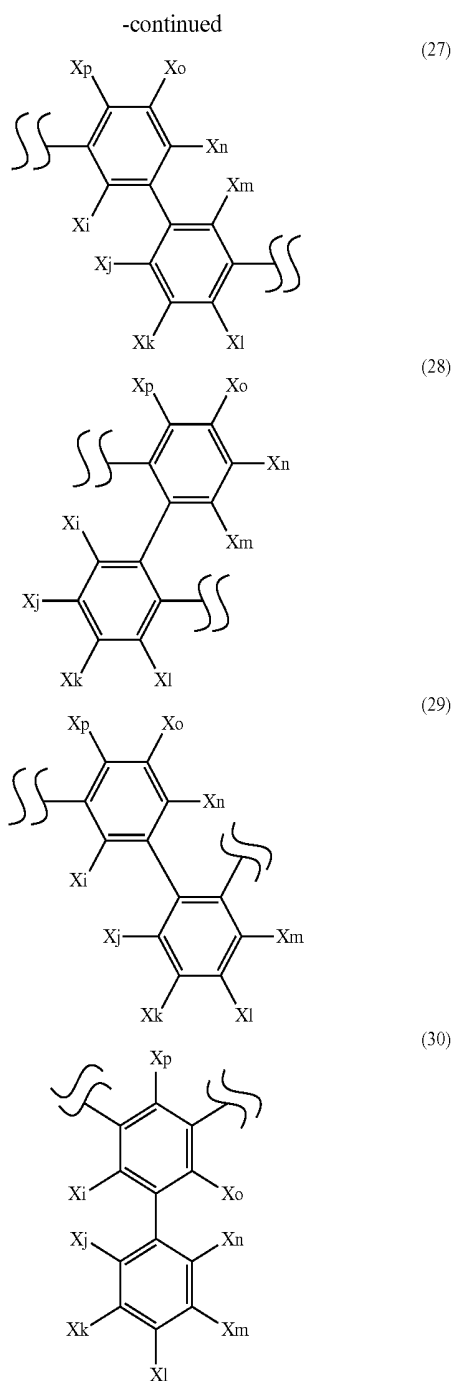
7. The organic electroluminescent device according to claim 1, wherein in formula 2,

L<sub>1</sub> represents a single bond, or one of the following formulas 18 to 30:



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wherein

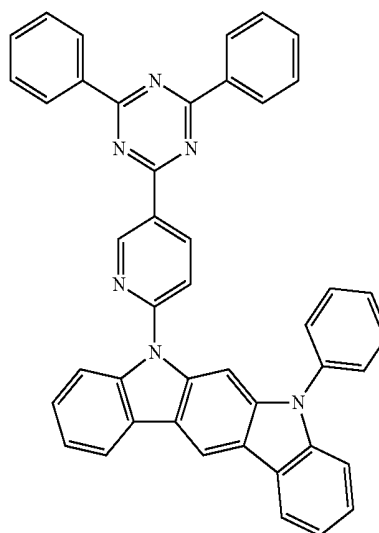
Xi to Xp each independently represent hydrogen, deuterium, a halogen, a cyano, a substituted or unsubstituted (C1-C30)alkyl, a substituted or unsubstituted (C2-C30)alkenyl, a substituted or unsubstituted (C2-C30)alkynyl, a substituted or unsubstituted (C3-C30)cycloalkyl, a substituted or unsubstituted (C6-C60)aryl, a substituted or unsubstituted 3- to 30-membered heteroaryl, a substituted or unsubstituted tri(C1-C30)alkylsilyl, a substituted or unsubstituted tri(C6-C30)arylsilyl, a substituted or unsubstituted di(C1-C30)alkyl(C6-C30)arylsilyl, or a substituted or unsubstituted mono- or

di-(C6-C30)arylamino; or adjacent substituents may be linked to each other to form a substituted or unsubstituted, mono- or polycyclic, (C3-C30) alicyclic or aromatic ring, whose carbon atom(s) may be replaced with at least one heteroatom selected from nitrogen, oxygen, and sulfur.

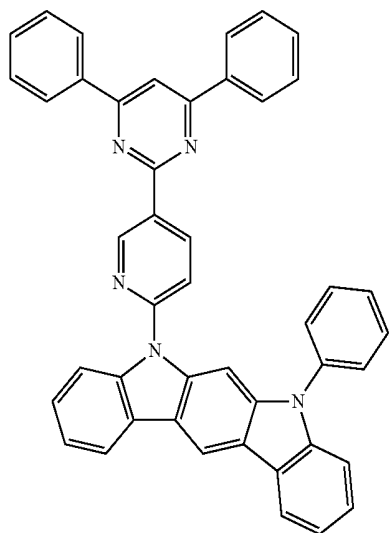
8. The organic electroluminescent device according to claim 1, wherein in formulas 1 and 2, the substituents of the substituted alkyl, the substituted alkenyl, the substituted alkynyl, the substituted alkoxy, the substituted cycloalkyl, the substituted trialkylsilyl, the substituted dialkylarylsilyl, the substituted alkyldiarylsilyl, the substituted triarylsilyl, the substituted mono- or di-alkylamino, the substituted mono- or di-arylamino, the substituted alkylarylamino, the substituted aryl(ene), the substituted heteroaryl, and the substituted mono- or polycyclic, (C3-C30) alicyclic or aromatic ring in R<sub>1</sub> to R<sub>8</sub>, A<sub>1</sub>, A<sub>2</sub>, L<sub>1</sub>, and X<sub>1</sub> to X<sub>16</sub> each independently are at least one selected from the group consisting of deuterium, a halogen, a cyano, a carboxyl, a nitro, a hydroxyl, a (C1-C30)alkyl, a halo(C1-C30)alkyl, a (C2-C30)alkenyl, a (C2-C30)alkynyl, a (C1-C30)alkoxy, a (C1-C30)alkylthio, a (C3-C30)cycloalkyl, a (C3-C30)cycloalkenyl, a 3- to 7-membered heterocycloalkyl, a (C6-C30)aryloxy, a (C6-C30)arylthio, a 3- to 30-membered heteroaryl unsubstituted or substituted with a (C6-C30)aryl, a (C6-C30)aryl unsubstituted or substituted with a 3- to 30-membered heteroaryl, a tri(C1-C30)alkylsilyl, a tri(C6-C30)arylsilyl, a di(C1-C30)alkyl(C6-C30)arylsilyl, a (C1-C30)alkyldi(C6-C30)arylsilyl, an amino, a mono- or di-(C1-C30)alkylamino, a mono- or di-(C6-C30)arylamino, a (C1-C30)alkyl(C6-C30)arylamino, a (C1-C30)alkylcarbonyl, a (C1-C30)alkoxycarbonyl, a (C6-C30)arylcarbonyl, a di(C6-C30)arylboronyl, a di(C1-C30)alkylboronyl, a (C1-C30)alkyl(C6-C30)arylboronyl, a (C6-C30)aryl(C1-C30)alkyl, and a (C1-C30)alkyl(C6-C30)aryl.

9. The organic electroluminescent device according to claim 1, wherein the first host compound represented by formula 1 is selected from the group consisting of:

HI-1

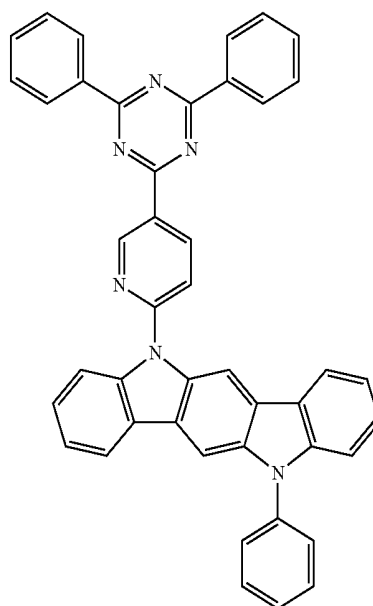


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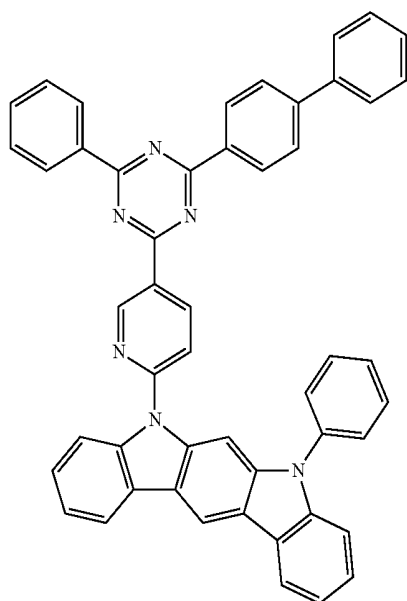


H1-2

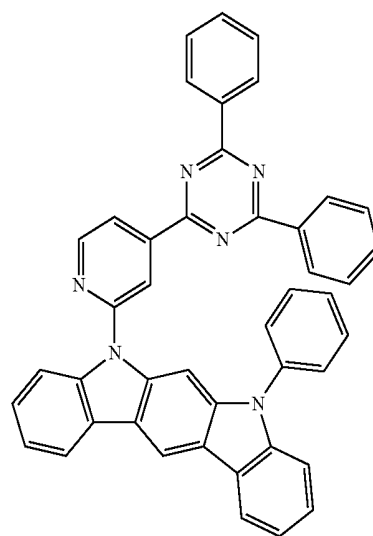
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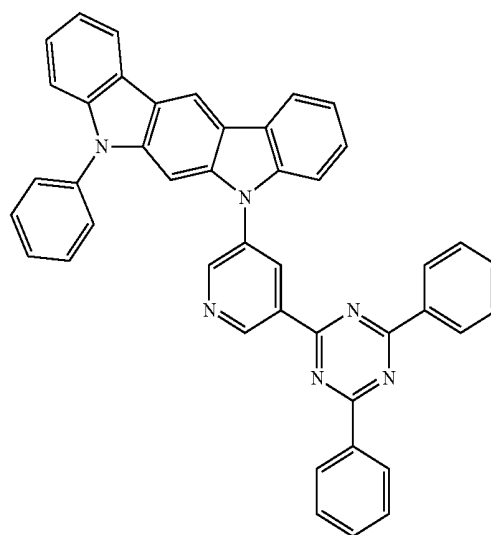
H1-4



H1-3

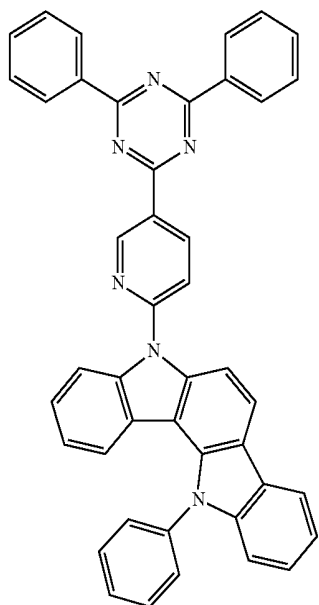


H1-5



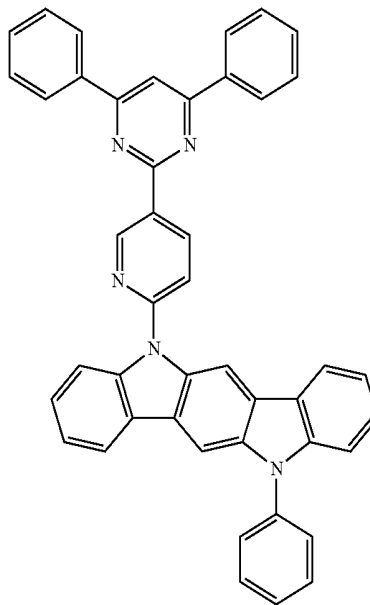
H1-6

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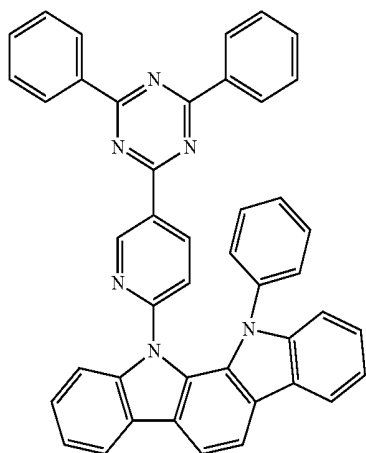


H1-7

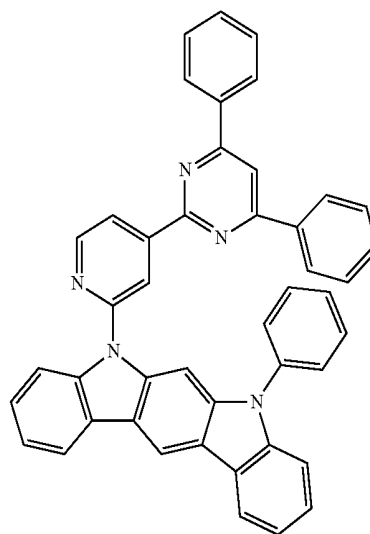
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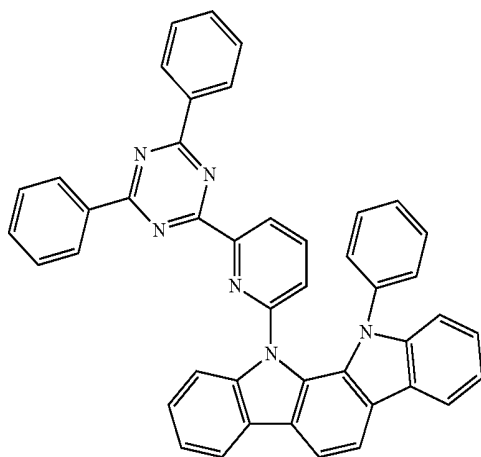
H1-10



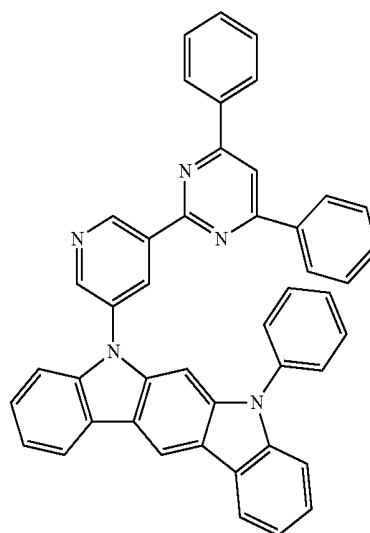
H1-8



H1-11

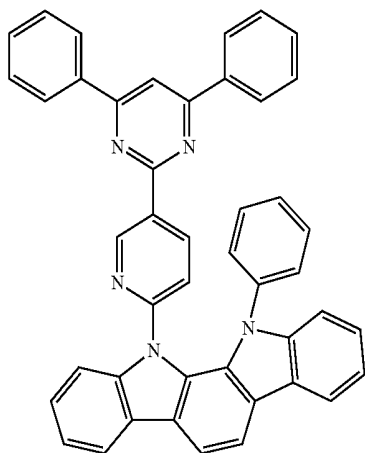


H1-9



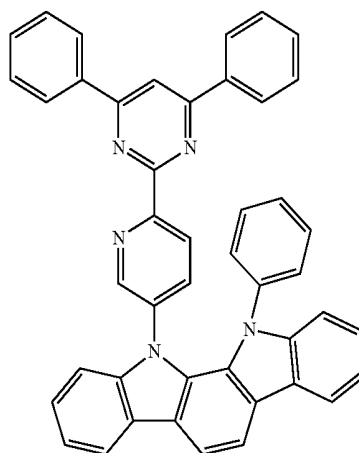
H1-12

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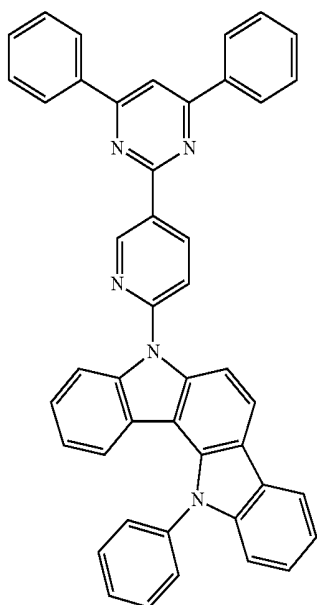


H1-13

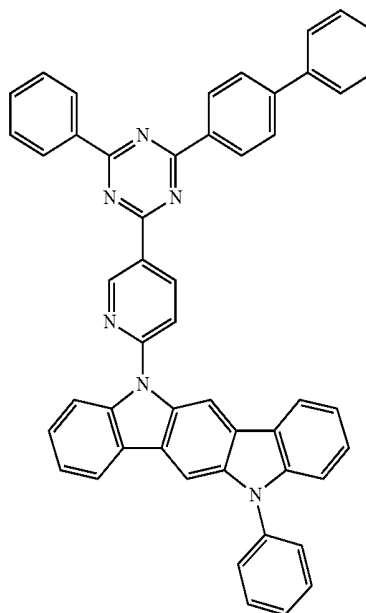
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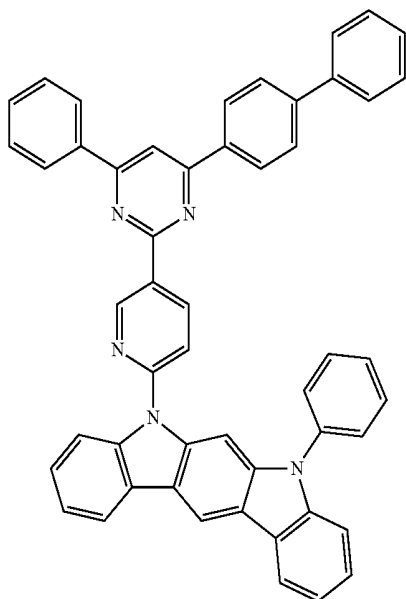
H1-16



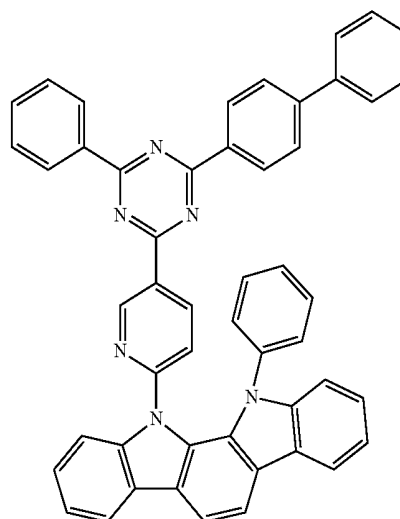
H1-14



H1-17



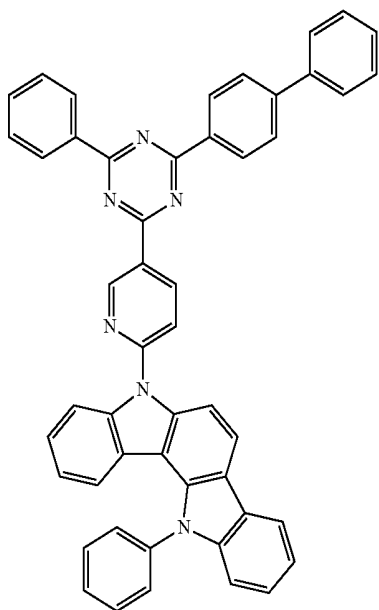
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H1-18

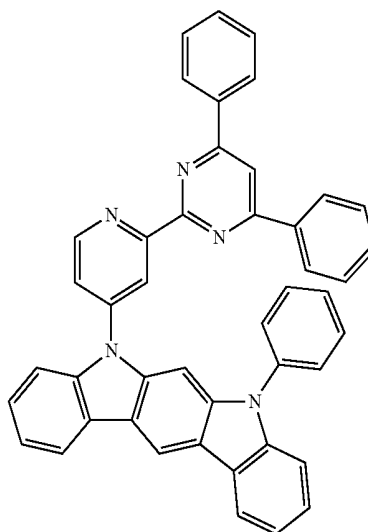
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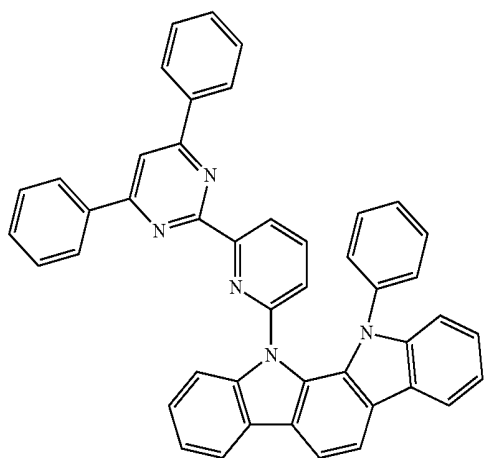


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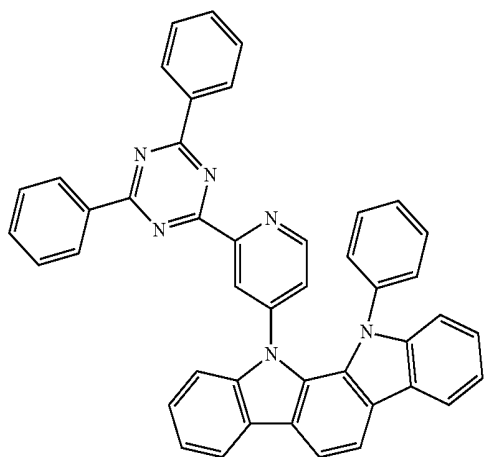
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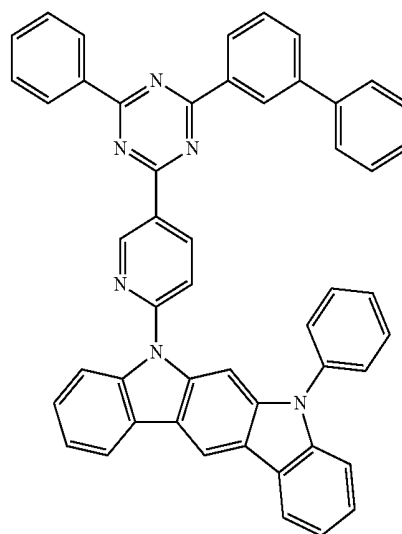
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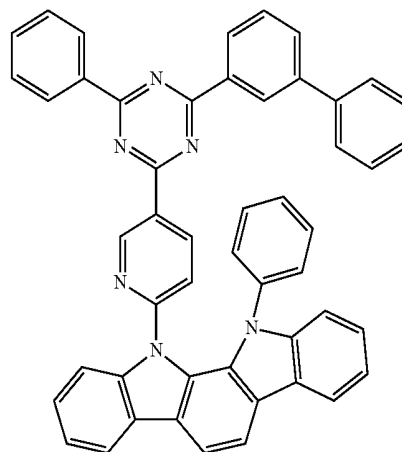
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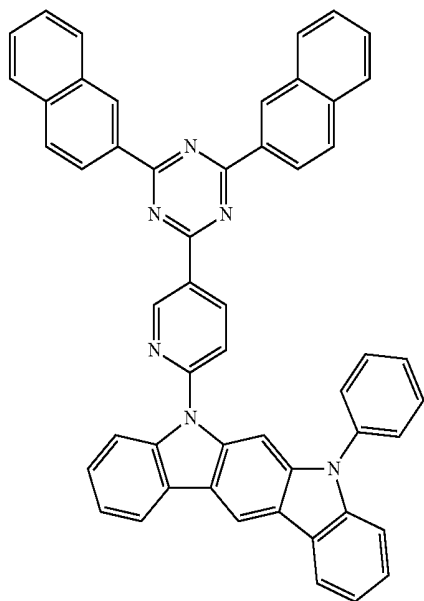
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H1-24

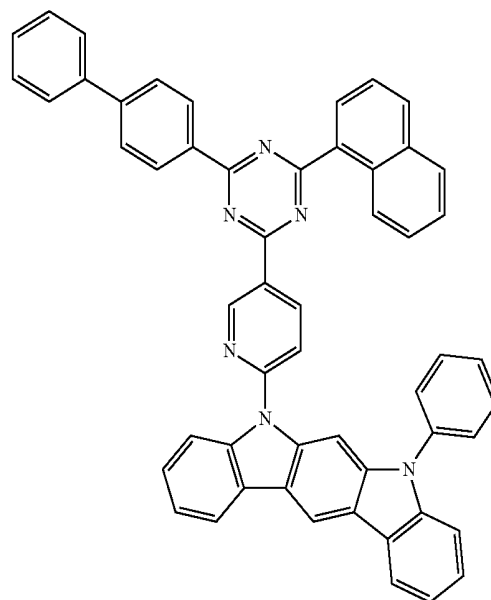


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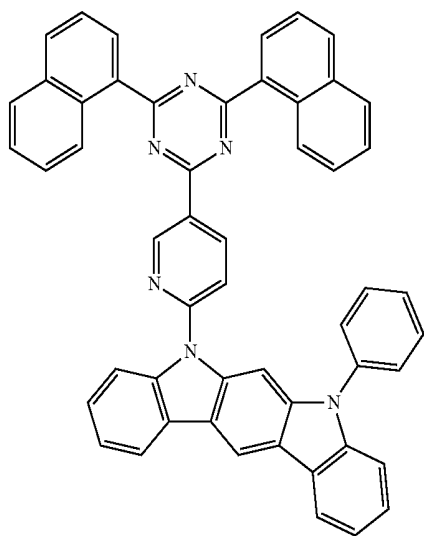


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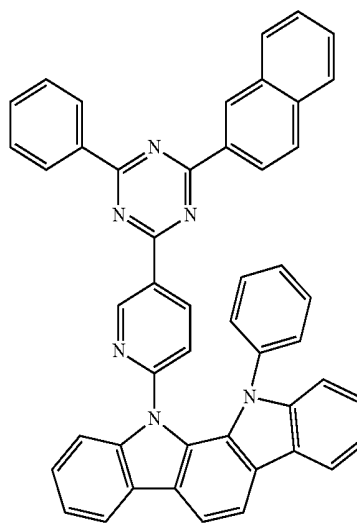
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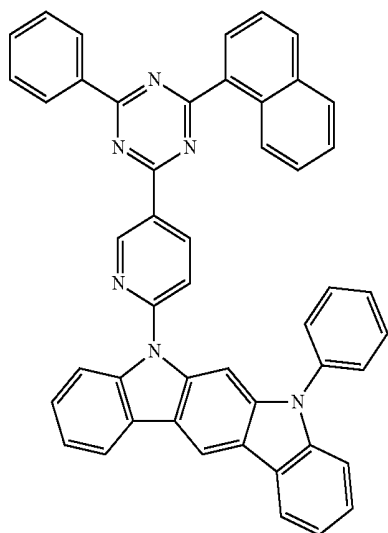
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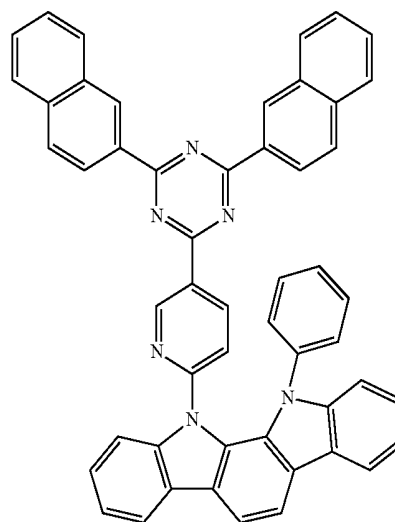
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H1-29

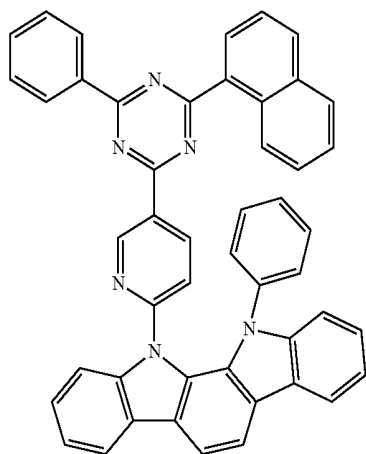


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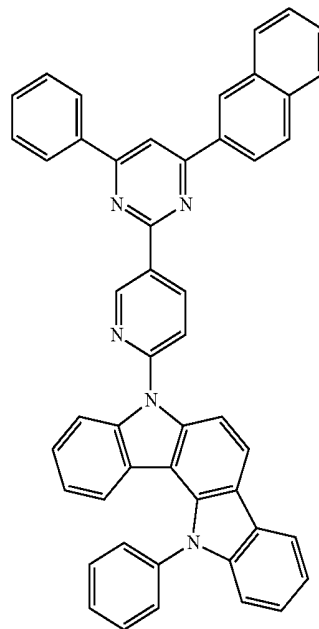
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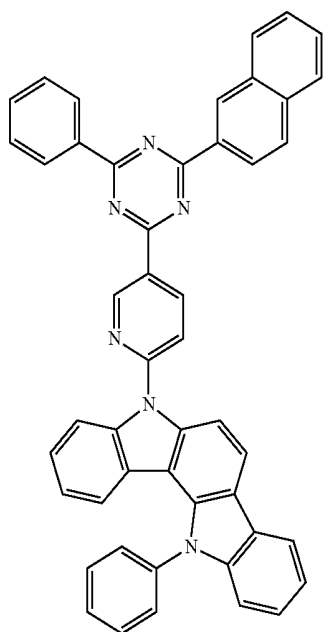


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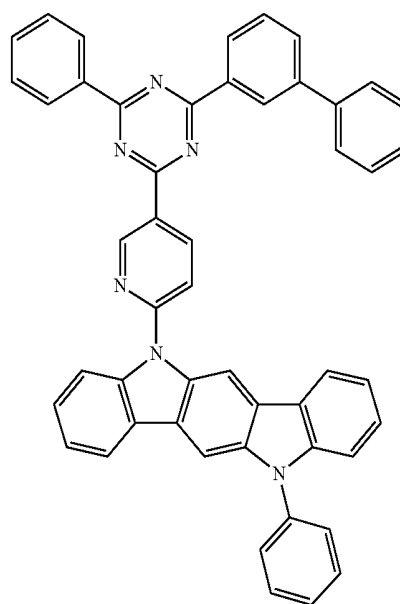
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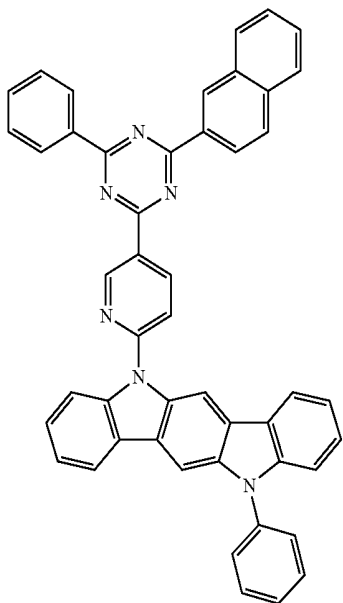
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H1-34

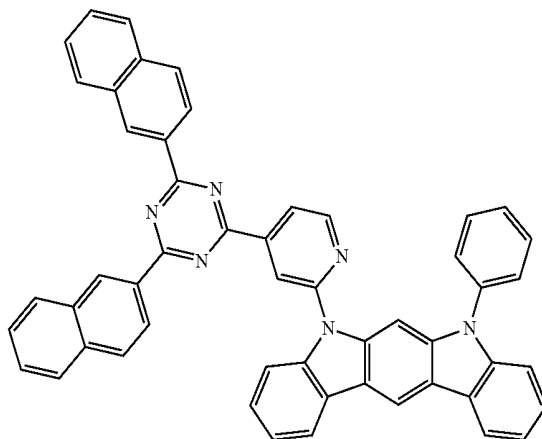
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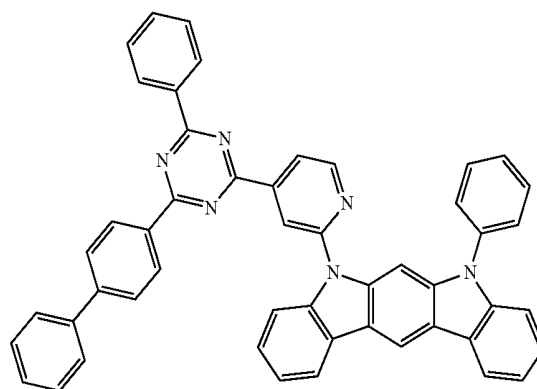
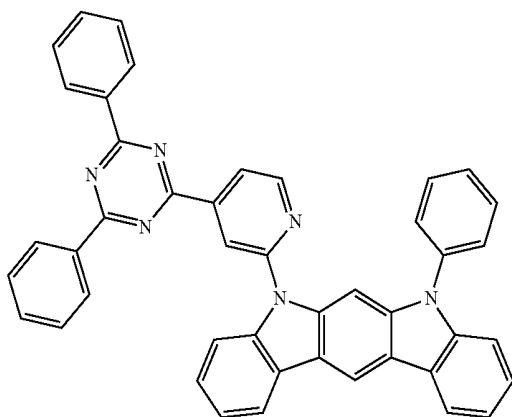
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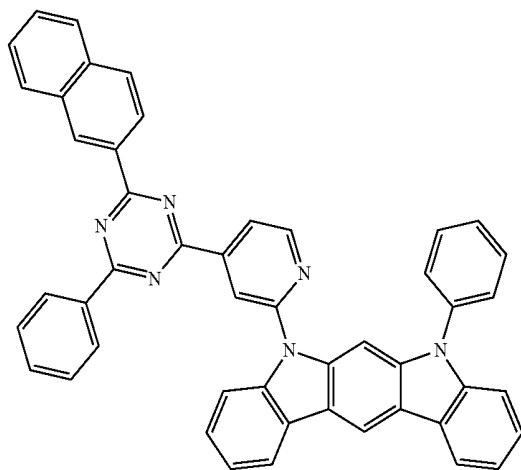


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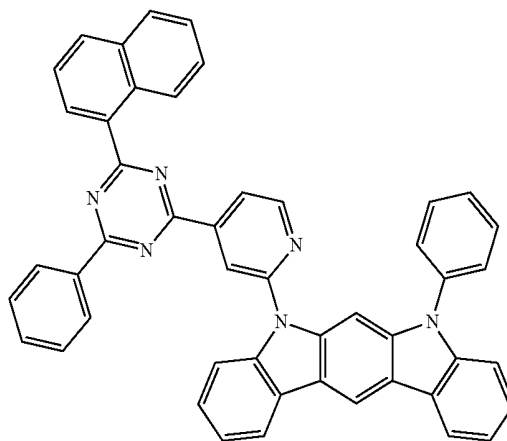
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H1-37

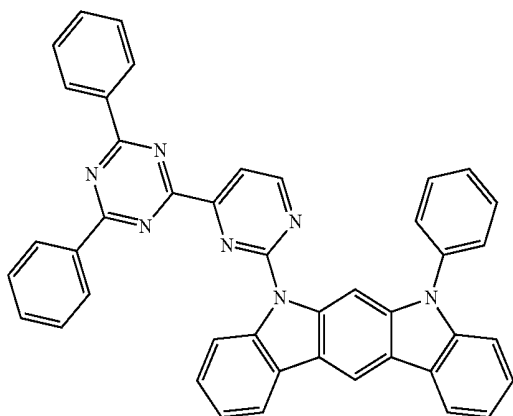


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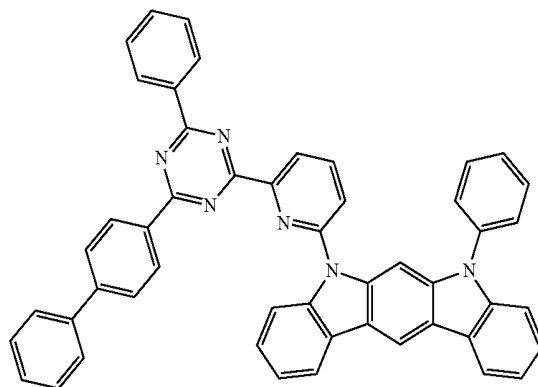
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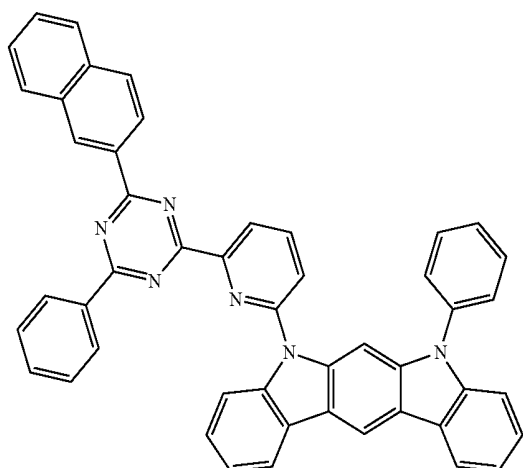


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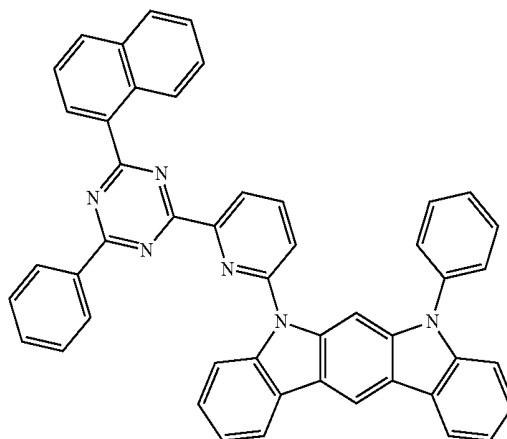
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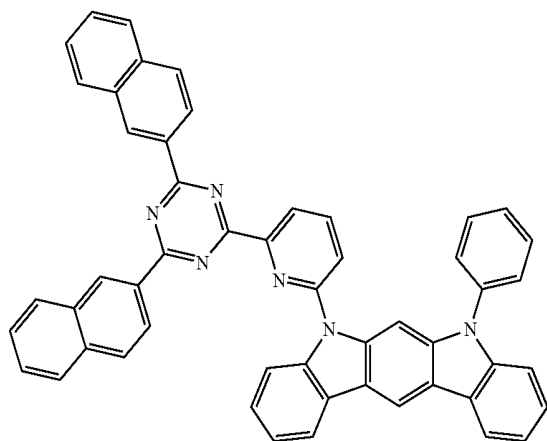
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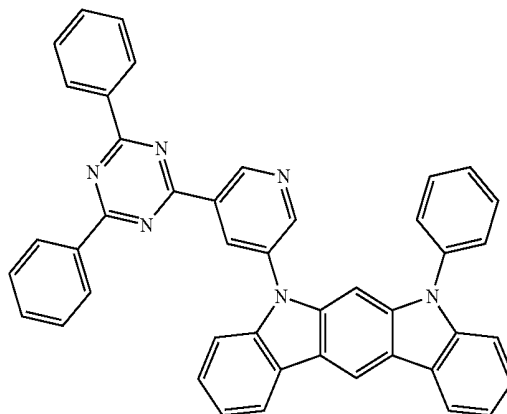
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H1-43

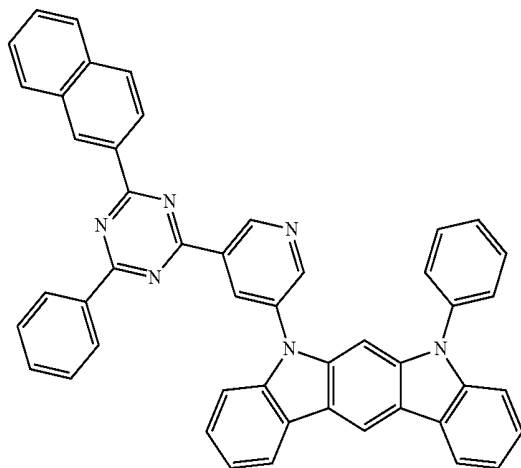


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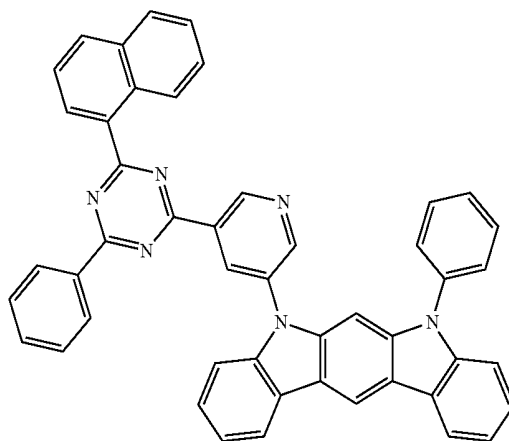
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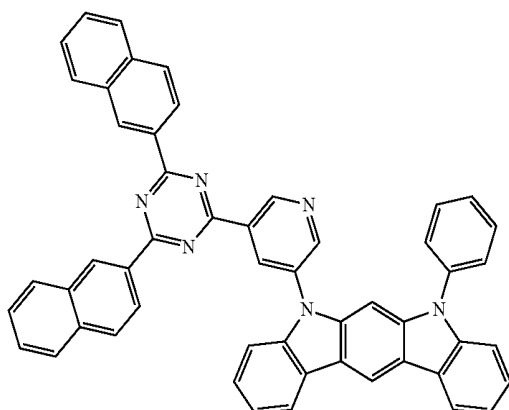


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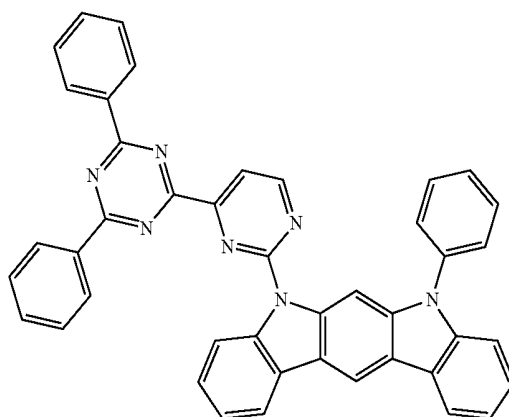
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H1-48

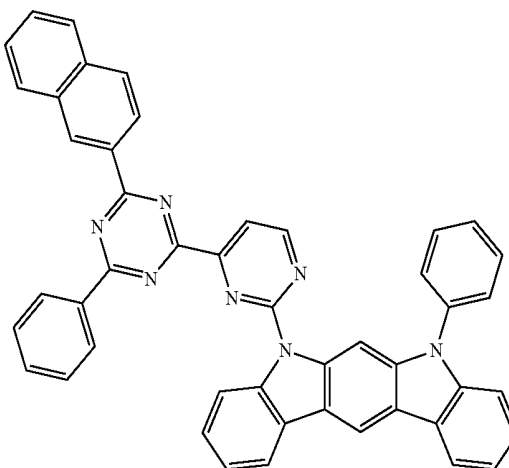
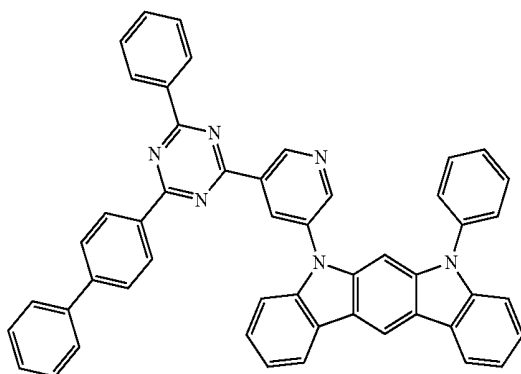


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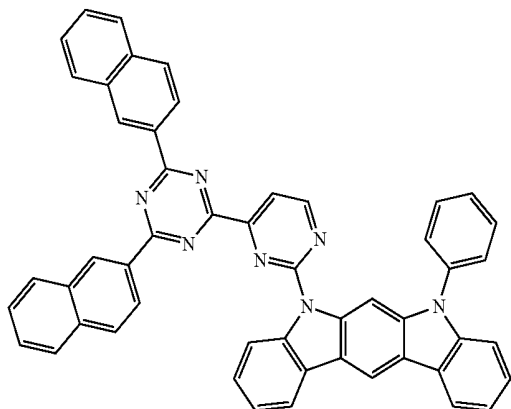
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H1-49



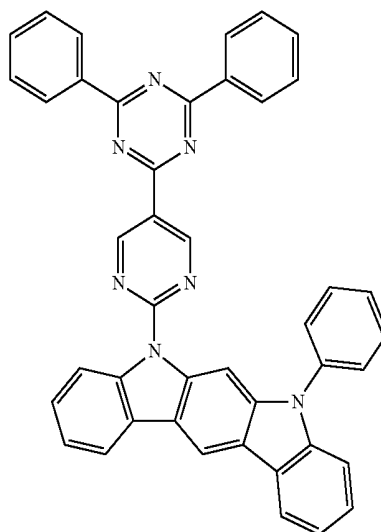
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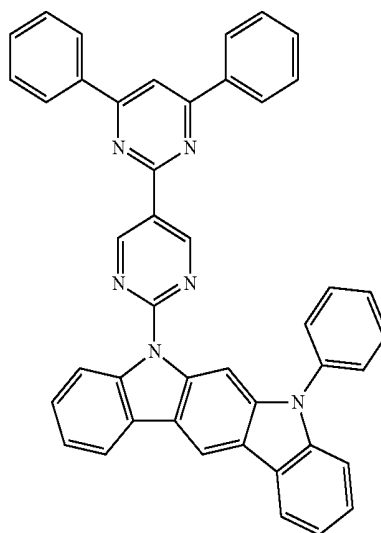


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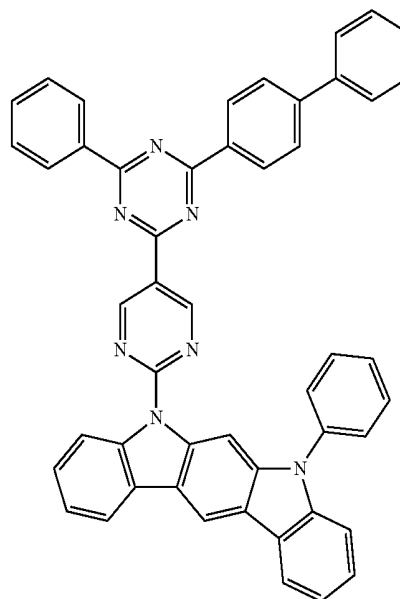
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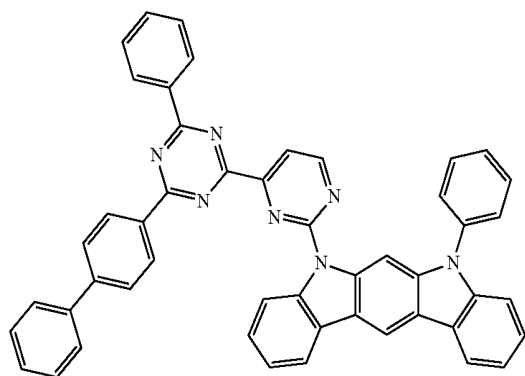
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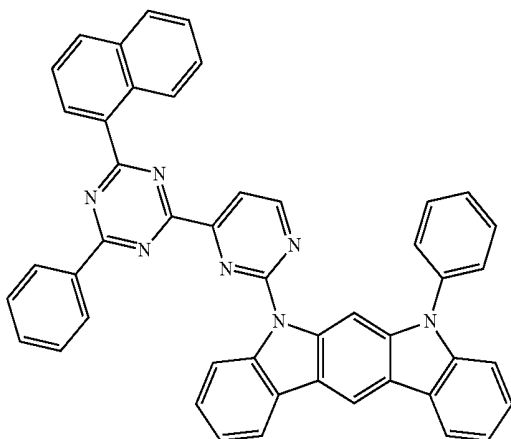
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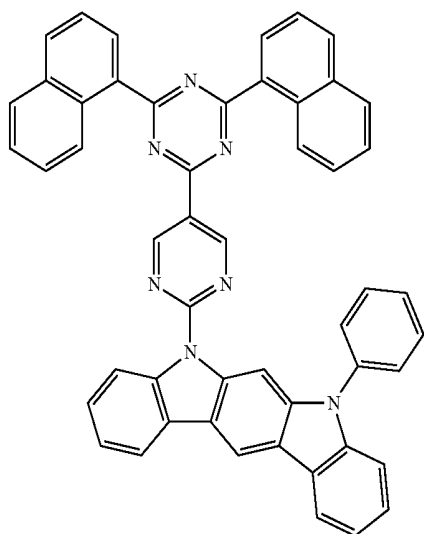
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H1-55

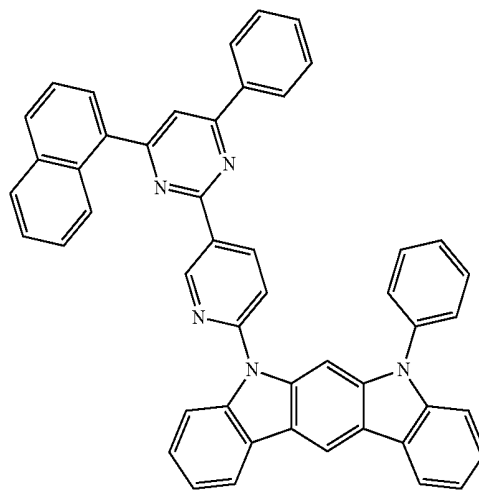


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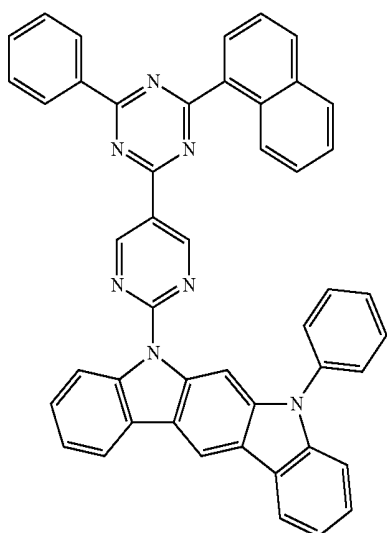


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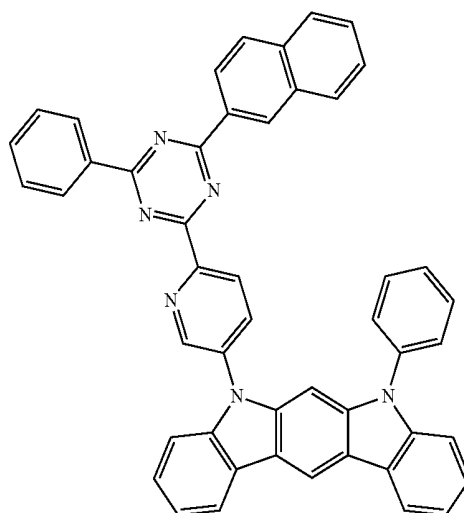
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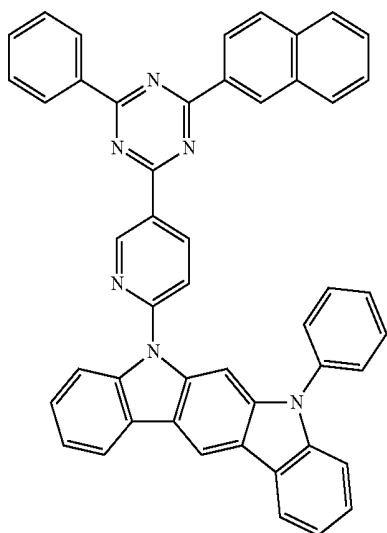
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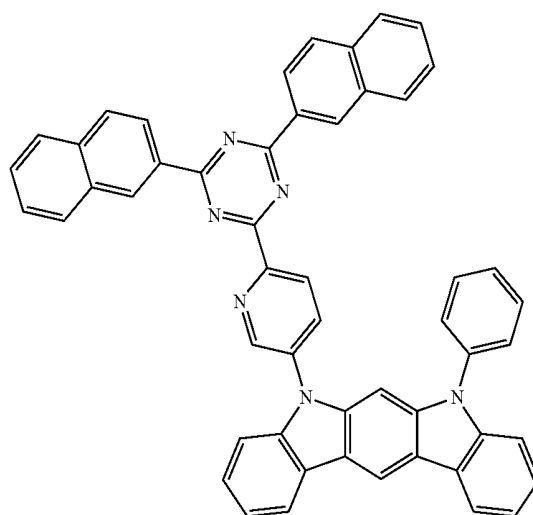
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H1-63

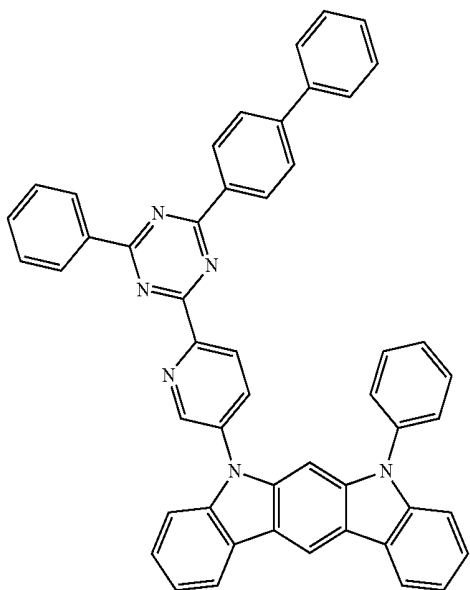


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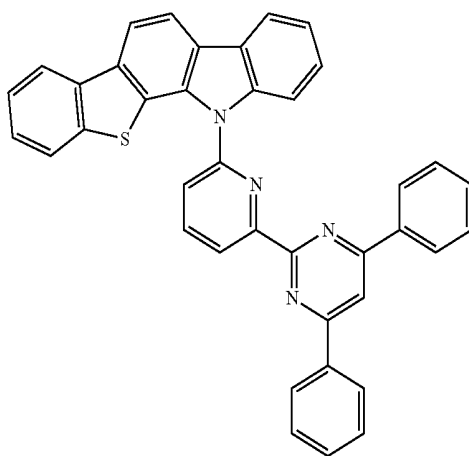
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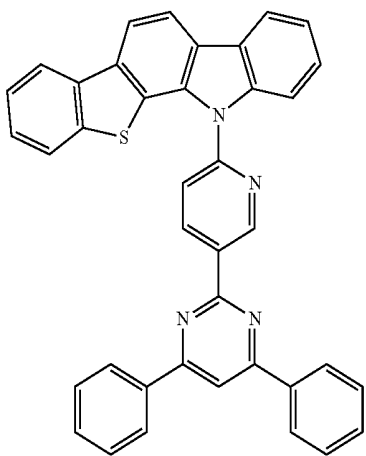


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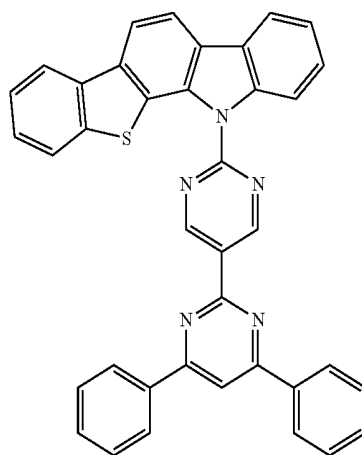
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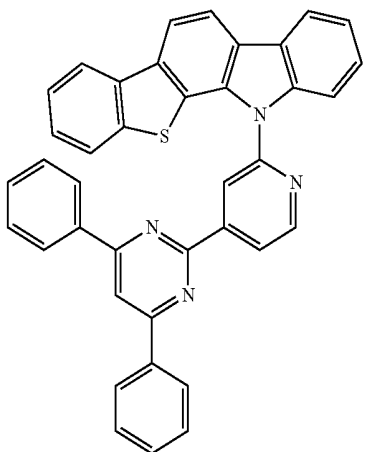
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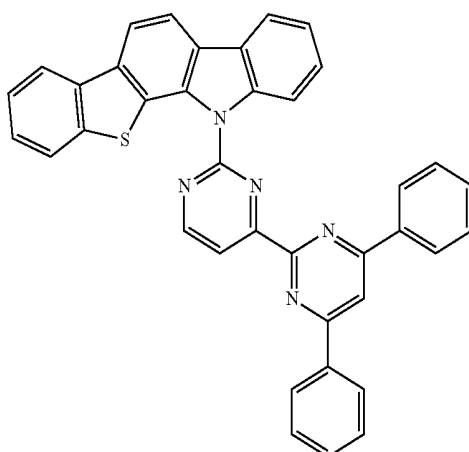
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H1-69

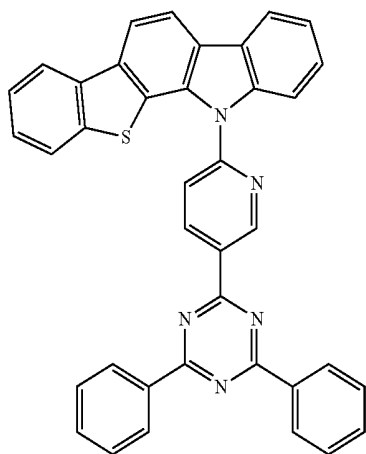


H1-67



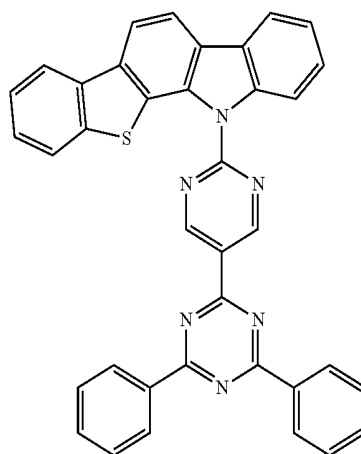
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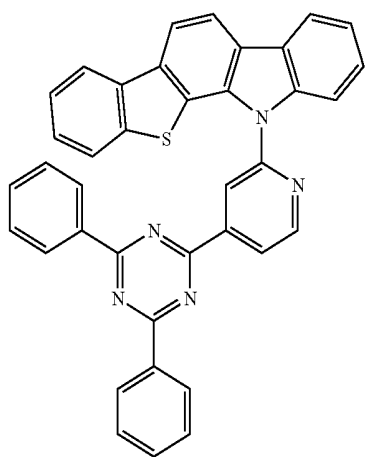


H1-71

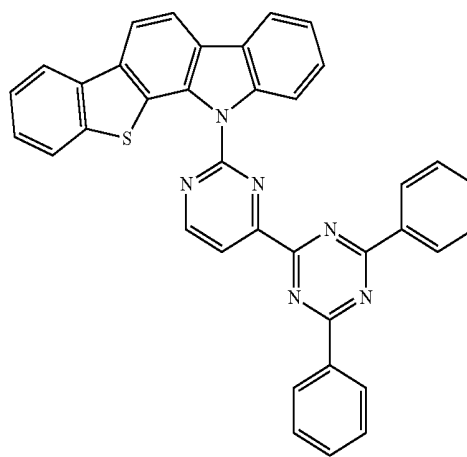
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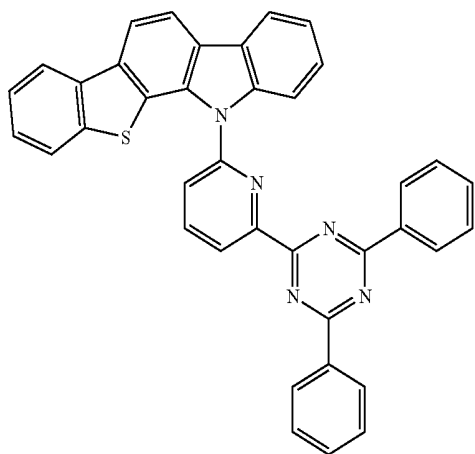
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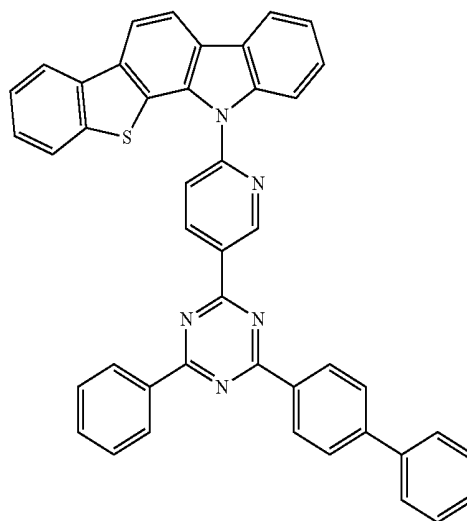
H1-72



H1-75



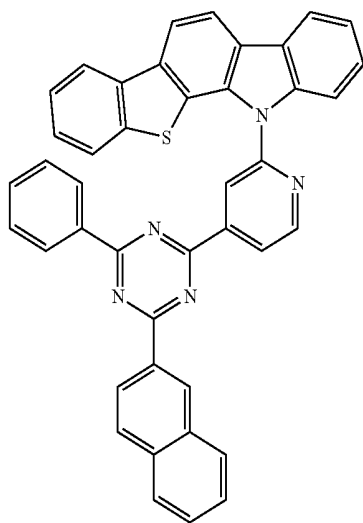
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H1-76

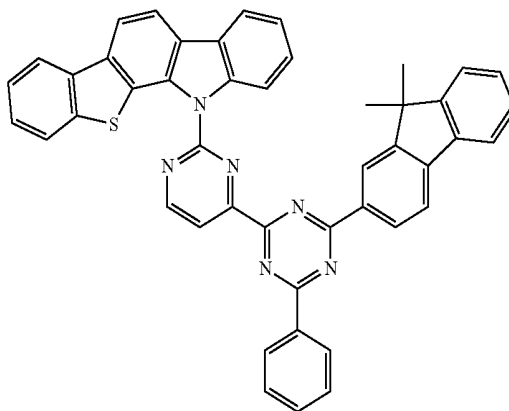
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H1-77

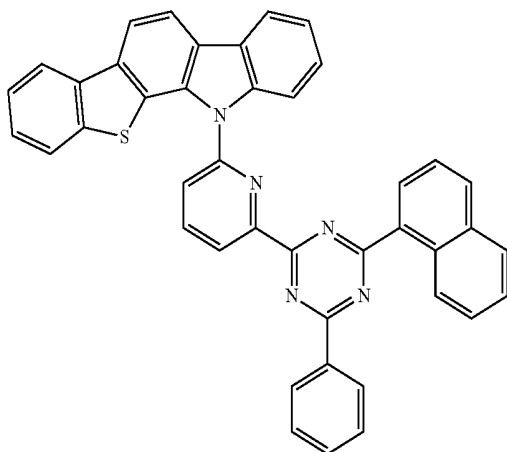


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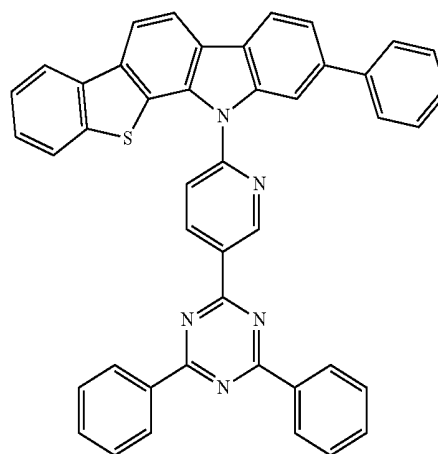
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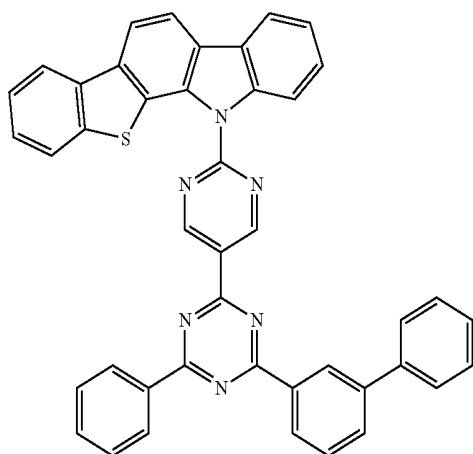
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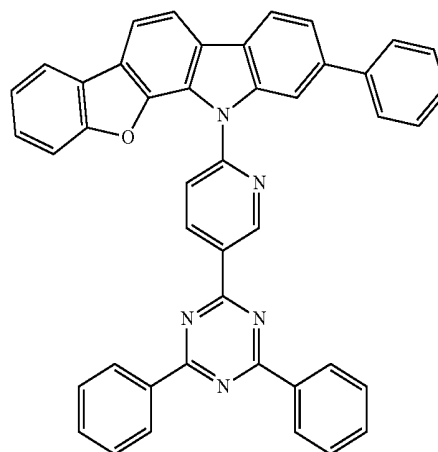
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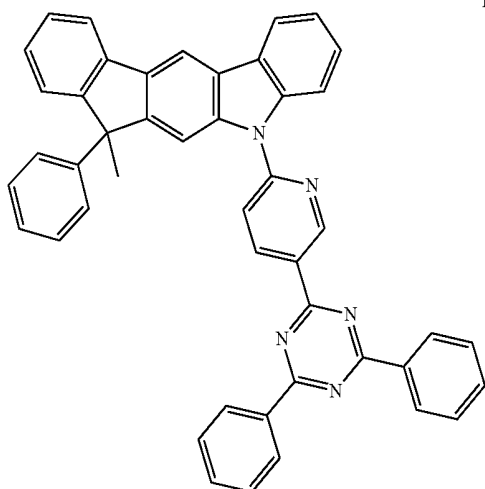
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H1-82

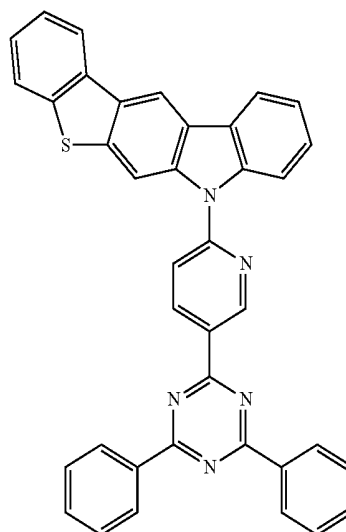


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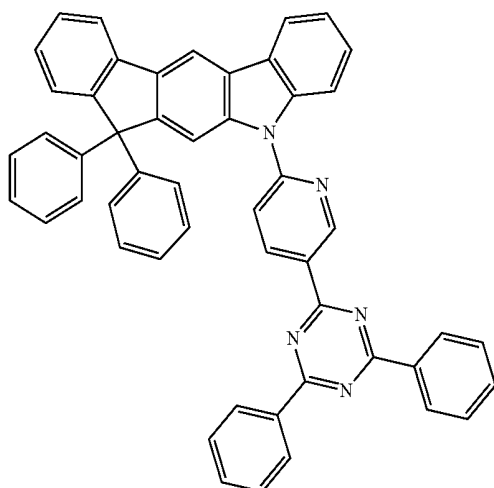


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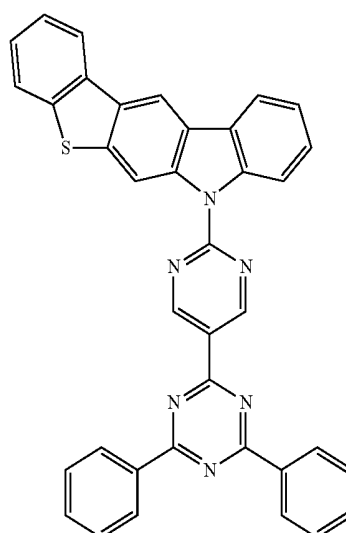
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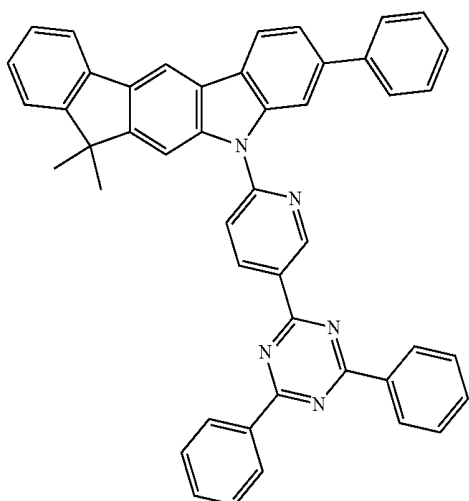
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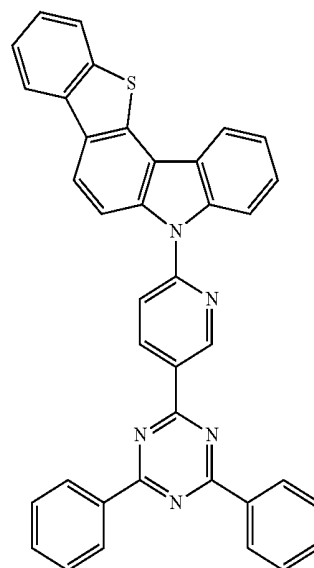
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H1-87

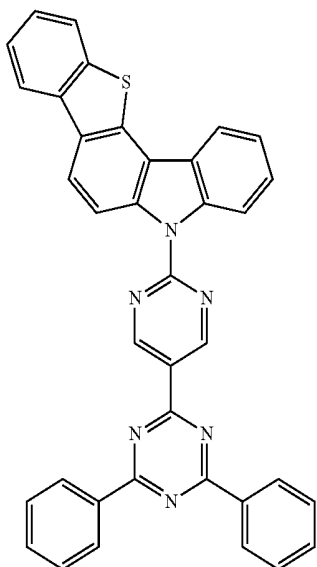


H1-85



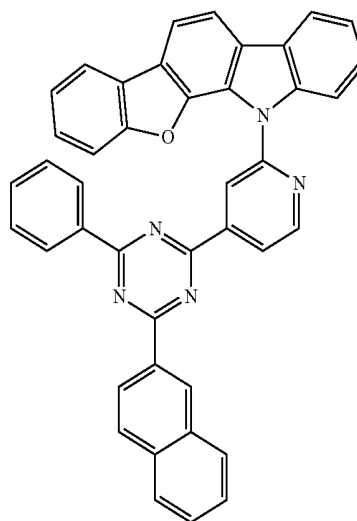
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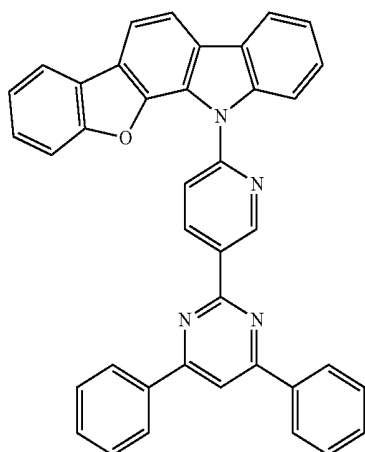
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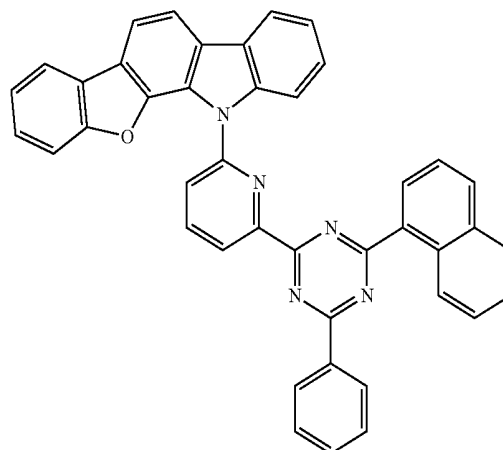


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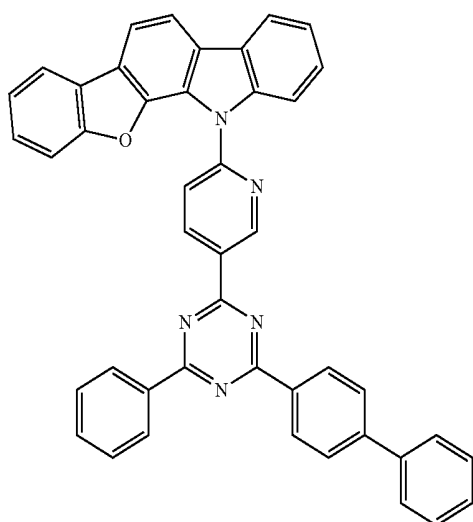
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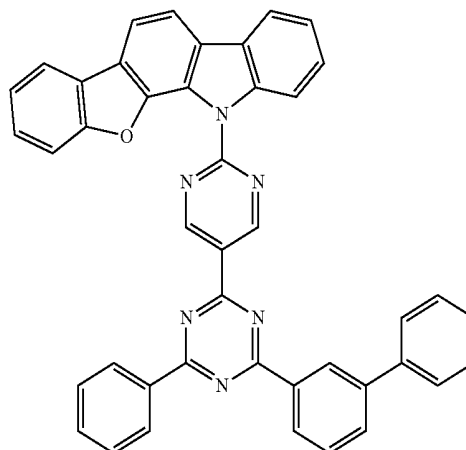
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H1-91

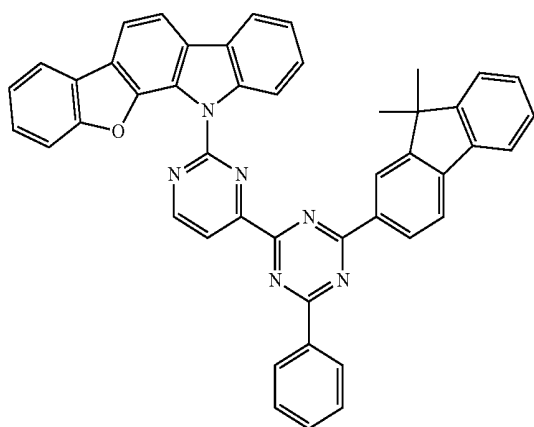


H1-94



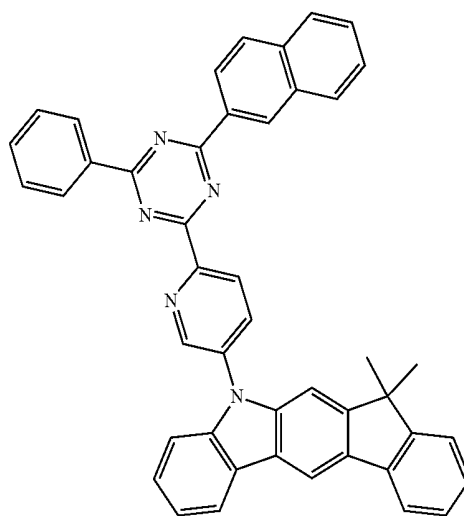
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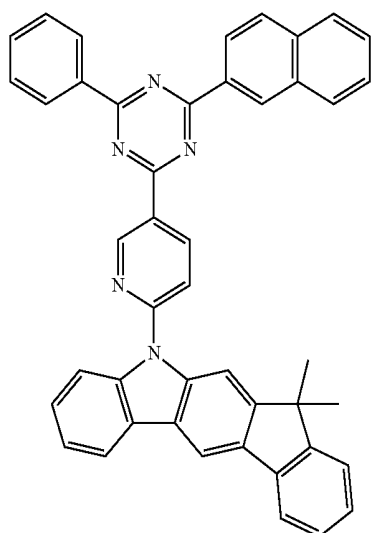


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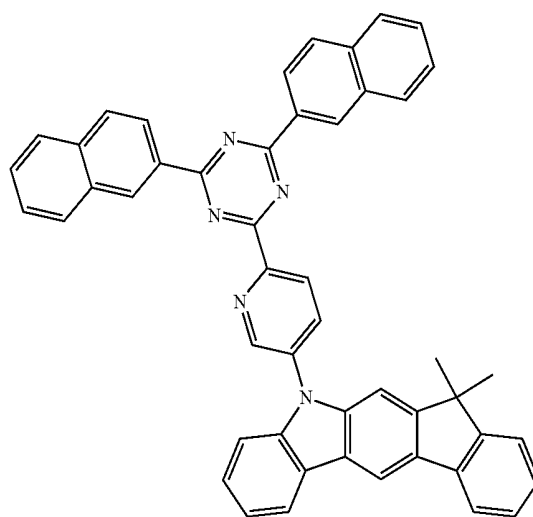
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H1-96

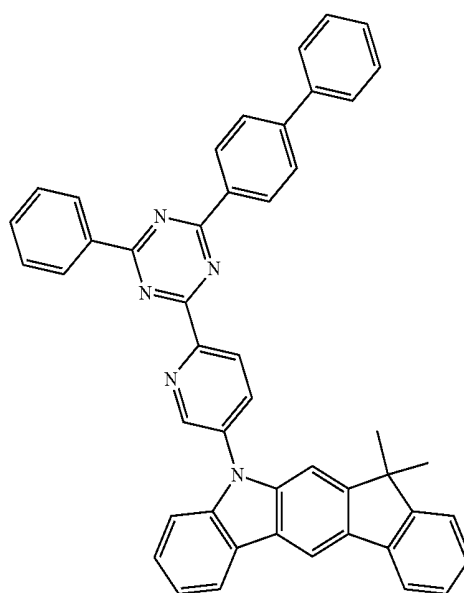
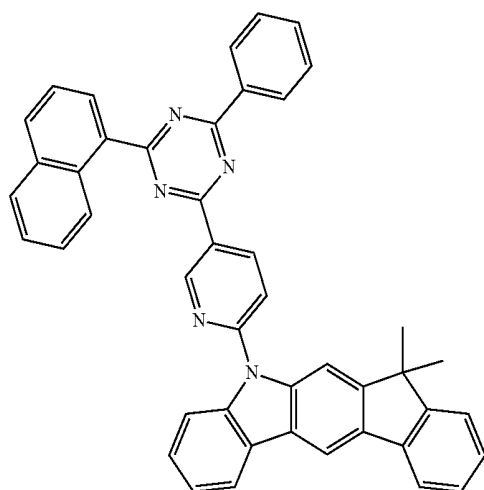


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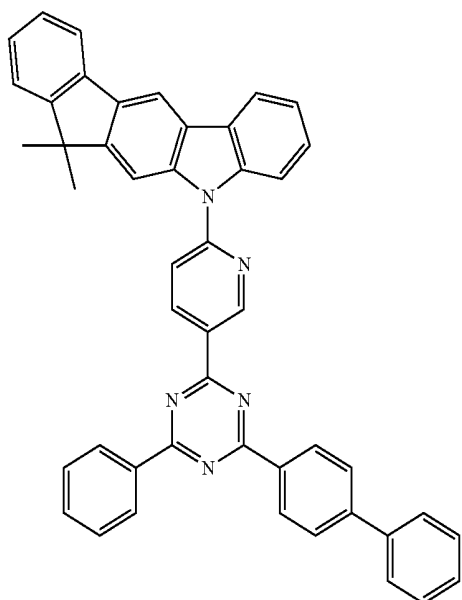


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H1-97

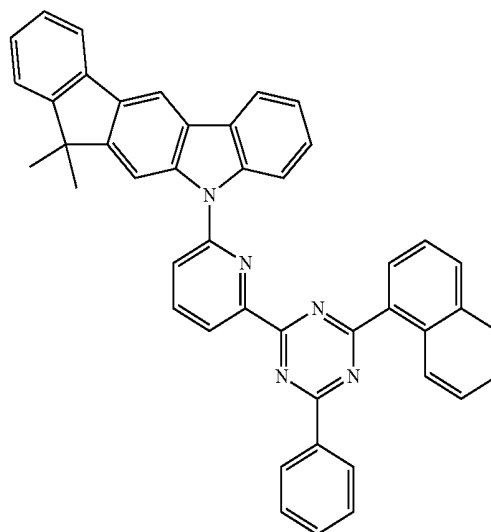


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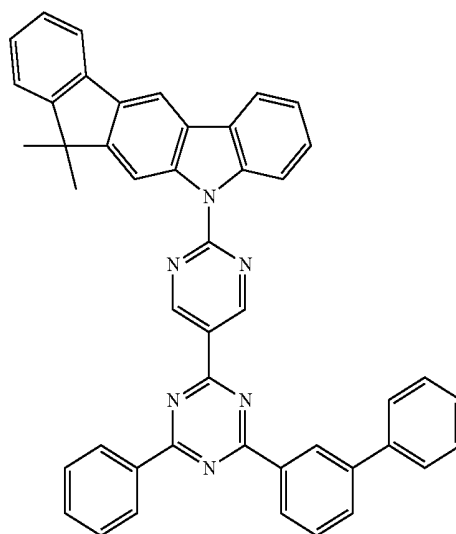


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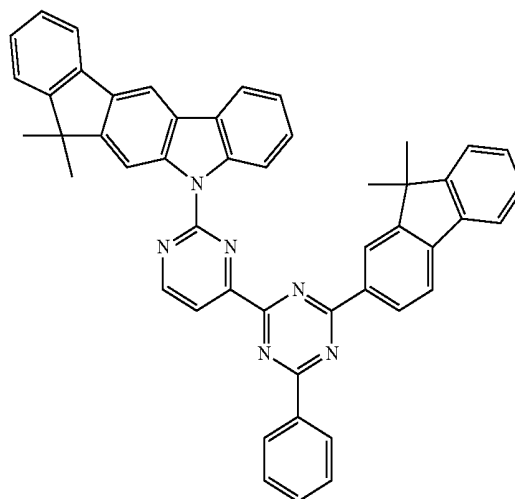
H1-103



H1-104



H1-105

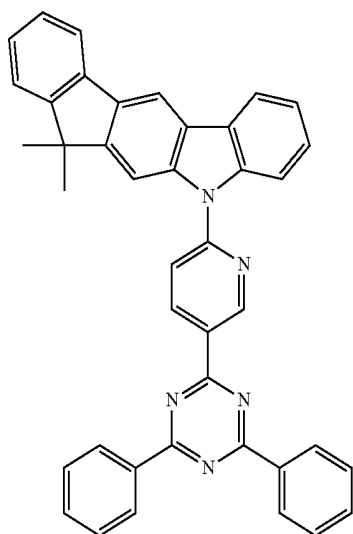


H1-101

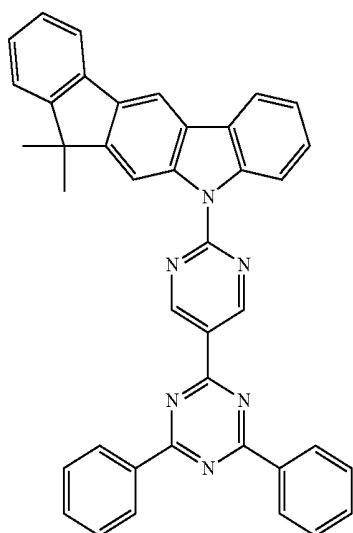
H1-102

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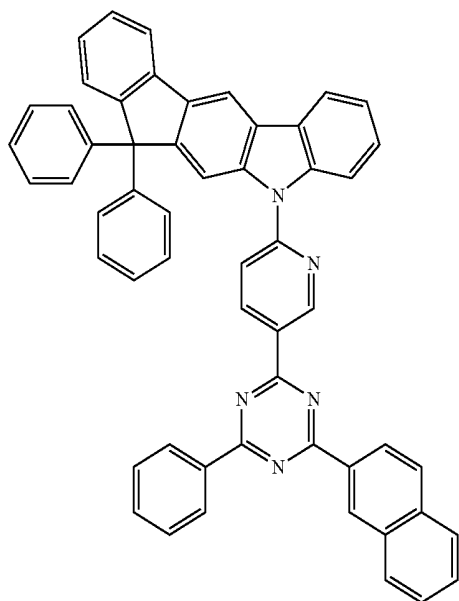
H1-106



H1-107

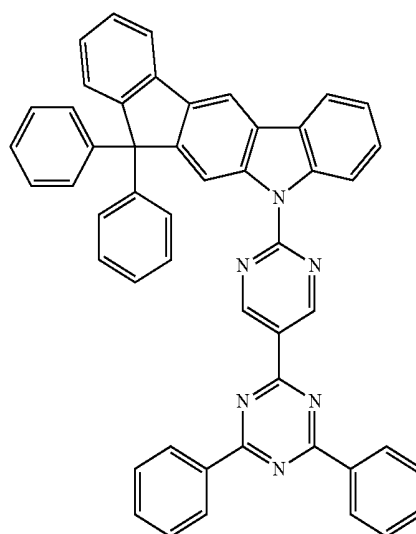


H1-108

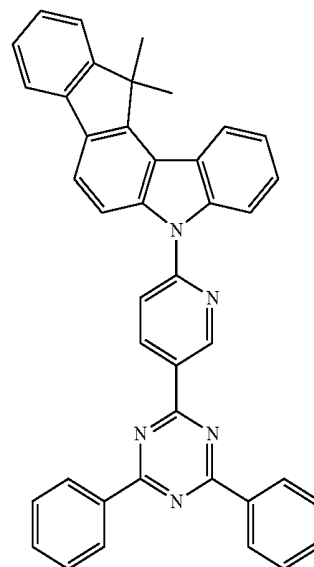


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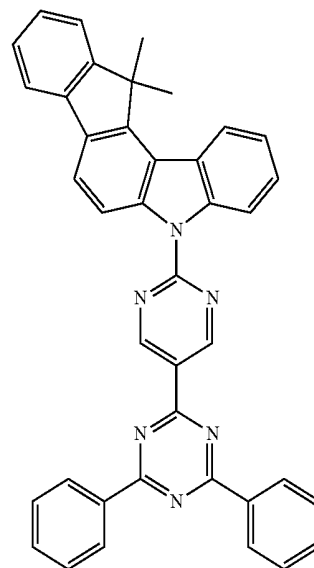
H1-109



H1-110

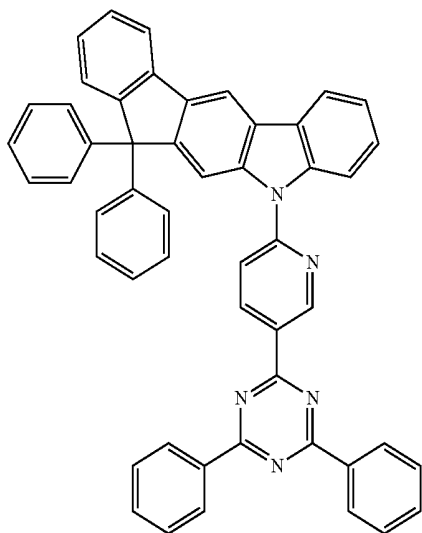


H1-111



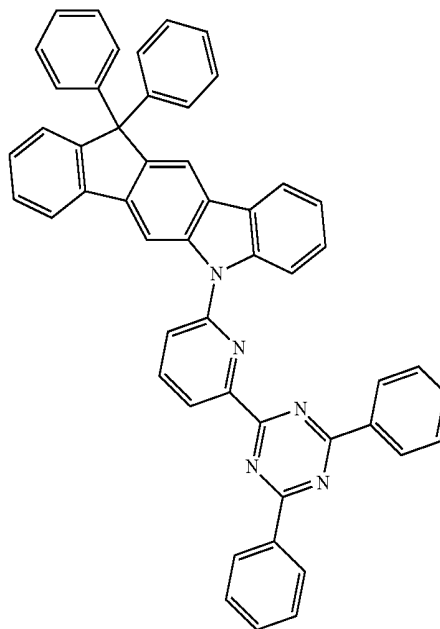
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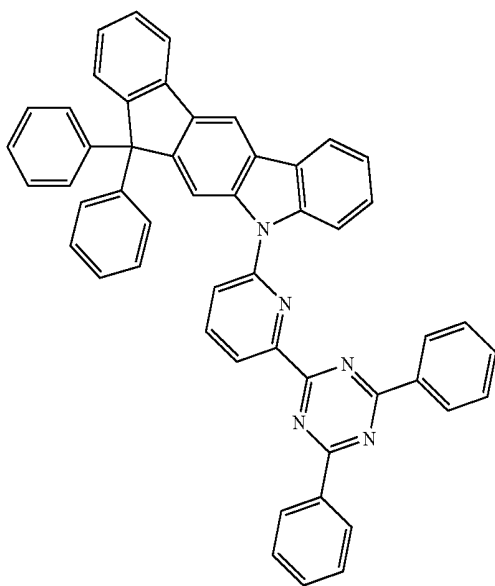


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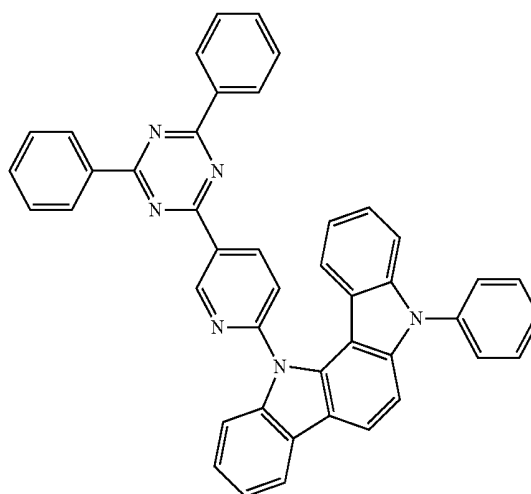
H1-114



H1-113

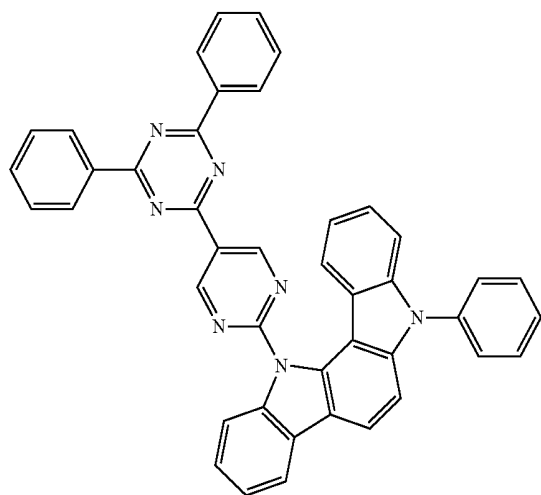


H1-115



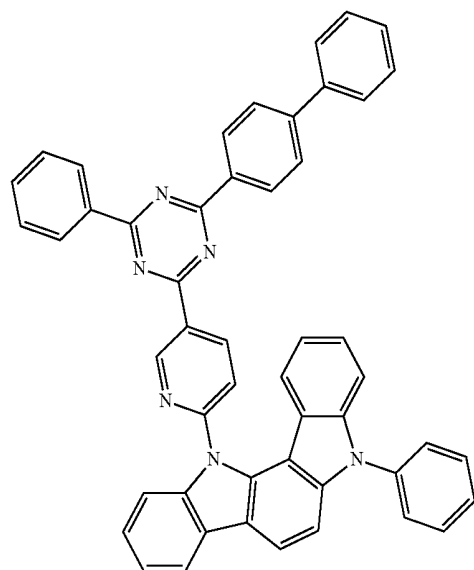
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H1-116



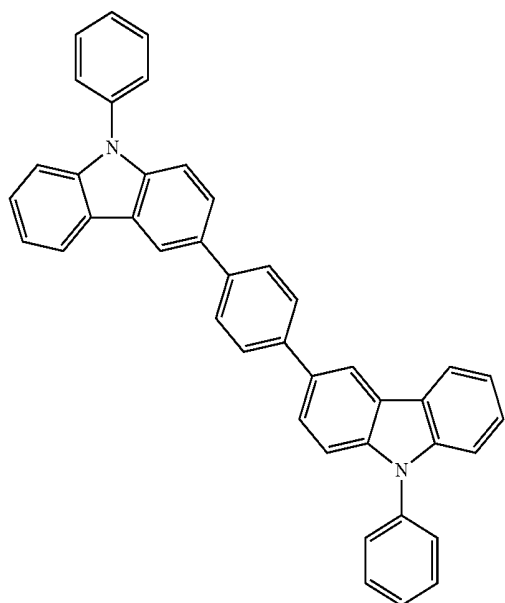
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H1-117

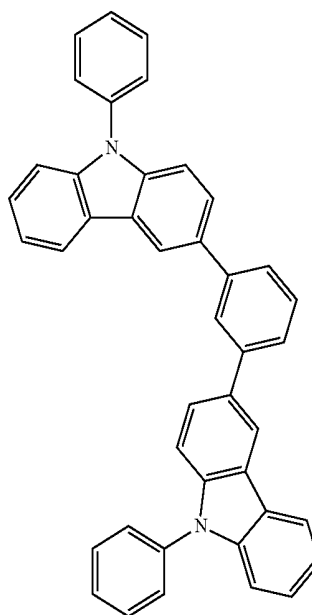


10. The organic electroluminescent device according to claim 1, wherein the second host compound represented by formula 2 is selected from the group consisting of:

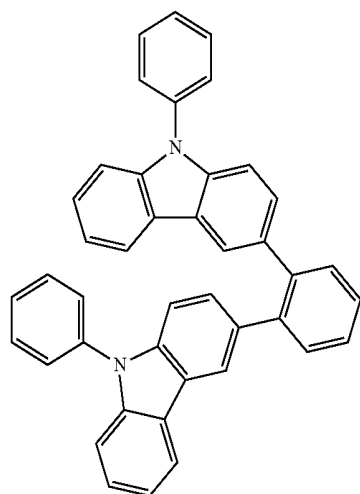
H2-1



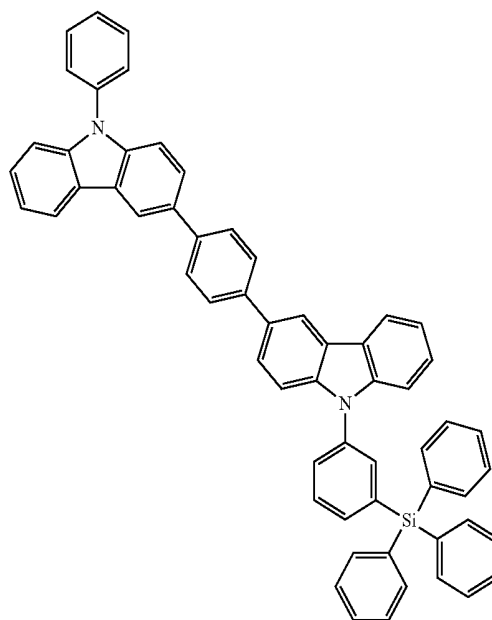
H2-2



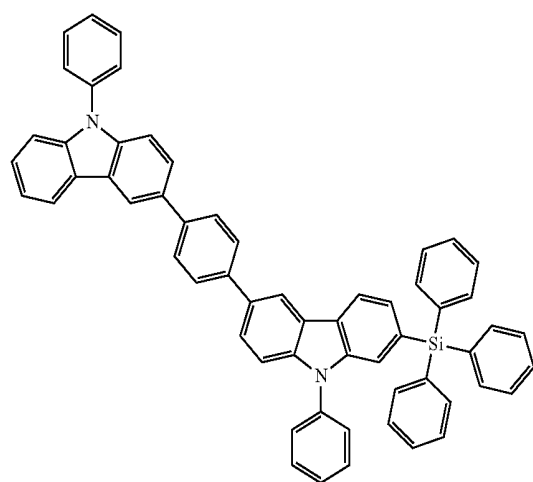
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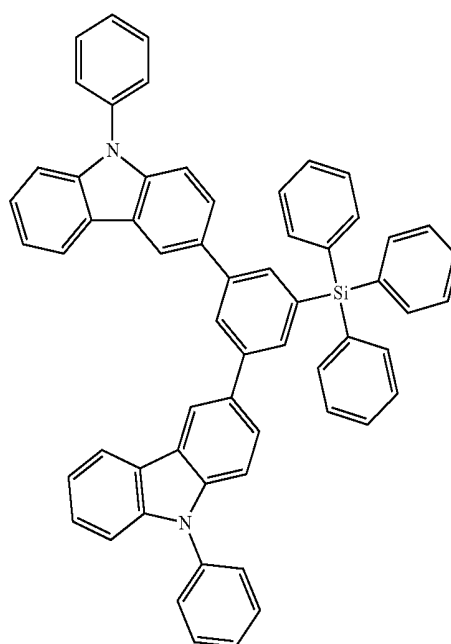
H2-3



H2-4

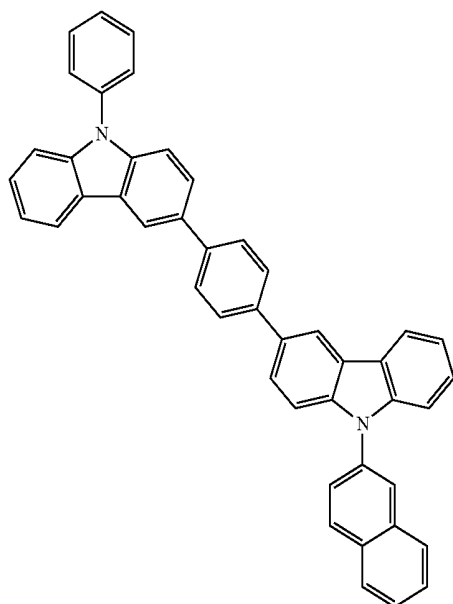


H2-5

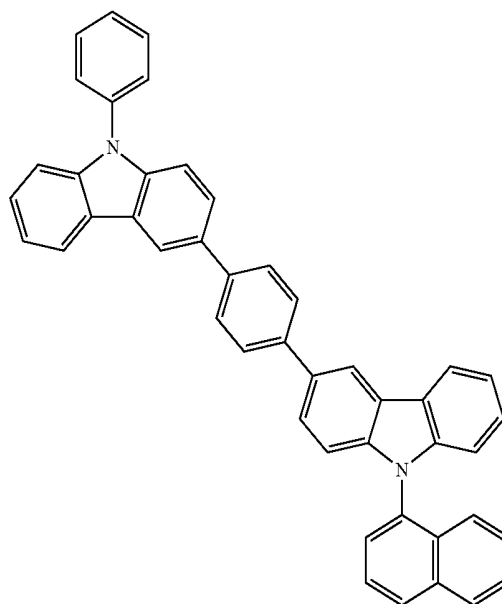


H2-6

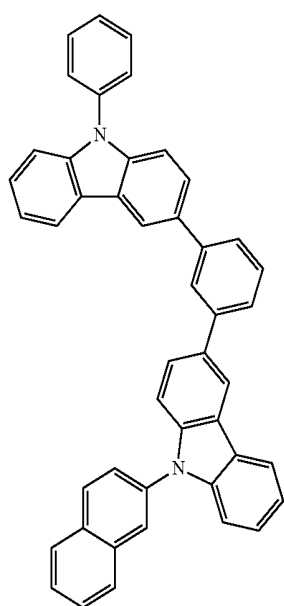
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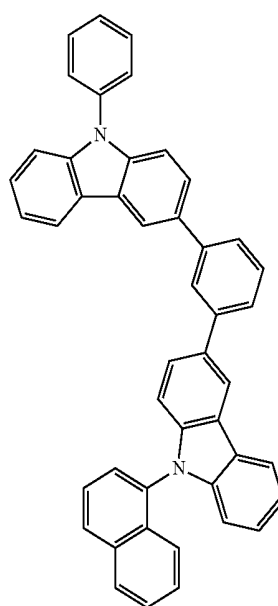
H2-7



H2-8



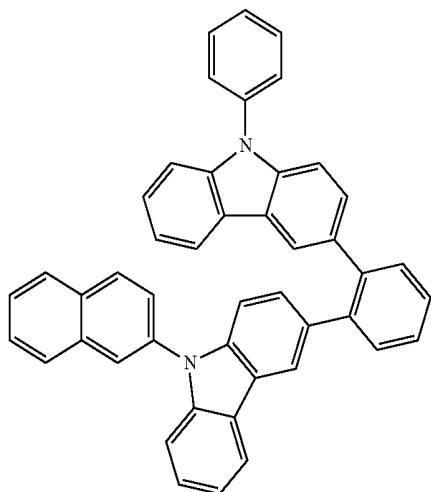
H2-9



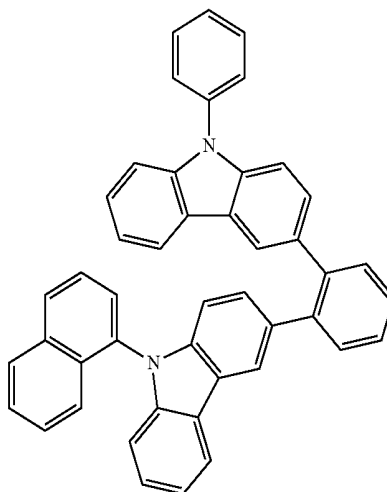
H2-10

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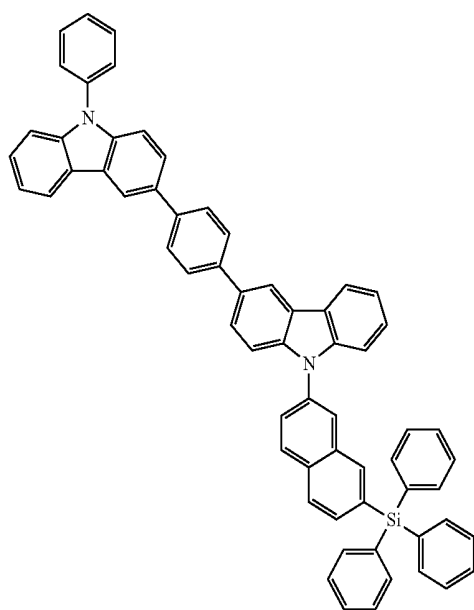
H2-11



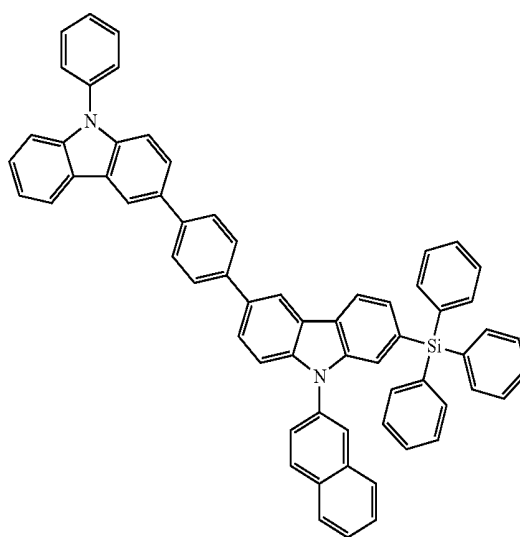
H2-12



H2-13

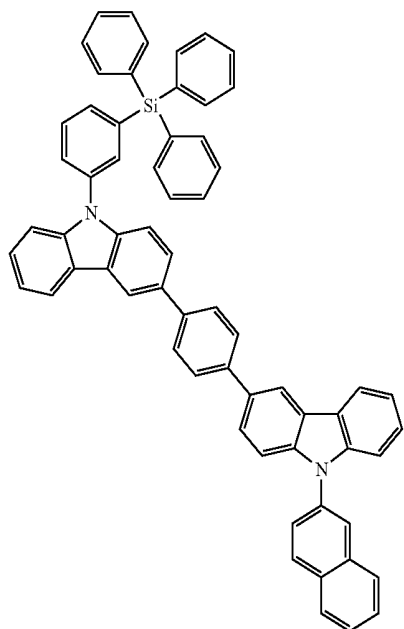


H2-14

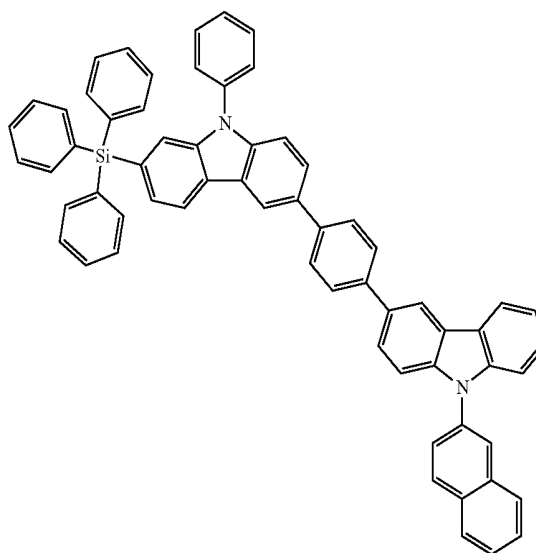


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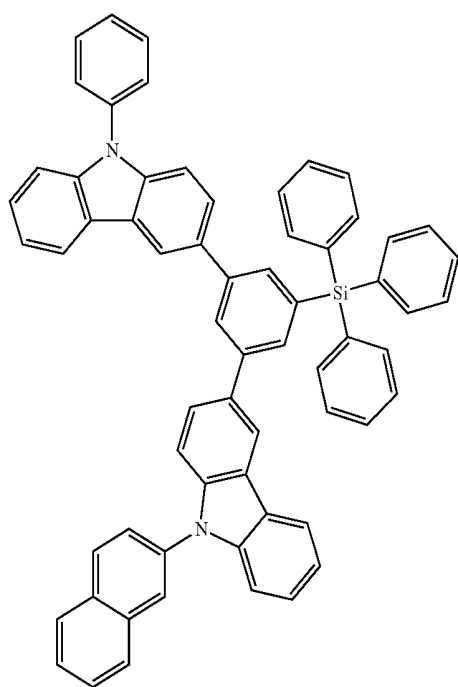
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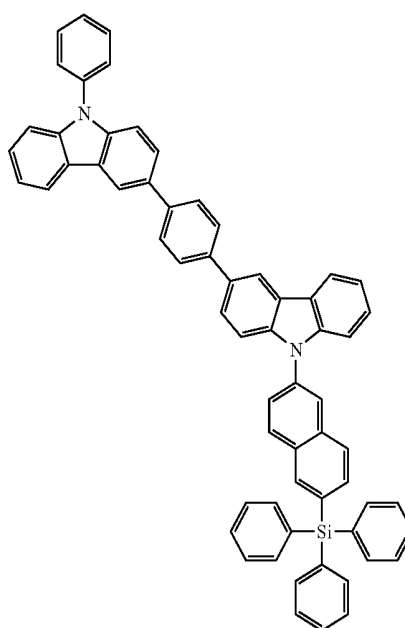
H2-16



H2-17

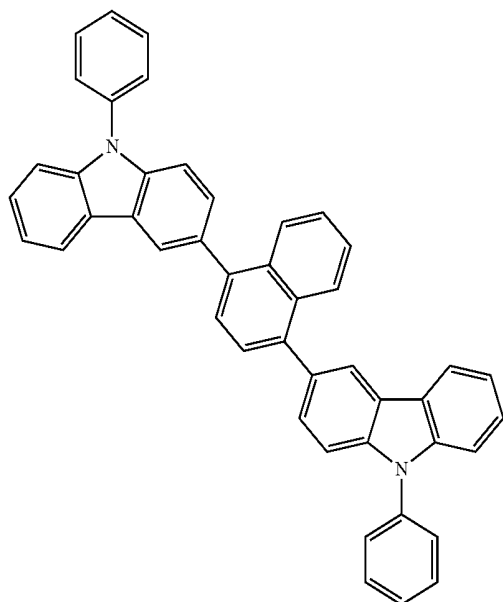


H2-18

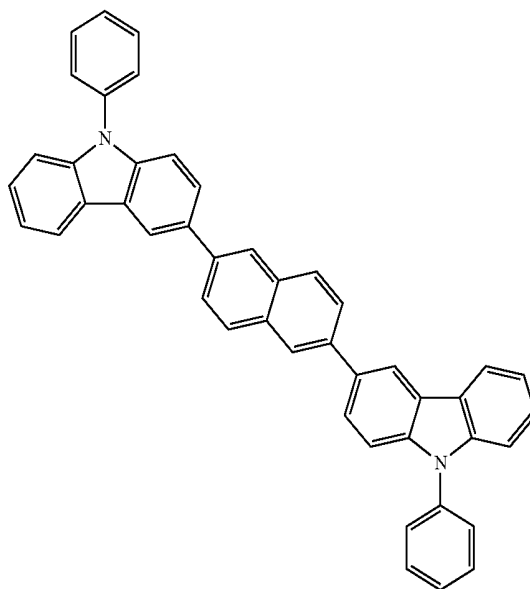


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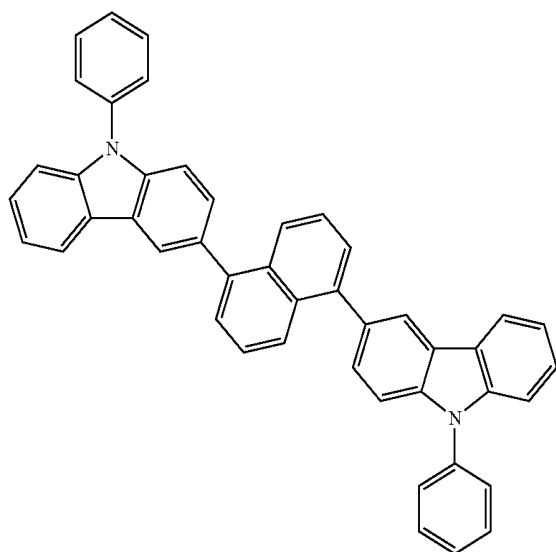
H2-19



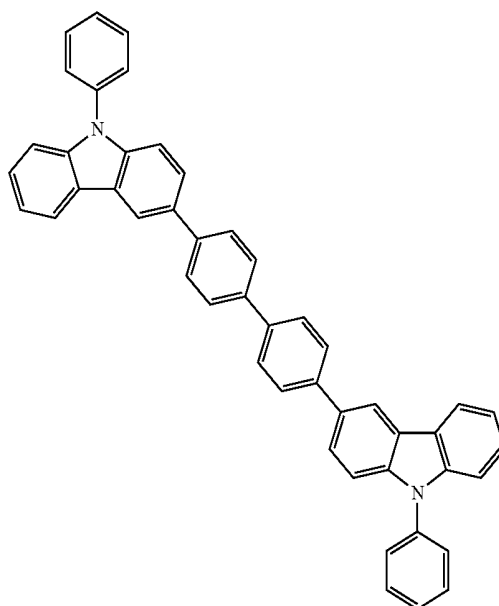
H2-20



HT-21

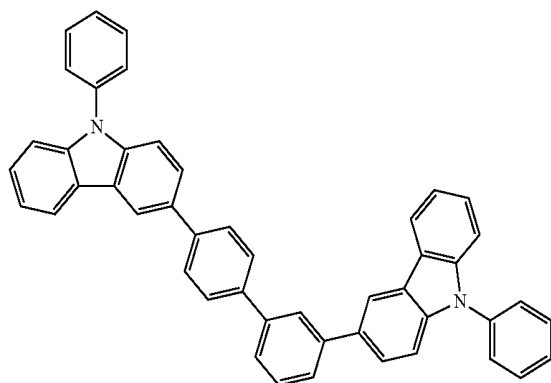


HT-22

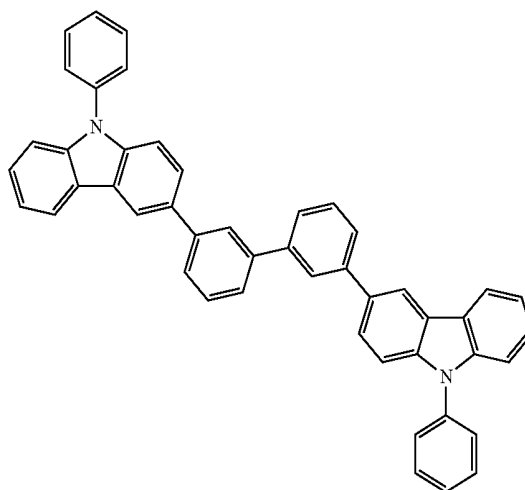


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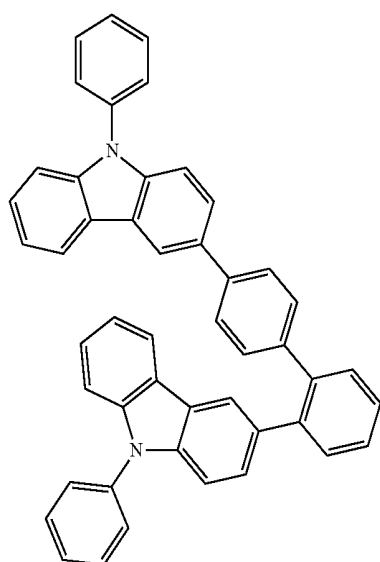
HT-23



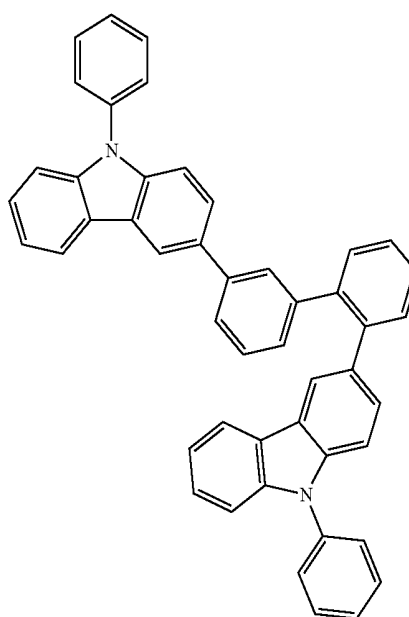
HT-24



H2-25

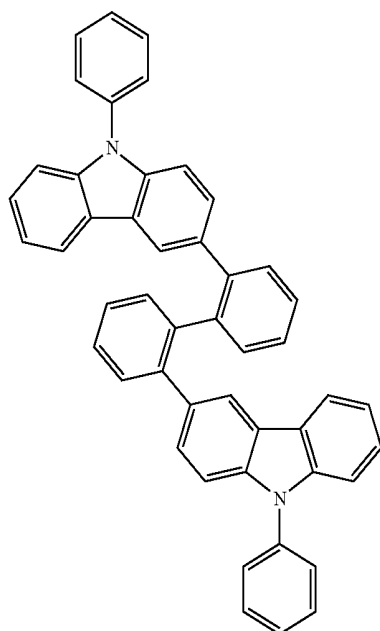


H2-26

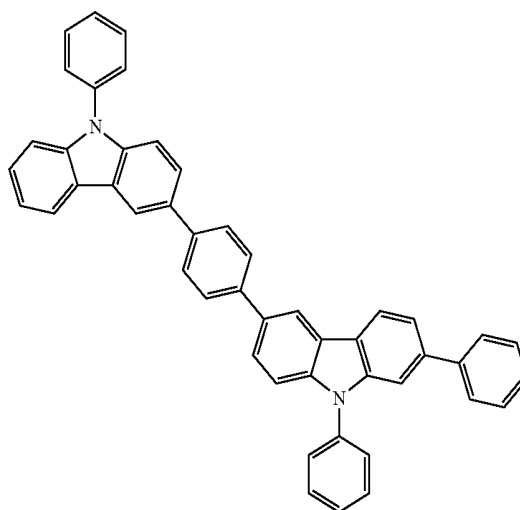


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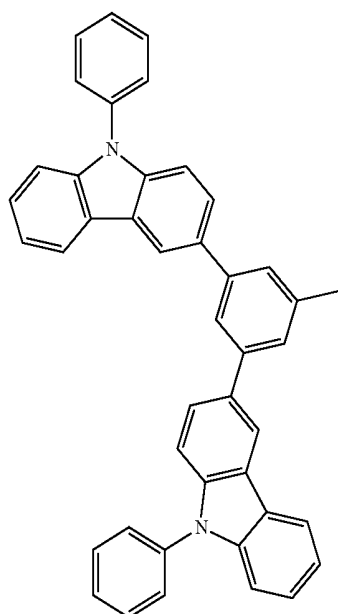
H2-27



H2-28

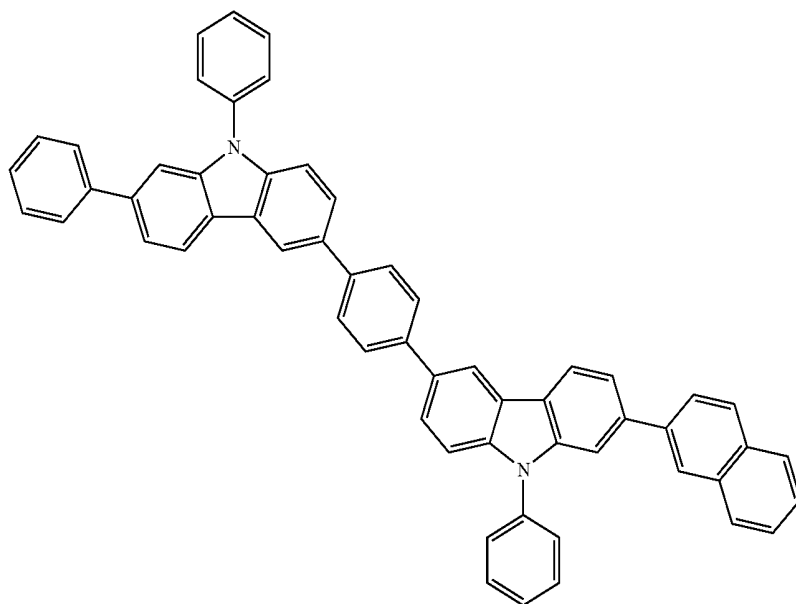


H2-29

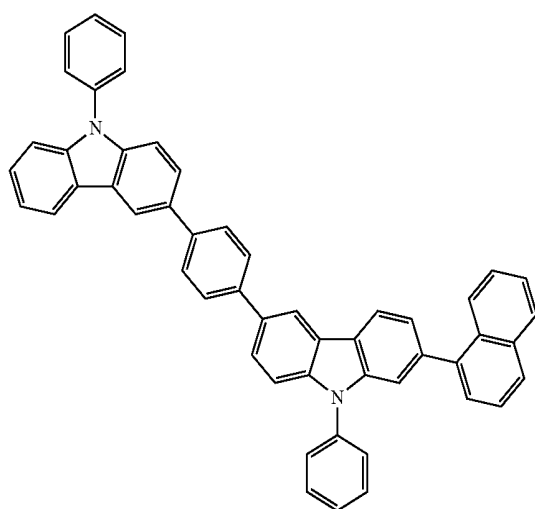


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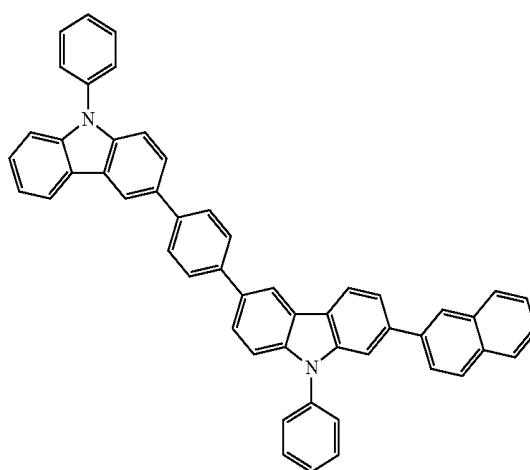
H2-30



H2-31

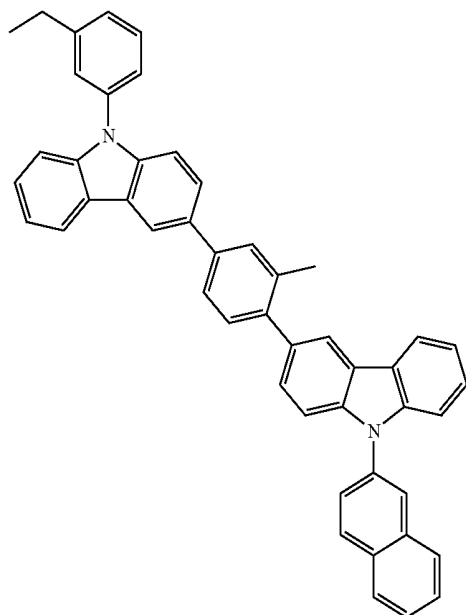


H2-32

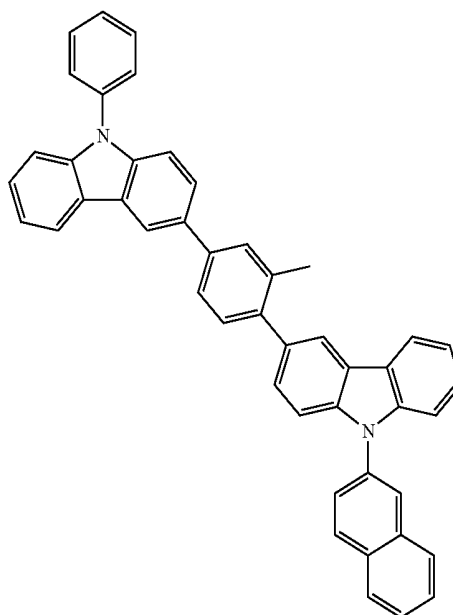


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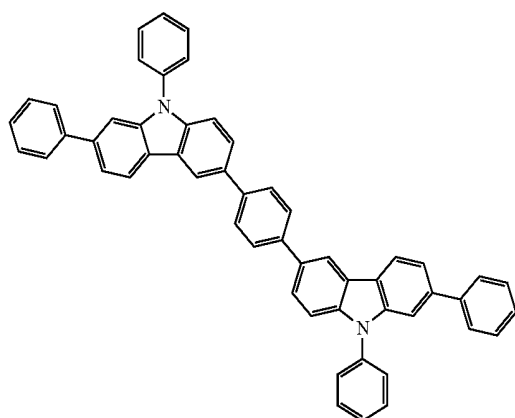
H2-33



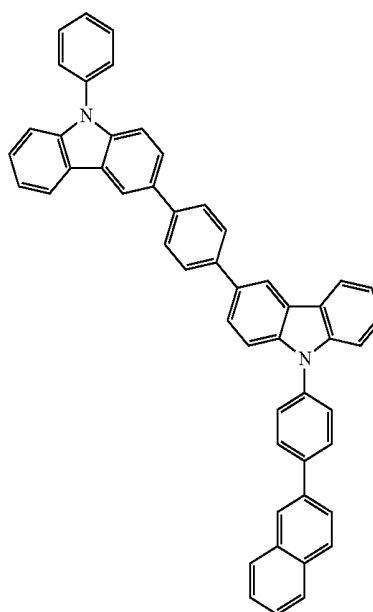
H2-34



H2-35

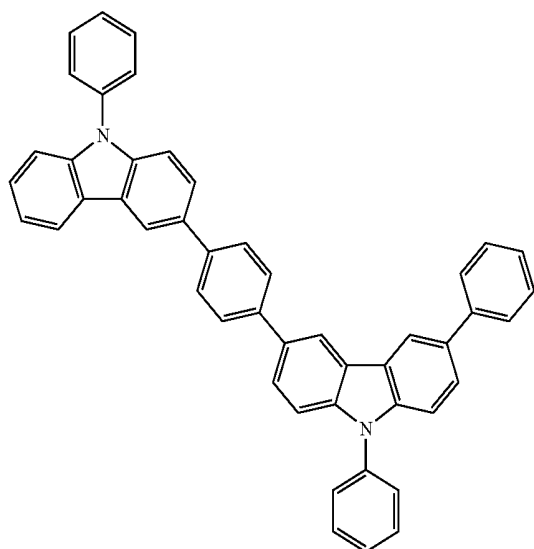


H2-36

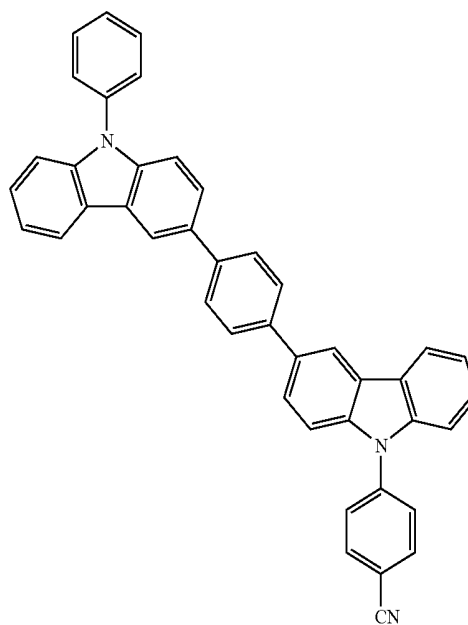


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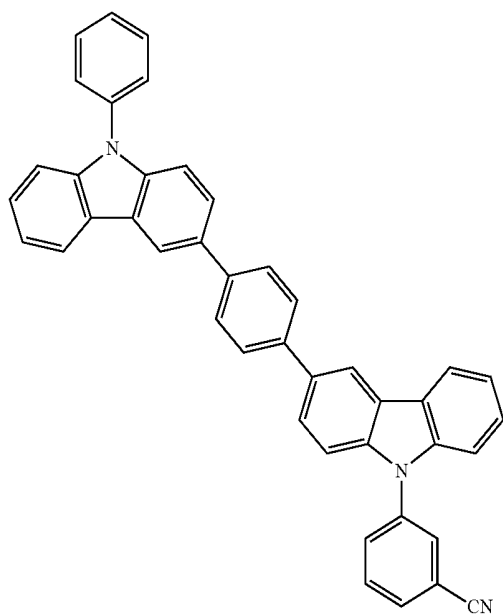
H2-37



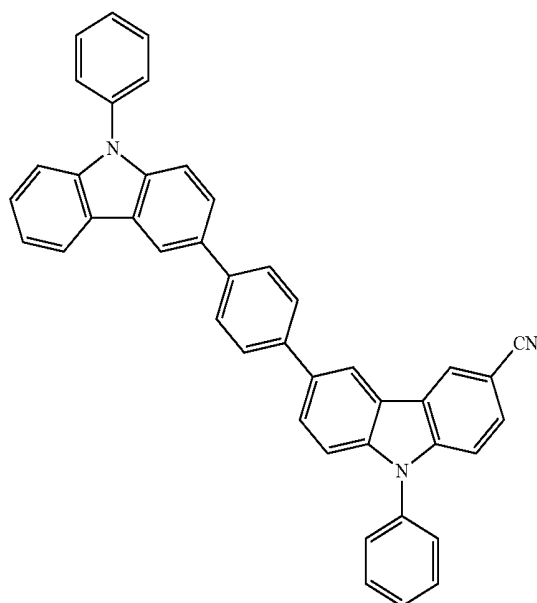
H2-38



H2-39

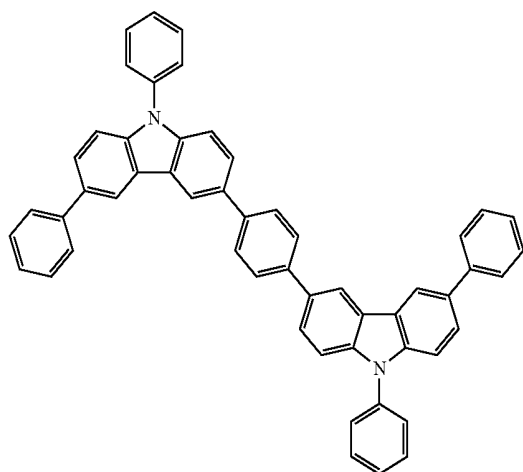


H2-40

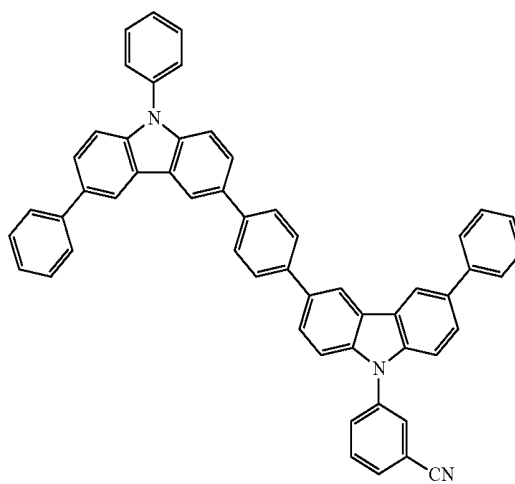


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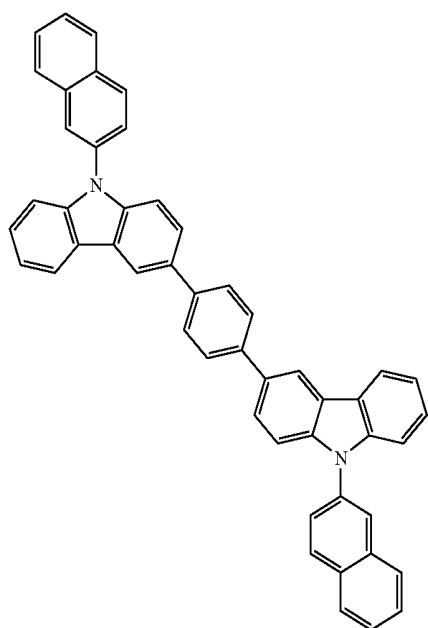
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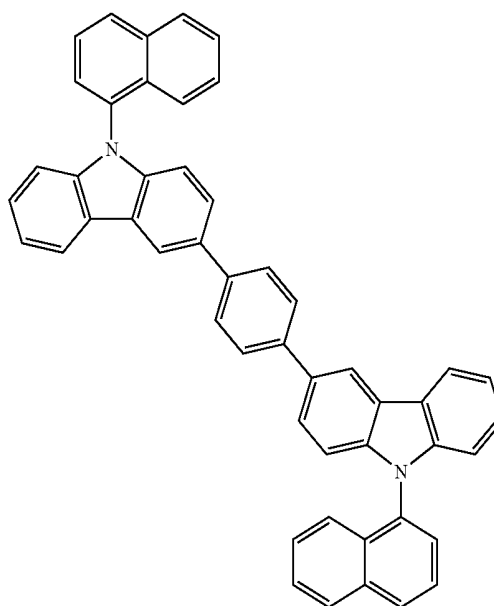
H2-42



H2-43

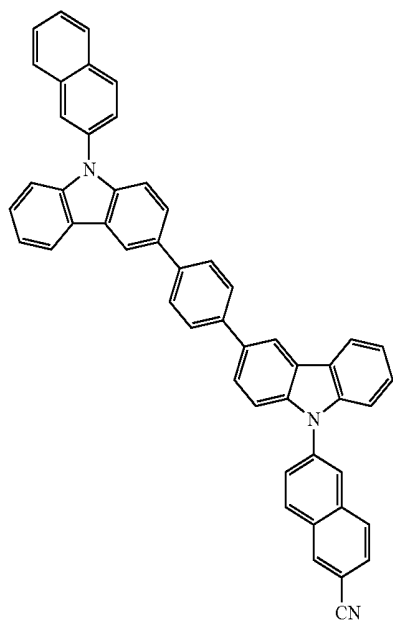


H2-44

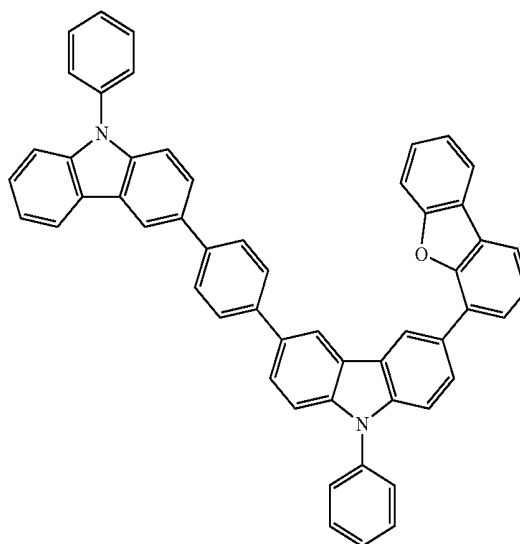


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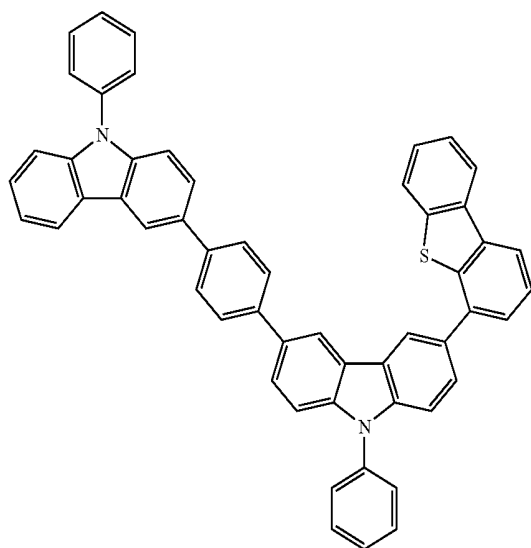
H2-45



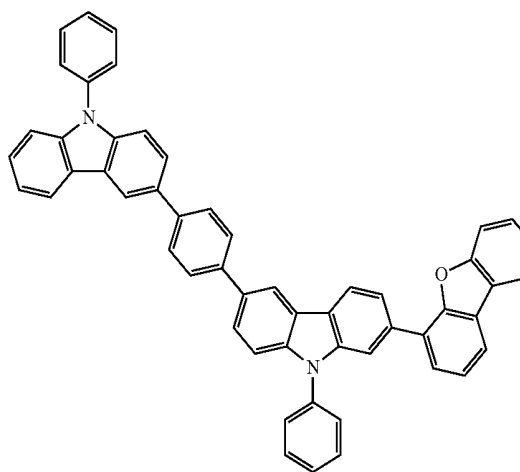
H2-46



H2-47

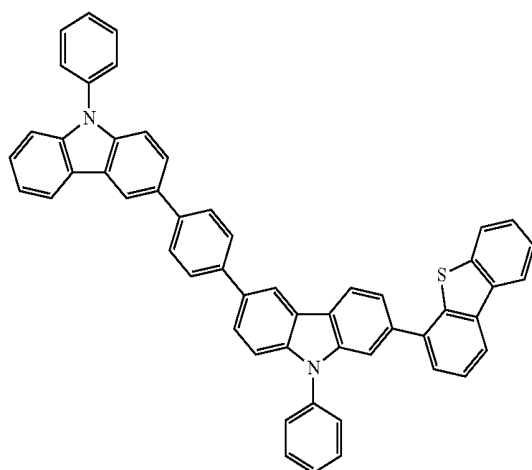


H2-48

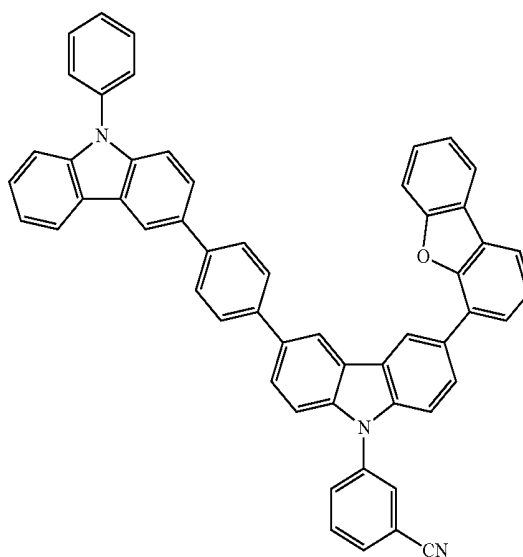


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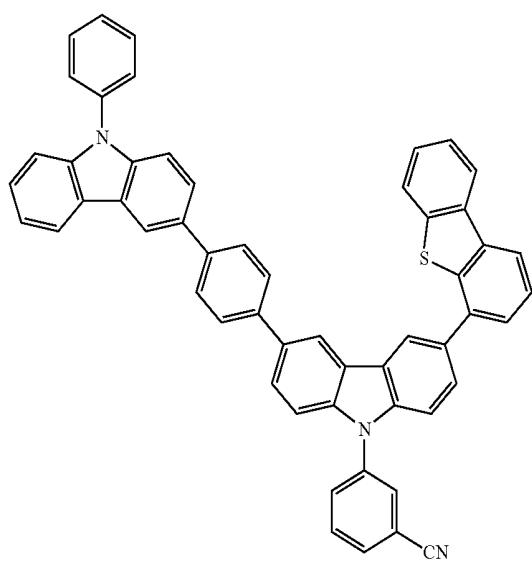
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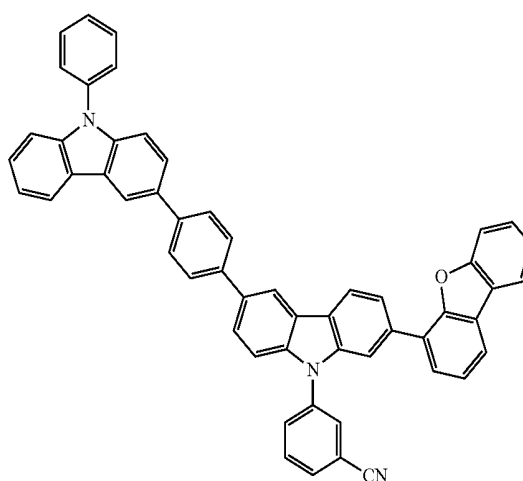
H2-50



H2-51

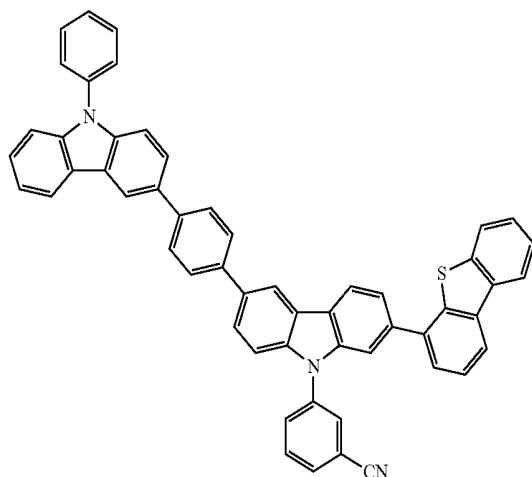


H2-52

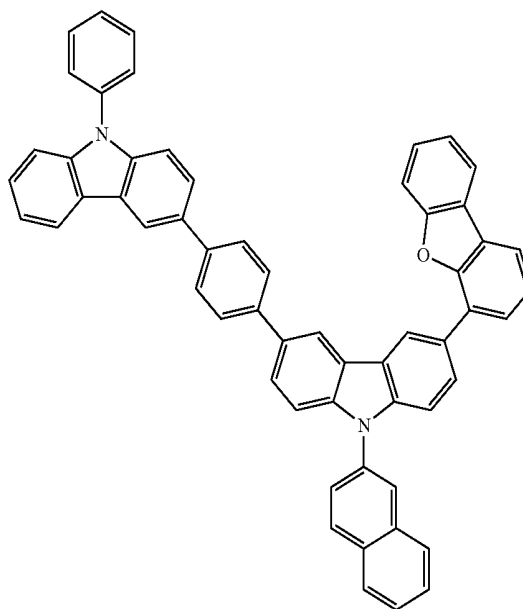


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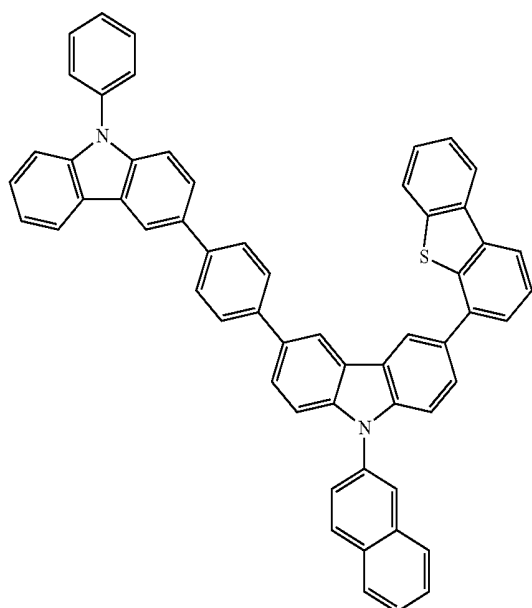
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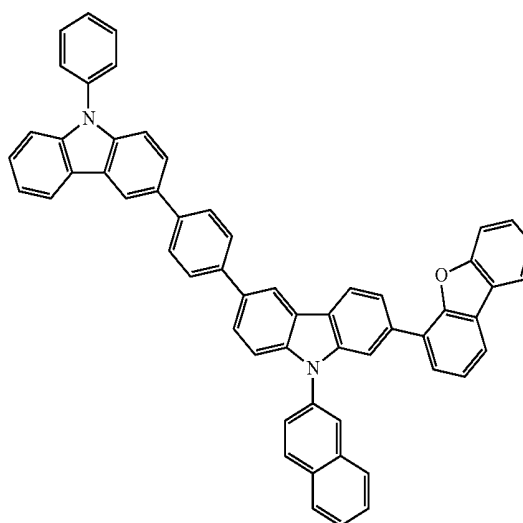
H2-54



H2-55

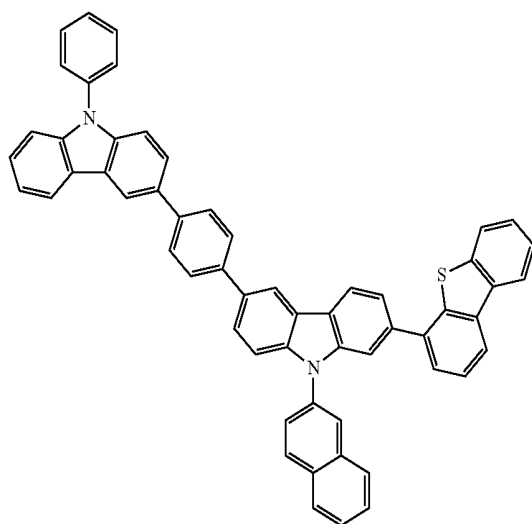


H2-56

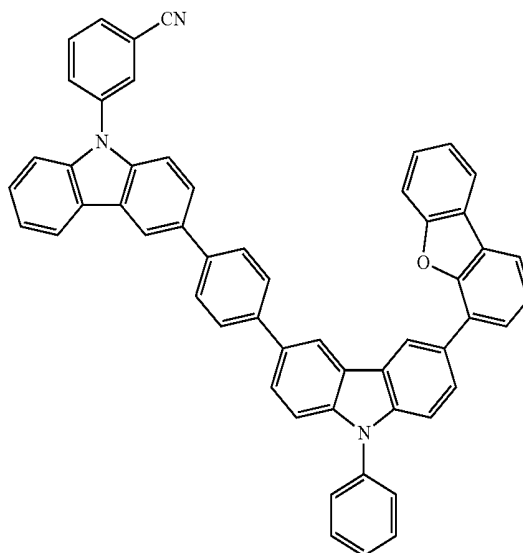


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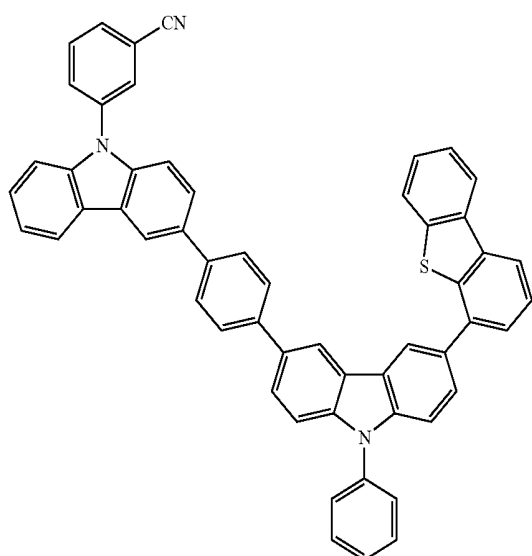
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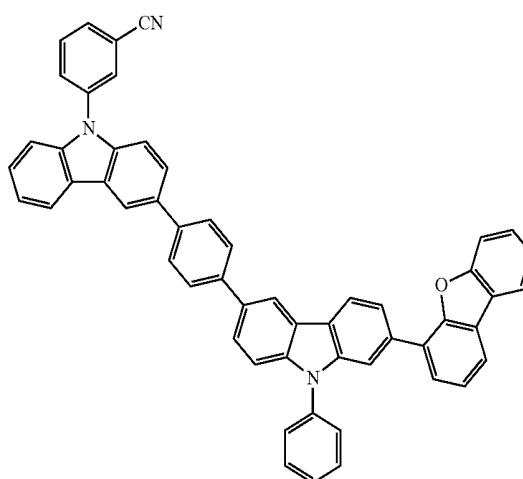
H2-58



H2-59

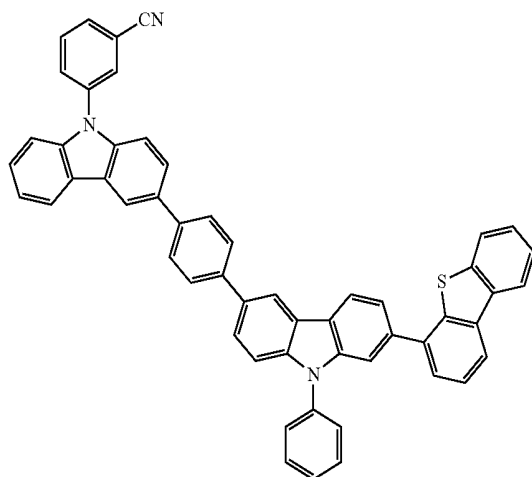


H2-60

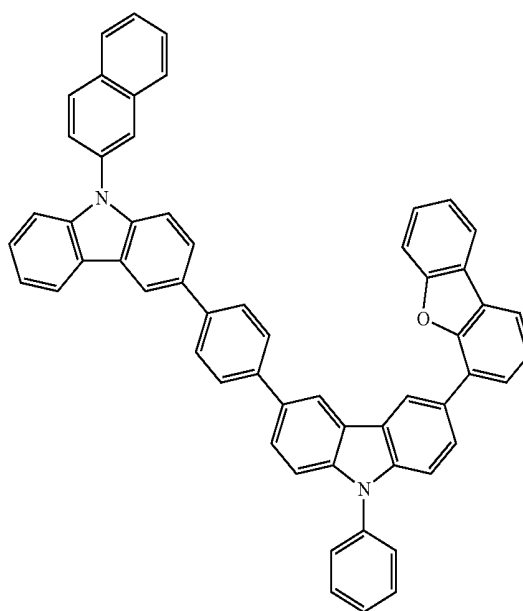


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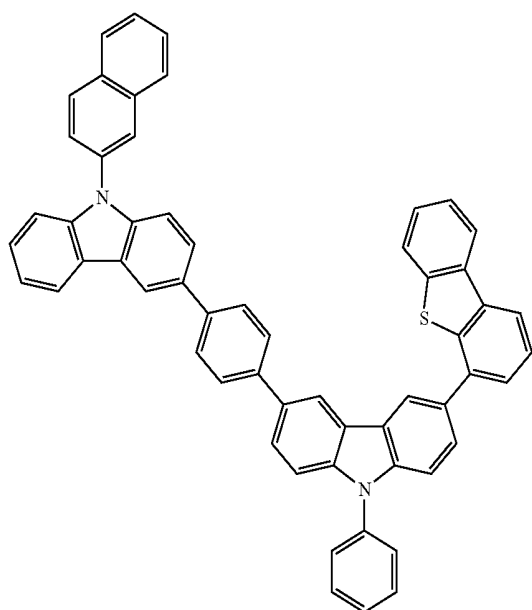
H2-61



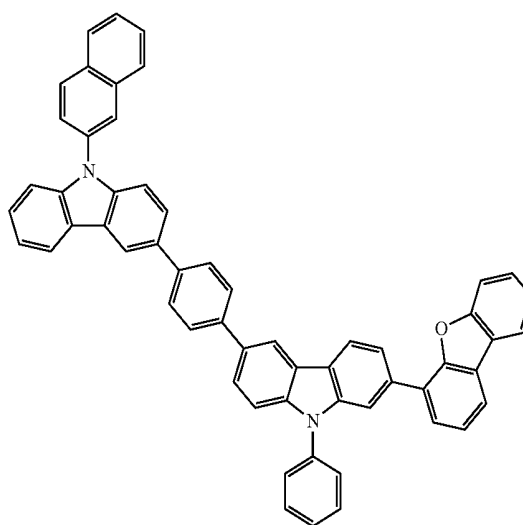
H2-62



H2-63

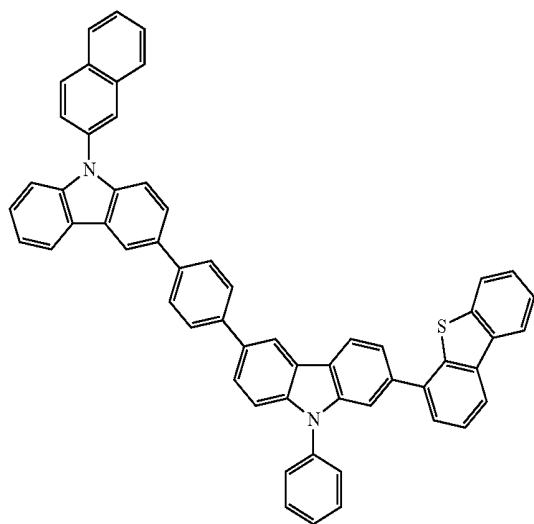


H2-64

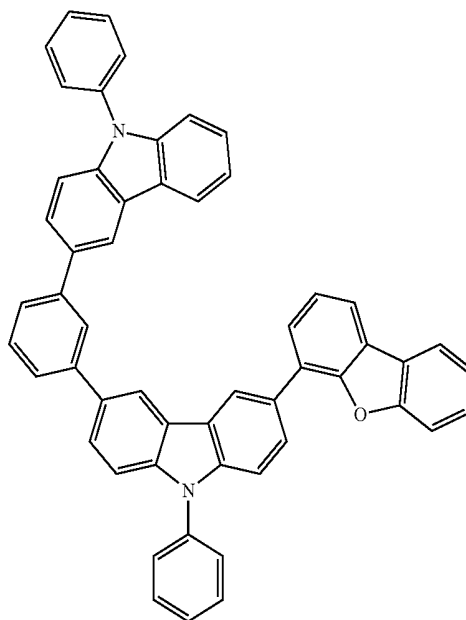


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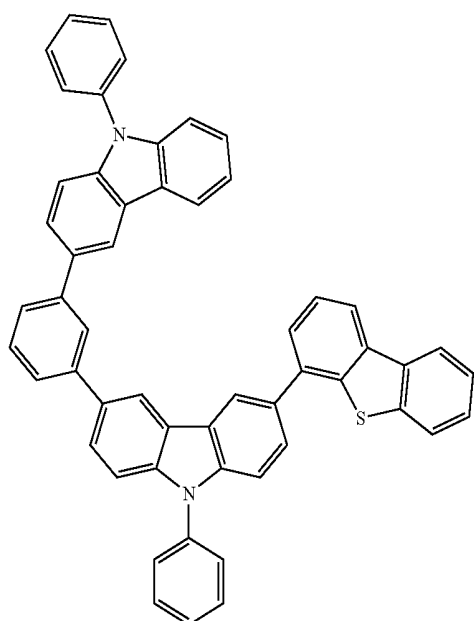
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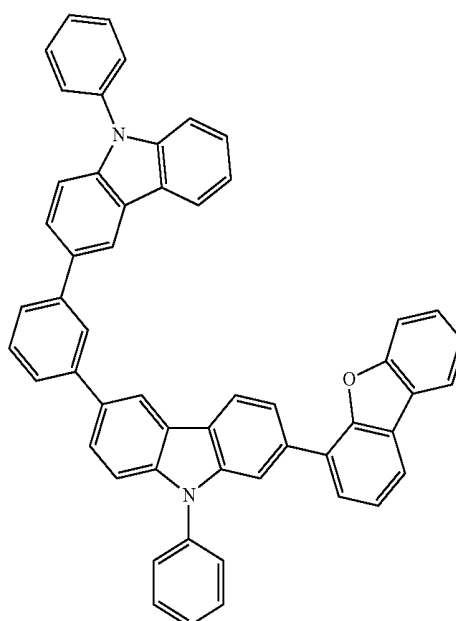
H2-66



H2-67

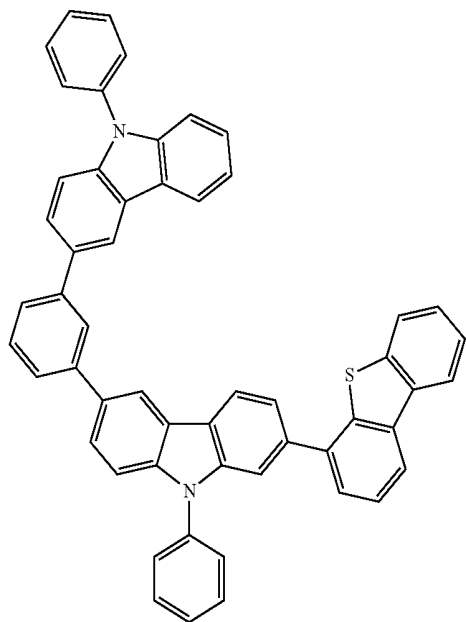


H2-68

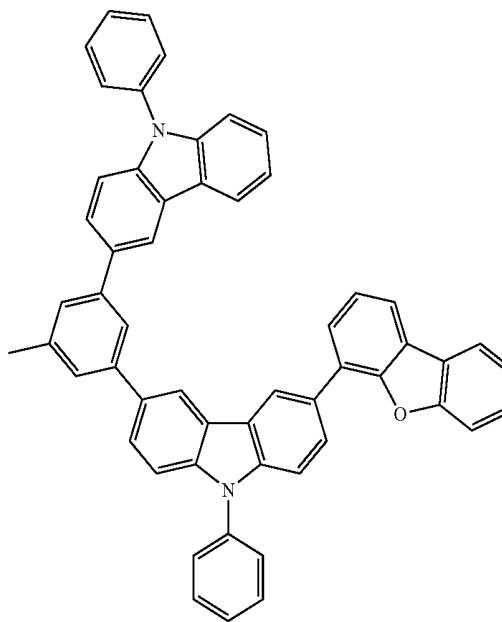


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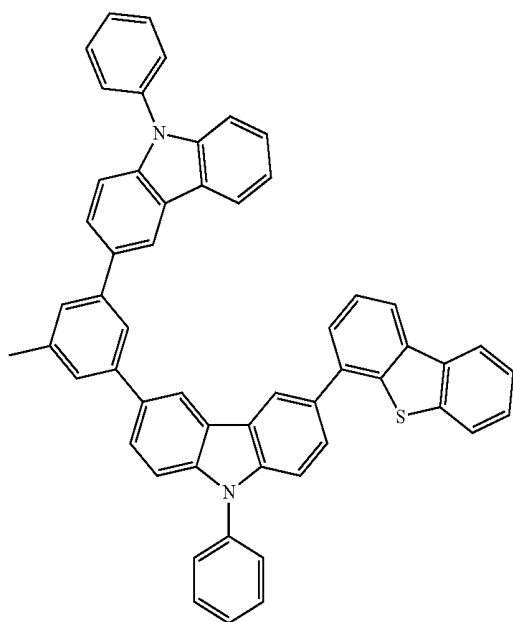
H2-69



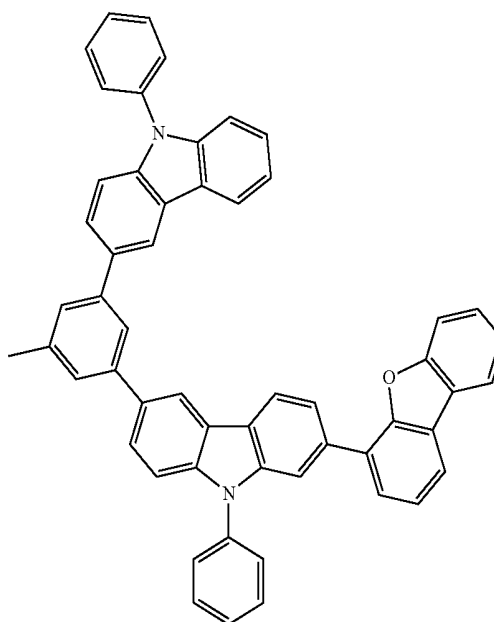
H2-70



H2-71

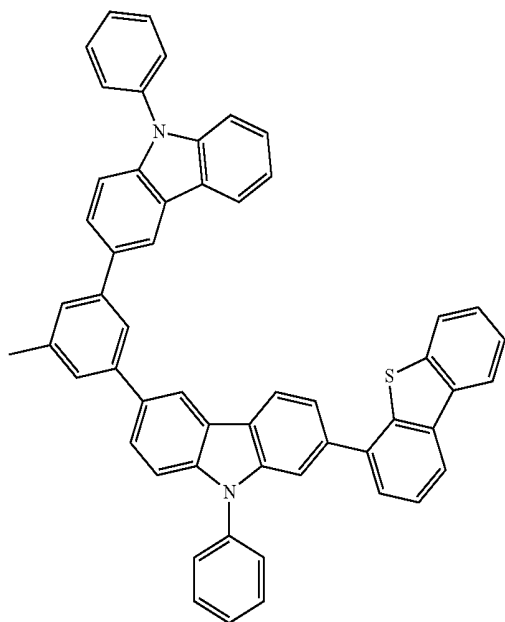


H2-72

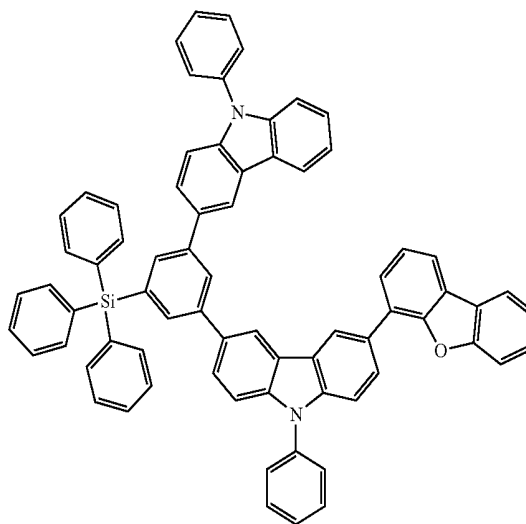


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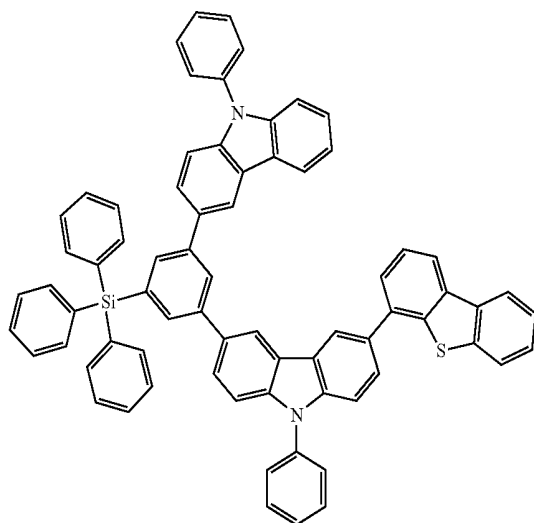
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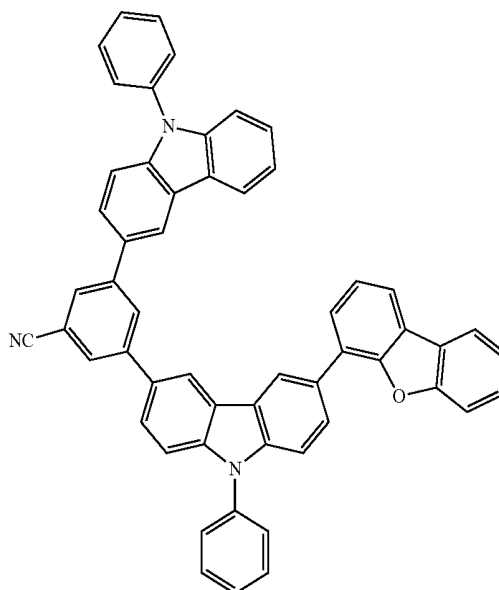
H2-74



H2-75

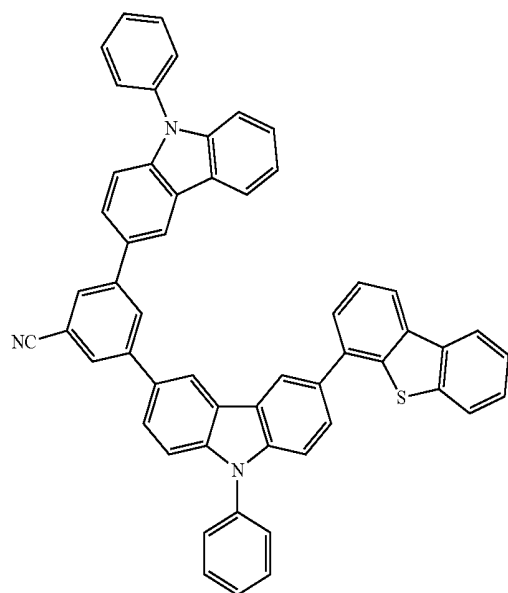


H2-76

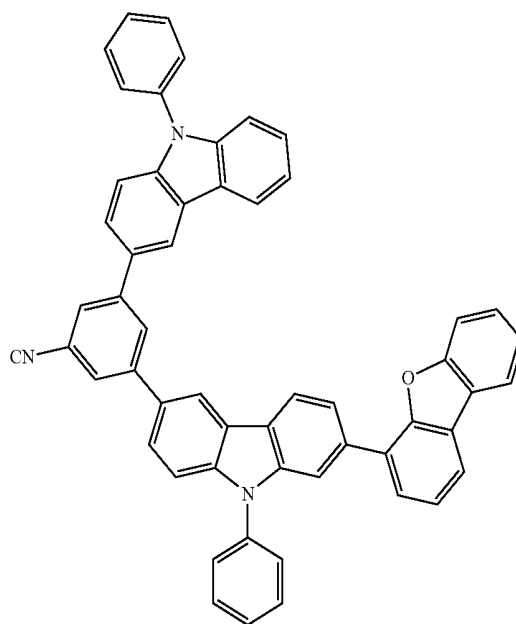


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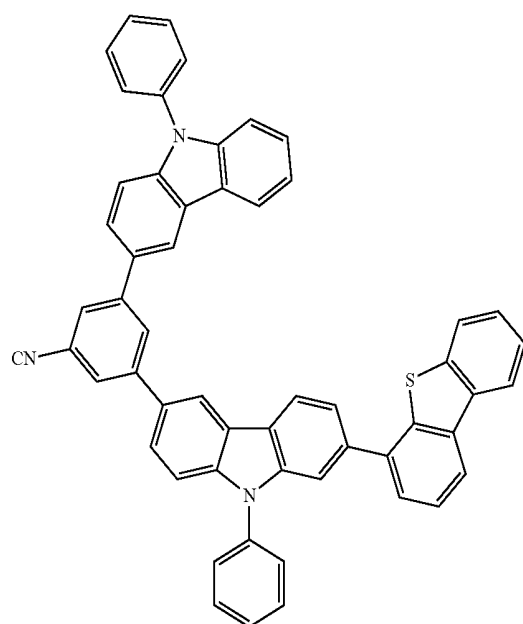
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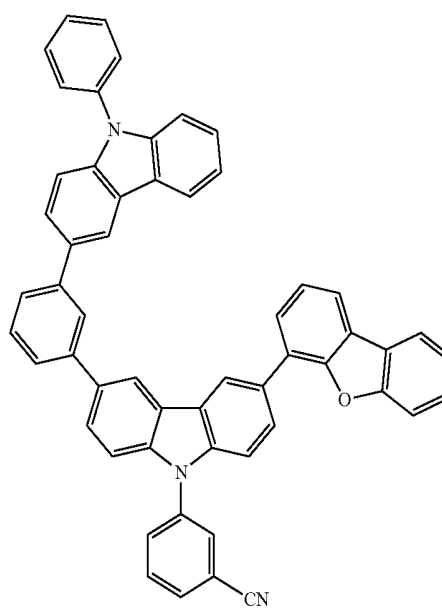
H2-78



H2-79

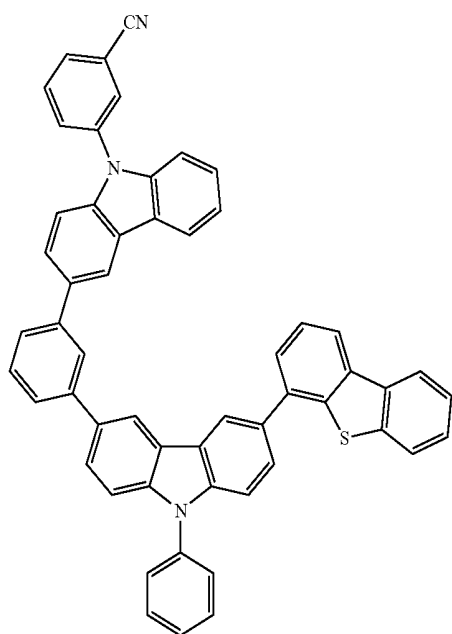


H2-80

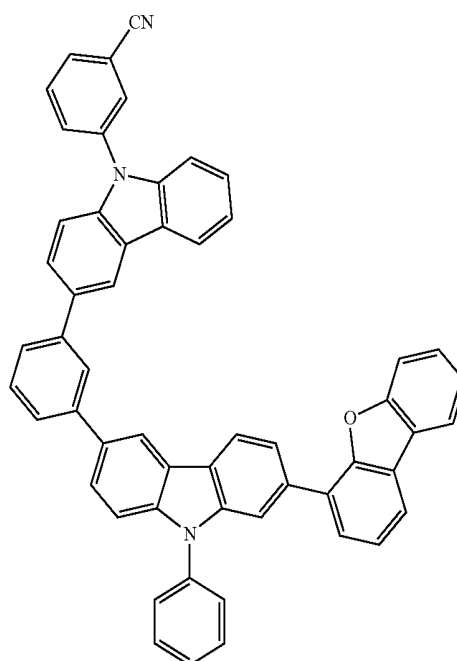




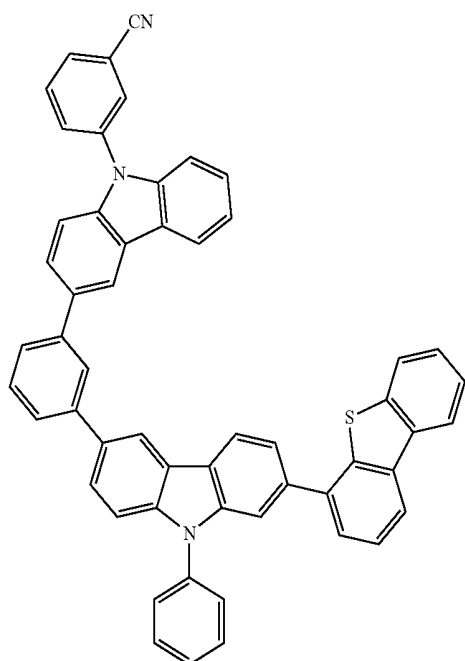
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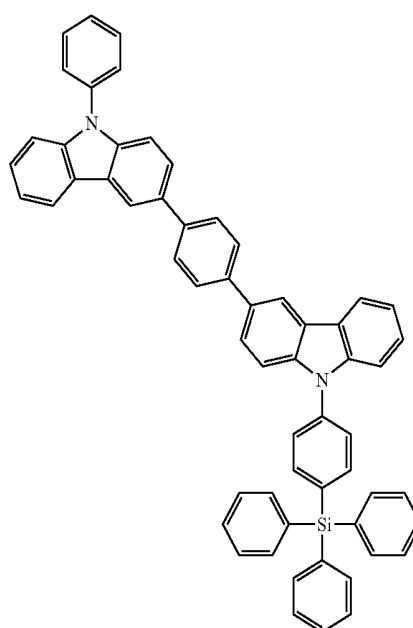
H2-85



H2-86



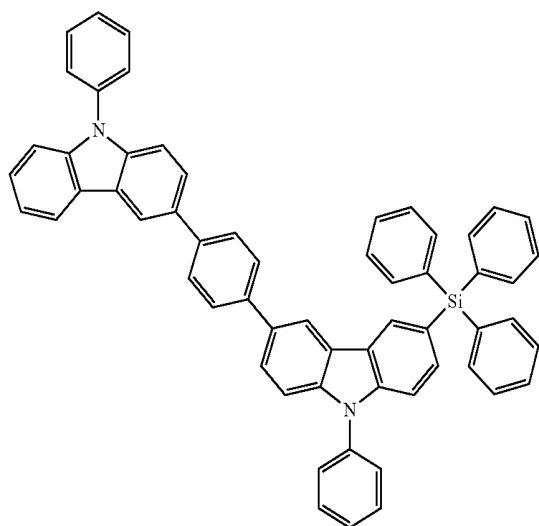
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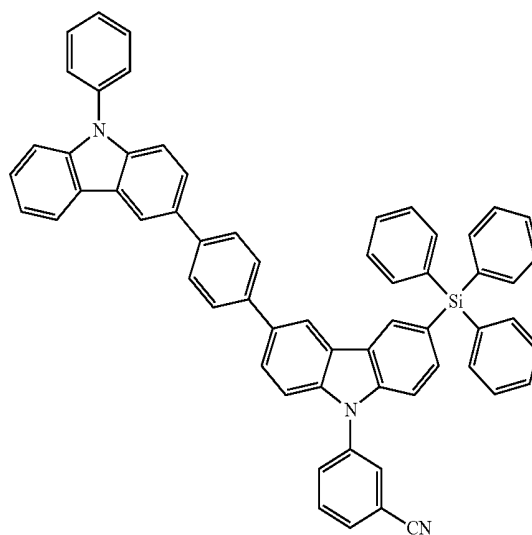
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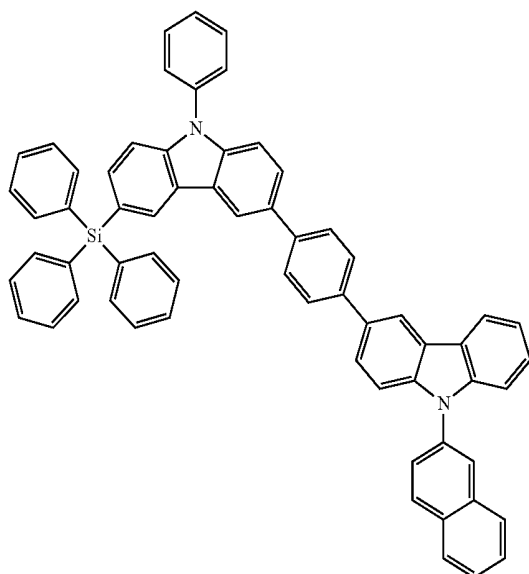
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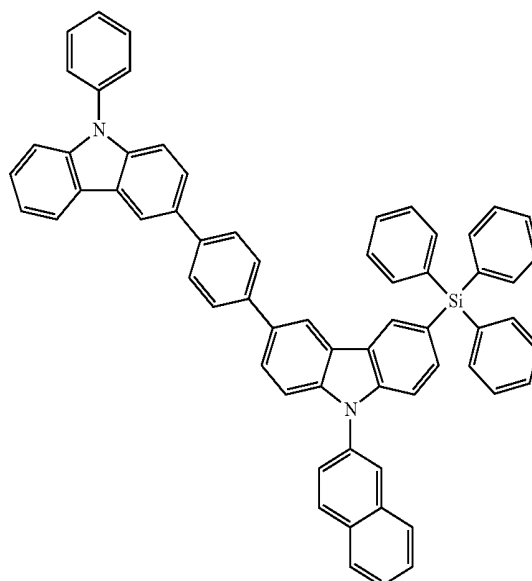
H2-90



H2-91

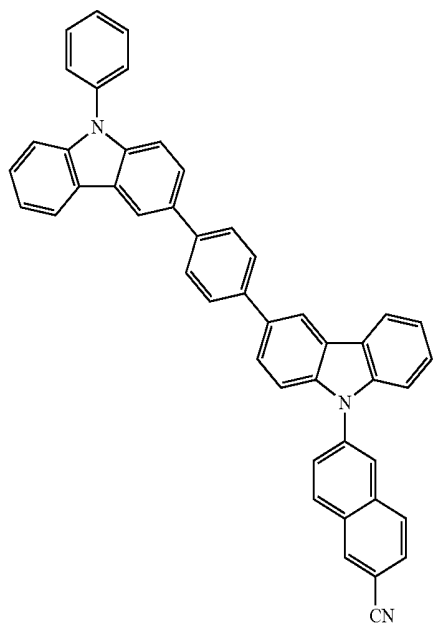


H2-92

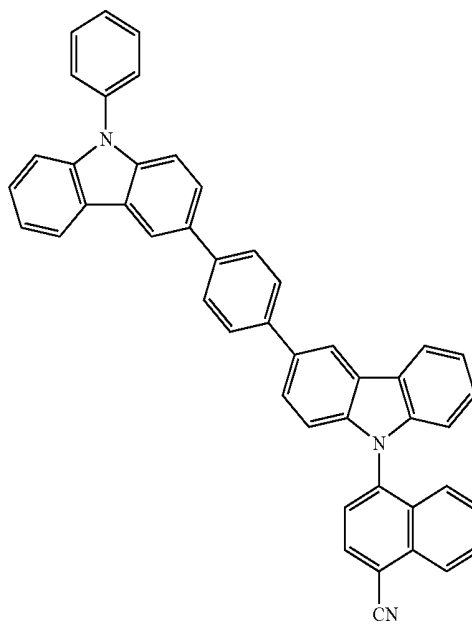


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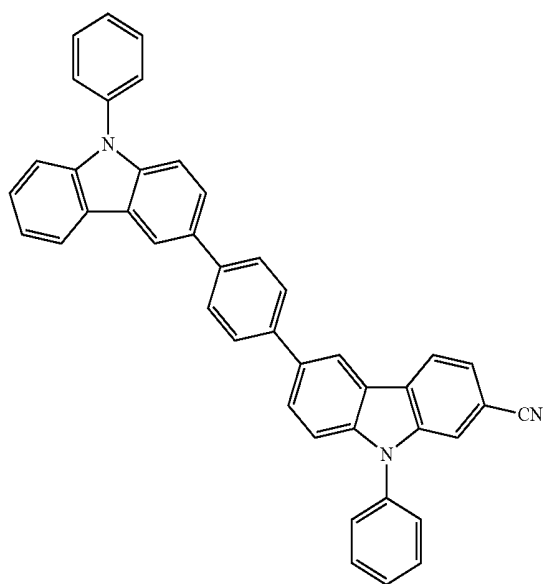
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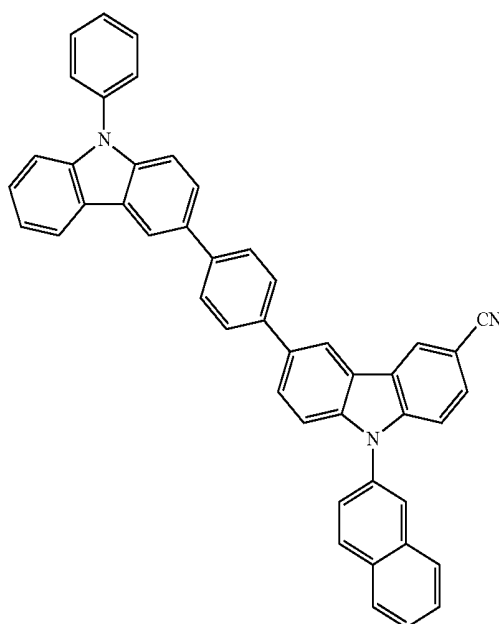
H2-94



H2-95

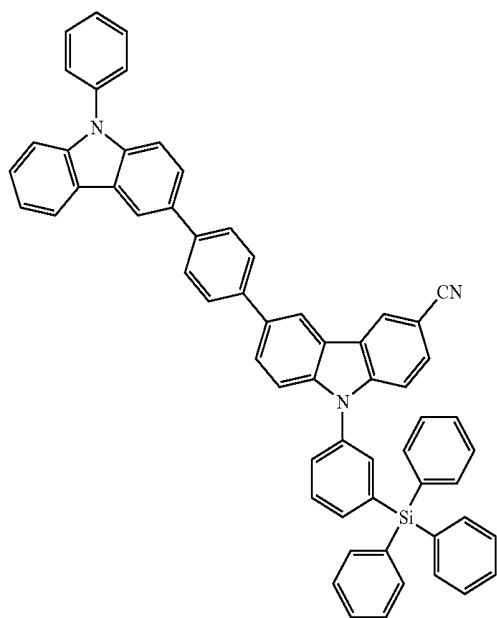


H2-96

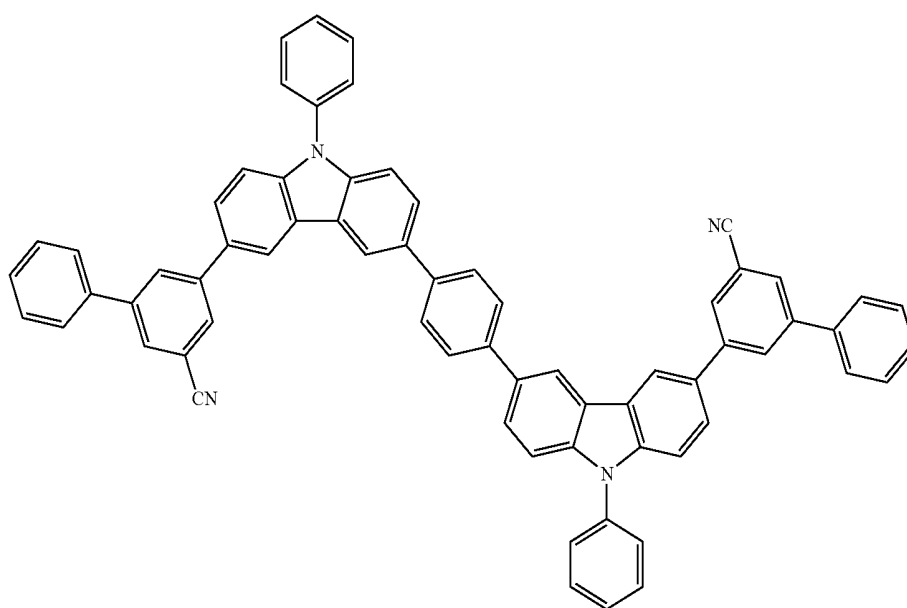


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H2-97

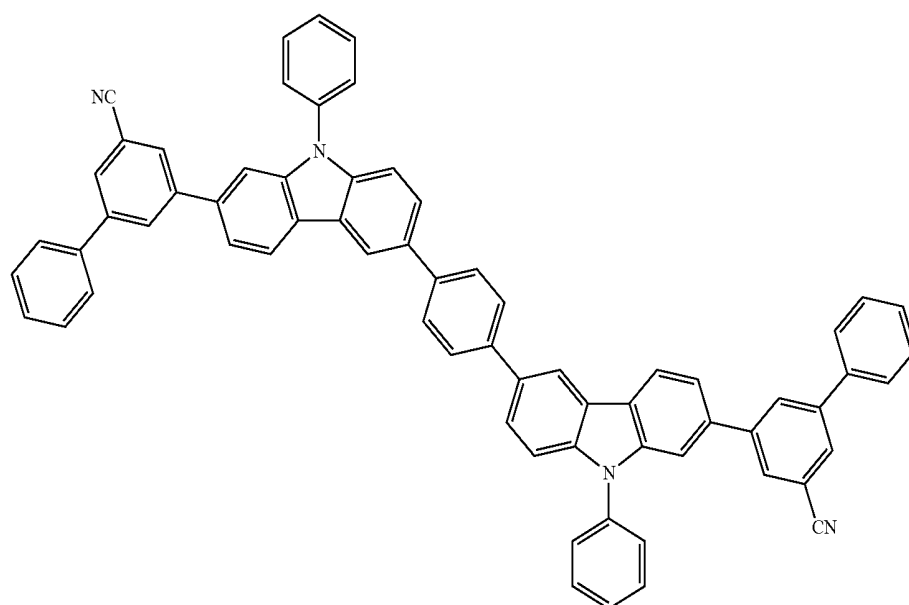


H2-98

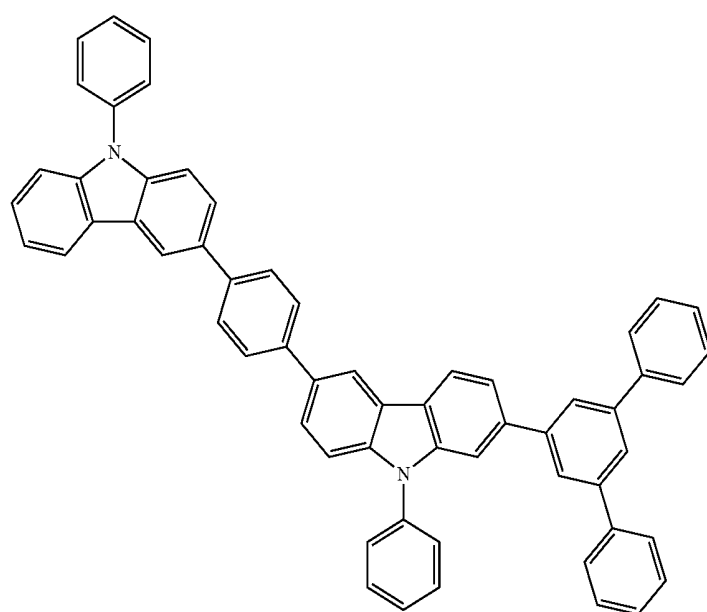


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H2-99

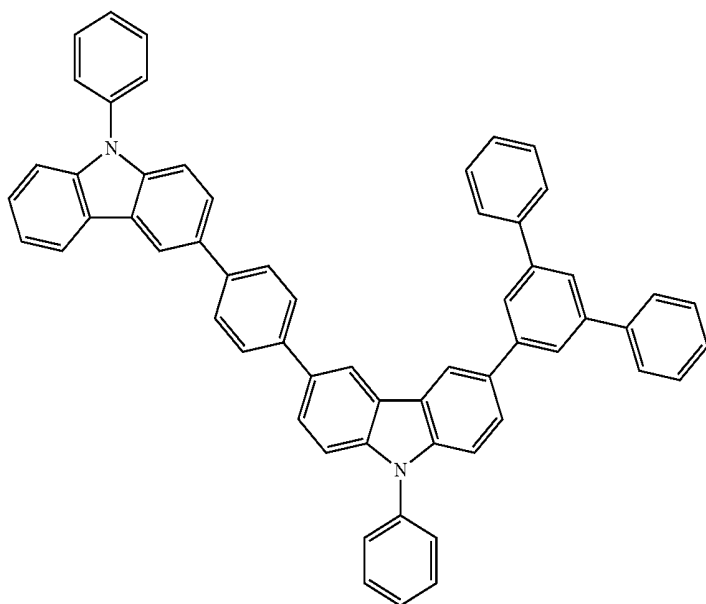


H2-100

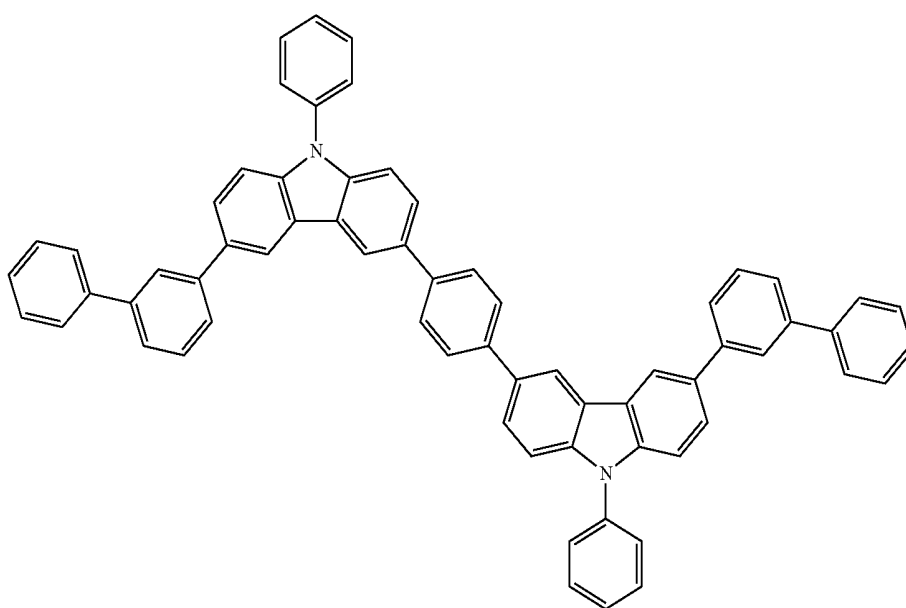


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H2-101

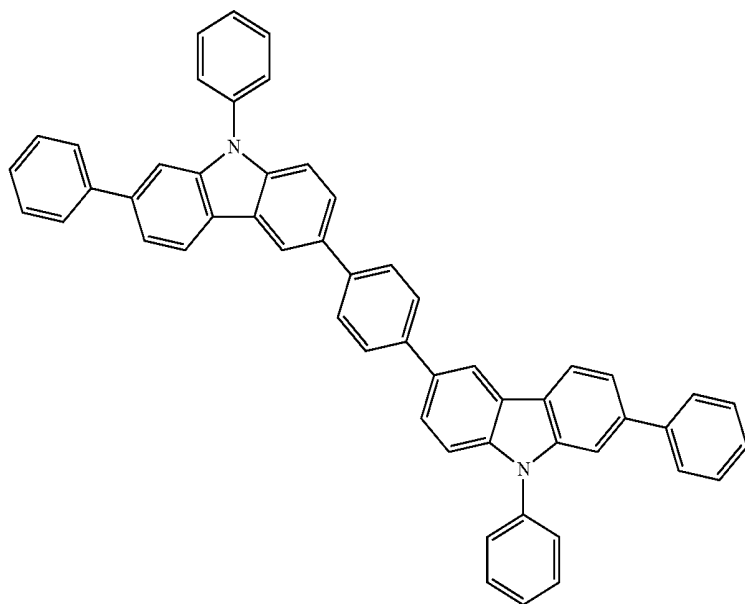


H2-102

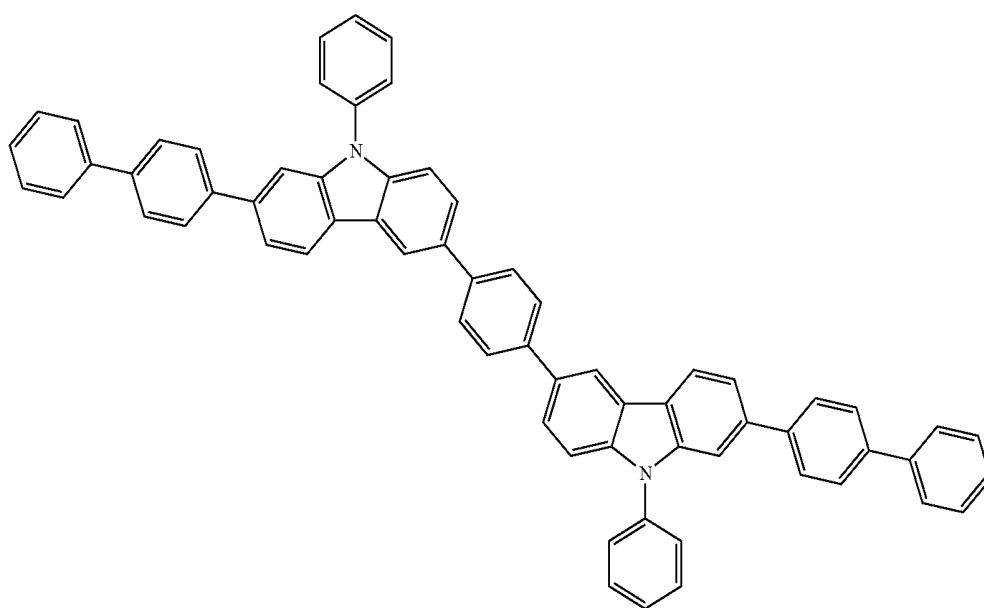


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H2-103

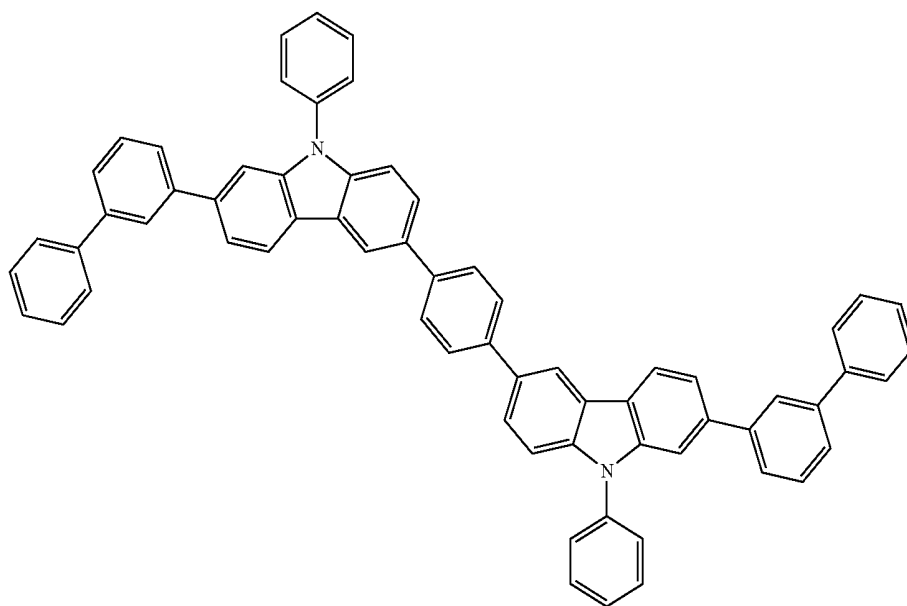


H2-104



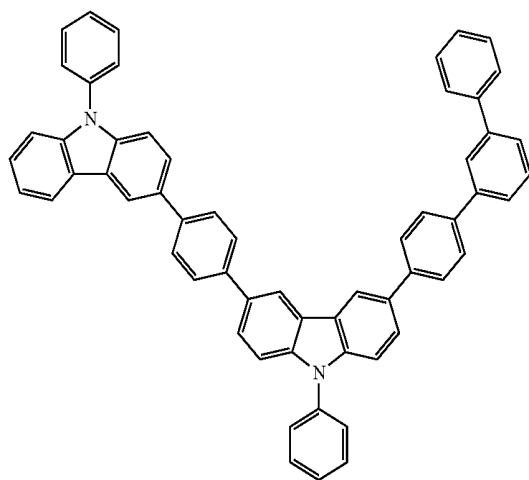
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H2-105



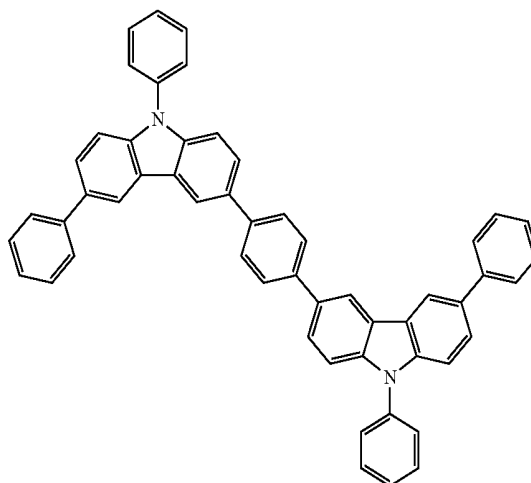
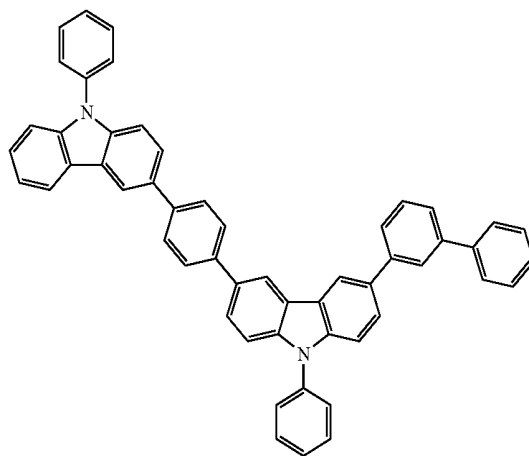
H2-106

H2-107



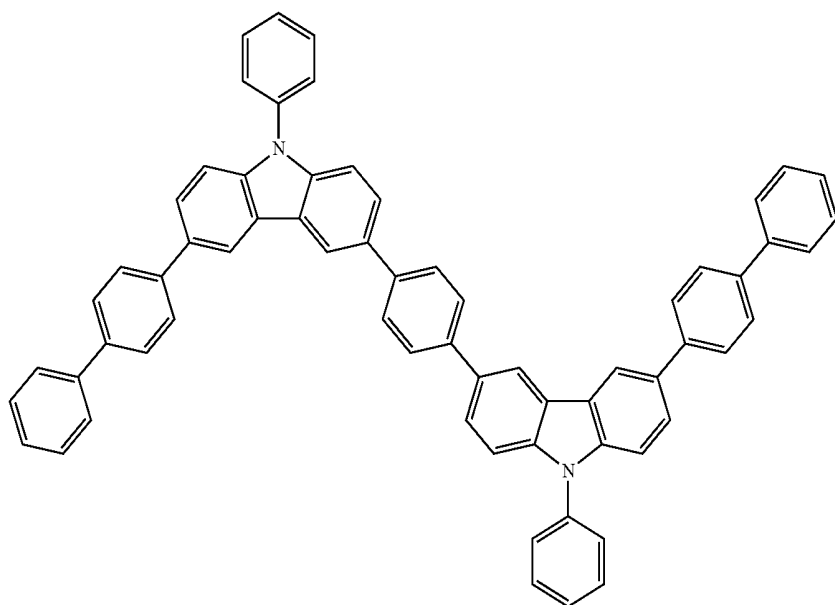
H2-108

H2-109

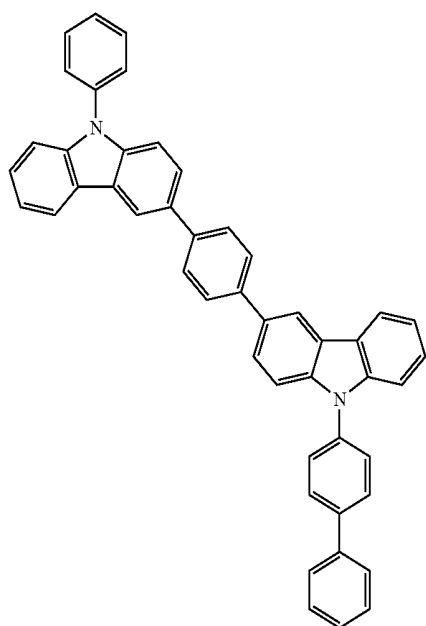


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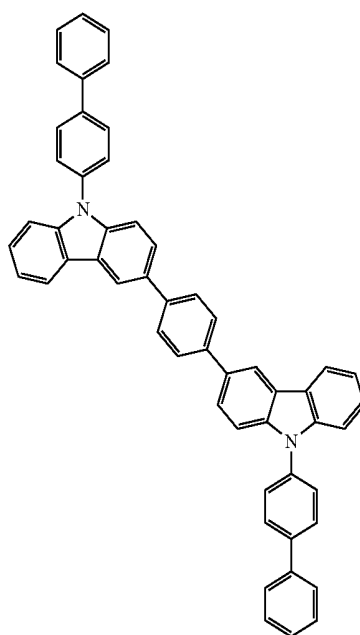
H2-110



H2-111

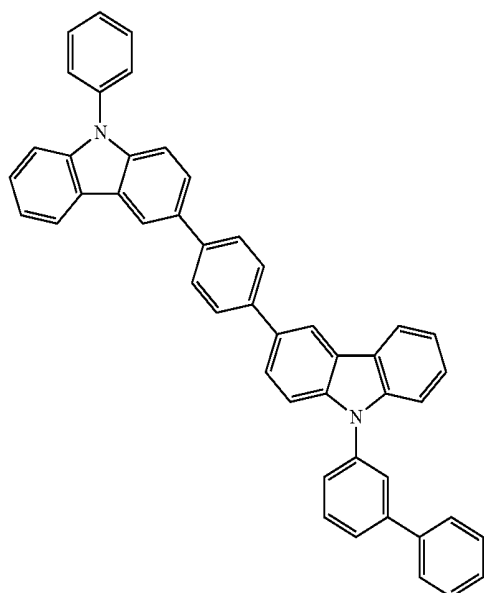


H2-112

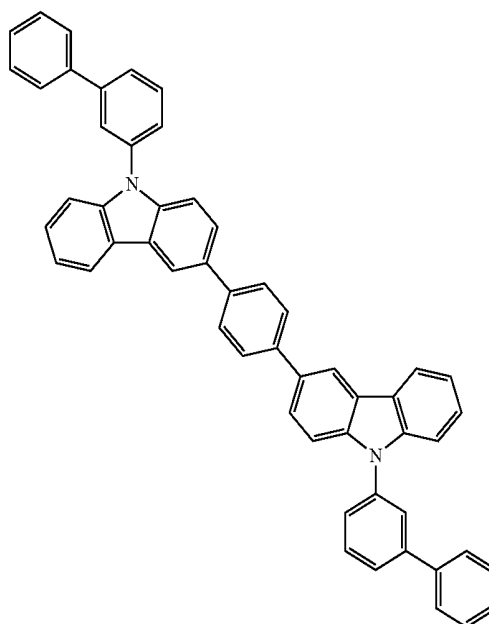


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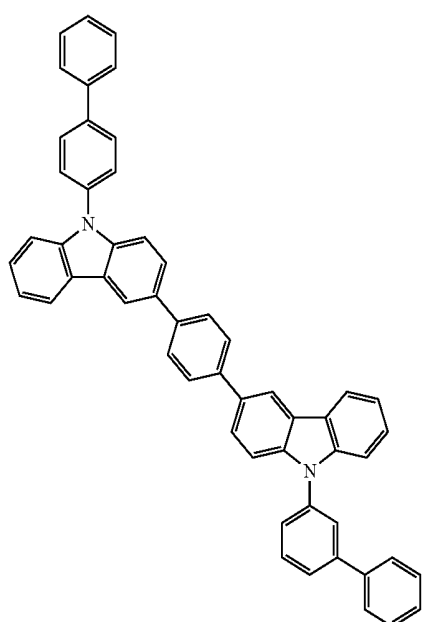
H2-113



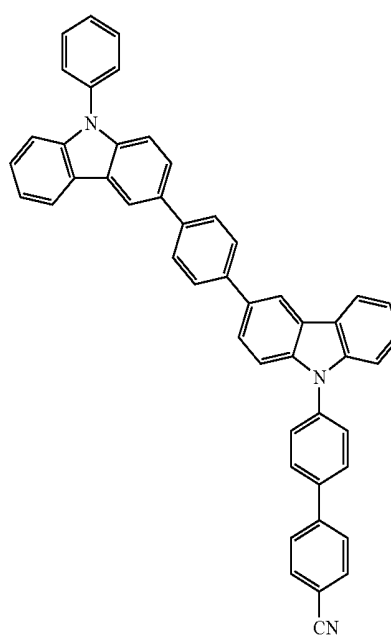
H2-114



H2-115

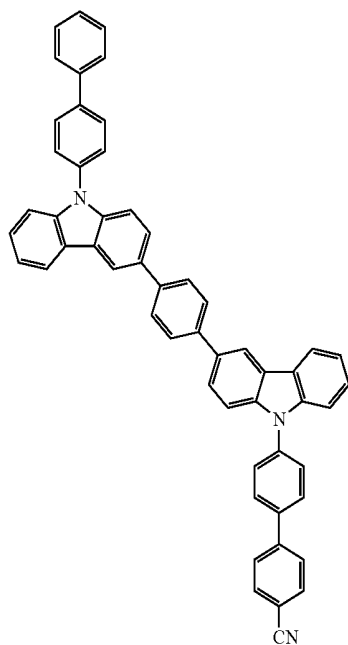


H2-116

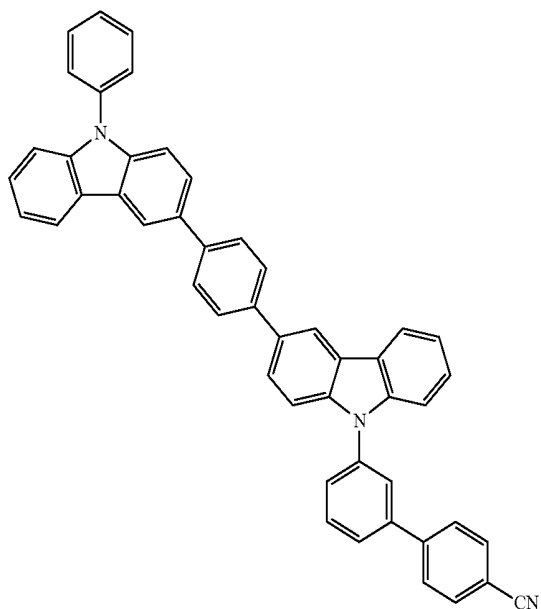


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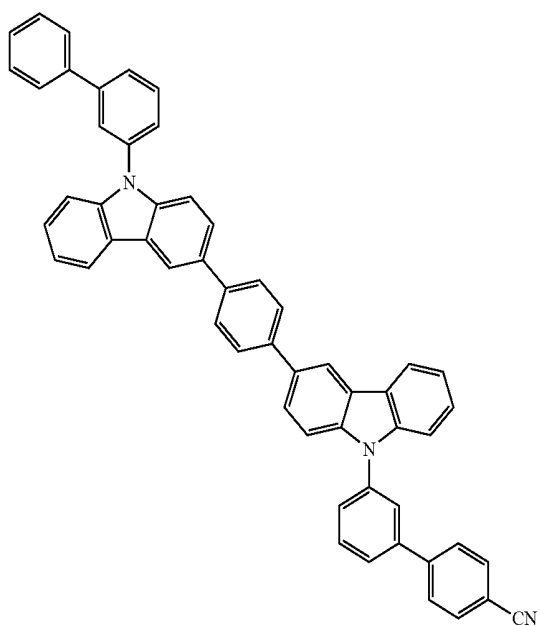
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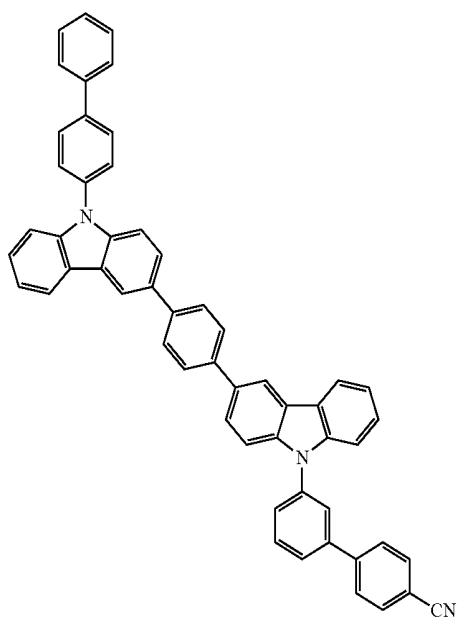
H2-118



H2-119

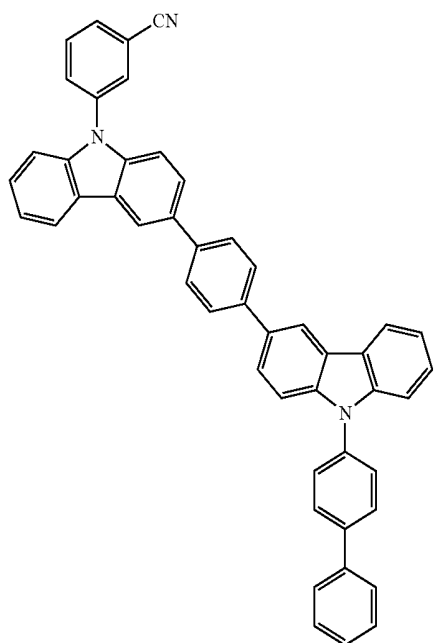


H2-120

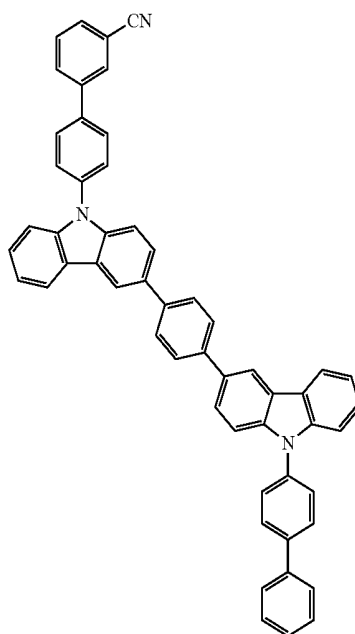


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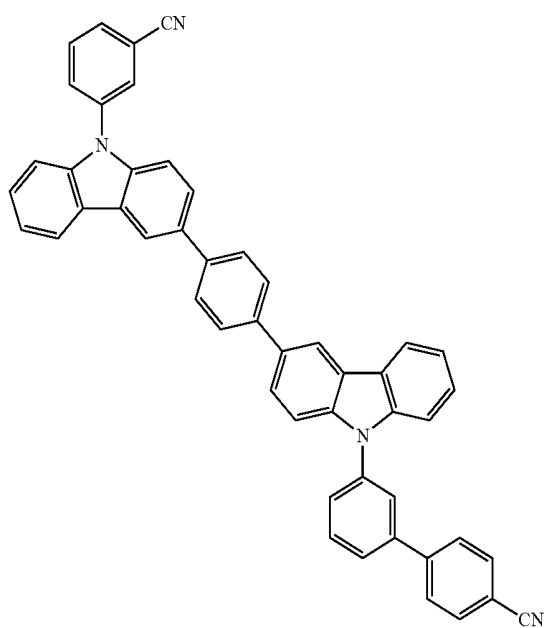
H2-121



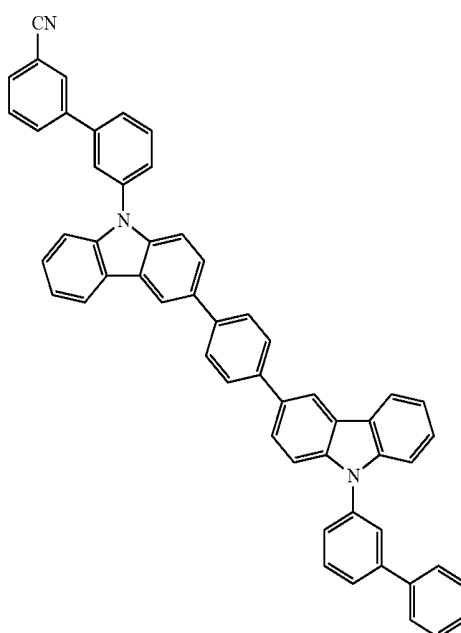
H2-122



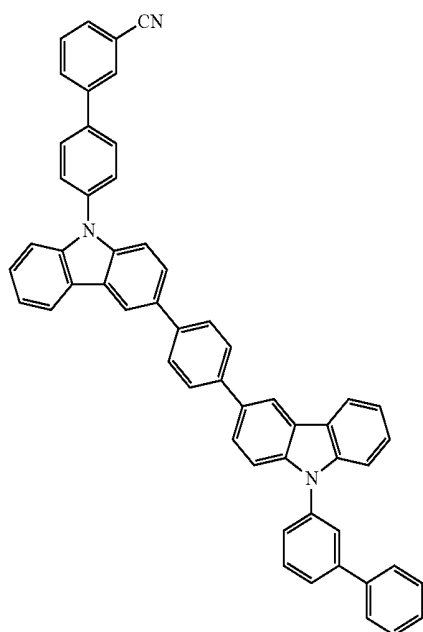
H2-123



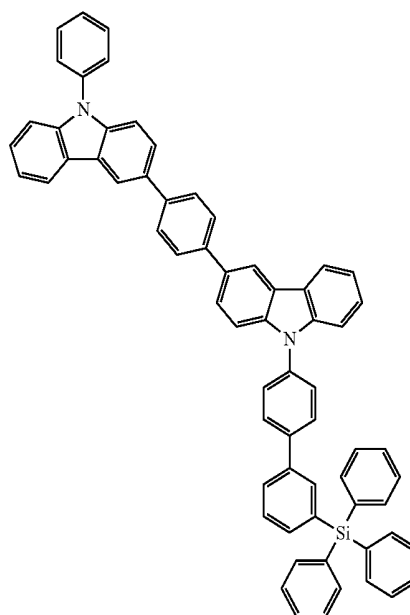
H2-124



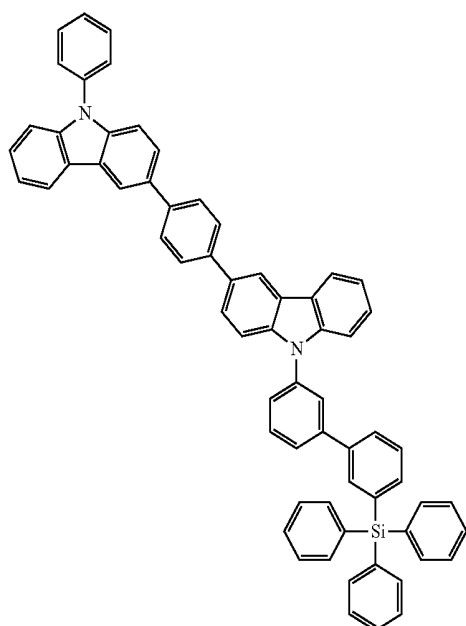
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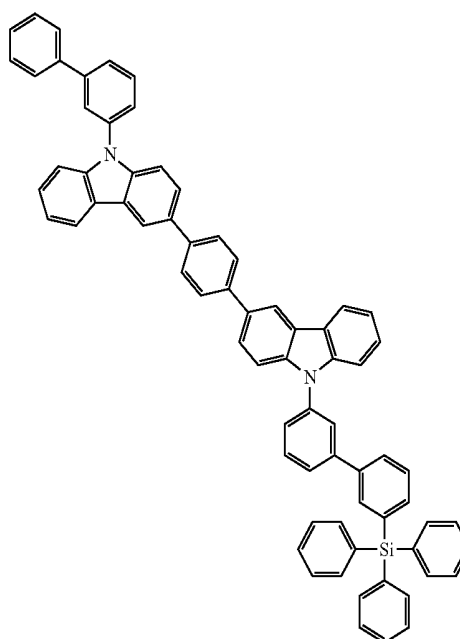
H2-125



H2-126



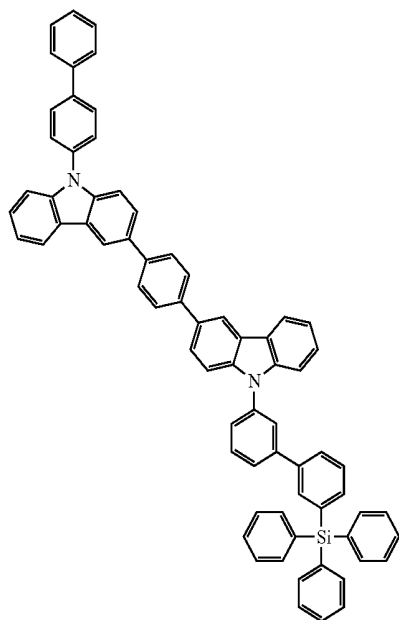
H2-128



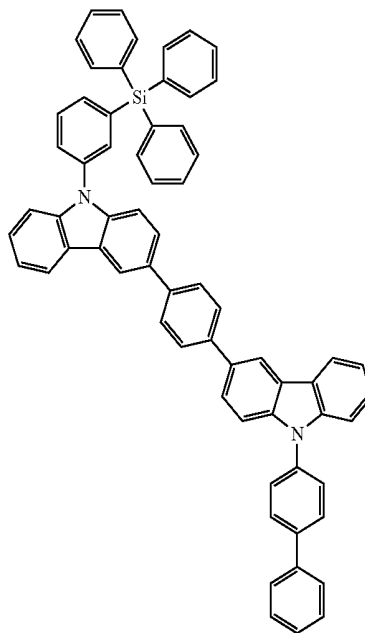
H2-129

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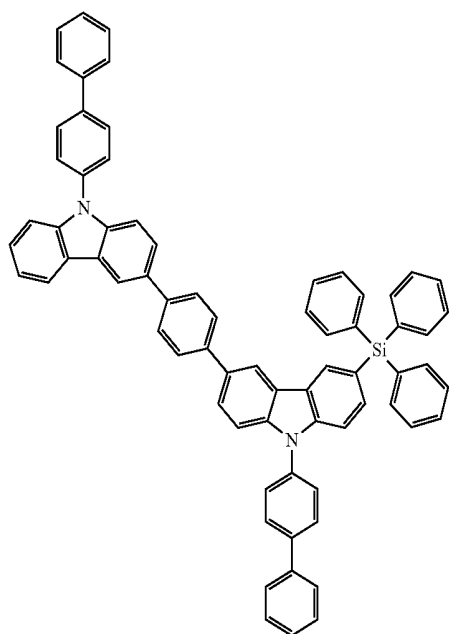
H2-130



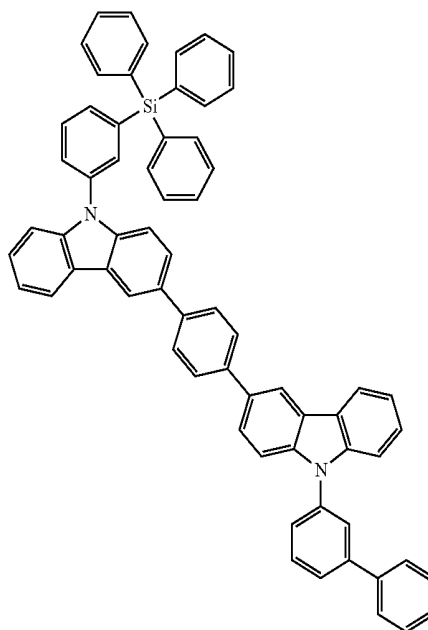
H2-131



H2-132

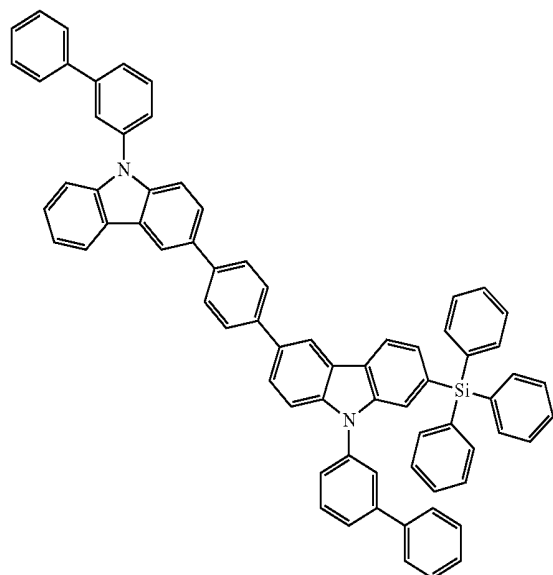


H2-133

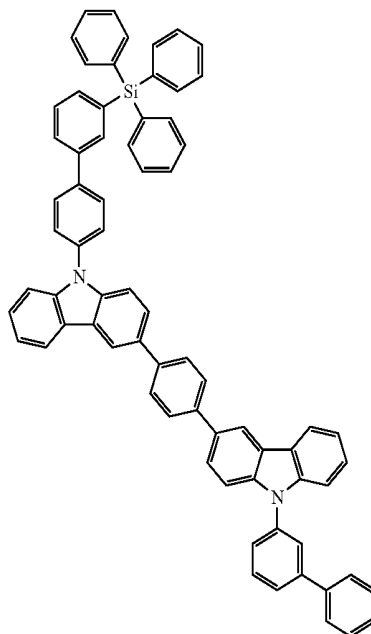


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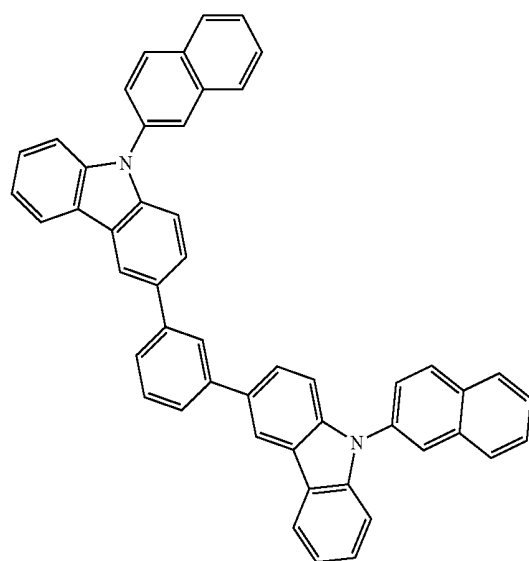
H2-134



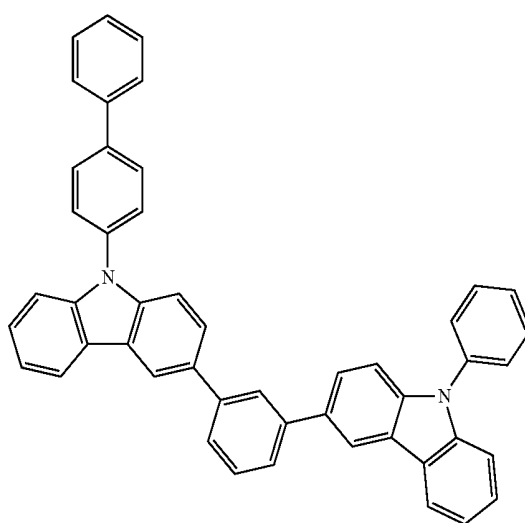
H2-135



H2-136

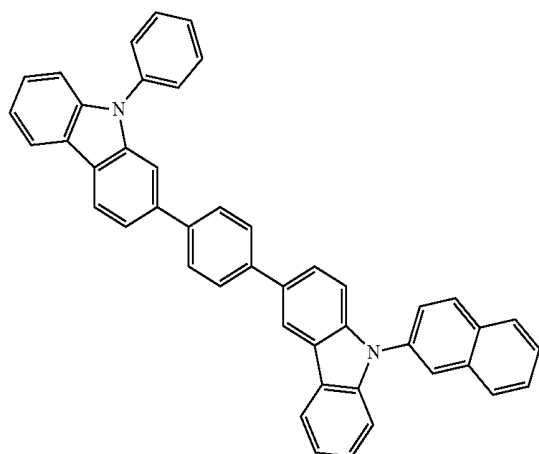


H2-137

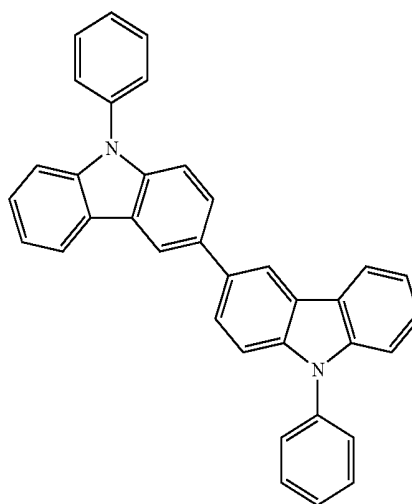


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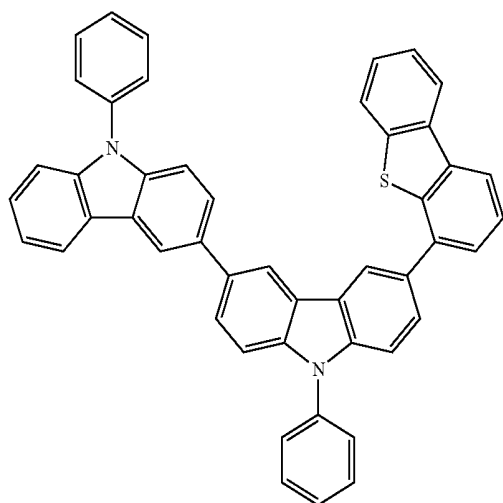
H2-138



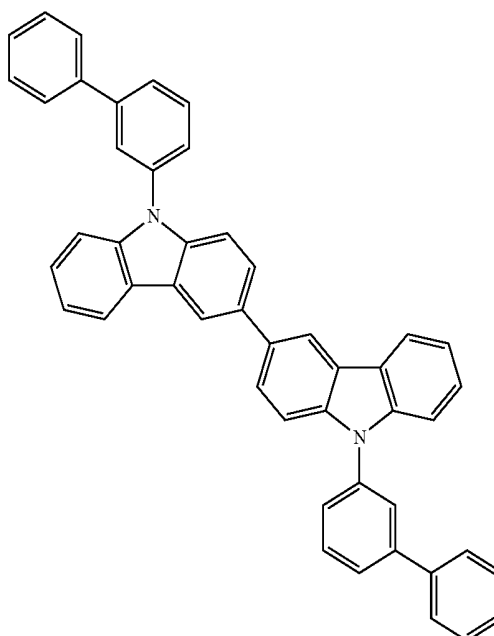
H2-139



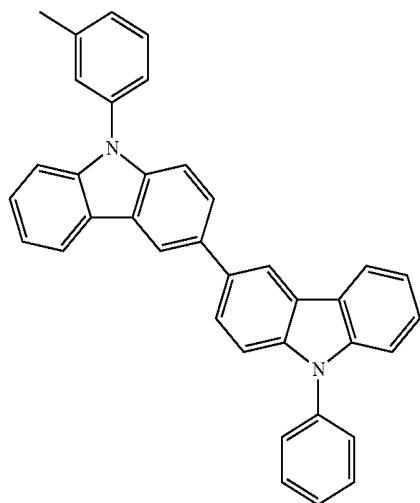
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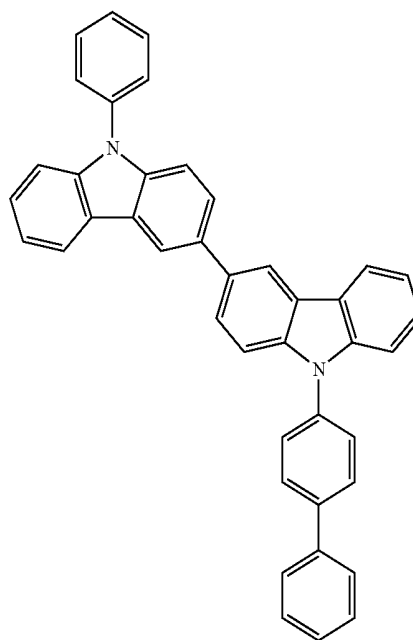
H2-141



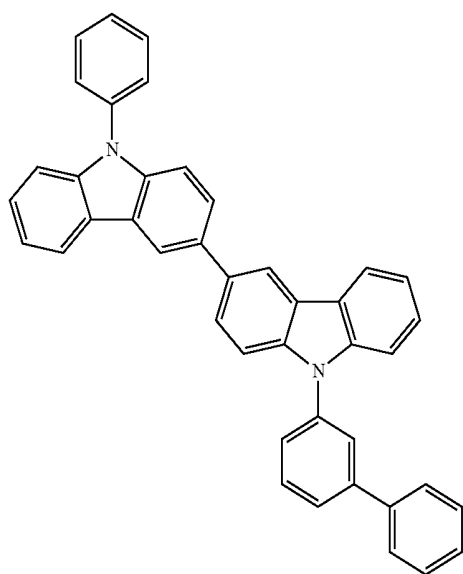
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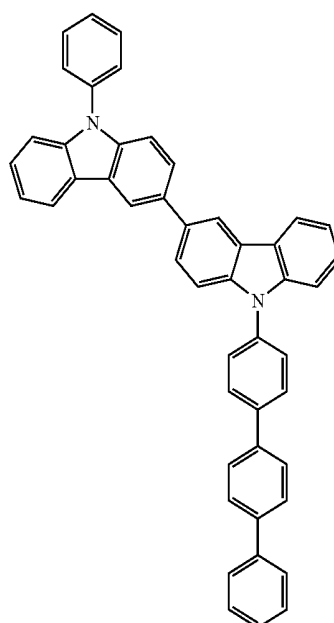
H2-142



H2-143



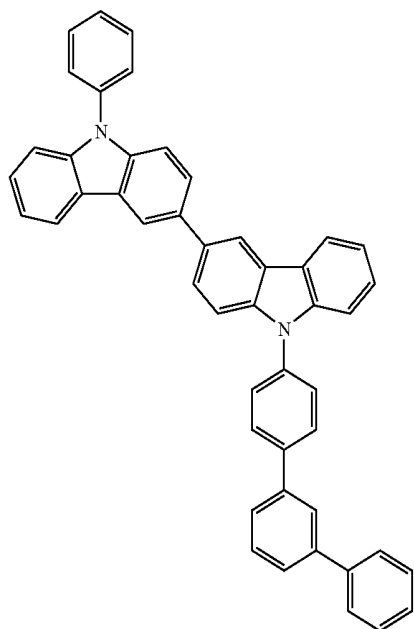
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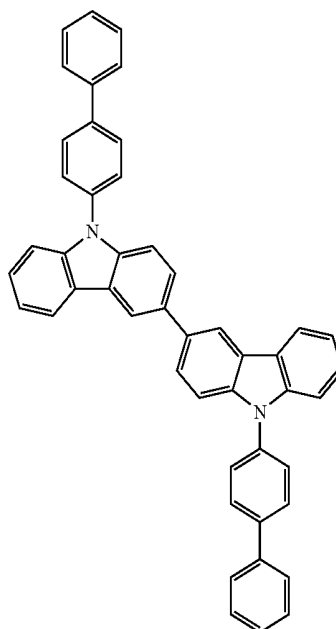
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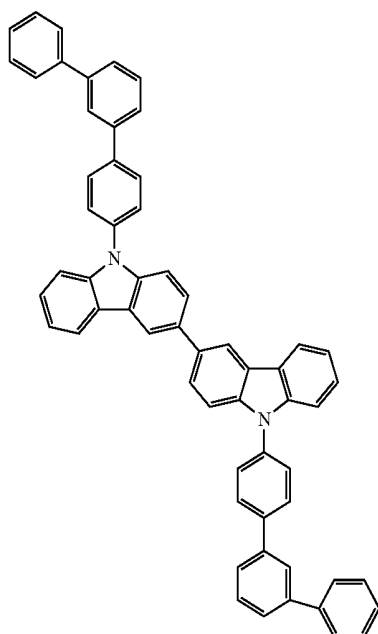
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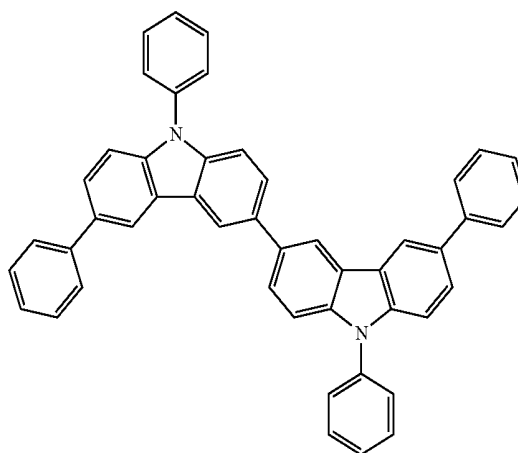
H2-147



H2-148

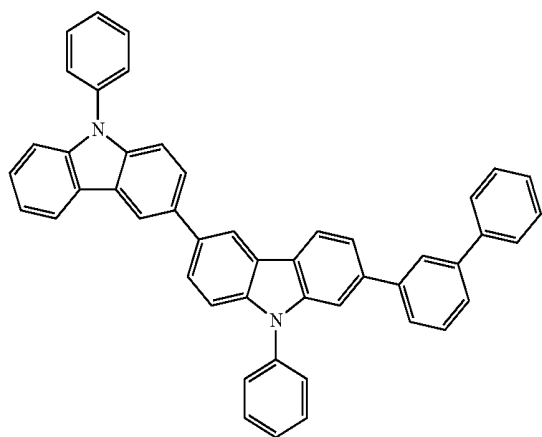


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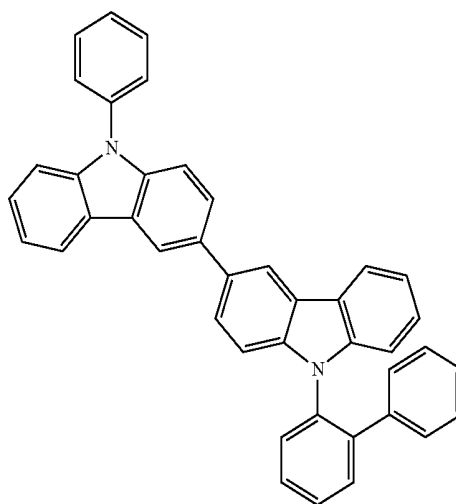


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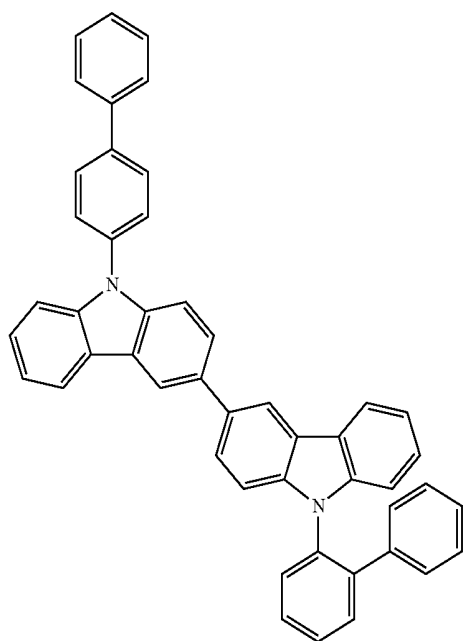
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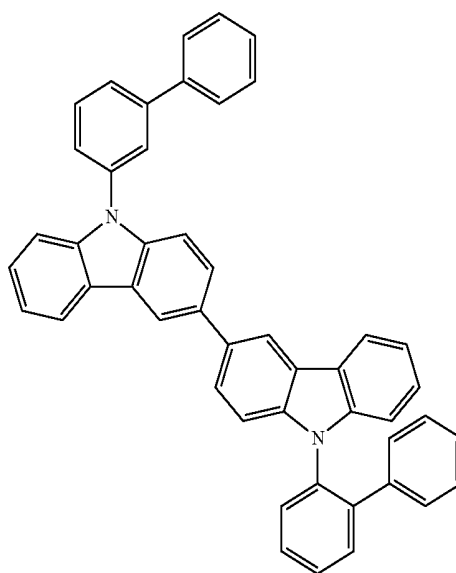
H2-151



H2-152

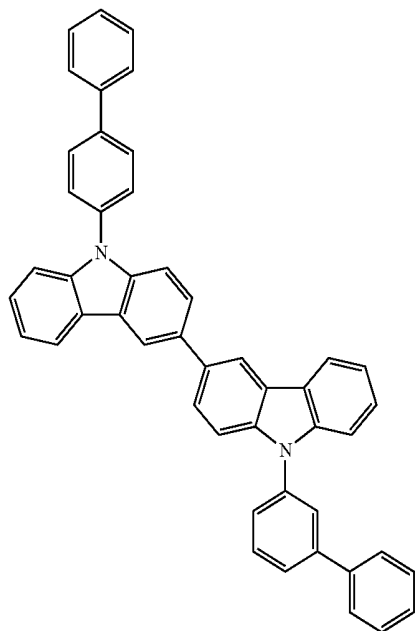


H2-153

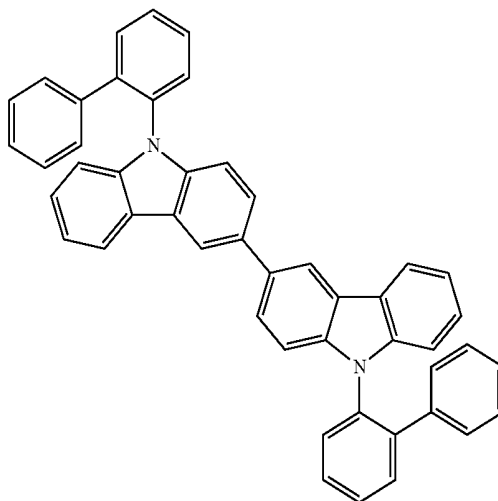


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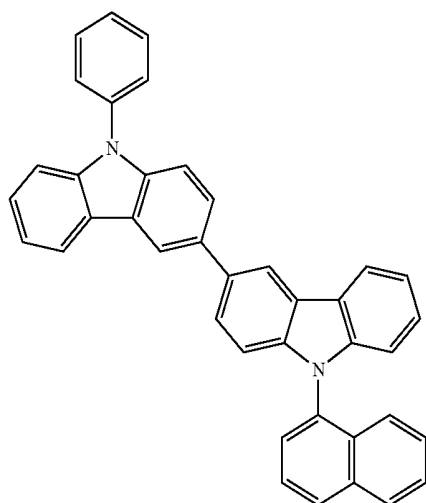
H2-154



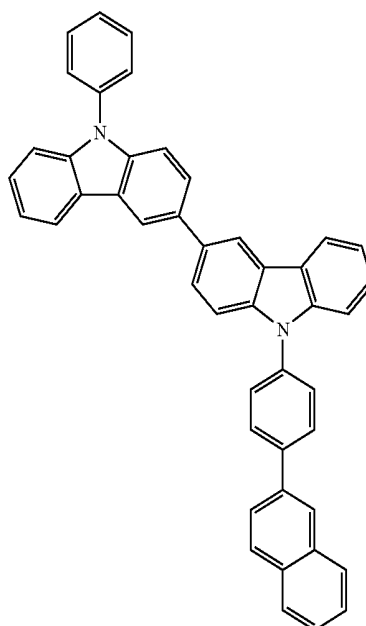
H2-155



H2-156

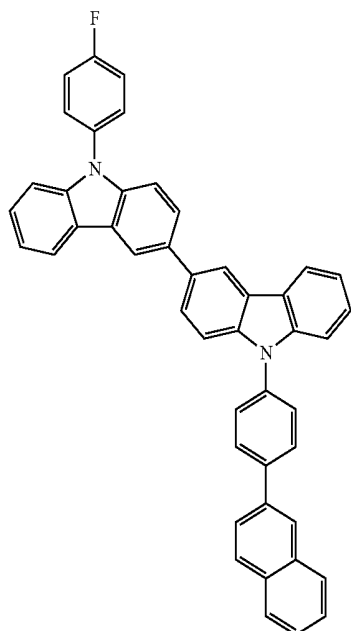


H2-157

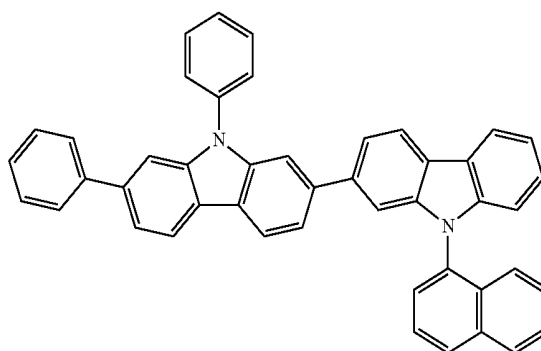


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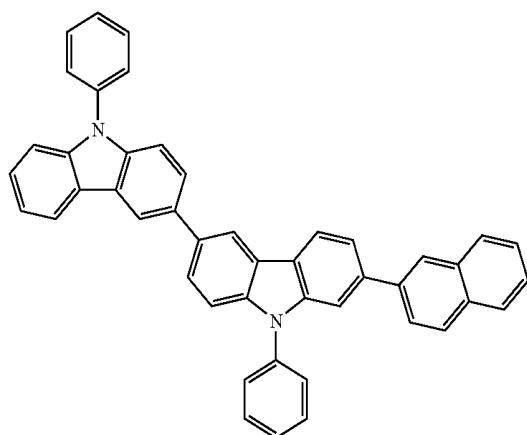
H2-158



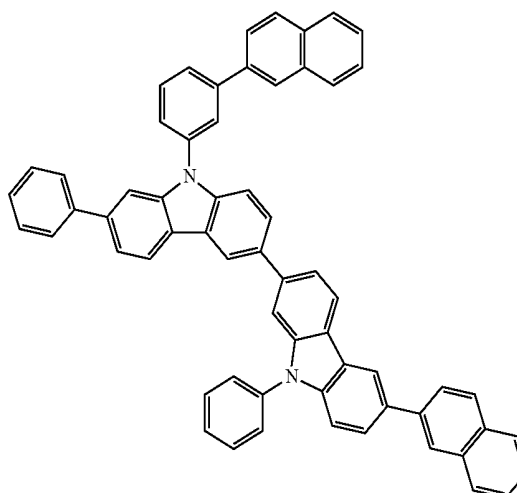
H2-159



H2-160

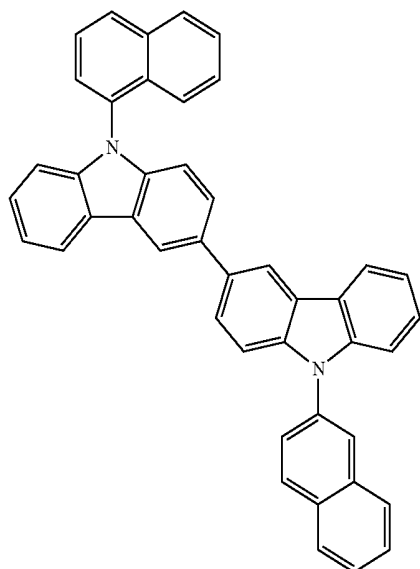


H2-161

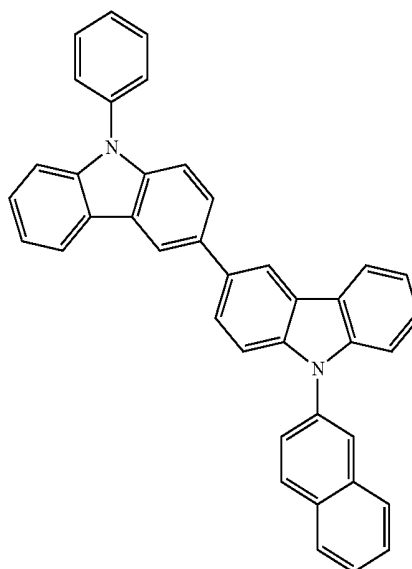


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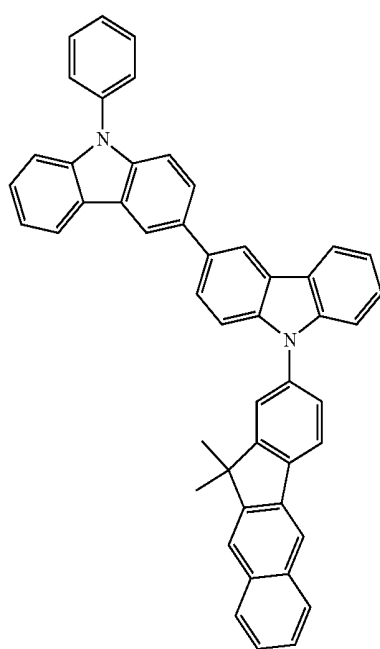
H2-162



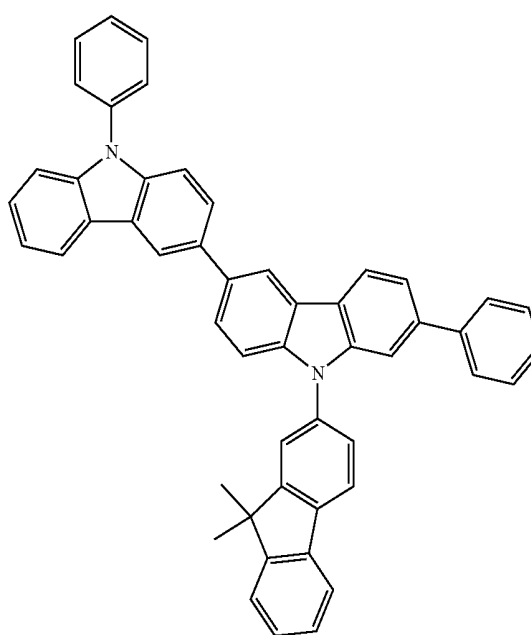
H2-163



H2-164

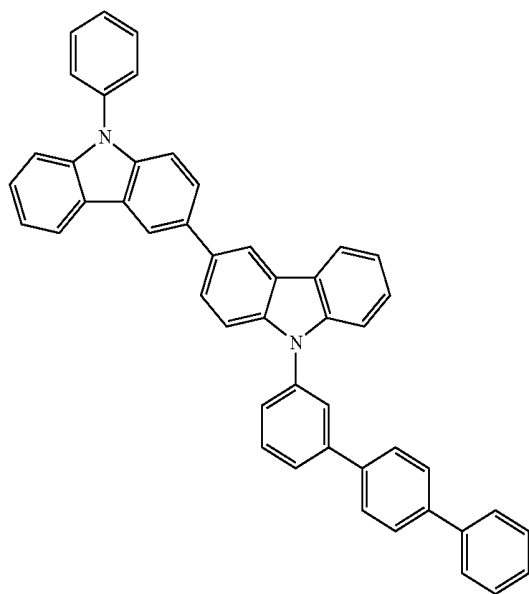


H2-165

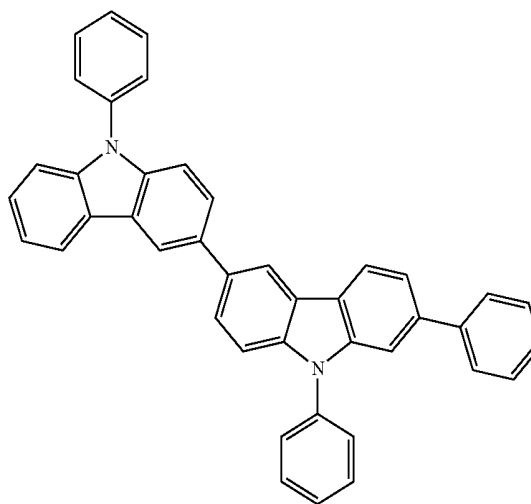


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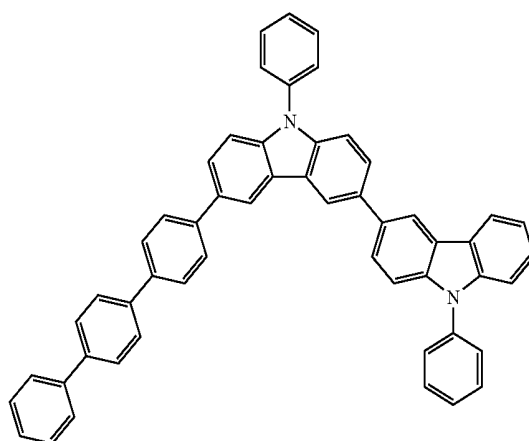
H2-166



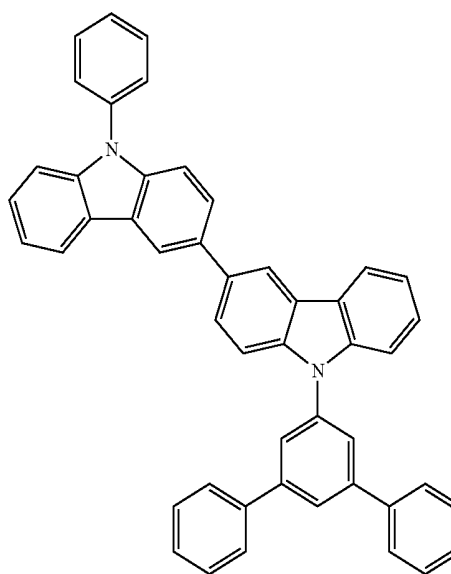
H2-167



H2-168

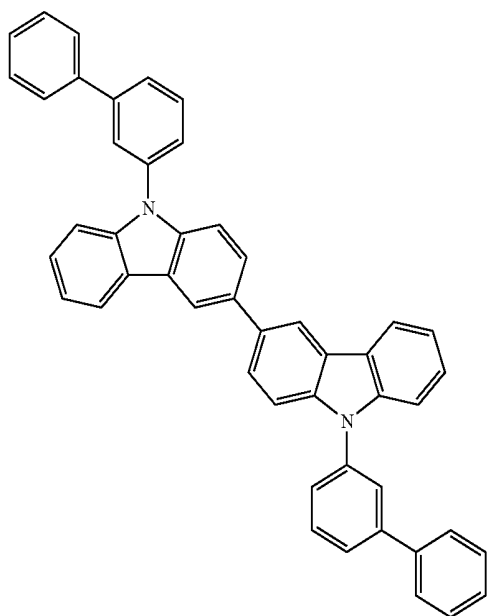


H2-169

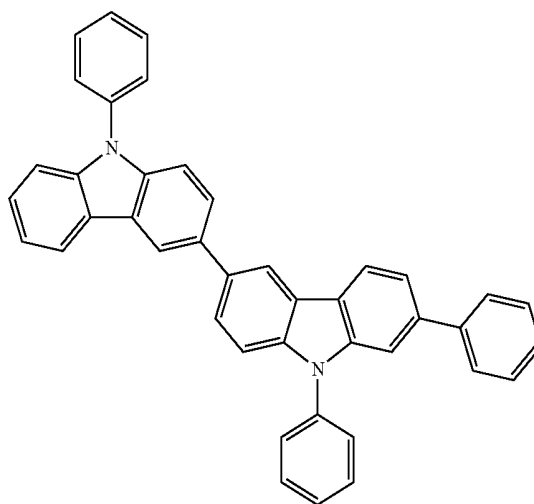


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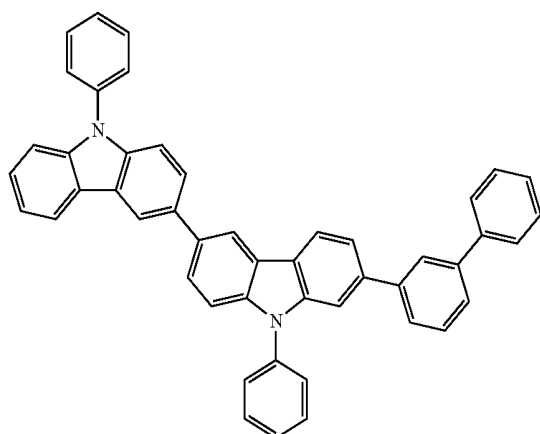
H2-170



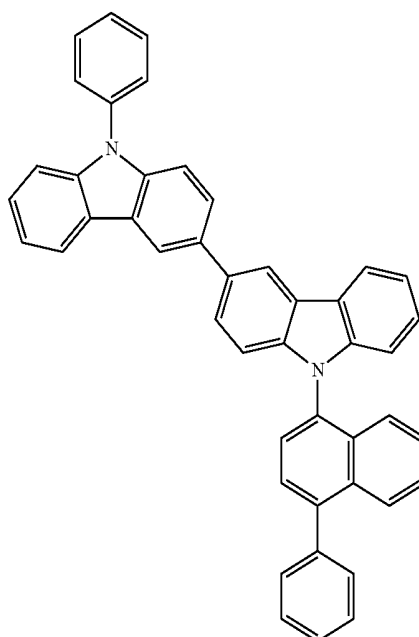
H2-171



H2-172

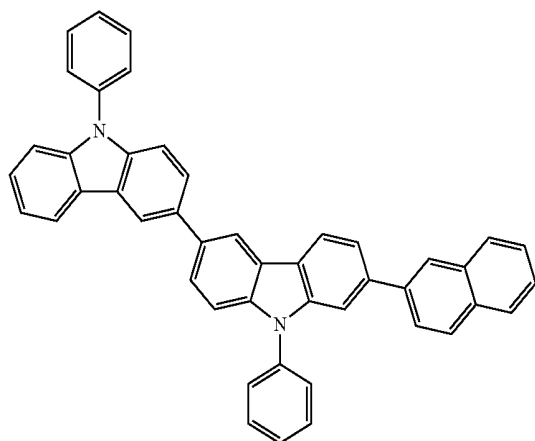


H2-173

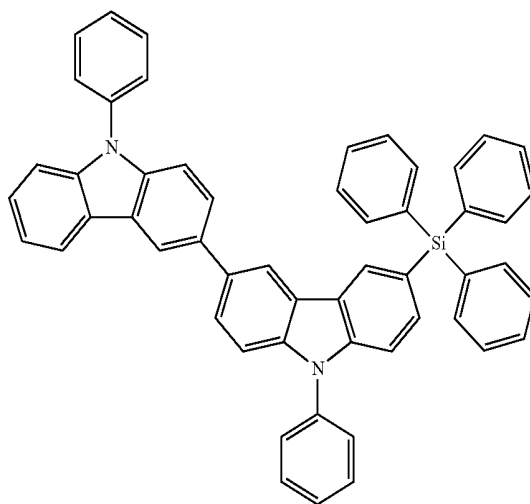


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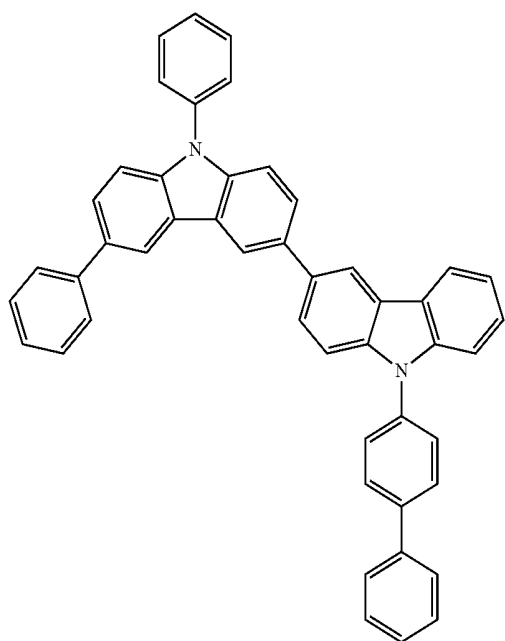
H2-174



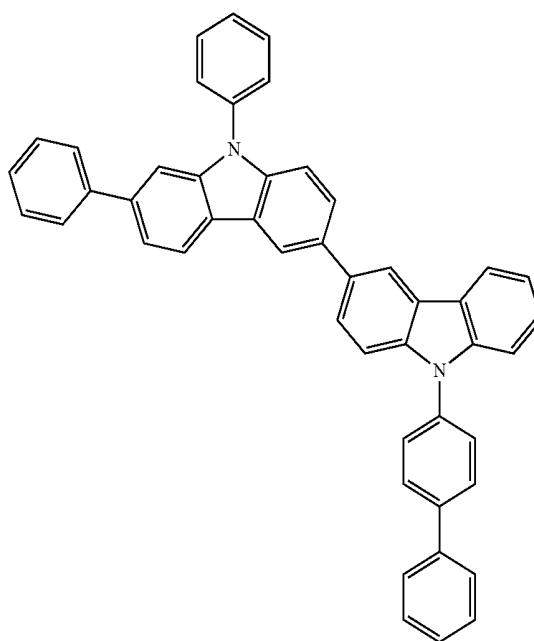
H2-175



H2-176

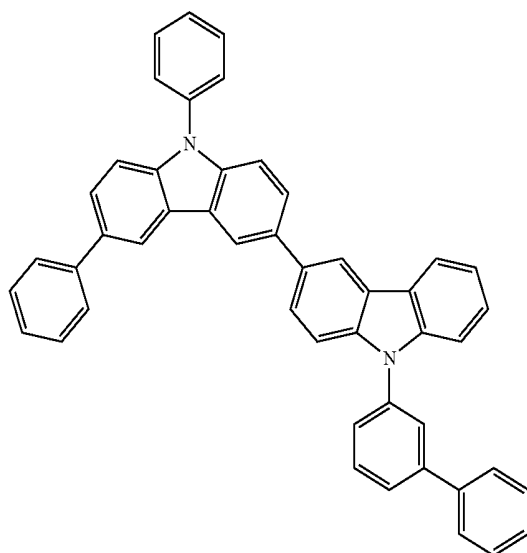


H2-177

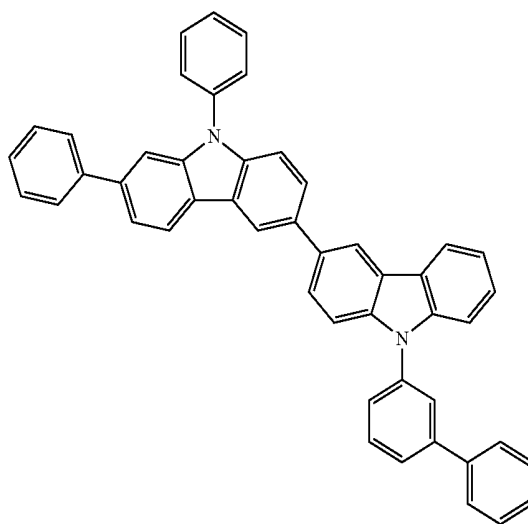


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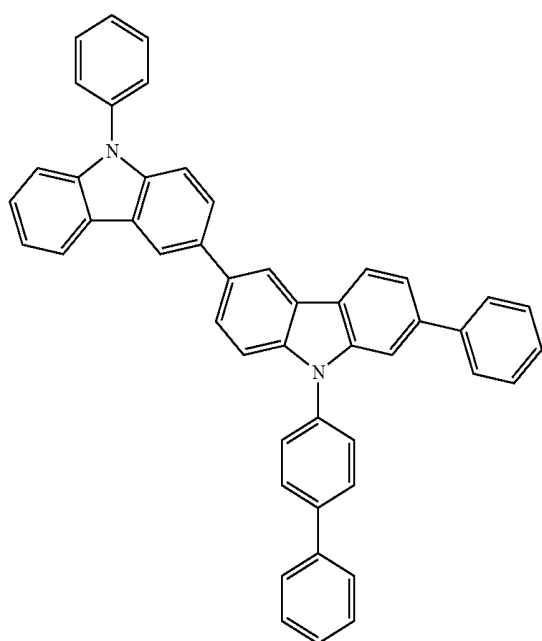
H2-178



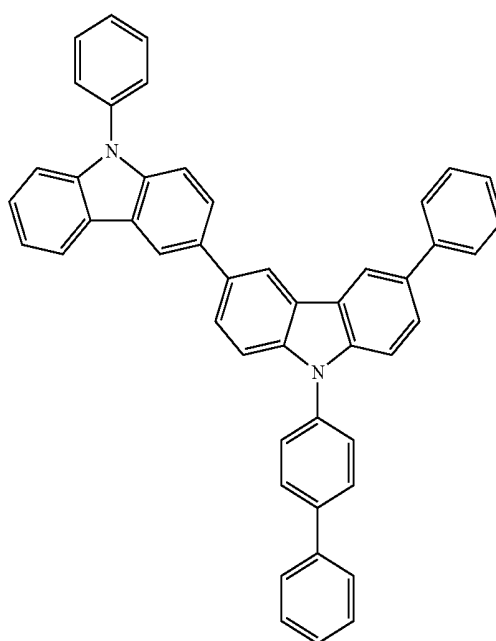
H2-179



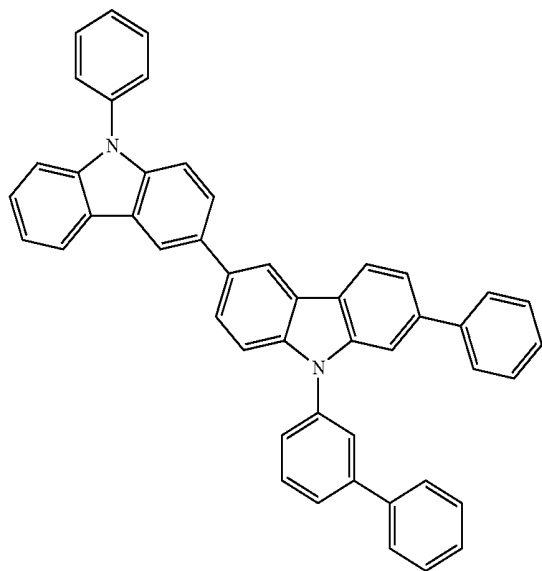
H2-180



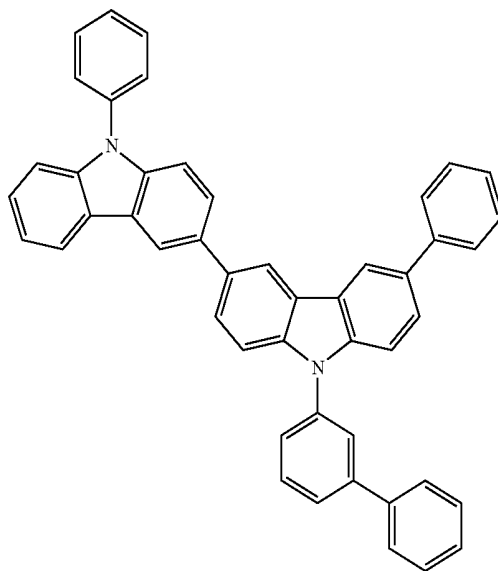
H2-181



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H2-182



H2-183

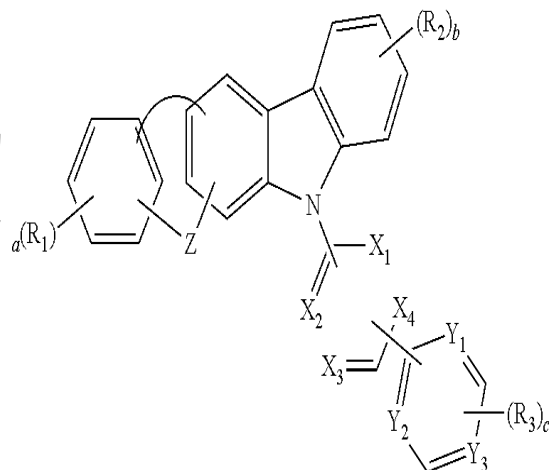


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|                |                                                                                                                           |         |            |
|----------------|---------------------------------------------------------------------------------------------------------------------------|---------|------------|
| 专利名称(译)        | 多组分主体材料和包含其的有机电致发光器件                                                                                                      |         |            |
| 公开(公告)号        | <a href="#">US20180301636A1</a>                                                                                           | 公开(公告)日 | 2018-10-18 |
| 申请号            | US15/580082                                                                                                               | 申请日     | 2016-05-13 |
| [标]申请(专利权)人(译) | 罗门哈斯电子材料有限公司                                                                                                              |         |            |
| 申请(专利权)人(译)    | 罗门哈斯电子材料KOREA LTD.                                                                                                        |         |            |
| 当前申请(专利权)人(译)  | 罗门哈斯电子材料KOREA LTD.                                                                                                        |         |            |
| [标]发明人         | PARK KYOUNG JIN<br>KIM BITNARI<br>DOH YOO JIN<br>KANG HYUN JU<br>LIM YOUNG MOOK<br>LEE SU HYUN<br>KIM CHI SIK             |         |            |
| 发明人            | PARK, KYOUNG-JIN<br>KIM, BITNARI<br>DOH, YOO-JIN<br>KANG, HYUN-JU<br>LIM, YOUNG-MOOK<br>LEE, SU-HYUN<br>KIM, CHI-SIK      |         |            |
| IPC分类号         | H01L51/00 C09K11/02 C09K11/06                                                                                             |         |            |
| CPC分类号         | H01L51/0072 H01L51/0067 C09K11/025 H01L51/0085 C09K11/06 H01L2251/5384 H01L51/5016 C09K2211/185 C09K2211/1029 H01L51/0094 |         |            |
| 优先权            | 1020150091223 2015-06-26 KR<br>1020160002171 2016-01-07 KR<br>1020160048912 2016-04-21 KR                                 |         |            |
| 外部链接           | <a href="#">Espacenet</a> <a href="#">USPTO</a>                                                                           |         |            |

# 摘要(译)

本发明涉及一种有机电致发光器件，其包括在阳极和阴极之间的至少一个发光层，其中所述发光层包含主体和磷光掺杂剂；宿主包含多个宿主化合物；所述多种主体化合物中的至少第一主体化合物具有与吡啶-咔唑，茚-咔唑，苯并咪唑-咔唑或苯并噻吩-咔唑残基的咔唑的氮原子键合的含氮杂环连接基的结构；第二种主体化合物具有咔唑-芳基-咔唑或咔唑-咔唑结构。根据本发明，通过使用与常规有机电致发光器件不同的特定多组分主体，提供了寿命显著提高的有机电致发光器件。



(1)